

G6875-746

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



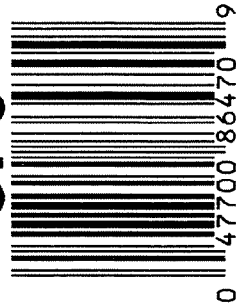
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6875746

UPC



BM FORM

GUN SERIAL # G6875746

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SP
460	CHECK HEADSPACE	MAGNA FLUX	8-28-09	SP
470	DIS-ASSEMBLE ACTION		8-28-09	SP
472	SERIALIZE BOLT HANDLE		8-31-09	KTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	9/2/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

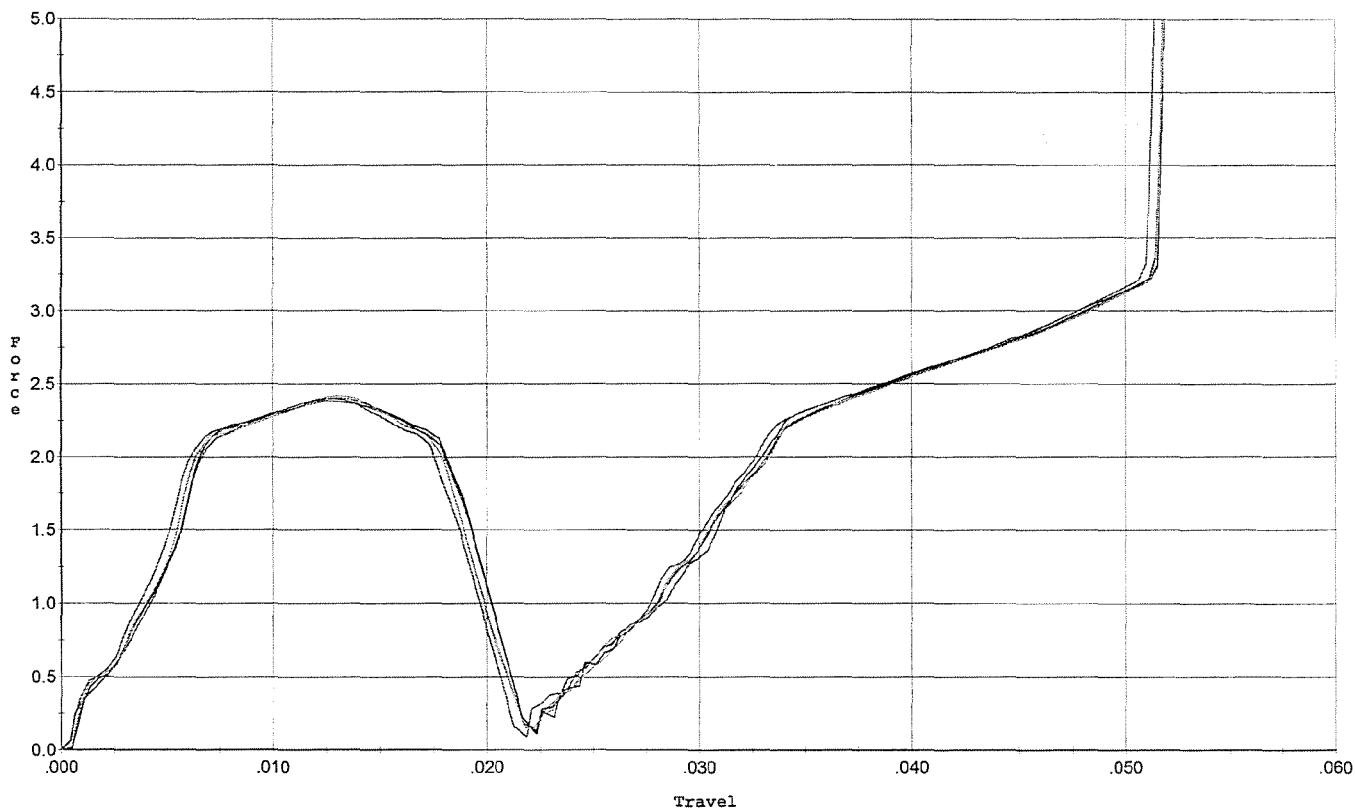
560	BARBER - M24 0081277 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	7/21/07	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	7/21/07	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	7/21/07	RB		
	J) ASSEMBLE STOCK					9-11-09	TL		
	K) ASSEMBLE SWIVEL STUDS					7/21/07	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/18/09	RB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/18/09	TL		
670	FINAL INSPECTION A) HEADSPACE					7/21/07	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u>	<u>2.80</u>	<u>2.78</u>	<u>2.69</u>	<u>2.72</u>	9-21-09	TL
	C) FUNCTION					7/21/07	RB		
690	PACK					9/28/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



