

66875744

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



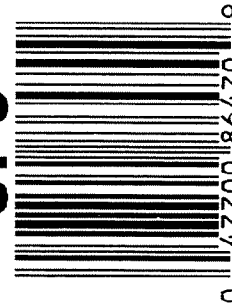
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875744

UPC



BM FORM

GUN SERIAL #

G 6875744

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SP
470	DIS-ASSEMBLE ACTION		8-28-09	SP
472	SERIALIZE BOLT HANDLE		8-31-09	RTE
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	9/2/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/14	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-09	L.H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

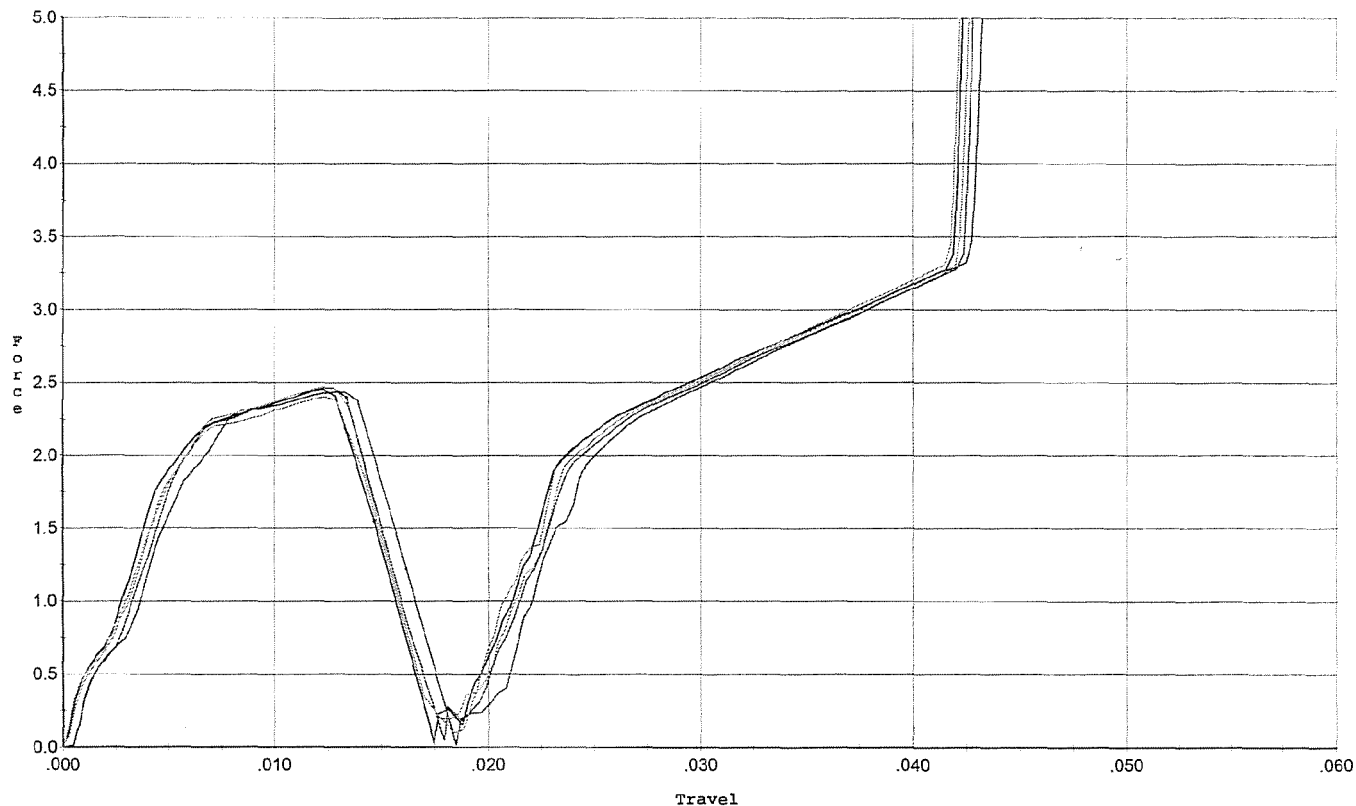
560	BARBER - M24 0081265 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/30/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/30/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/30/09	RB		
	J) ASSEMBLE STOCK					9-21-09	A.N.		
	K) ASSEMBLE SWIVEL STUDS					9/30/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-28-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION CORRECTION CORRECTION CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-28-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/30/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u>	<u>2.86</u>	<u>2.77</u>	<u>2.79</u>	<u>2.85</u>	9-30-09	TL
	C) FUNCTION					9/30/09	RB		
690	PACK					10/5/09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



