

G6875748

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

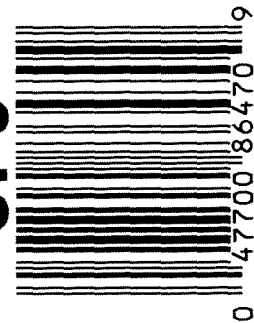
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875748

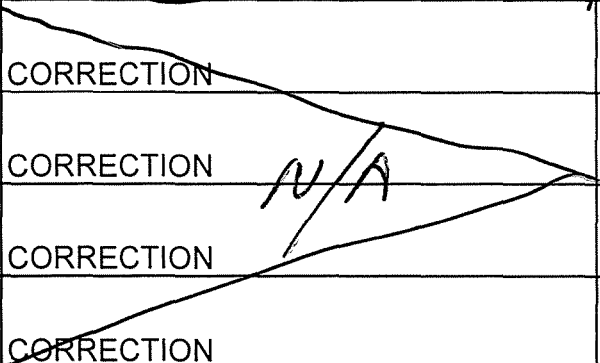
UPC



GUN SERIAL # G6875748

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SP
470	DIS-ASSEMBLE ACTION		8-28-09	SP
472	SERIALIZE BOLT HANDLE		8-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	9/2/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

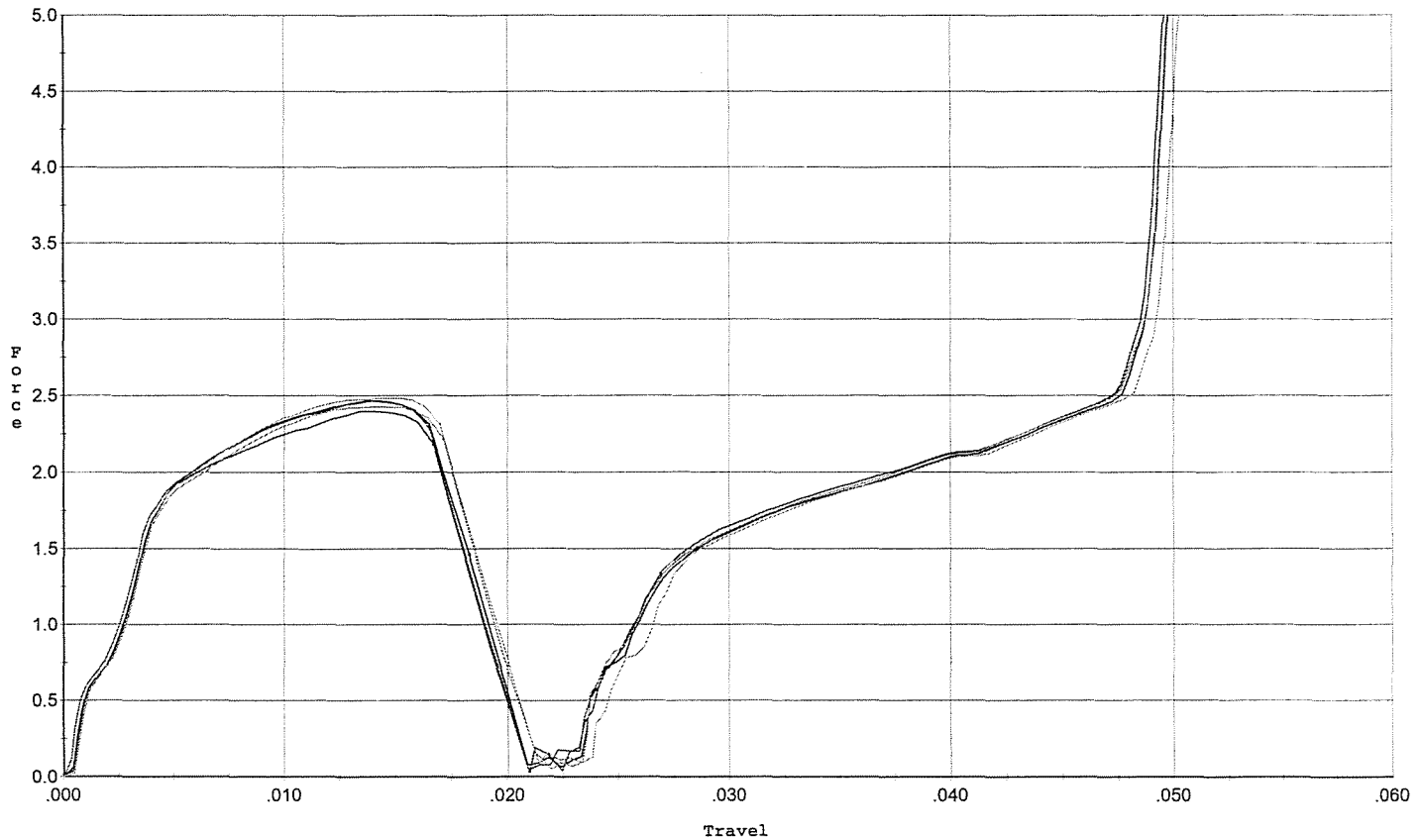
560	BARBER - M24 0081301 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>0.23</u>	<u>0.23</u>	<u>0.23</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-15-09	SPAD.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/18/09	RB		
			PASS	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/18/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u>	<u>2.64</u>	<u>2.85</u>	<u>2.71</u>	<u>2.63</u>	9/21/09	RB
	C) FUNCTION					9/21/09	RB		
690	PACK					9/28/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/11/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