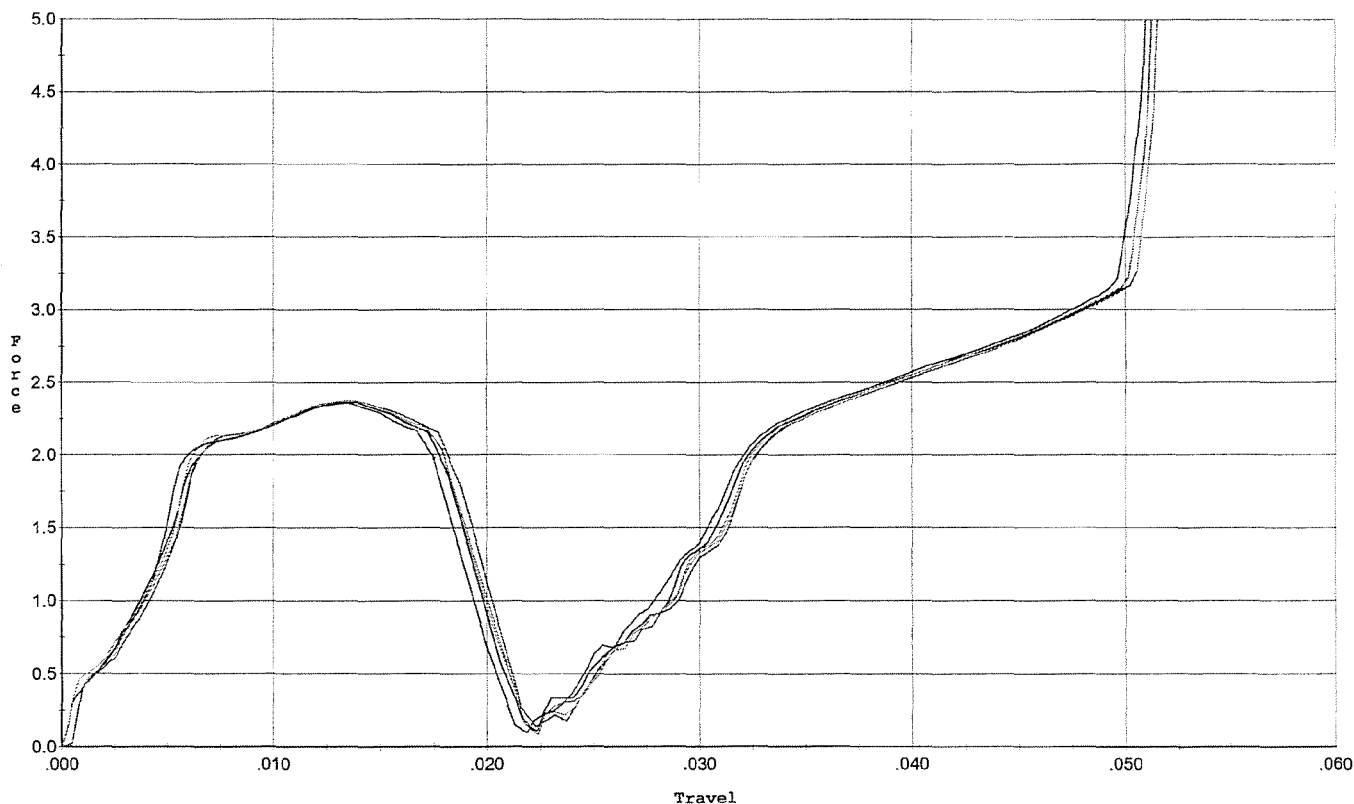
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.019	0.00	0.036	0.032		Set Trigger
2	2.403	0.019	0.00	0.036	0.032		Set Trigger
3	2.400	0.019	0.00	0.036	0.032		Set Trigger
4	2.401	0.018	0.00	0.037	0.030		Set Trigger
5	2.418	0.018	0.00	0.037	0.030		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



