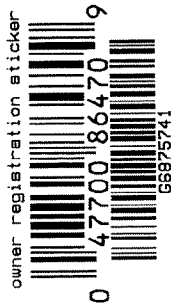
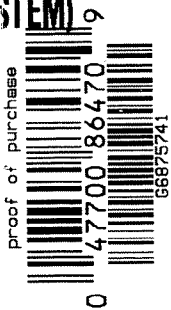


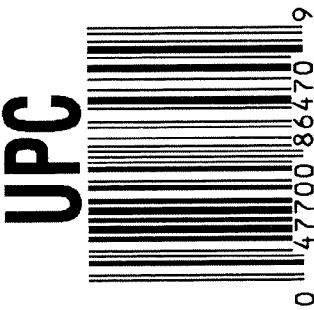
G6875741

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875741



BM FORM

GUN SERIAL # G6875741

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SP
470	DIS-ASSEMBLE ACTION		8-28-09	SP
472	SERIALIZE BOLT HANDLE		8-31-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

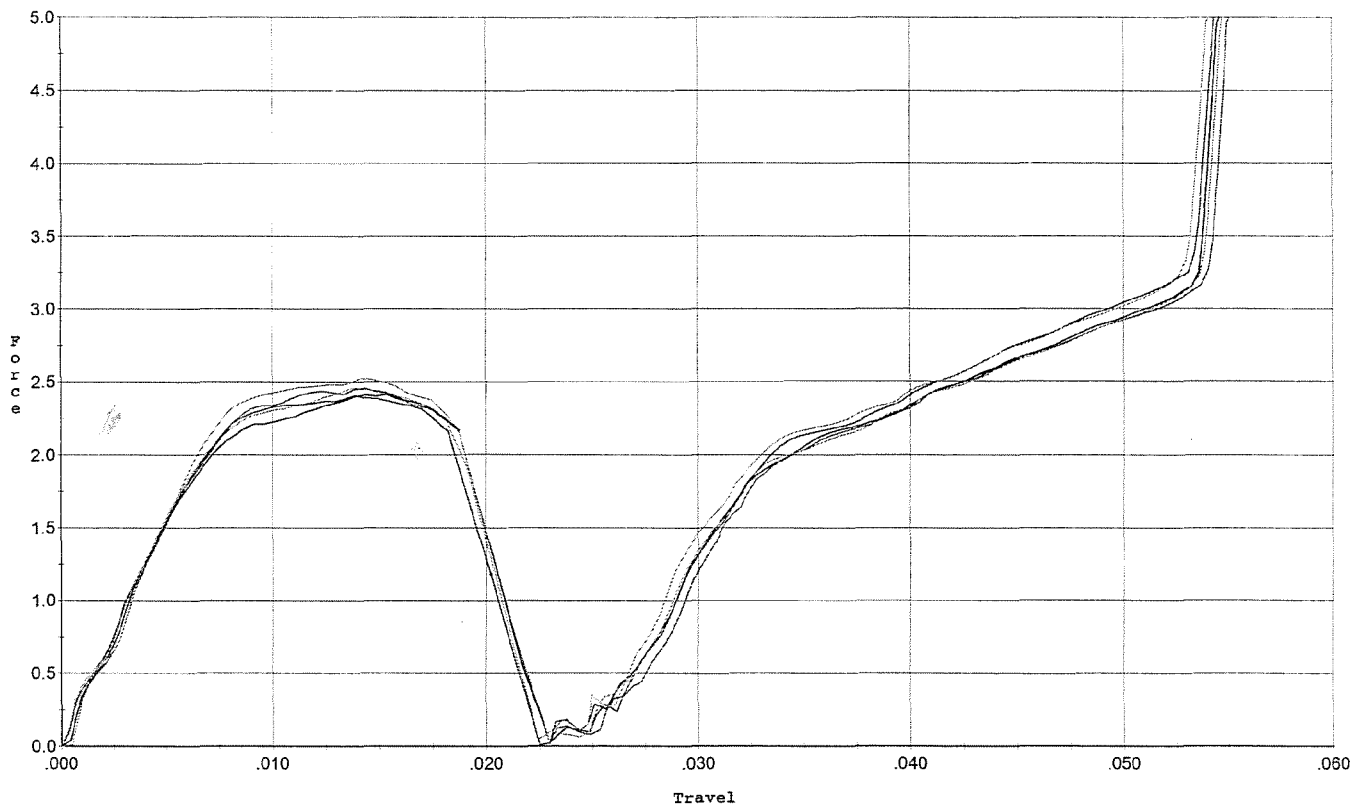
560	BARBER - M24 0081241 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/27/09	LB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/29/09	LB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.022</u>	9/29/09	LB		
	J) ASSEMBLE STOCK					9-16-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					9/29/09	LB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-28-09	TL		
			PASS	FAIL					
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-28-09	TCUR		
670	FINAL INSPECTION A) HEADSPACE					9/29/09	LB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u>	<u>2.95</u>	<u>2.87</u>	<u>2.98</u>	<u>2.82</u>	9/29/09	LB
	C) FUNCTION					9/29/09	LB		
690	PACK					10/5/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