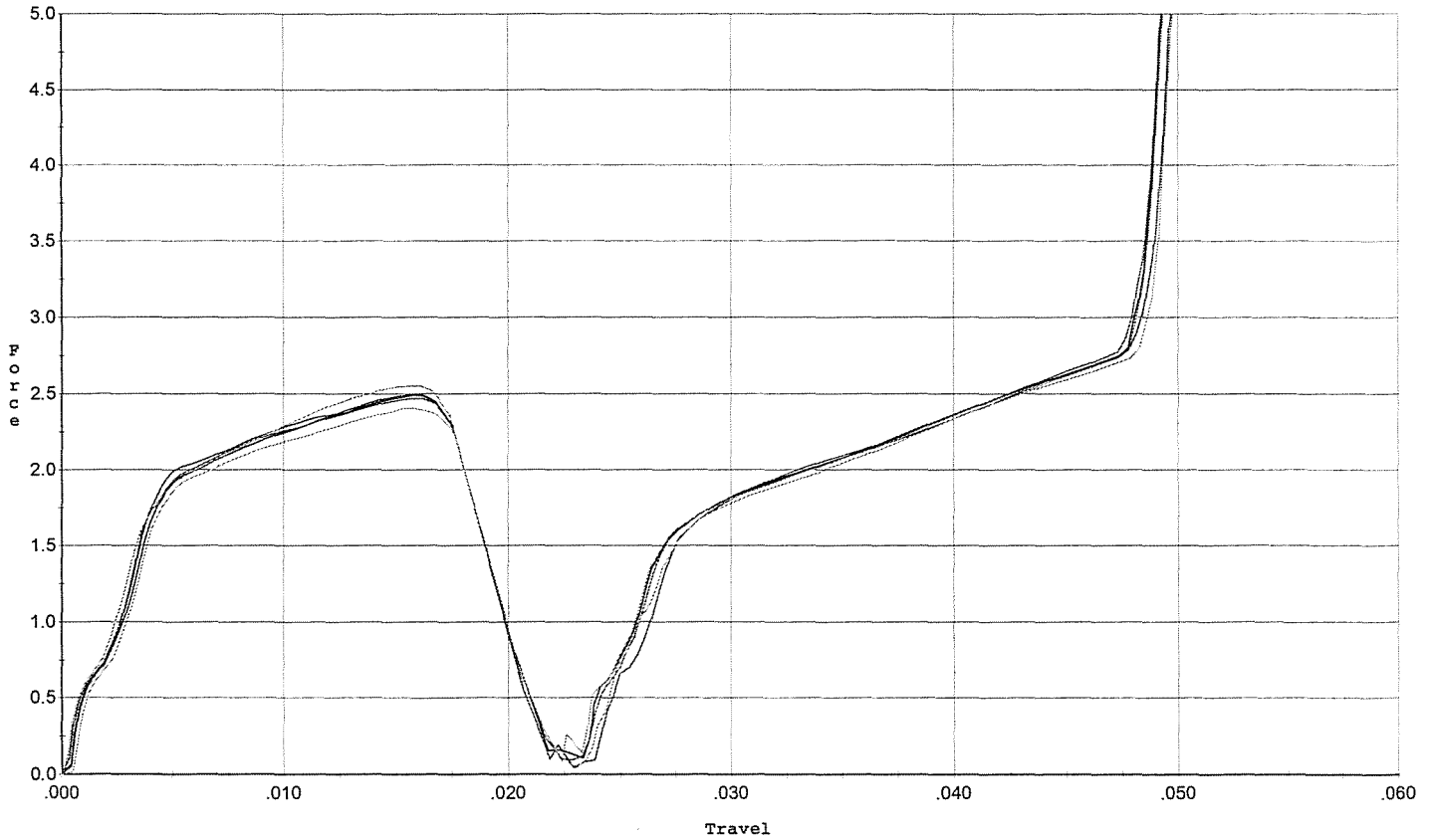
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.399	0.017	0.00	0.037	0.029		Set Trigger
2	2.464	0.018	0.00	0.036	0.033		Set Trigger
3	2.466	0.017	0.00	0.037	0.030		Set Trigger
4	2.481	0.017	0.00	0.037	0.031		Set Trigger
5	2.427	0.017	0.00	0.036	0.031		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/11/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