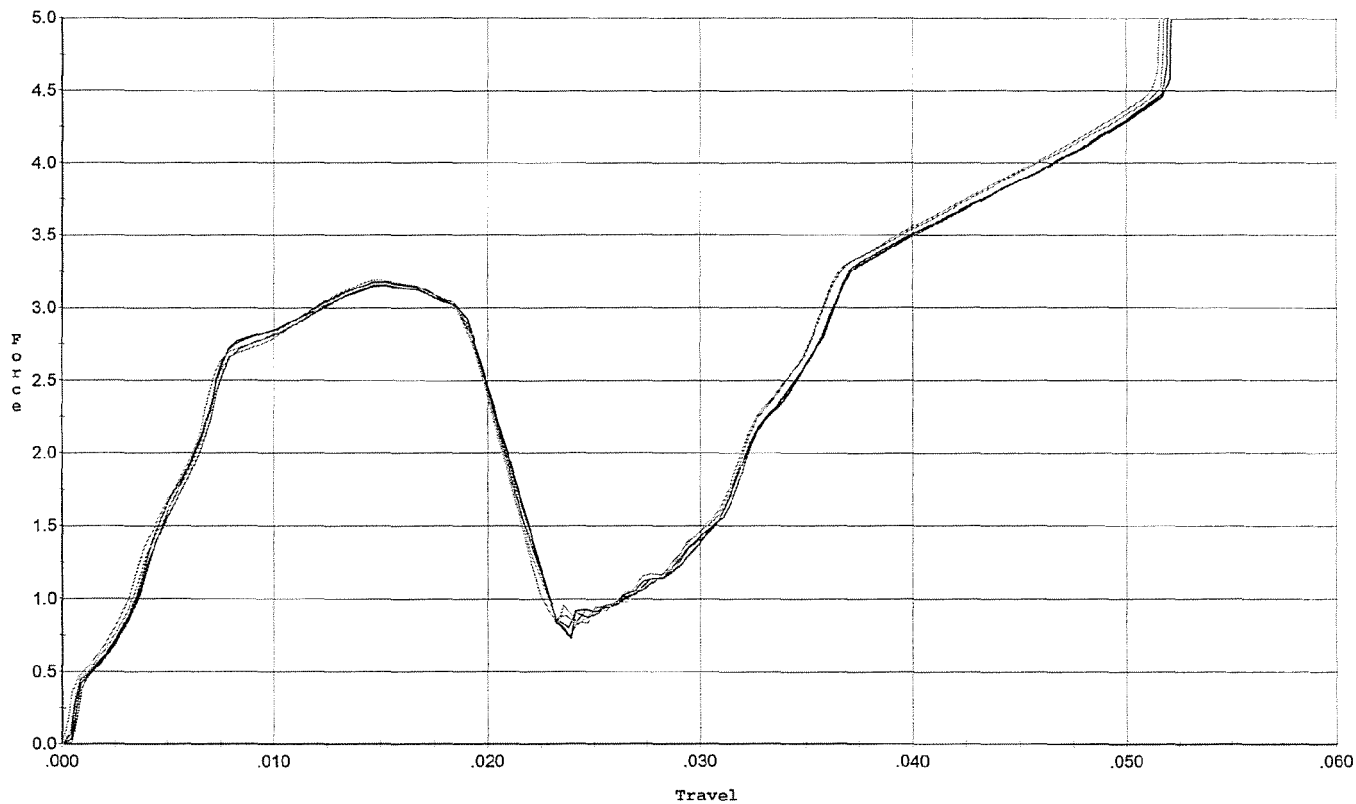
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.361	0.017	0.00	0.036	0.029		Set Trigger
2	2.360	0.018	0.00	0.036	0.030		Set Trigger
3	2.370	0.019	0.00	0.036	0.031		Set Trigger
4	2.374	0.018	0.00	0.036	0.030		Set Trigger
5	2.371	0.018	0.00	0.036	0.030		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



