

66875742

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

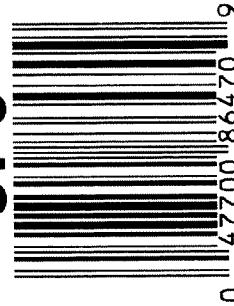
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6875742

UPC



GUN SERIAL # G 6875742

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SP
470	DIS-ASSEMBLE ACTION		8-28-09	SP
472	SERIALIZE BOLT HANDLE		8-31-09	RIZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(JD)</u>	9/2/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-21-09	R. J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

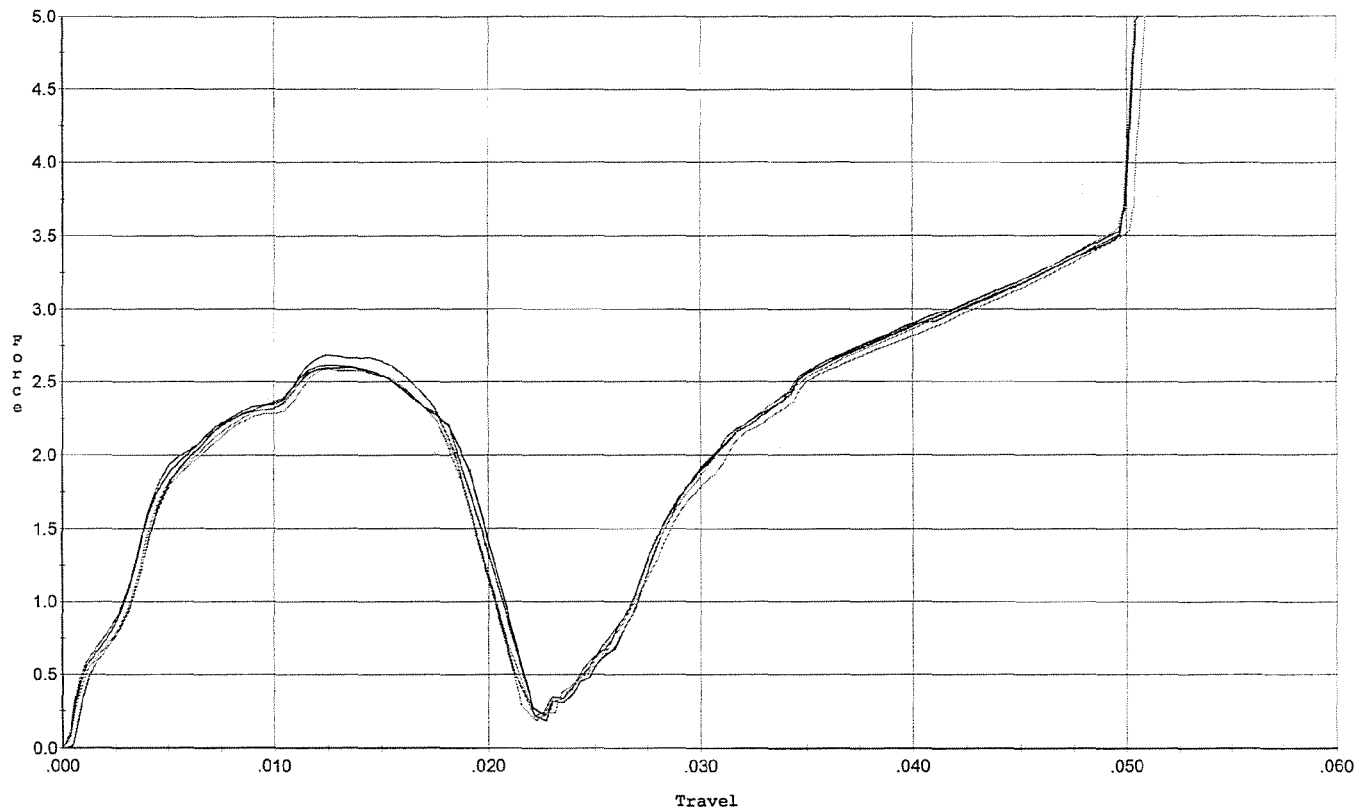
560	BARBER - M24 0081253 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/30/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/30/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9/30/09	RB
	J) ASSEMBLE STOCK			9-21-09	2. H.
	K) ASSEMBLE SWIVEL STUDS			9/30/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-28-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-28-09	TC/R
670	FINAL INSPECTION A) HEADSPACE			9/30/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.86</u> <u>2.75</u> <u>2.74</u> <u>2.75</u>	9-30-09	TC
	C) FUNCTION			9/30/09	RB
690	PACK			10/1/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