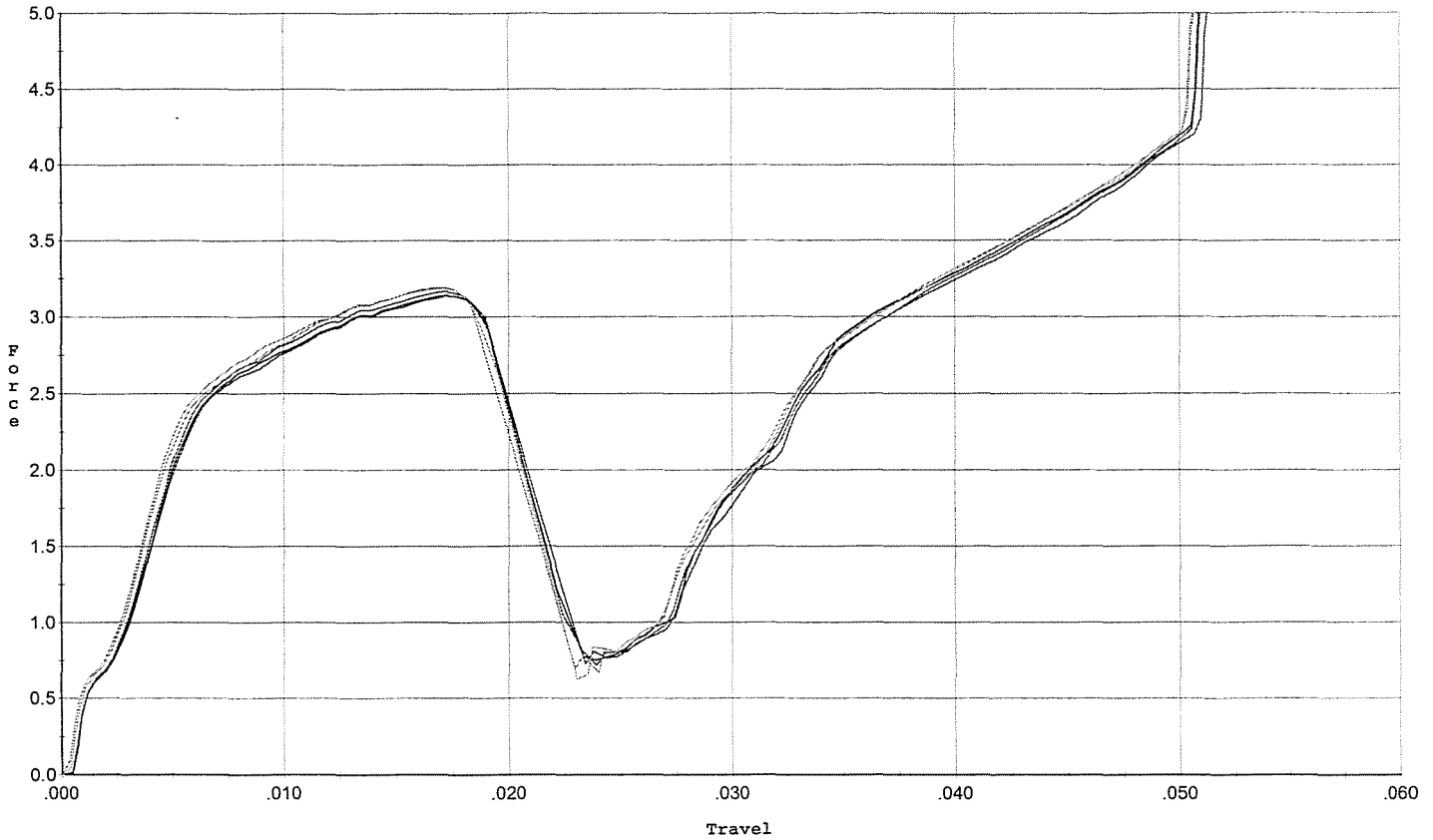
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.018	0.00	0.035	0.032		Set Trigger
2	2.489	0.018	0.00	0.035	0.032		Set Trigger
3	2.469	0.018	0.00	0.035	0.032		Set Trigger
4	2.404	0.018	0.00	0.035	0.031		Set Trigger
5	2.552	0.017	0.00	0.035	0.032		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/11/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