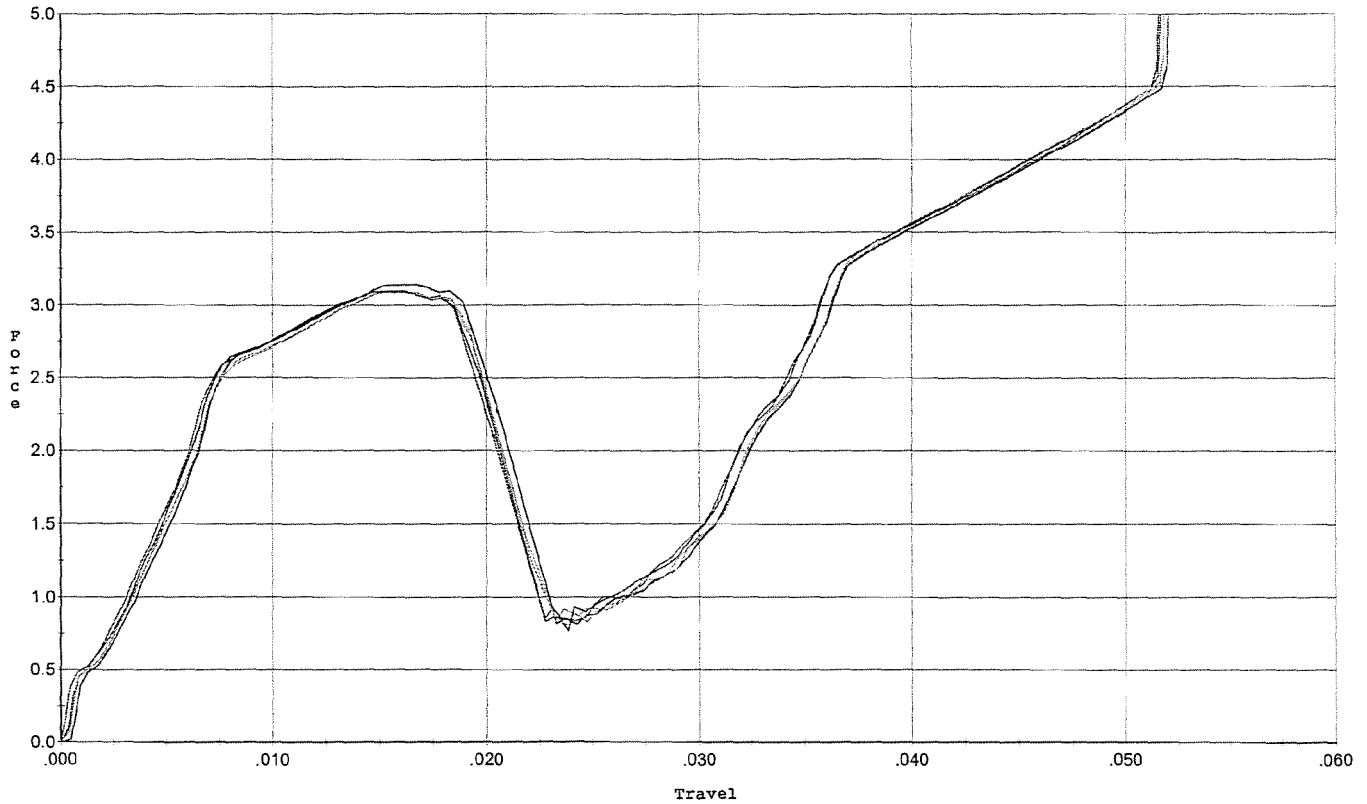
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.019	0.00	0.034	0.042		Set Trigger
2	3.178	0.021	0.00	0.034	0.045		Set Trigger
3	3.157	0.019	0.00	0.034	0.041		Set Trigger
4	3.188	0.019	0.00	0.034	0.042		Set Trigger
5	3.167	0.019	0.00	0.034	0.041		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



