

G6875760

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



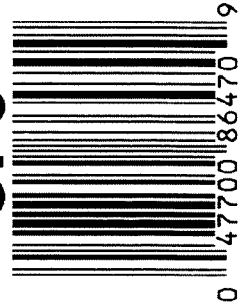
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6875760

UPC



BM FORM

GUN SERIAL # G6875760

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION	2009	8-14-09	SP
472	SERIALIZE BOLT HANDLE	OPERATOR 	8-15-09	SP
480	MAGNAFLUX BBL ACTION		8/19/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	SP
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-17-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/29	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

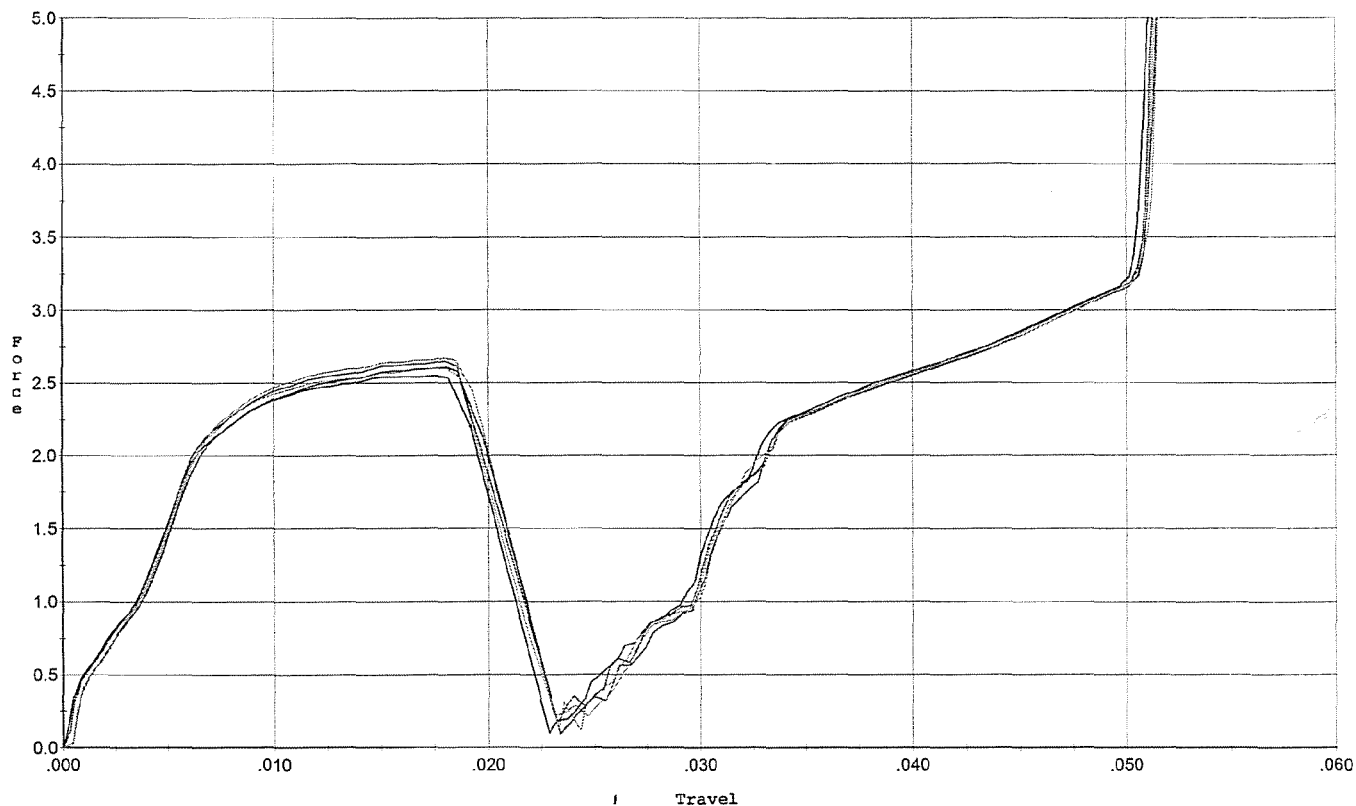
560	BARBER - M24 0081361 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/10/09	LB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	9/10/09	LB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	9/10/09	LB		
	J) ASSEMBLE STOCK					9-9-09	L.D.		
	K) ASSEMBLE SWIVEL STUDS					7/10/09	LB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-9-09	L.D.		
			PASS	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-9-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/10/09	LB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u>	<u>2.84</u>	<u>2.83</u>	<u>2.78</u>	<u>2.59</u>	9/10/09	LB
	C) FUNCTION					9/10/09	LB		
690	PACK					9/11/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