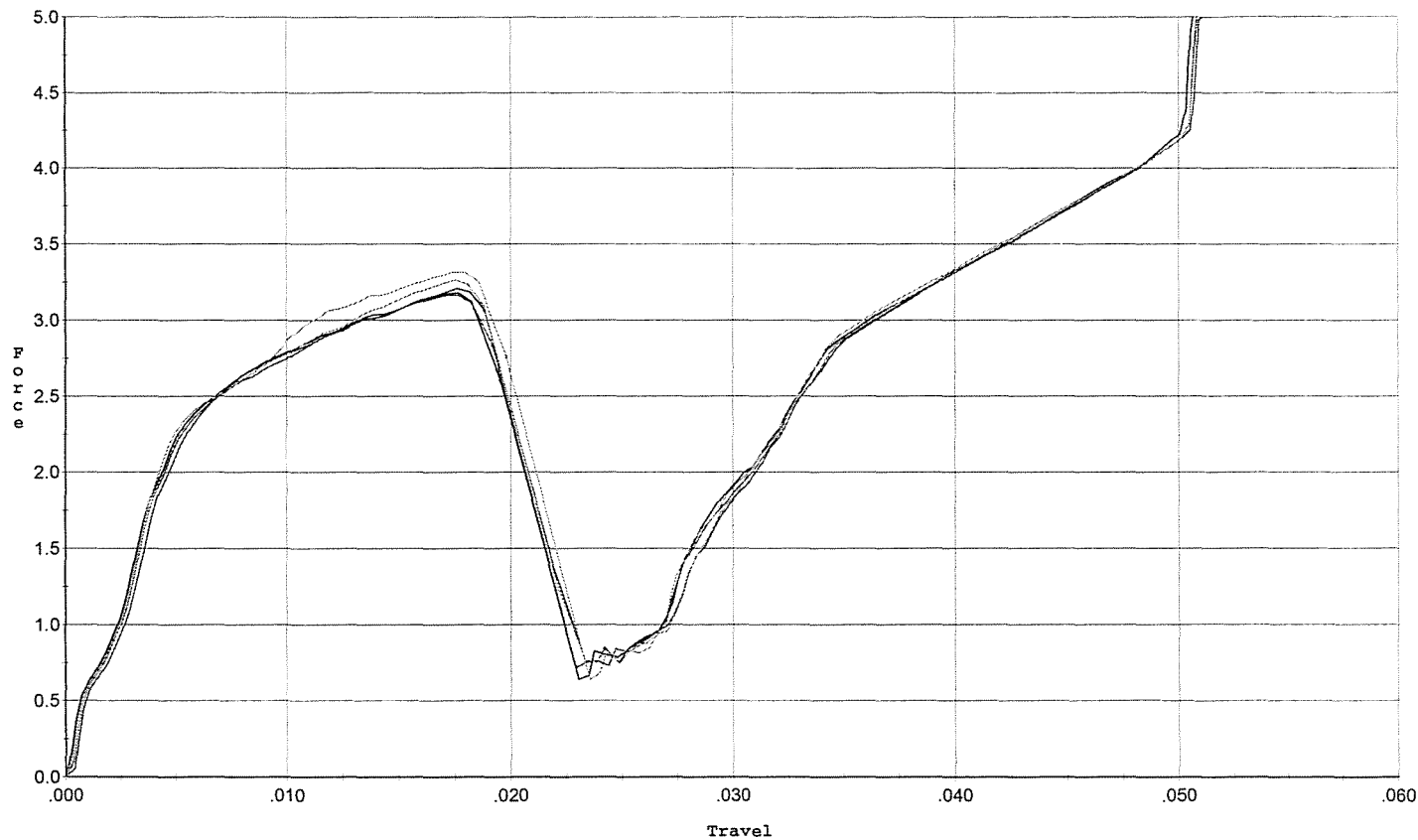
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.019	0.00	0.034	0.041		Set Trigger
2	3.140	0.019	0.00	0.033	0.042		Set Trigger
3	3.166	0.019	0.00	0.033	0.042		Set Trigger
4	3.188	0.019	0.00	0.033	0.044		Set Trigger
5	3.191	0.020	0.00	0.033	0.046		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/11/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