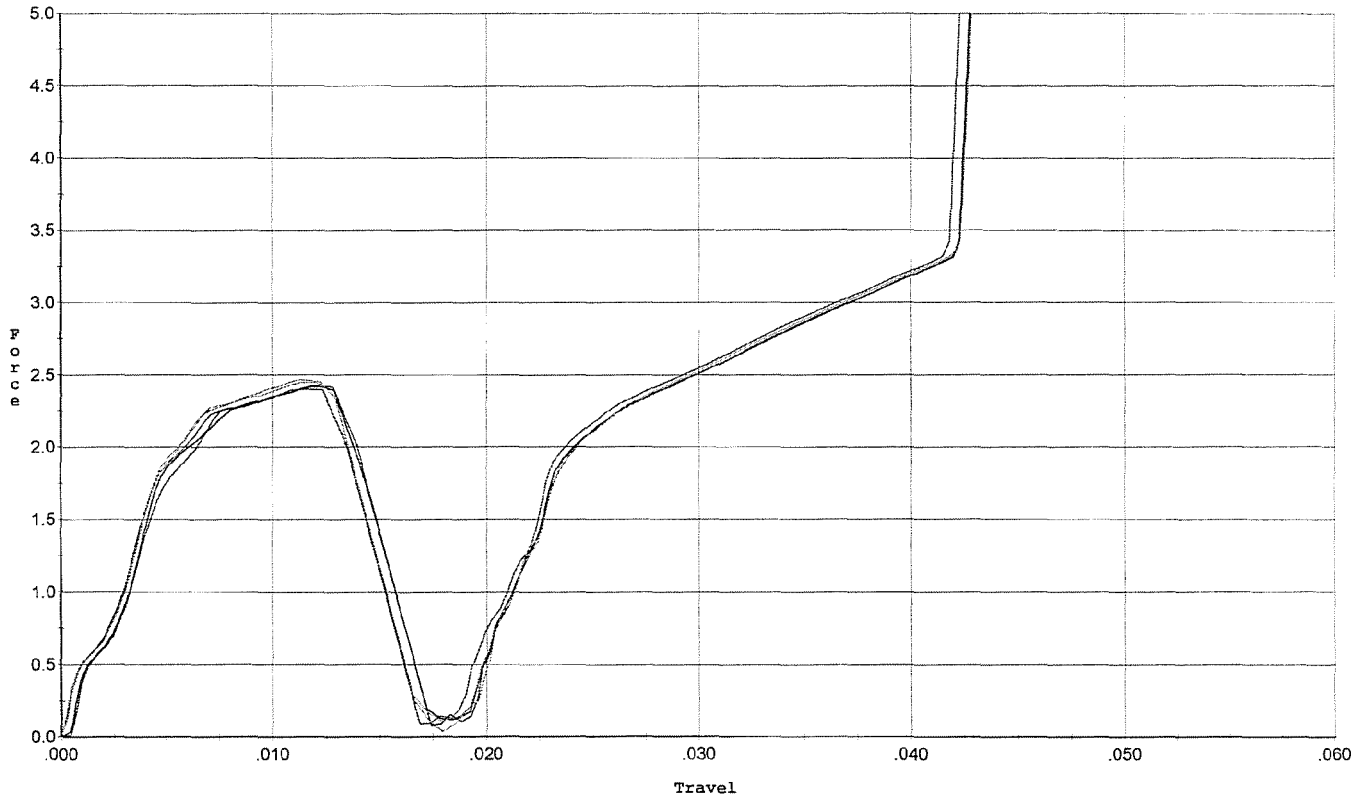
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.016	0.00	0.031	0.026		Set Trigger
2	2.451	0.015	0.00	0.031	0.025		Set Trigger
3	2.462	0.013	0.00	0.032	0.022		Set Trigger
4	2.470	0.013	0.00	0.031	0.023		Set Trigger
5	2.401	0.014	0.00	0.031	0.023		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