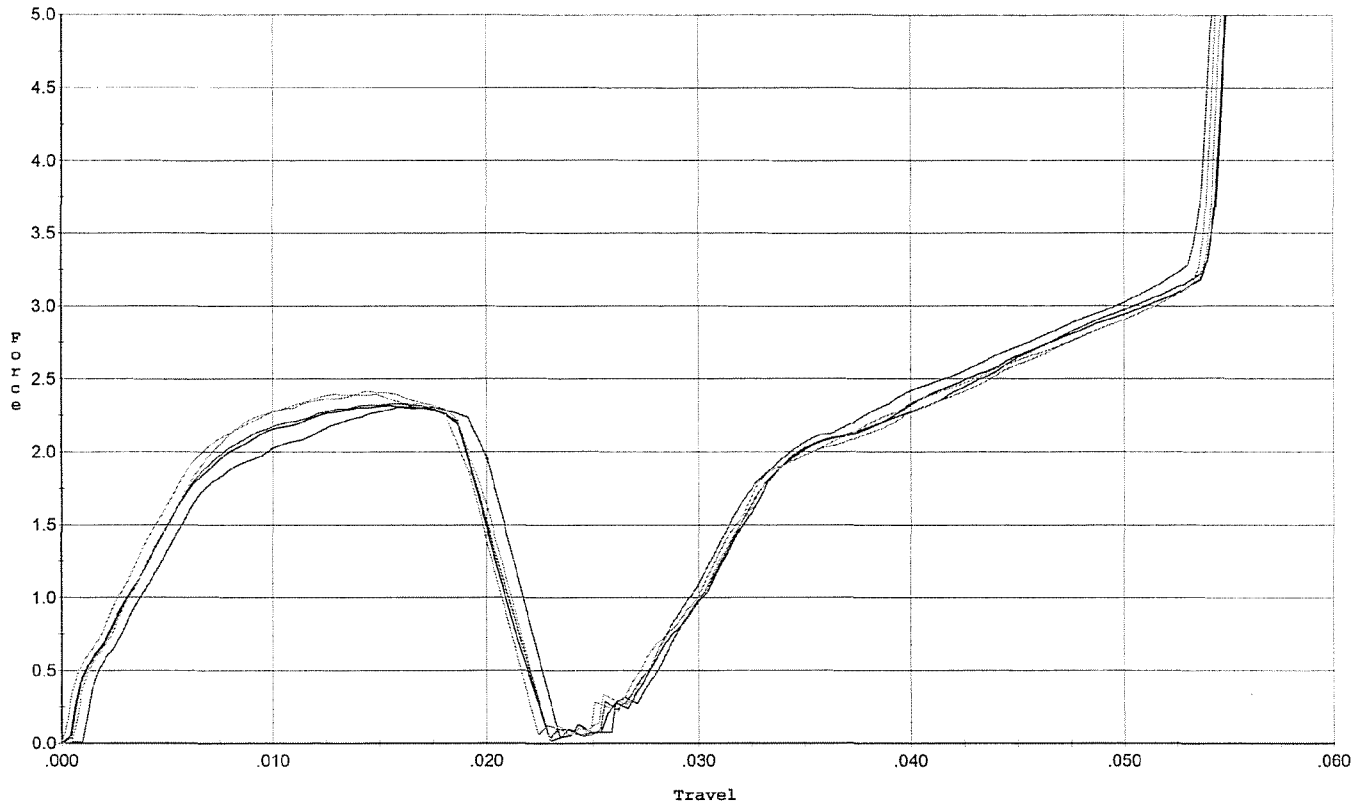
#	Peak Force	Travel To Actuate	Initial Take-up	Overtavel	Energy To Actuate	Lock Time	Action Type
1	2.406	0.020	0.00	0.038	0.035		Set Trigger
2	2.415	0.019	0.00	0.039	0.032		Set Trigger
3	2.457	0.019	0.00	0.040	0.033		Set Trigger
4	2.458	0.019	0.00	0.038	0.034		Set Trigger
5	2.524	0.019	0.00	0.039	0.034		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