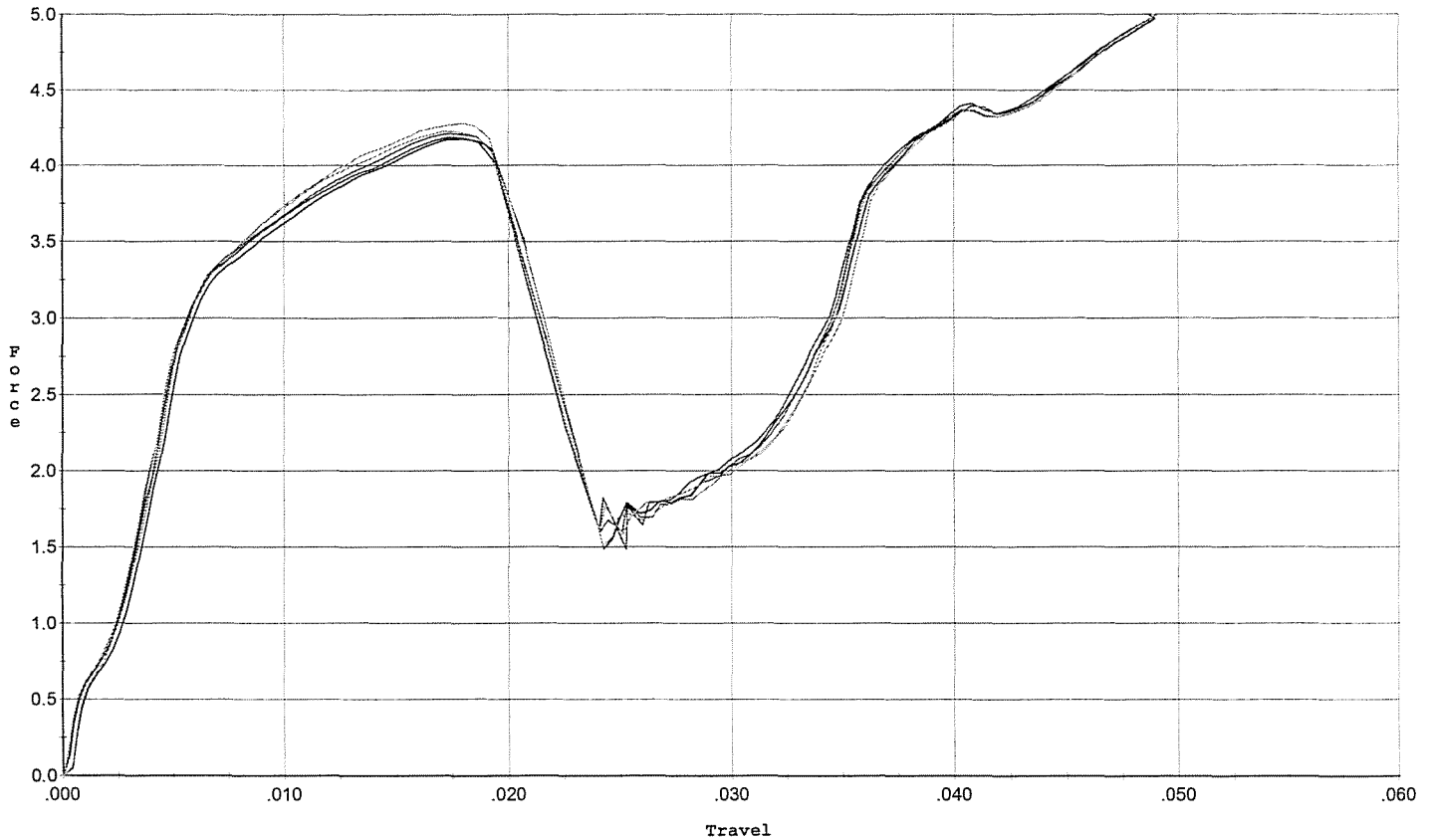
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.019	0.00	0.033	0.042		Set Trigger
2	3.180	0.020	0.00	0.033	0.044		Set Trigger
3	3.164	0.019	0.00	0.033	0.043		Set Trigger
4	3.316	0.020	0.00	0.033	0.046		Set Trigger
5	3.264	0.019	0.00	0.033	0.043		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/11/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