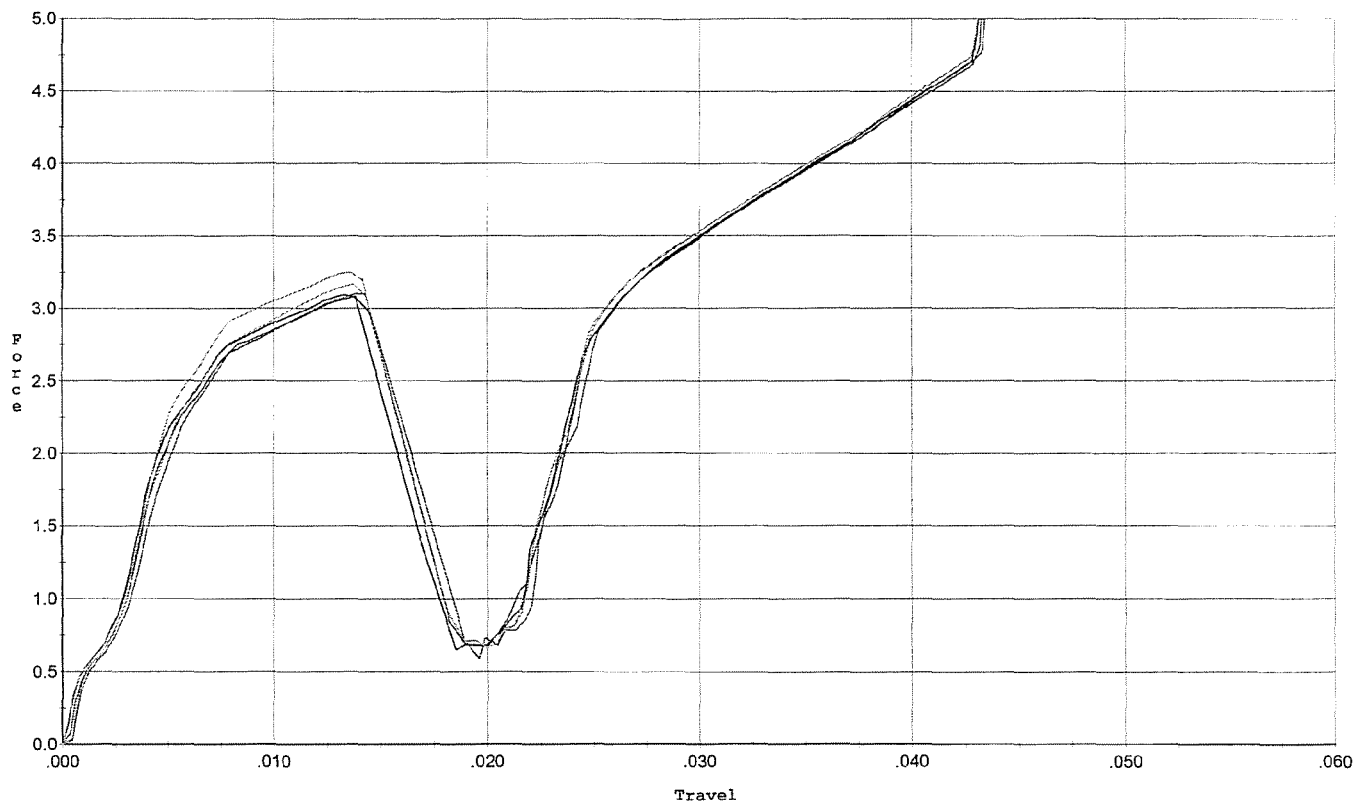
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.014	0.00	0.032	0.023		Set Trigger
2	2.418	0.014	0.00	0.032	0.023		Set Trigger
3	2.401	0.013	0.00	0.031	0.022		Set Trigger
4	2.447	0.013	0.00	0.032	0.022		Set Trigger
5	2.468	0.013	0.00	0.032	0.022		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