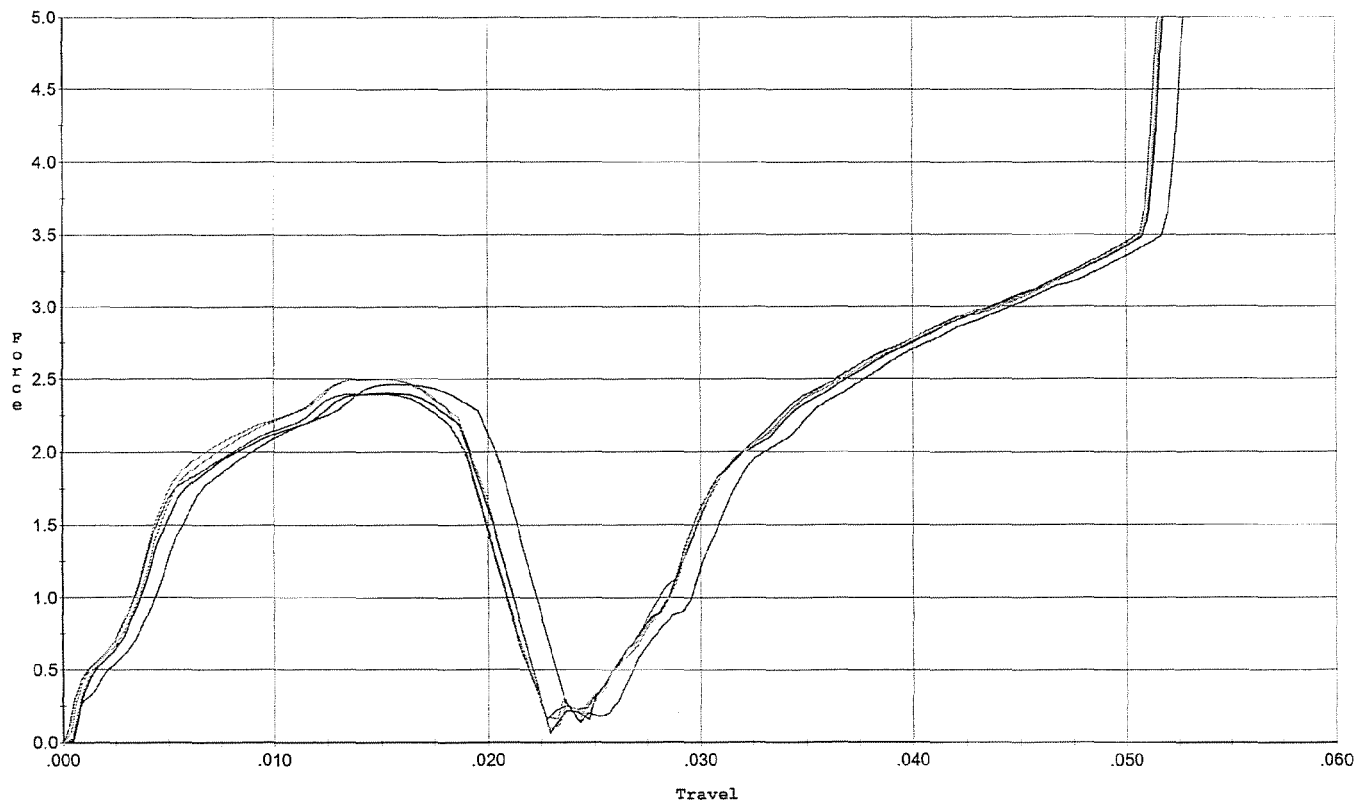
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.020	0.00	0.034	0.037		Set Trigger
2	2.599	0.019	0.00	0.035	0.035		Set Trigger
3	2.683	0.018	0.00	0.035	0.035		Set Trigger
4	2.588	0.018	0.00	0.035	0.033		Set Trigger
5	2.604	0.019	0.00	0.035	0.034		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