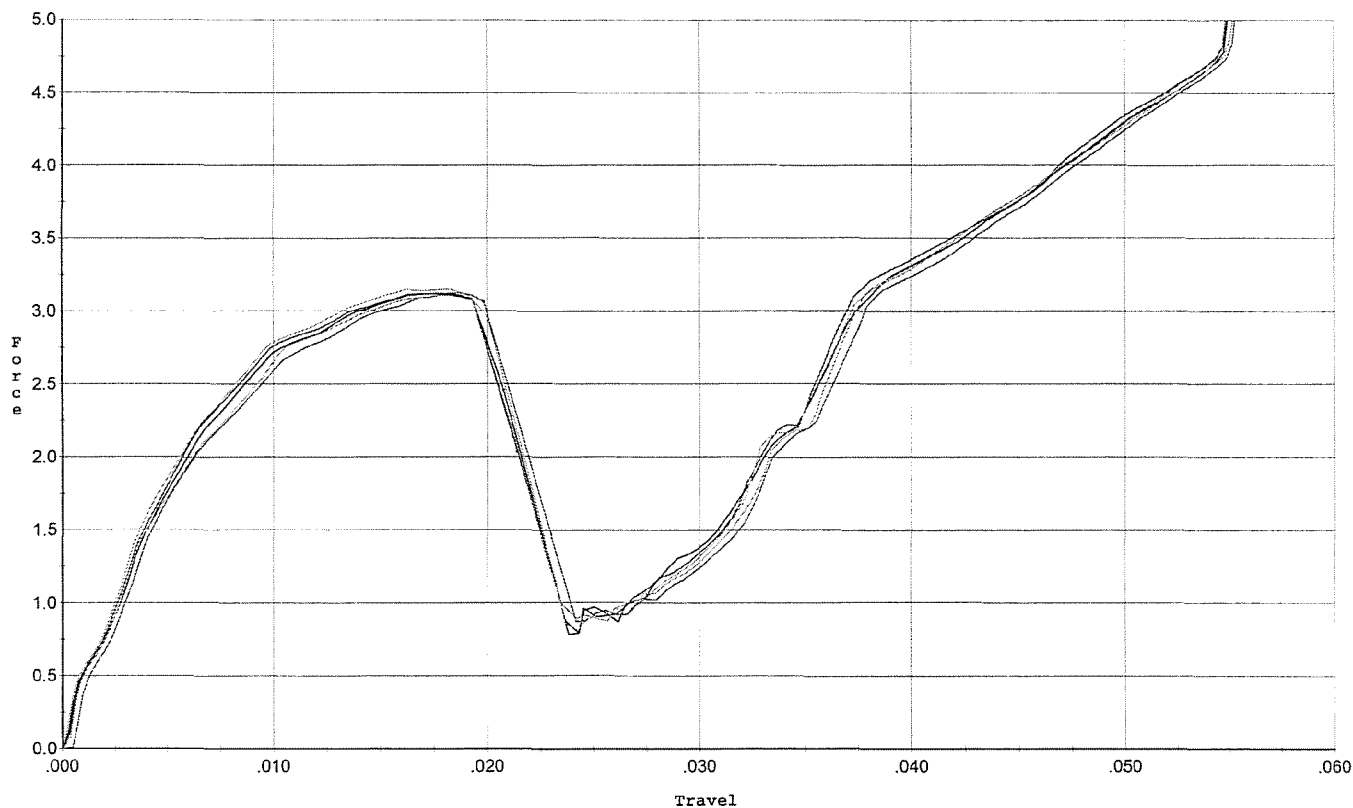
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.309	0.020	0.00	0.039	0.033		Set Trigger
2	2.316	0.019	0.00	0.039	0.032		Set Trigger
3	2.328	0.019	0.00	0.039	0.032		Set Trigger
4	2.418	0.020	0.00	0.039	0.035		Set Trigger
5	2.396	0.019	0.00	0.039	0.034		Set Trigger