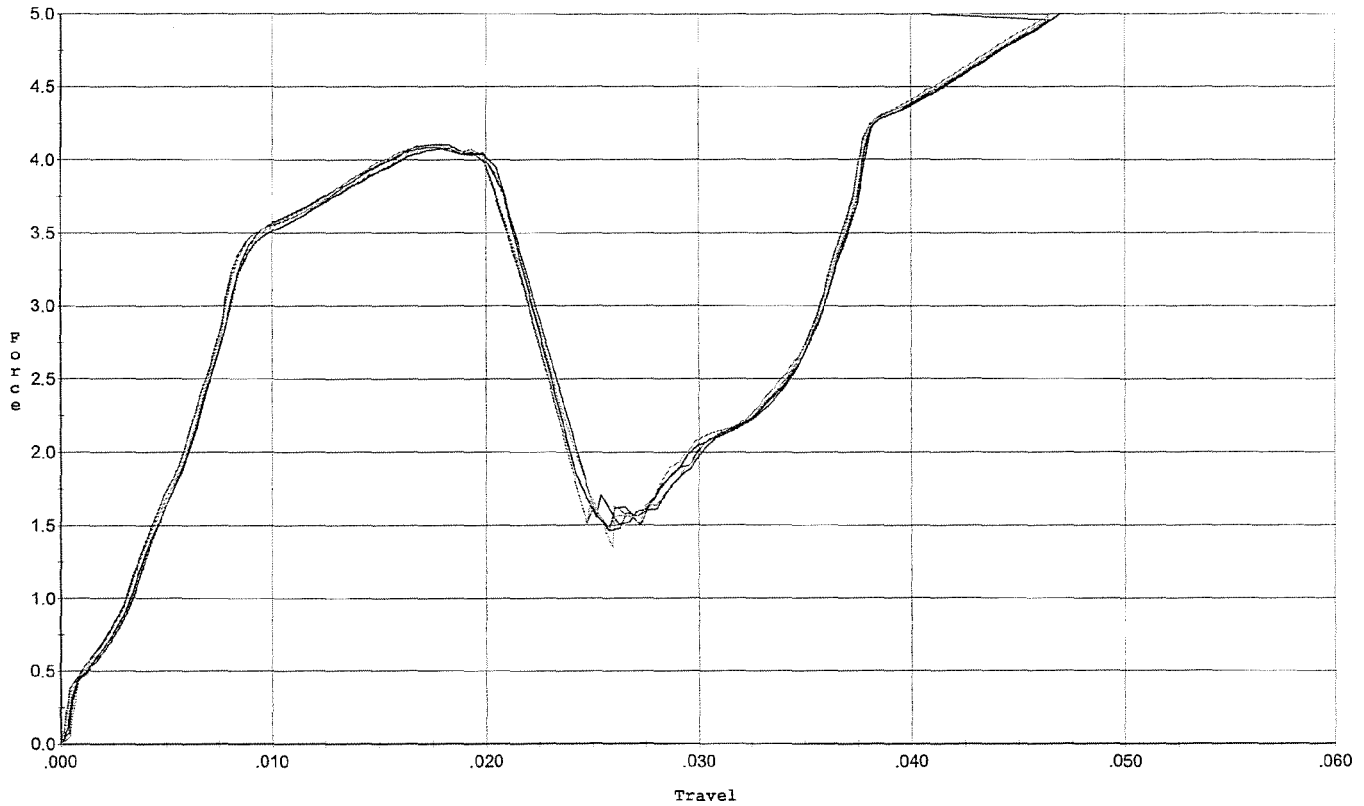
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.020	0.00	0.034	0.042		Set Trigger
2	3.142	0.021	0.00	0.034	0.043		Set Trigger
3	3.095	0.020	0.00	0.034	0.043		Set Trigger
4	3.089	0.019	0.00	0.034	0.040		Set Trigger
5	3.087	0.019	0.00	0.034	0.041		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