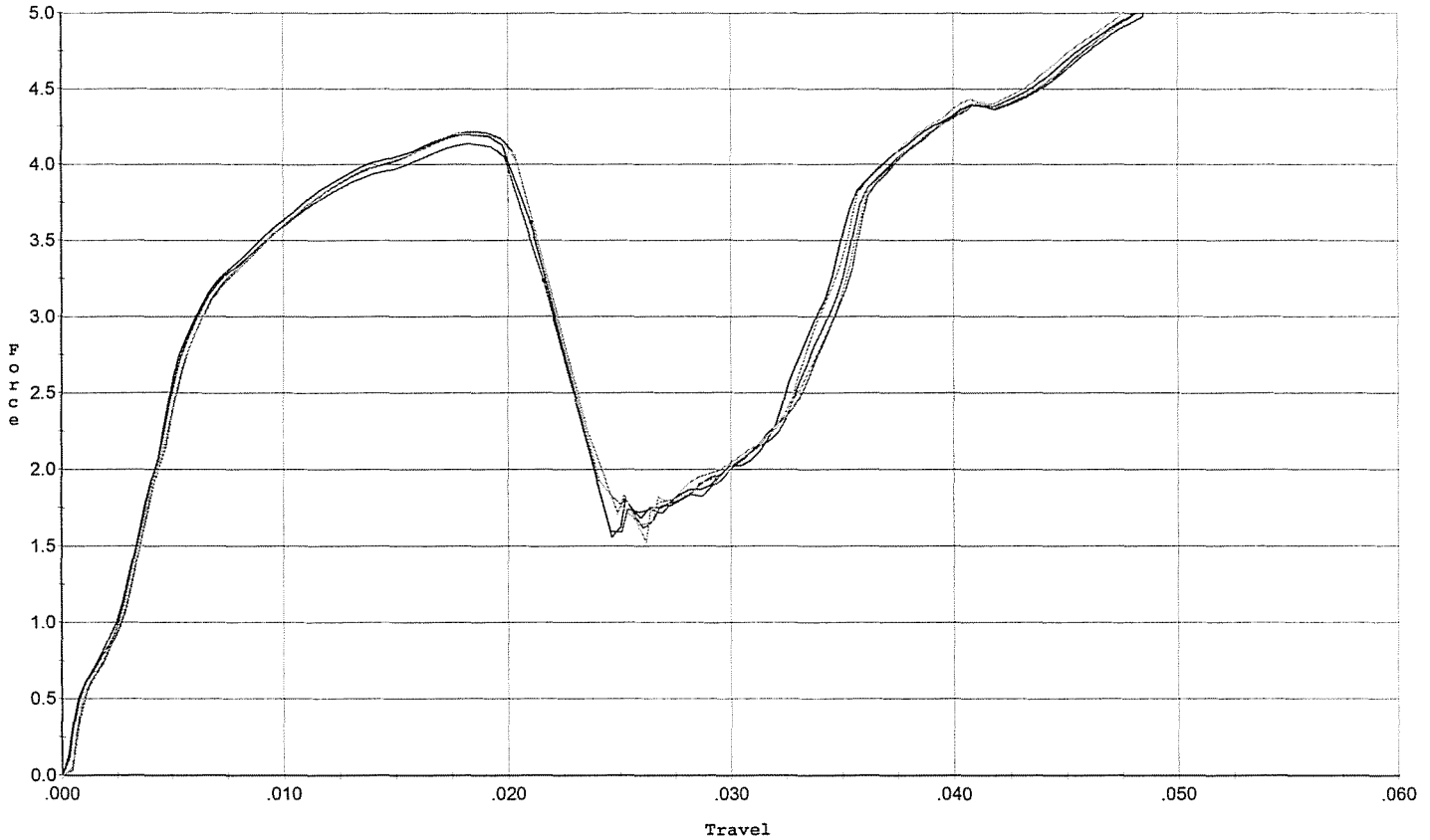
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.019	0.00	0.032	0.056		Set Trigger
2	4.175	0.021	0.00	0.032	0.059		Set Trigger
3	4.210	0.022	0.00	0.032	0.063		Set Trigger
4	4.226	0.019	0.00	0.032	0.056		Set Trigger
5	4.283	0.021	0.00	0.032	0.061		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/11/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