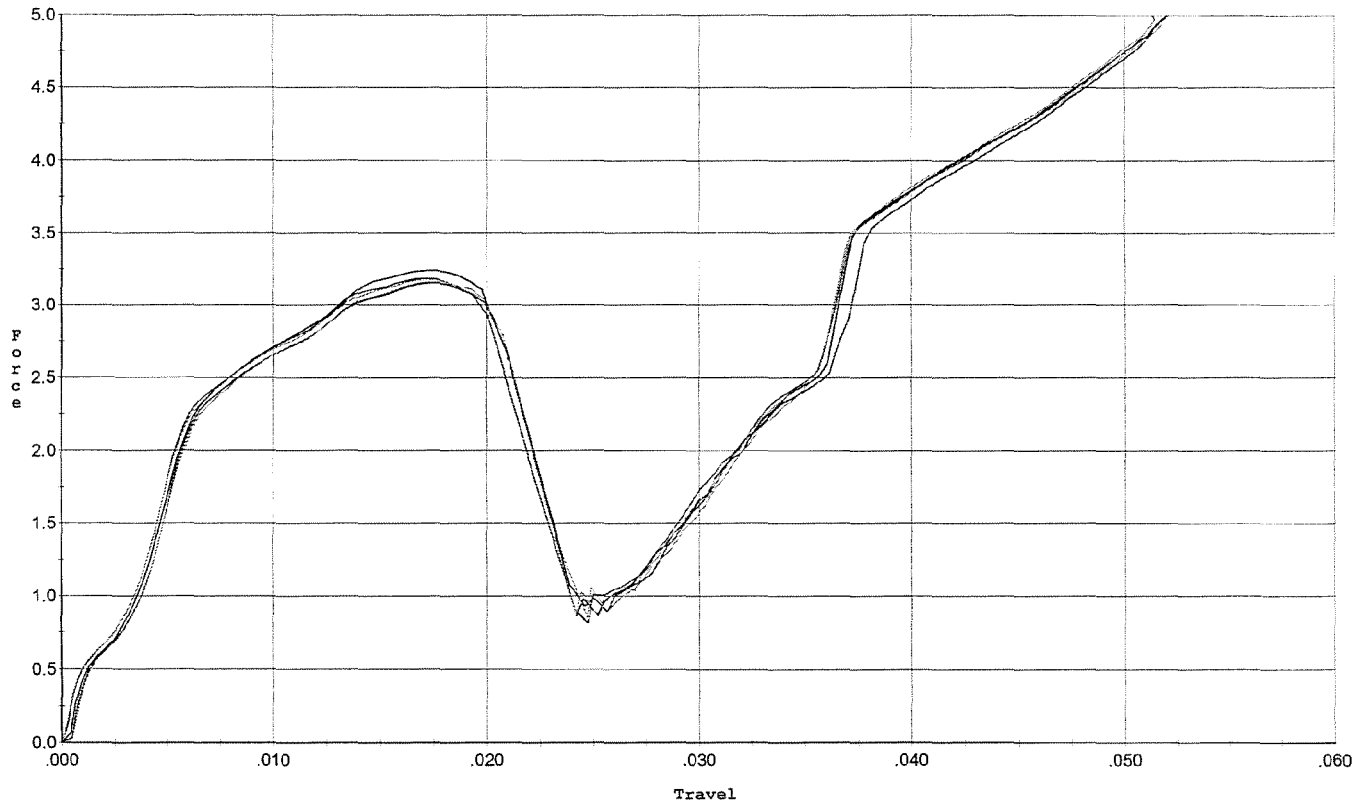
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.021	0.00	0.036	0.035		Set Trigger
2	2.401	0.020	0.00	0.035	0.034		Set Trigger
3	2.394	0.019	0.00	0.036	0.033		Set Trigger
4	2.498	0.020	0.00	0.035	0.035		Set Trigger
5	2.497	0.019	0.00	0.036	0.033		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