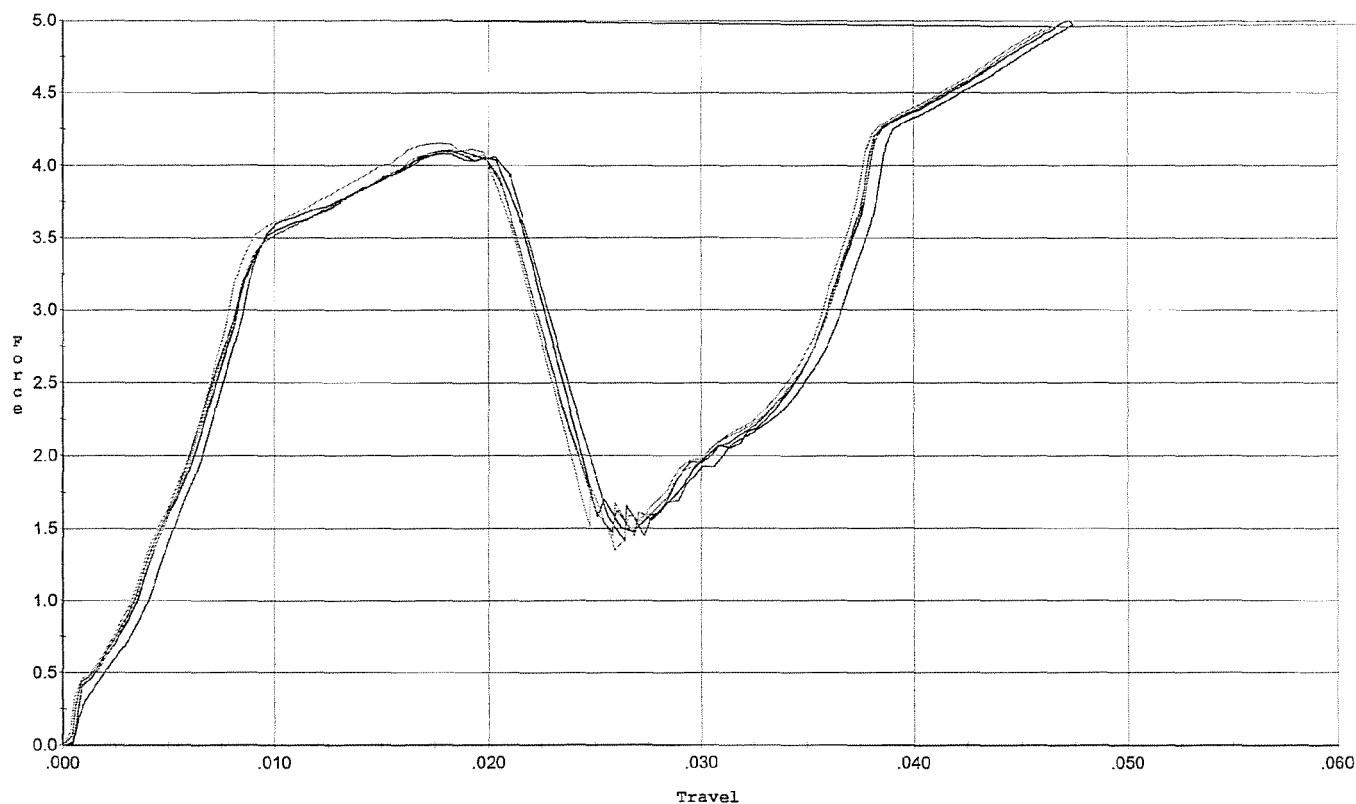
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.021	0.00	0.032	0.055		Set Trigger
2	4.077	0.021	0.00	0.032	0.056		Set Trigger
3	4.085	0.022	0.00	0.032	0.059		Set Trigger
4	4.084	0.021	0.00	0.032	0.055		Set Trigger
5	4.098	0.021	0.00	0.032	0.058		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