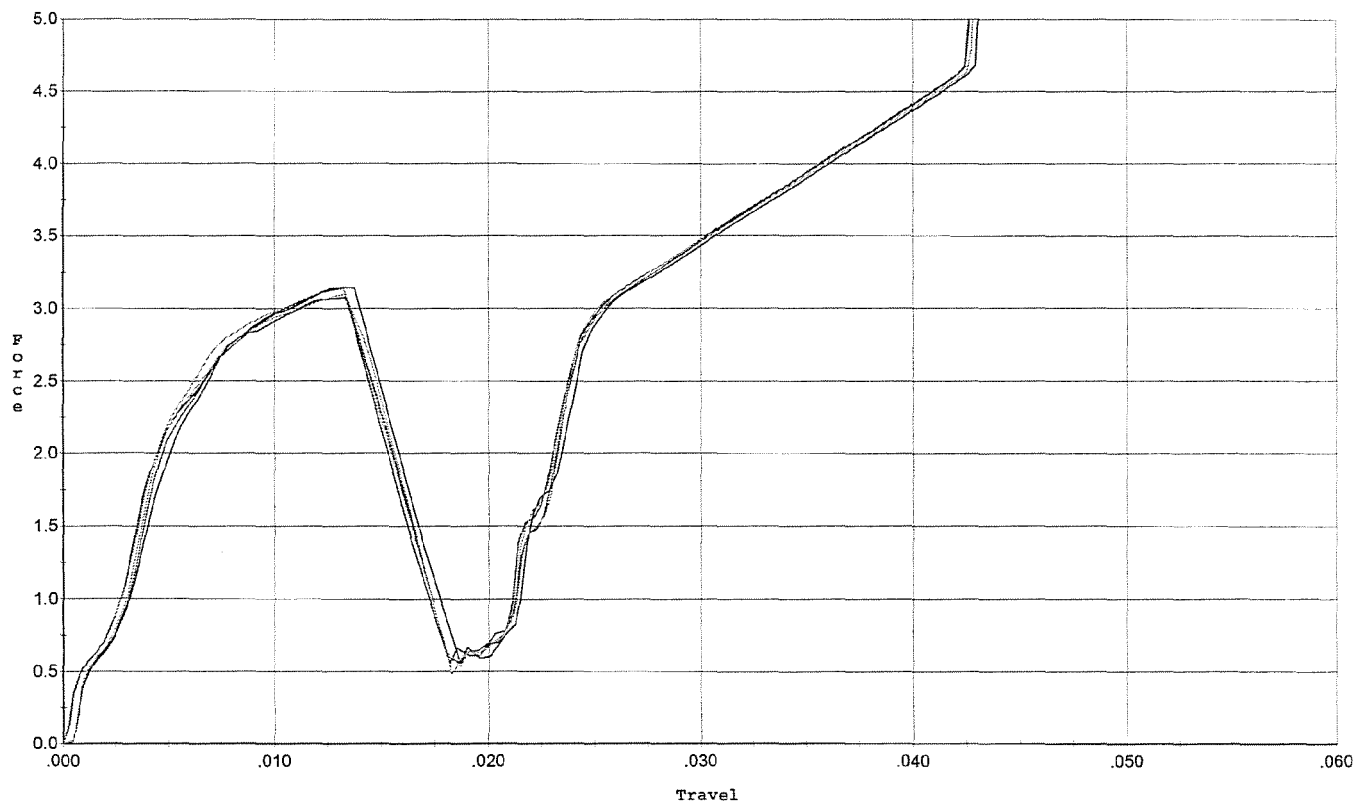
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.014	0.00	0.029	0.029		Set Trigger
2	3.093	0.014	0.00	0.029	0.028		Set Trigger
3	3.104	0.017	0.00	0.028	0.033		Set Trigger
4	3.168	0.014	0.00	0.028	0.030		Set Trigger
5	3.251	0.014	0.00	0.028	0.030		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