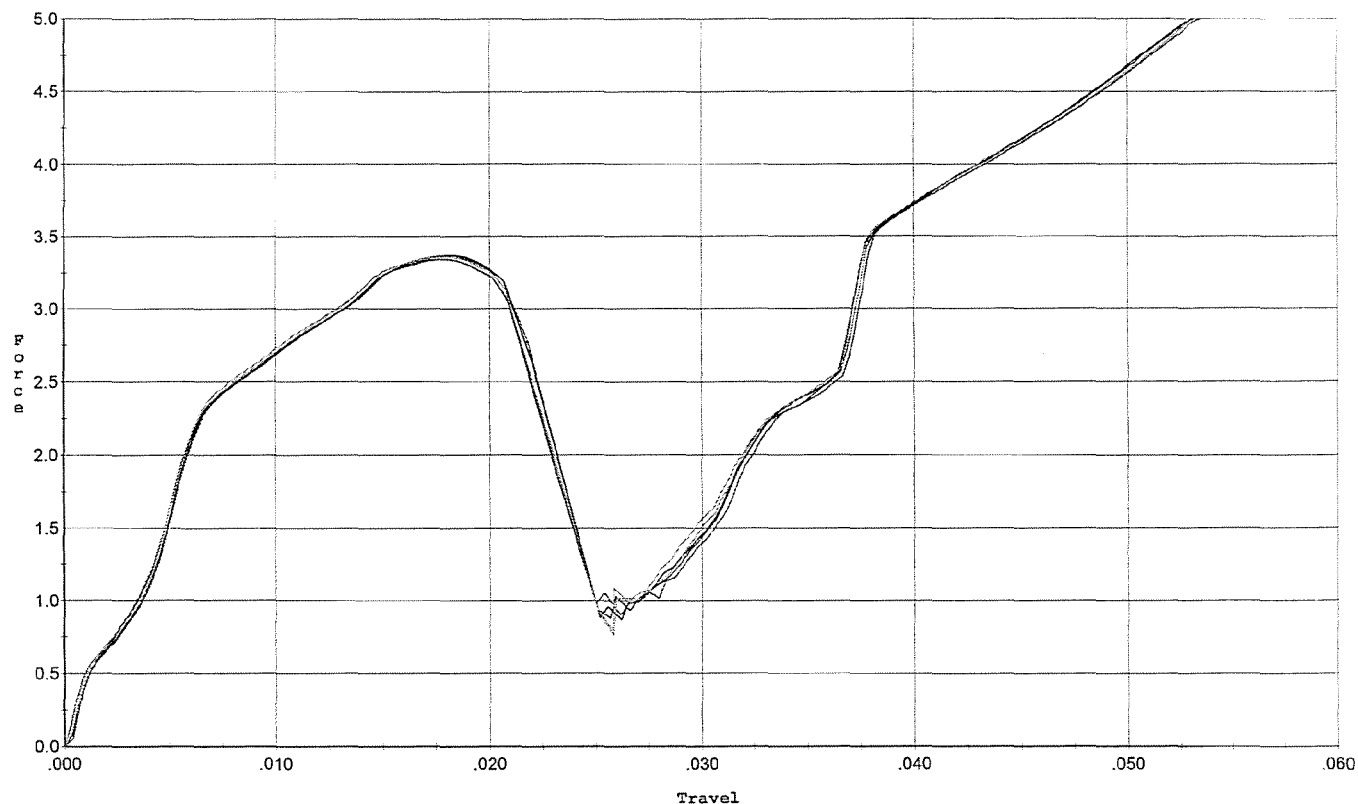
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.152	0.021	0.00	0.034	0.045		Set Trigger
2	3.239	0.021	0.00	0.034	0.046		Set Trigger
3	3.185	0.020	0.00	0.034	0.044		Set Trigger
4	3.161	0.021	0.00	0.034	0.045		Set Trigger
5	3.174	0.021	0.00	0.033	0.046		Set Trigger