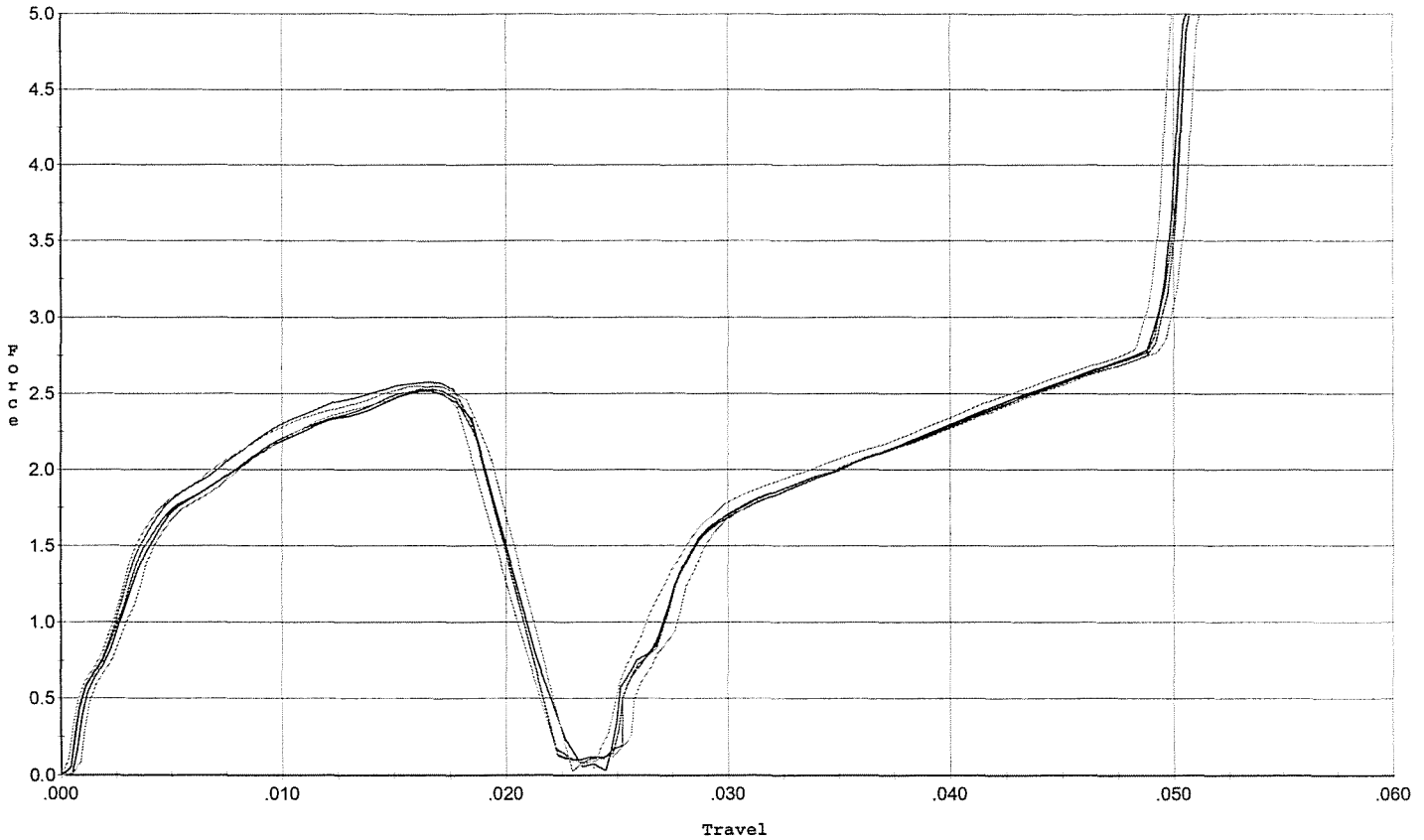
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.022	0.00	0.031	0.062		Set Trigger
2	4.196	0.021	0.00	0.031	0.061		Set Trigger
3	4.217	0.020	0.00	0.031	0.058		Set Trigger
4	4.196	0.020	0.00	0.032	0.058		Set Trigger
5	4.210	0.020	0.00	0.031	0.059		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/11/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