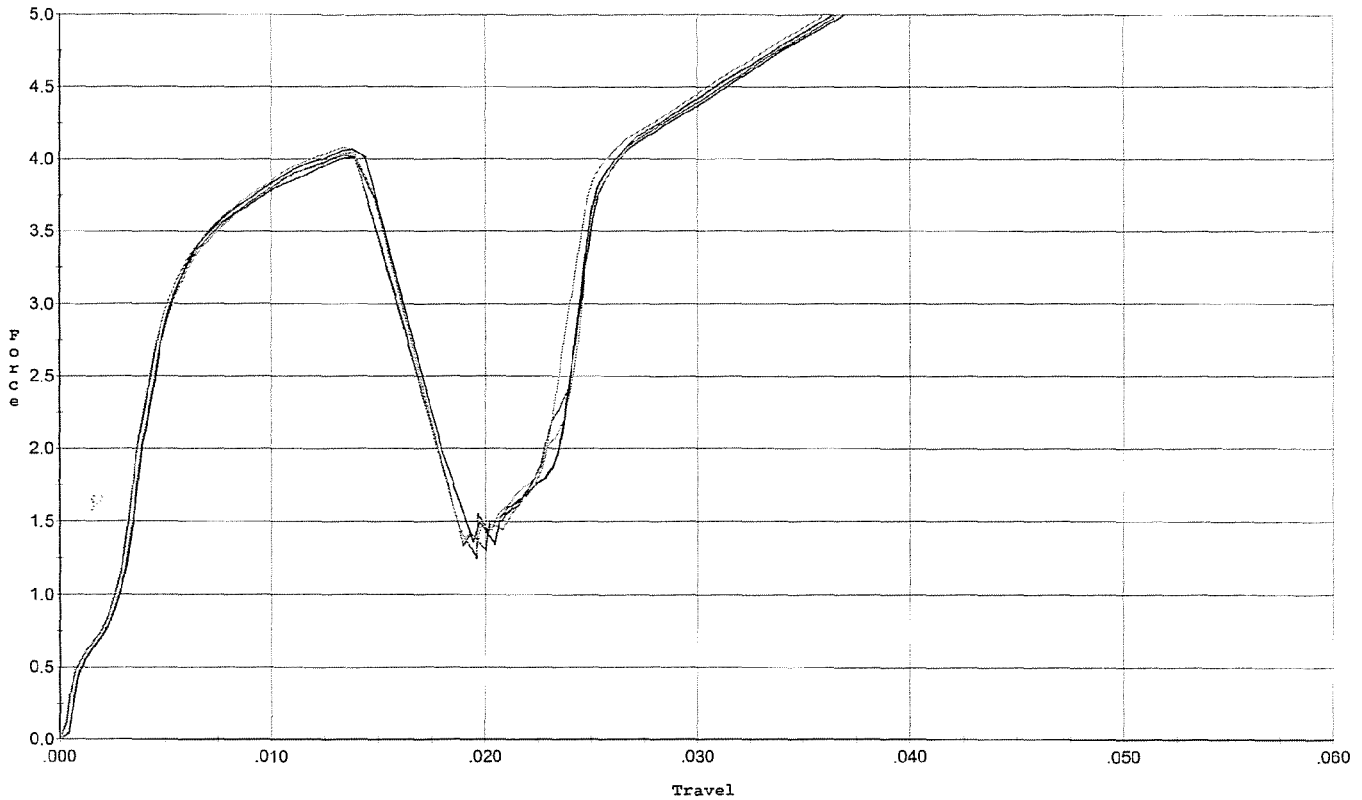
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.013	0.00	0.029	0.027		Set Trigger
2	3.147	0.014	0.00	0.029	0.028		Set Trigger
3	3.144	0.015	0.00	0.029	0.030		Set Trigger
4	3.099	0.014	0.00	0.029	0.029		Set Trigger
5	3.134	0.016	0.00	0.028	0.032		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