17-3-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



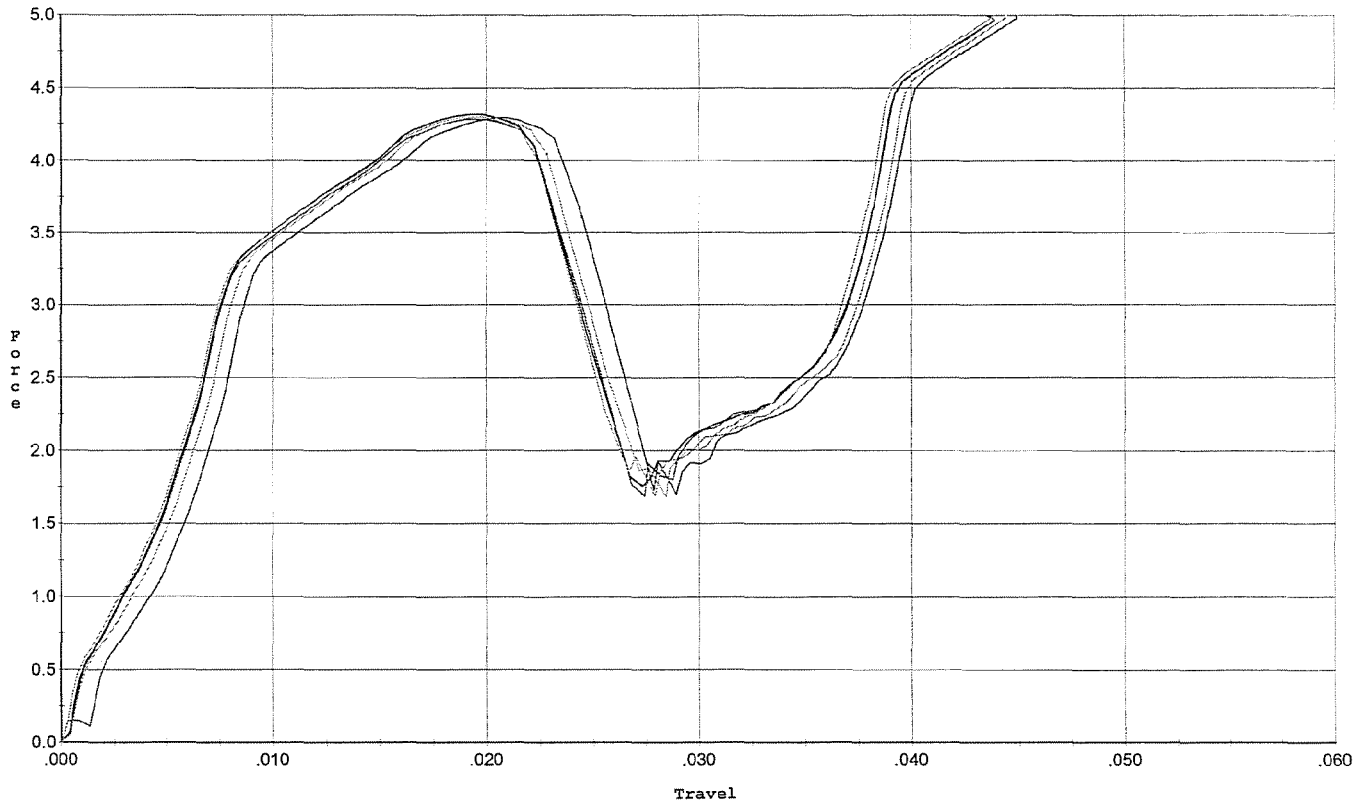
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.344	0.021	0.00	0.034	0.047		Set Trigger
2	3.369	0.022	0.00	0.034	0.050		Set Trigger
3	3.361	0.022	0.00	0.034	0.049		Set Trigger
4	3.365	0.021	0.00	0.034	0.047		Set Trigger
5	3.357	0.023	0.00	0.034	0.051		Set Trigger