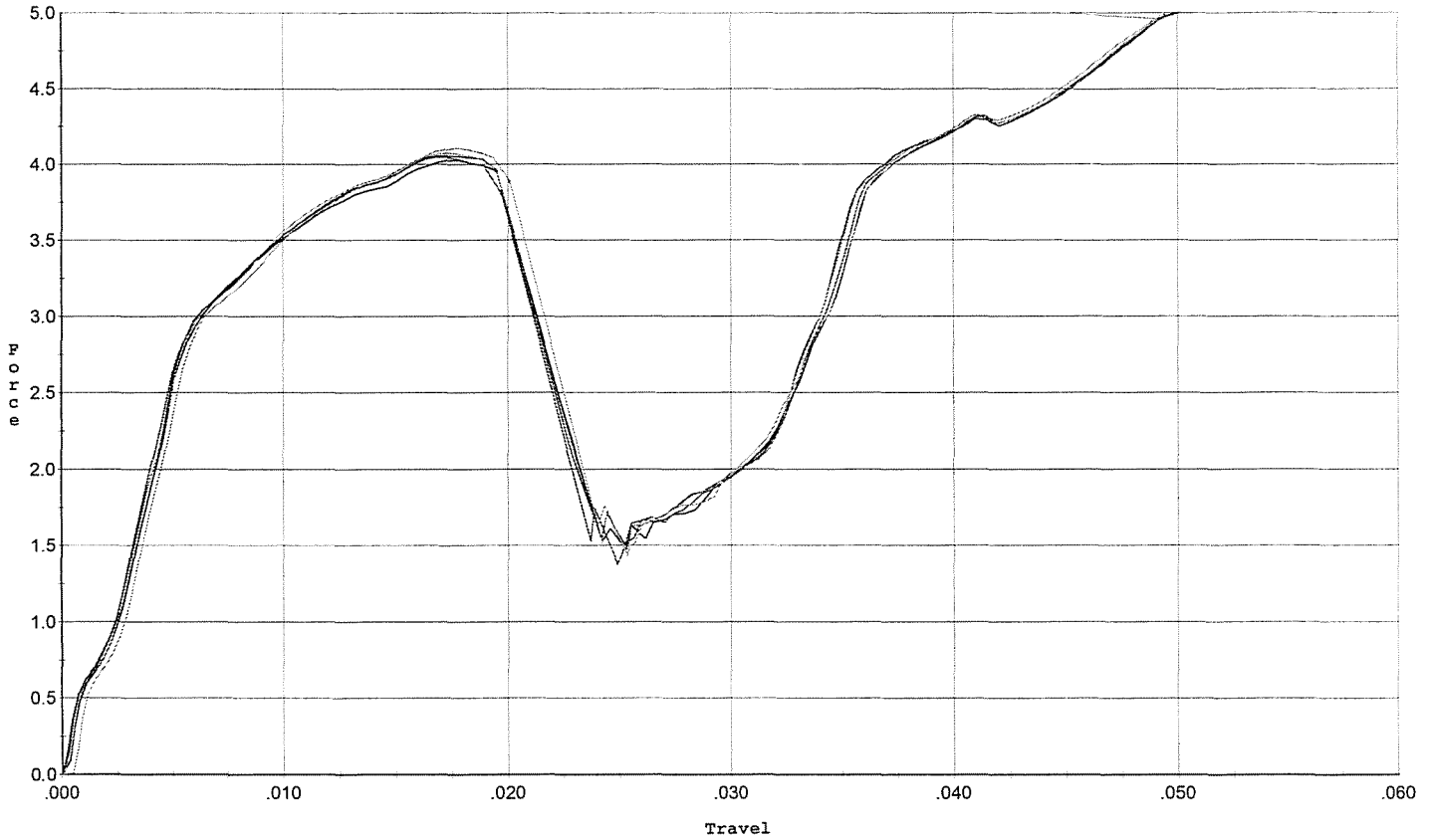
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.019	0.00	0.035	0.034		Set Trigger
2	2.516	0.018	0.00	0.035	0.033		Set Trigger
3	2.574	0.019	0.00	0.035	0.034		Set Trigger
4	2.550	0.018	0.00	0.035	0.033		Set Trigger
5	2.547	0.019	0.00	0.035	0.034		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/11/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.019	0.00	0.032	0.055		Set Trigger
2	4.028	0.019	0.00	0.032	0.054		Set Trigger
3	4.048	0.020	0.00	0.032	0.055		Set Trigger
4	4.108	0.020	0.00	0.032	0.056		Set Trigger
5	4.077	0.019	0.00	0.032	0.055		Set Trigger

Avg 4.06