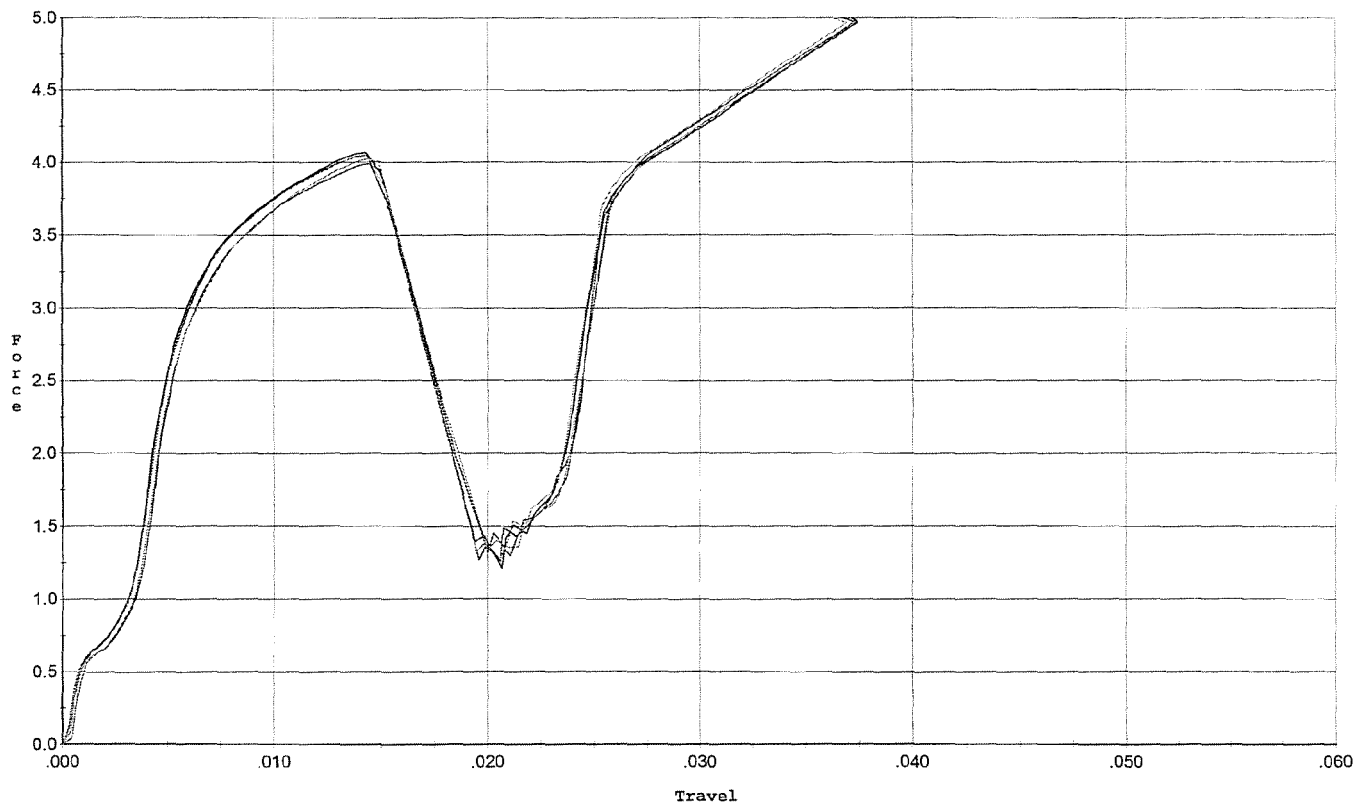
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.011	0.015	0.00	0.026	0.039		Set Trigger
2	4.066	0.014	0.00	0.026	0.038		Set Trigger
3	4.025	0.016	0.00	0.026	0.043		Set Trigger
4	4.079	0.016	0.00	0.025	0.042		Set Trigger
5	4.045	0.015	0.00	0.026	0.039		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