A-3-35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



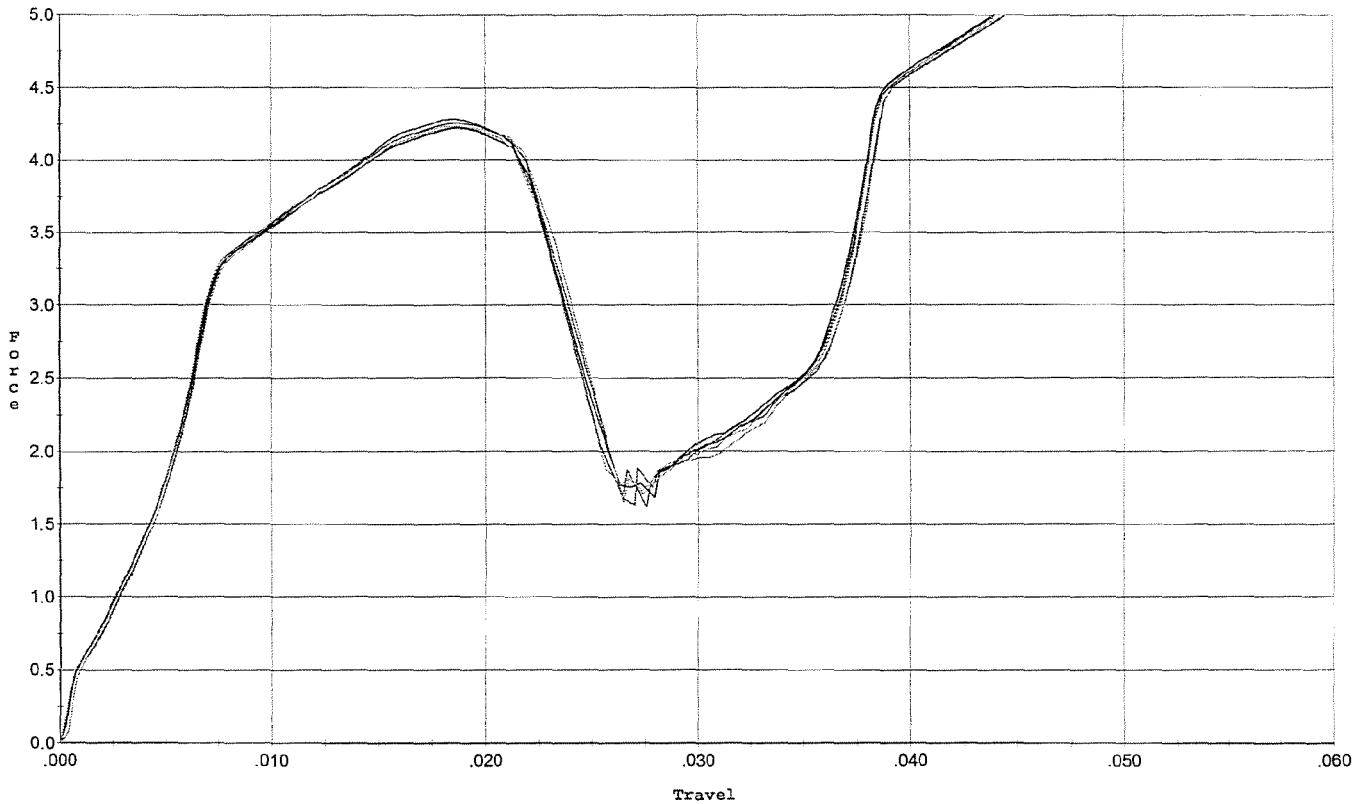
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.294	0.025	0.002	0.031	0.068		Set Trigger
2	4.318	0.022	0.00	0.032	0.064		Set Trigger
3	4.285	0.024	0.00	0.031	0.069		Set Trigger
4	4.302	0.023	0.00	0.032	0.065		Set Trigger
5	4.302	0.022	0.00	0.031	0.065		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