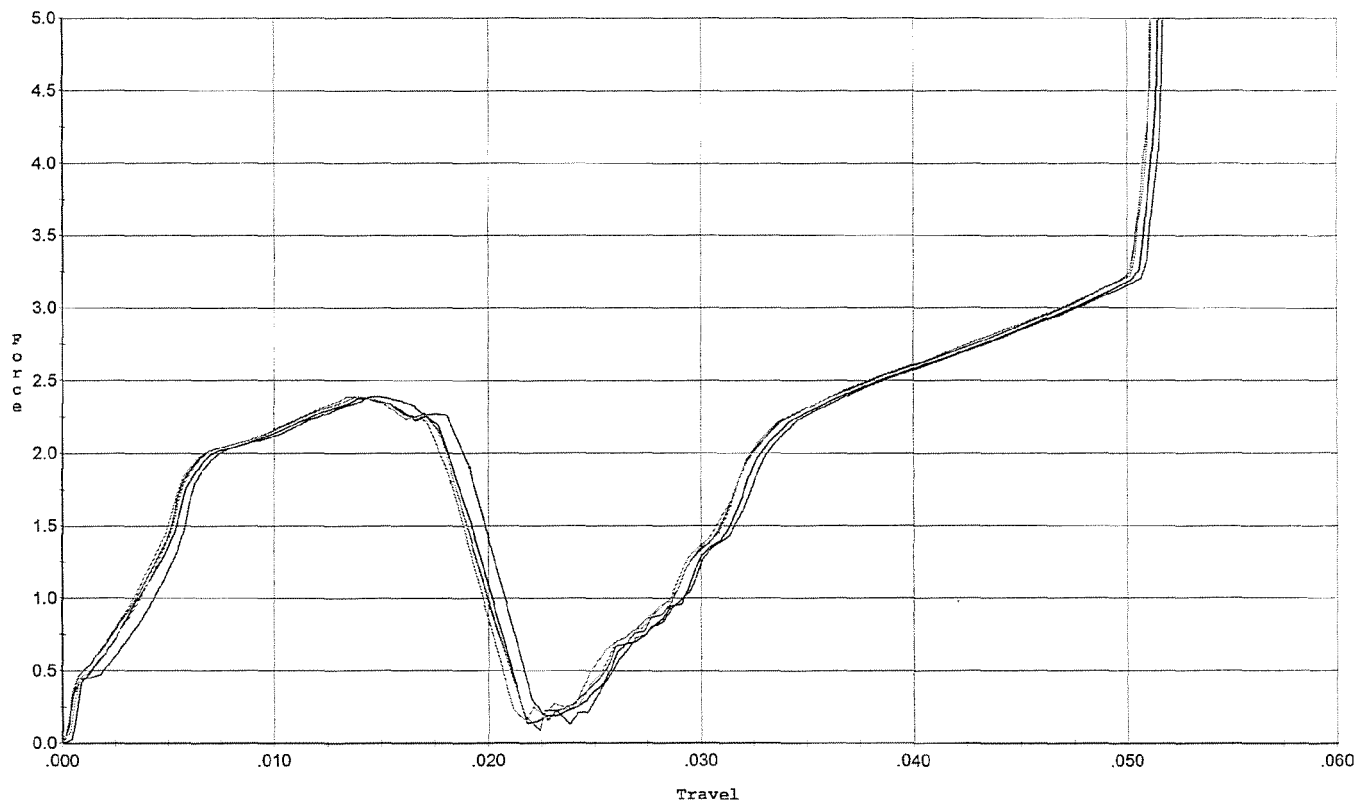
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.021	0.00	0.032	0.056		Set Trigger
2	4.105	0.021	0.00	0.032	0.058		Set Trigger
3	4.080	0.021	0.00	0.032	0.055		Set Trigger
4	4.152	0.021	0.00	0.032	0.057		Set Trigger
5	4.099	0.021	0.00	0.032	0.055		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