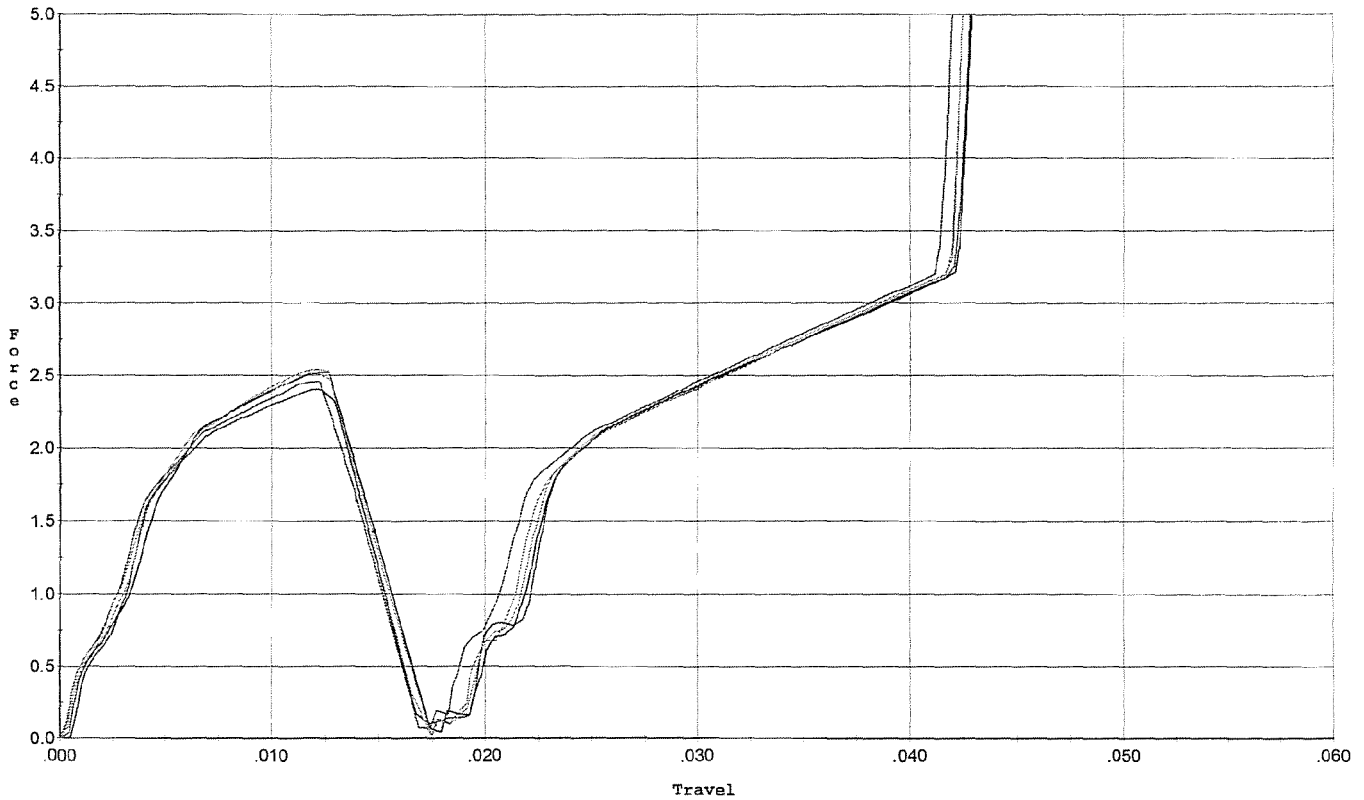
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.015	0.00	0.026	0.040		Set Trigger
2	4.067	0.015	0.00	0.026	0.039		Set Trigger
3	3.988	0.015	0.00	0.026	0.038		Set Trigger
4	4.050	0.015	0.00	0.026	0.039		Set Trigger
5	4.021	0.015	0.00	0.026	0.038		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