Aug 2.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



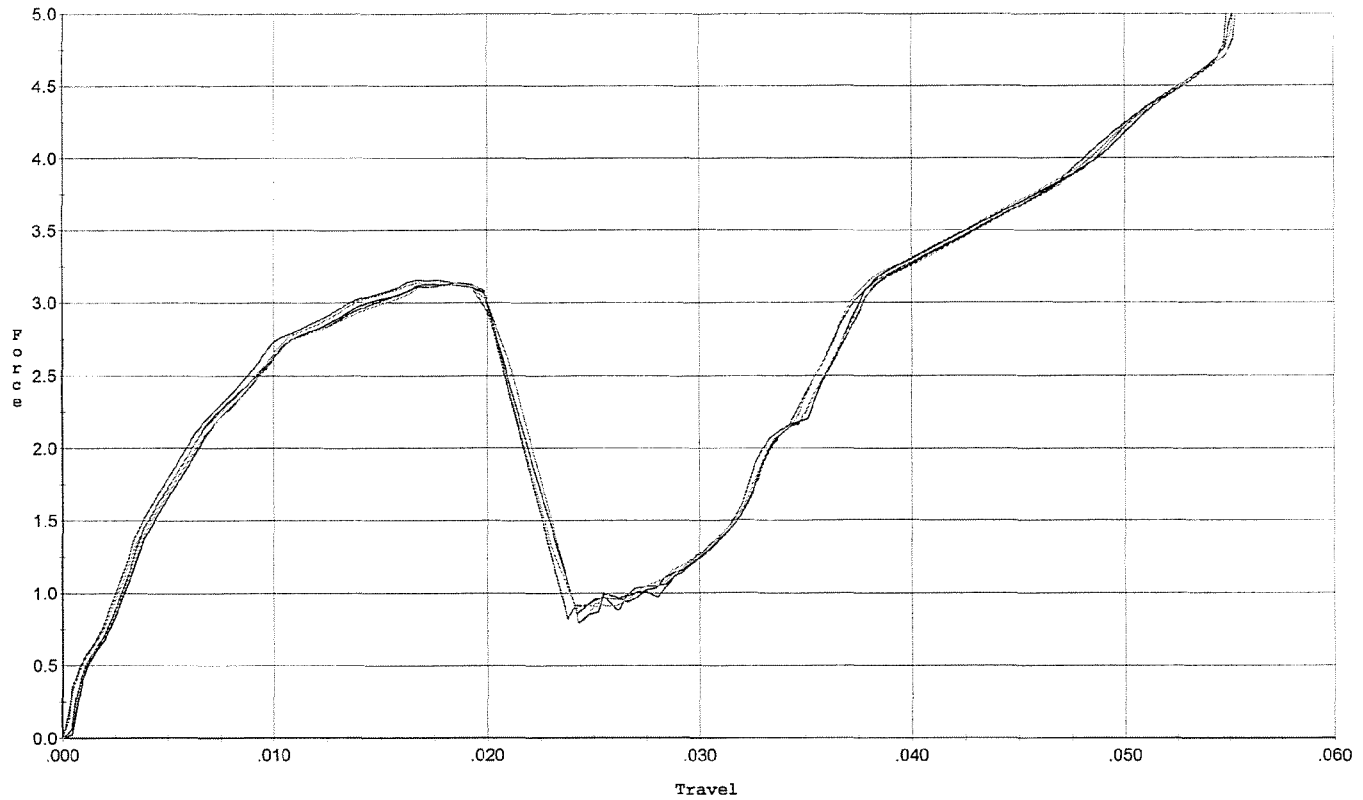
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.021	0.00	0.036	0.047		Set Trigger
2	3.120	0.021	0.00	0.036	0.045		Set Trigger
3	3.123	0.020	0.00	0.037	0.042		Set Trigger
4	3.149	0.021	0.00	0.036	0.047		Set Trigger
5	3.104	0.020	0.00	0.036	0.043		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