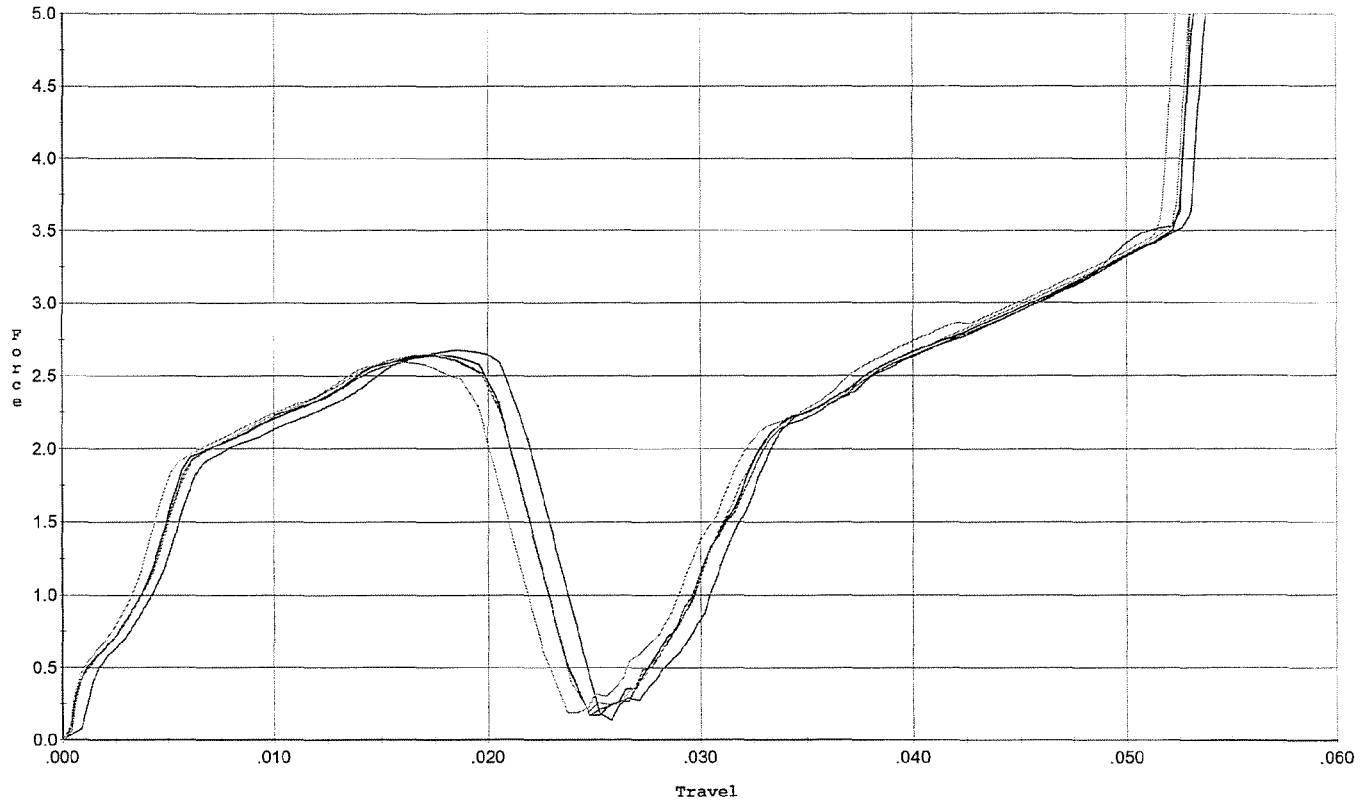
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.022	0.00	0.031	0.064		Set Trigger
2	4.221	0.022	0.00	0.031	0.063		Set Trigger
3	4.255	0.024	0.00	0.031	0.069		Set Trigger
4	4.232	0.022	0.00	0.031	0.065		Set Trigger
5	4.227	0.023	0.00	0.031	0.067		Set Trigger