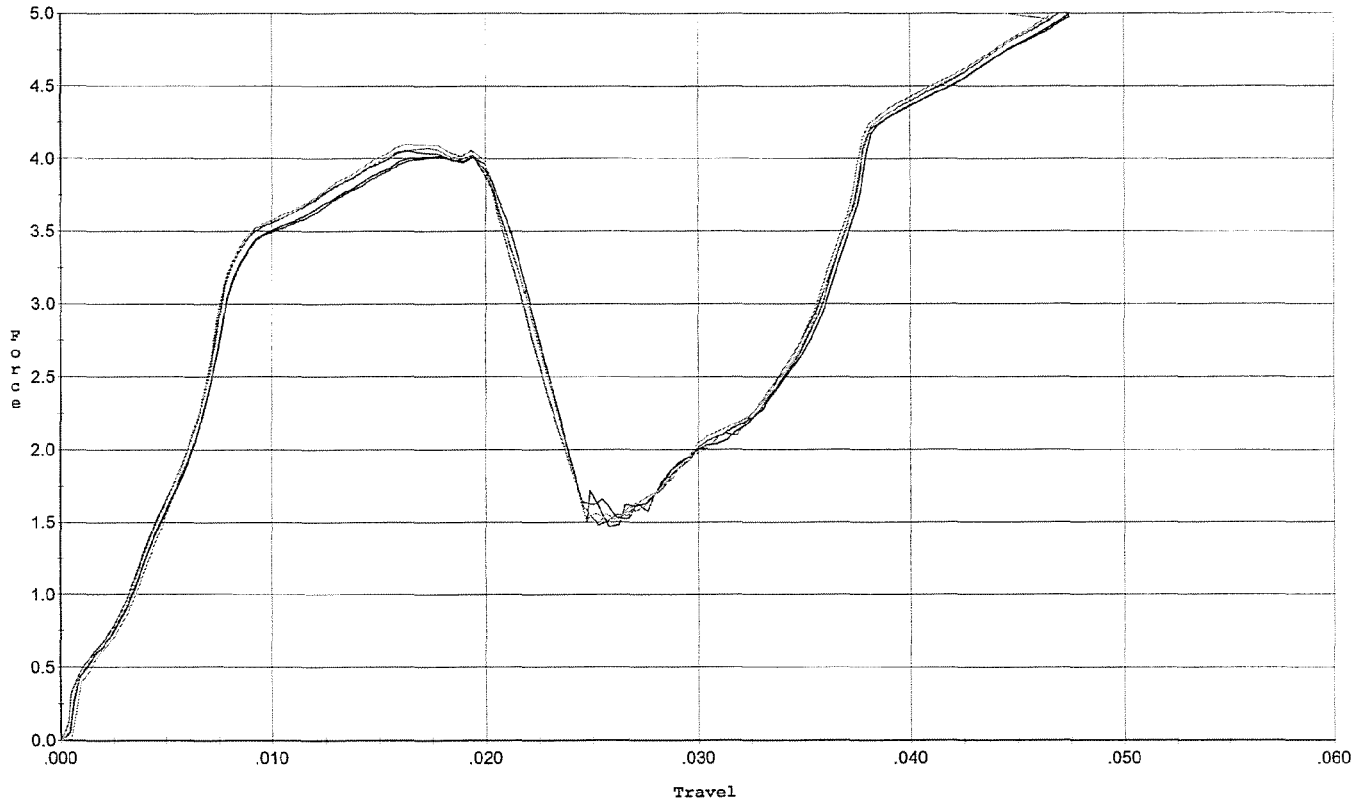
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.390	0.019	0.00	0.036	0.032		Set Trigger
2	2.377	0.019	0.00	0.036	0.032		Set Trigger
3	2.391	0.018	0.00	0.036	0.030		Set Trigger
4	2.388	0.018	0.00	0.036	0.030		Set Trigger
5	2.391	0.018	0.00	0.036	0.031		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.021	0.00	0.032	0.056		Set Trigger
2	4.018	0.022	0.00	0.032	0.058		Set Trigger
3	4.051	0.020	0.00	0.032	0.054		Set Trigger
4	4.097	0.022	0.00	0.032	0.059		Set Trigger
5	4.072	0.020	0.00	0.032	0.054		Set Trigger

Avg 4.05