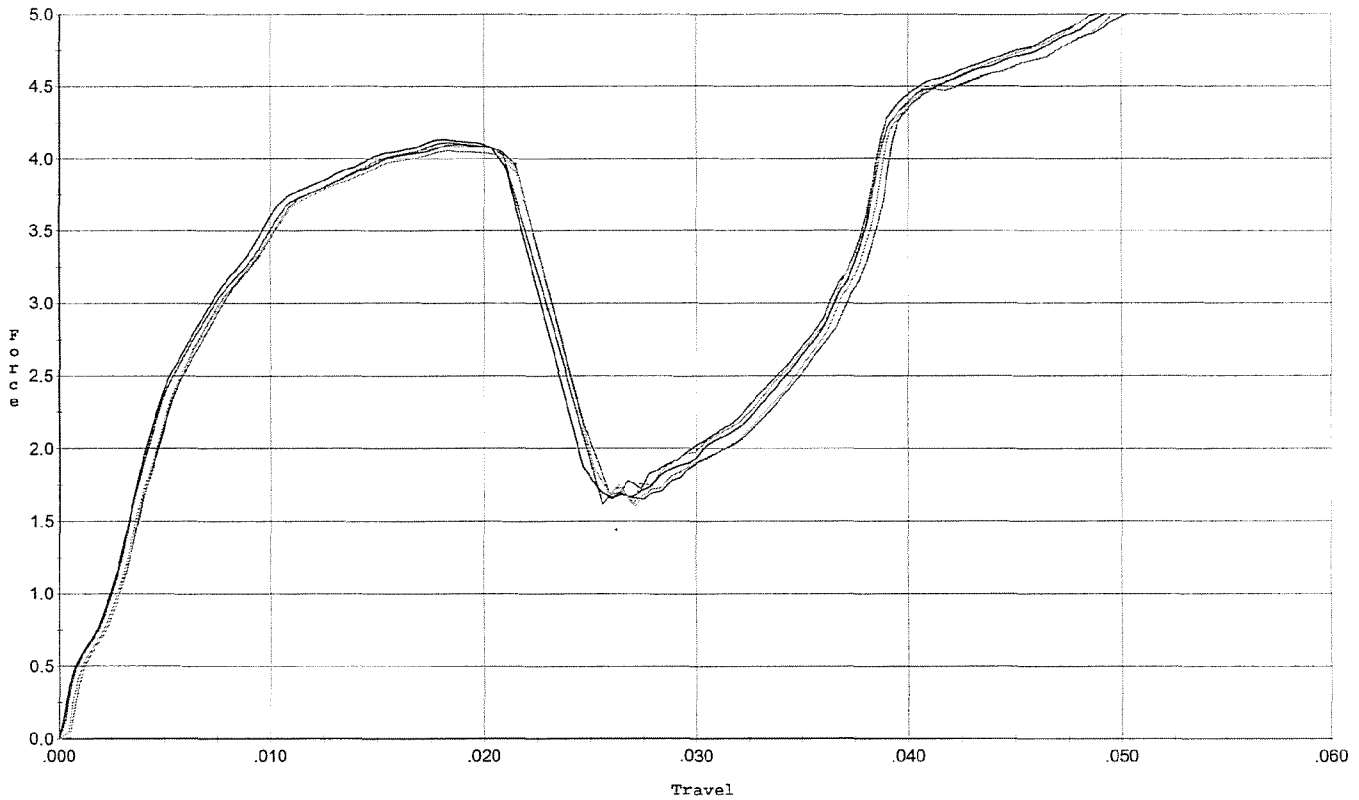
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.020	0.00	0.036	0.043		Set Trigger
2	3.128	0.021	0.00	0.036	0.045		Set Trigger
3	3.157	0.020	0.00	0.036	0.044		Set Trigger
4	3.125	0.021	0.00	0.036	0.045		Set Trigger
5	3.145	0.020	0.00	0.036	0.043		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