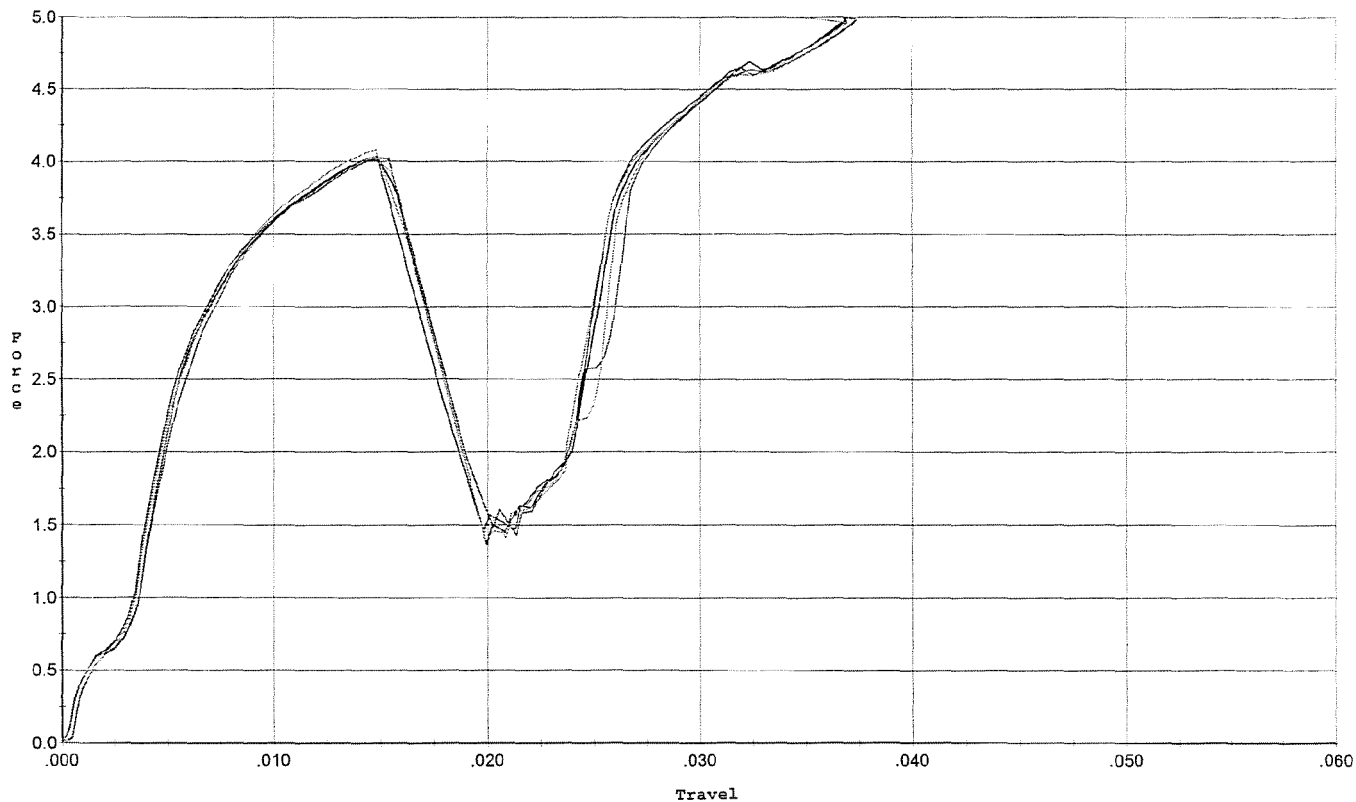
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.404	0.013	0.00	0.032	0.021		Set Trigger
2	2.523	0.015	0.00	0.032	0.024		Set Trigger
3	2.455	0.014	0.00	0.031	0.023		Set Trigger
4	2.512	0.013	0.00	0.032	0.021		Set Trigger
5	2.543	0.013	0.00	0.032	0.021		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.009	0.015	0.00	0.026	0.037		Set Trigger
2	4.037	0.016	0.00	0.026	0.039		Set Trigger
3	4.024	0.015	0.00	0.026	0.038		Set Trigger
4	4.039	0.016	0.00	0.026	0.039		Set Trigger
5	4.080	0.016	0.00	0.026	0.041		Set Trigger

Avg 4.03