A-424

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



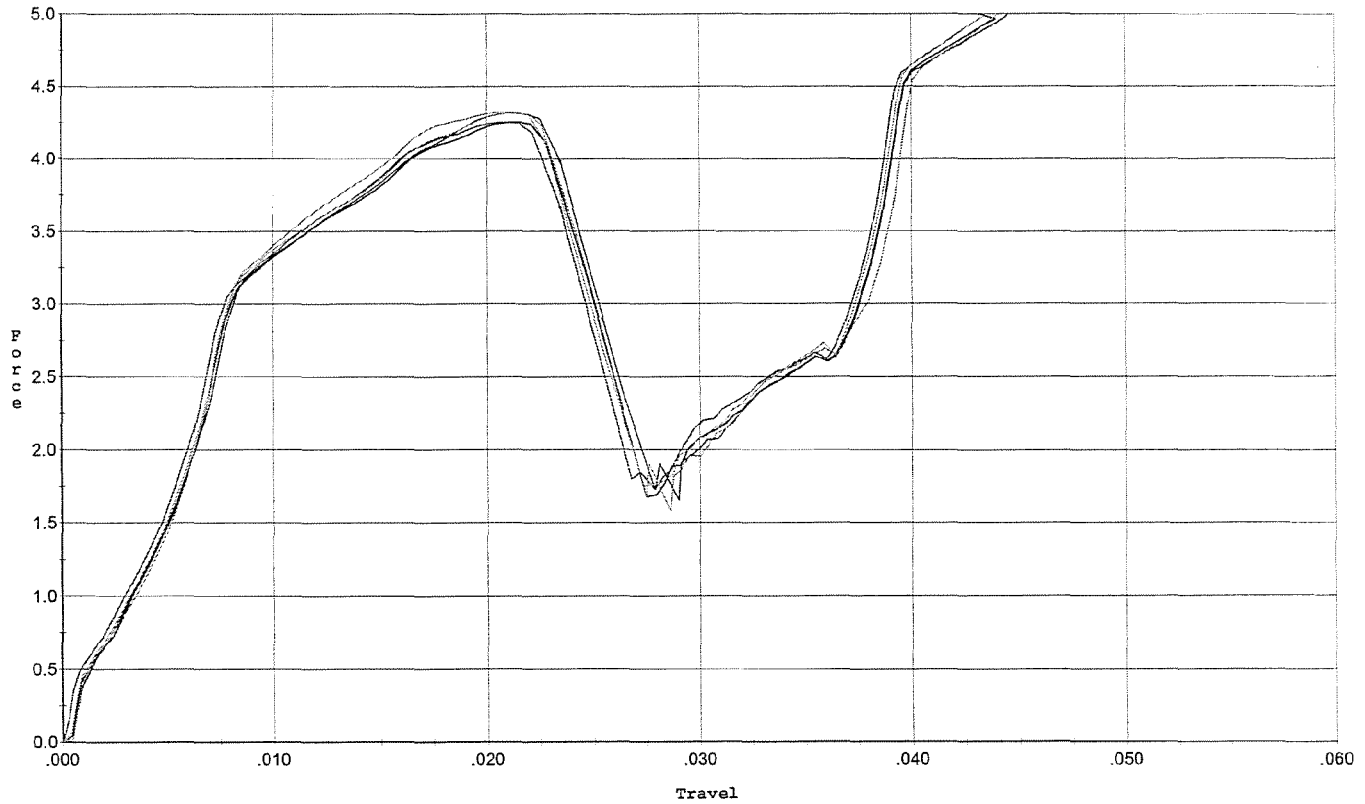
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.022	0.00	0.035	0.040		Set Trigger
2	2.646	0.020	0.00	0.036	0.038		Set Trigger
3	2.635	0.021	0.00	0.035	0.038		Set Trigger
4	2.595	0.020	0.00	0.035	0.036		Set Trigger
5	2.650	0.021	0.00	0.036	0.038		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.312	0.023	0.00	0.031	0.066		Set Trigger
2	4.252	0.025	0.00	0.031	0.068		Set Trigger
3	4.250	0.023	0.00	0.031	0.066		Set Trigger
4	4.317	0.023	0.00	0.031	0.064		Set Trigger
5	4.323	0.024	0.00	0.031	0.069		Set Trigger

A 4.29