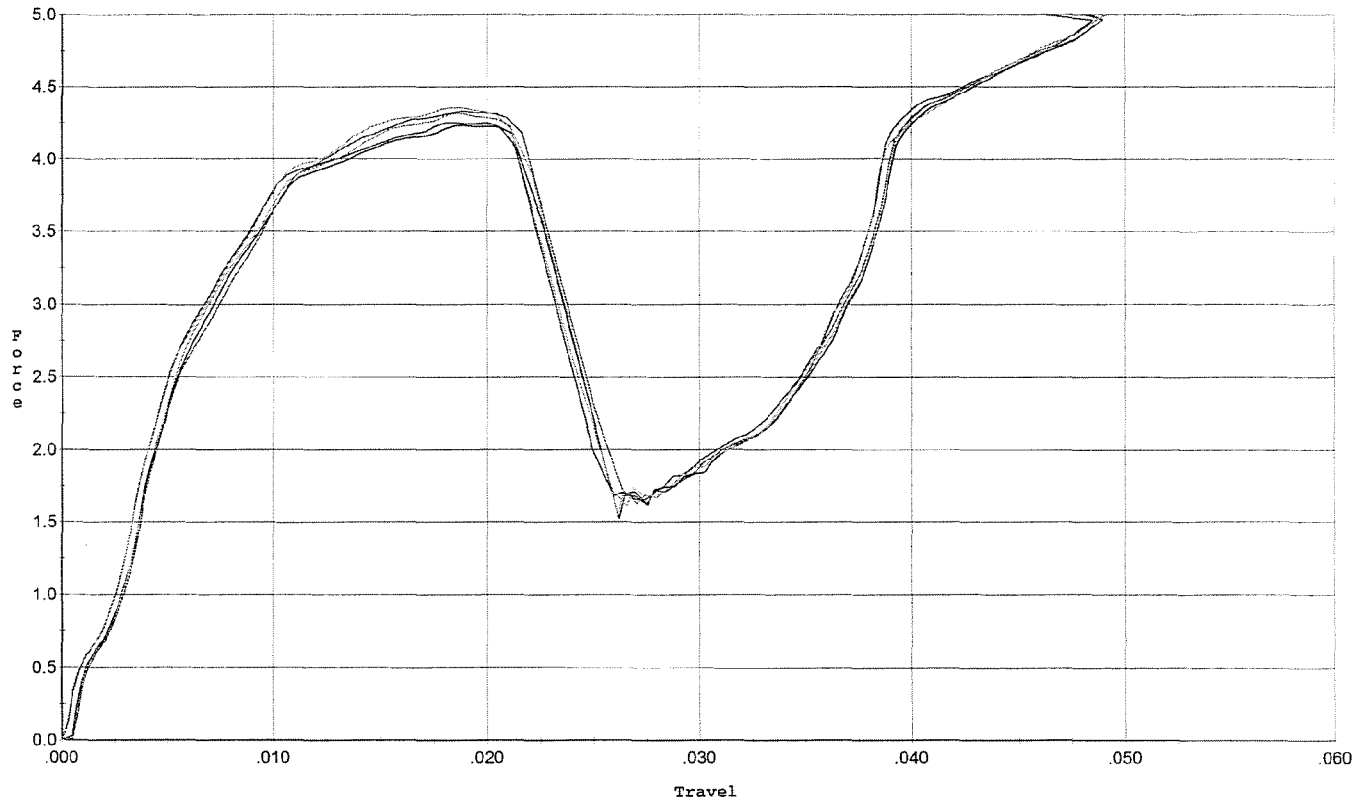
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.023	0.00	0.034	0.065		Set Trigger
2	4.131	0.021	0.00	0.034	0.060		Set Trigger
3	4.096	0.021	0.00	0.034	0.060		Set Trigger
4	4.056	0.022	0.00	0.034	0.061		Set Trigger
5	4.087	0.022	0.00	0.034	0.061		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



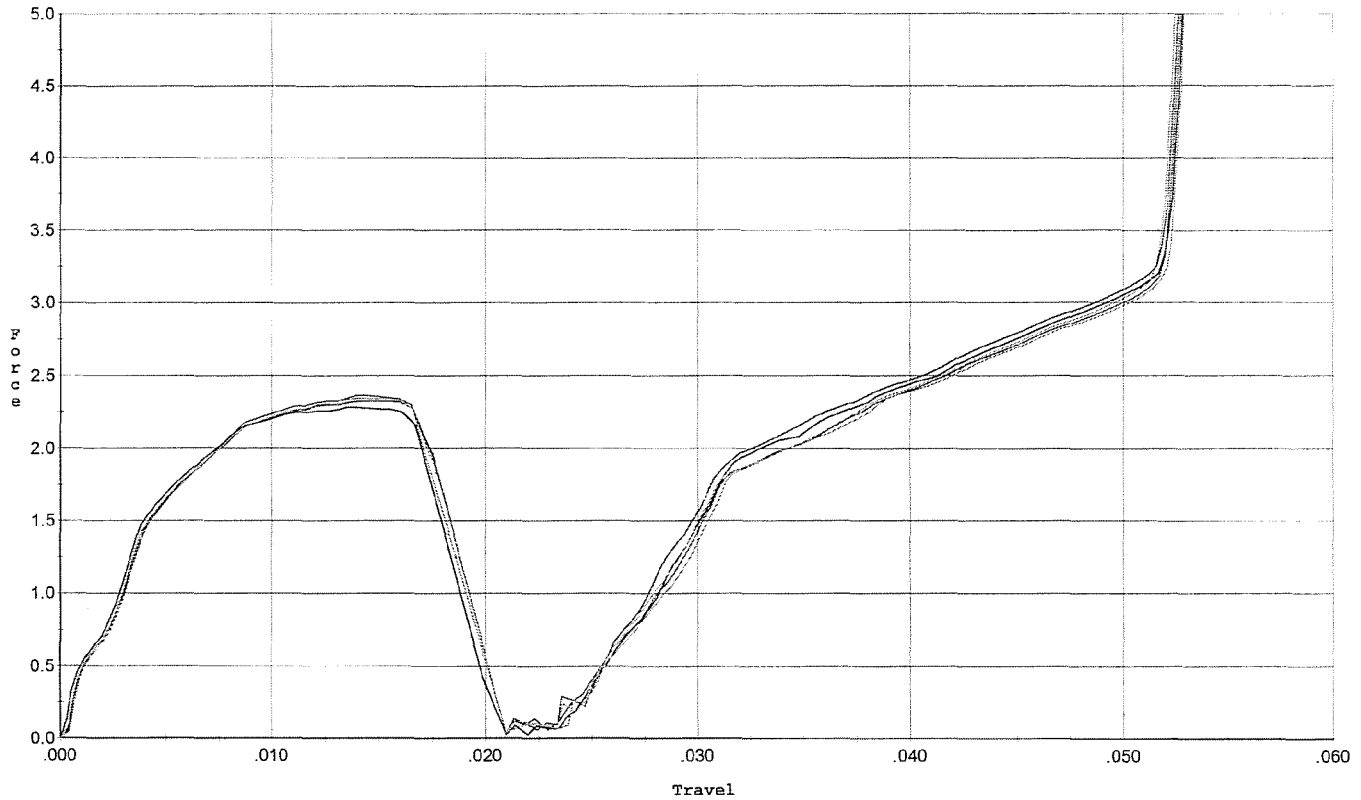
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.021	0.00	0.034	0.063		Set Trigger
2	4.234	0.023	0.00	0.034	0.066		Set Trigger
3	4.334	0.022	0.00	0.034	0.064		Set Trigger
4	4.359	0.021	0.00	0.034	0.063		Set Trigger
5	4.317	0.022	0.00	0.034	0.065		Set Trigger

Aug 4.29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



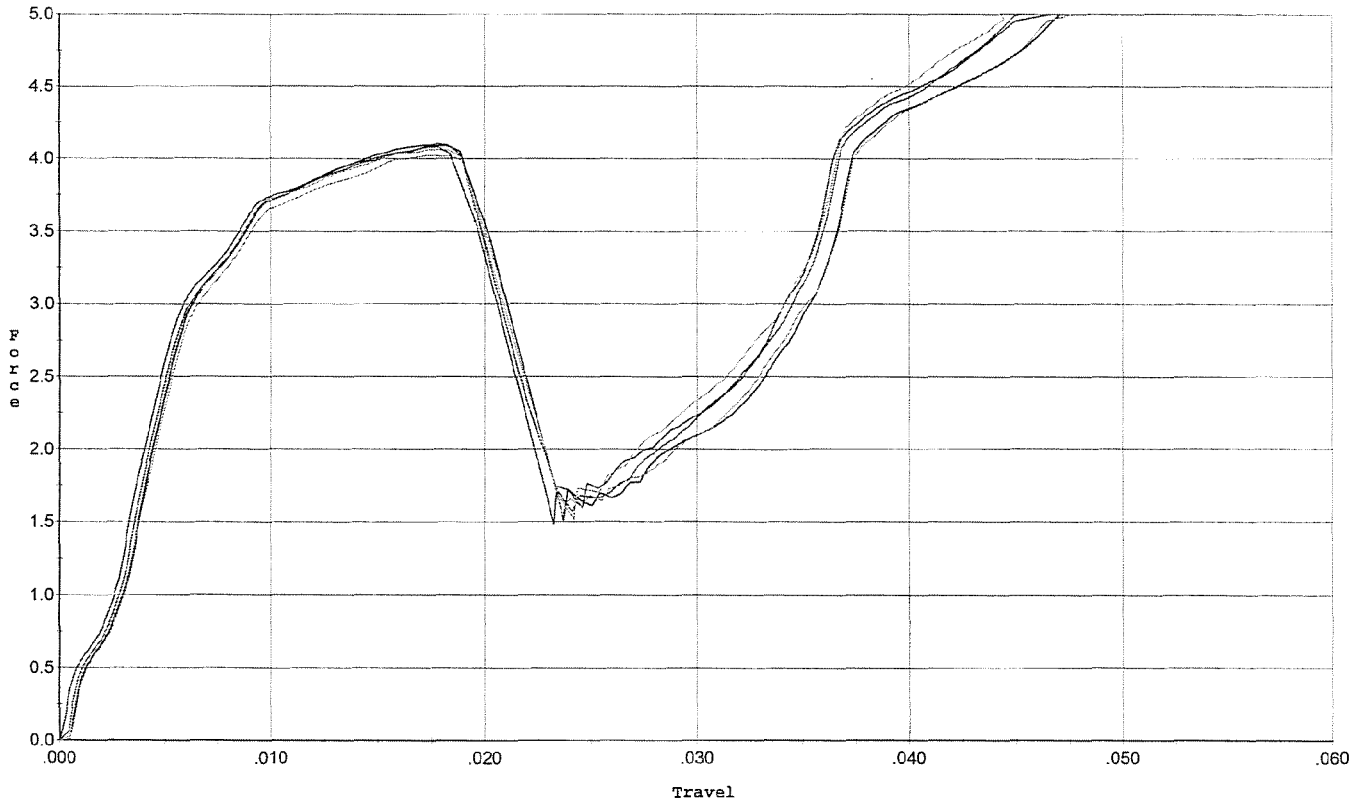
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.326	0.018	0.00	0.038	0.030		Set Trigger
2	2.285	0.017	0.00	0.039	0.028		Set Trigger
3	2.366	0.018	0.00	0.038	0.030		Set Trigger
4	2.338	0.018	0.00	0.038	0.030		Set Trigger
5	2.347	0.019	0.00	0.039	0.031		Set Trigger

Avg 2.33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.020	0.00	0.033	0.055		Set Trigger
2	4.093	0.020	0.00	0.034	0.056		Set Trigger
3	4.101	0.019	0.00	0.034	0.053		Set Trigger
4	4.061	0.021	0.00	0.033	0.059		Set Trigger
5	4.023	0.021	0.00	0.034	0.056		Set Trigger

Avg 4.07