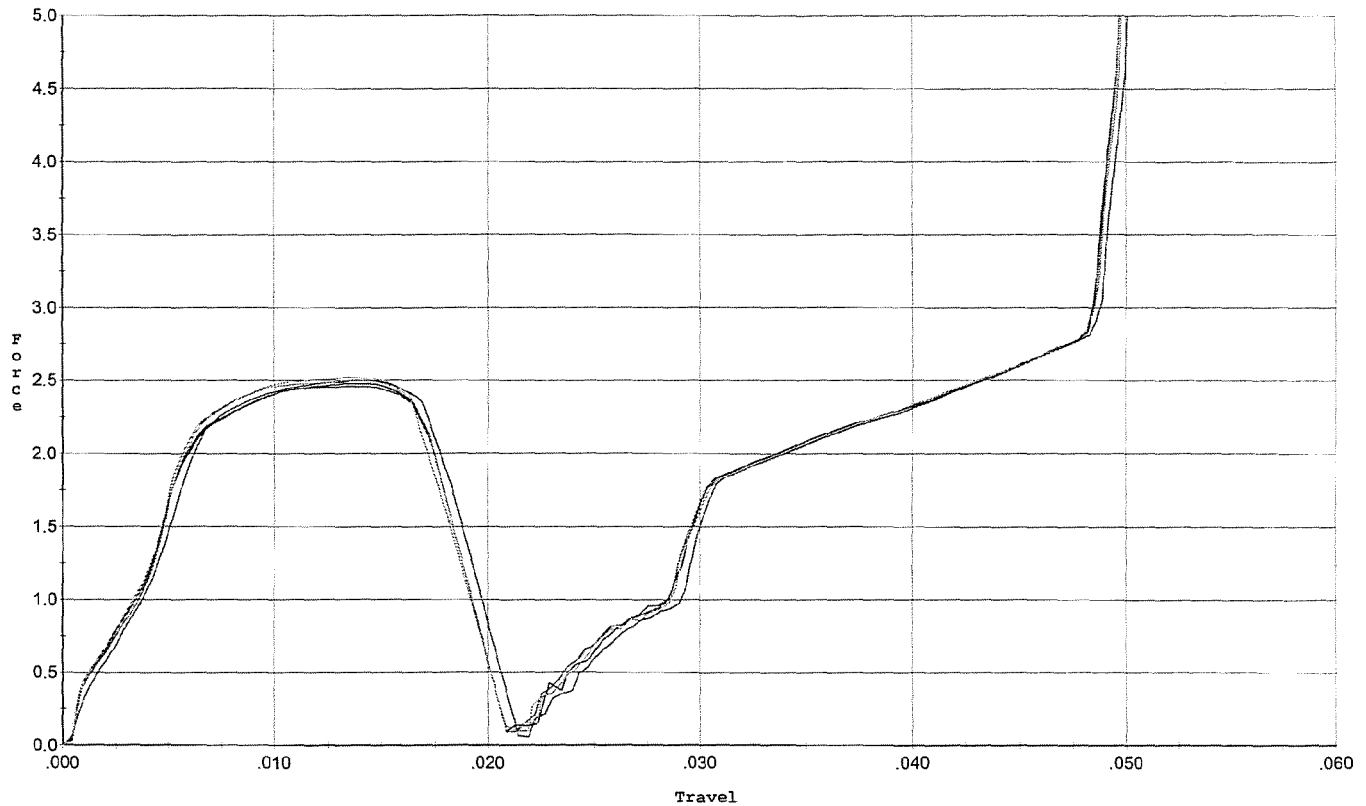
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.020	0.00	0.035	0.037		Set Trigger
2	2.547	0.019	0.00	0.035	0.035		Set Trigger
3	2.650	0.021	0.00	0.035	0.039		Set Trigger
4	2.602	0.019	0.00	0.035	0.035		Set Trigger
5	2.670	0.019	0.00	0.035	0.037		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



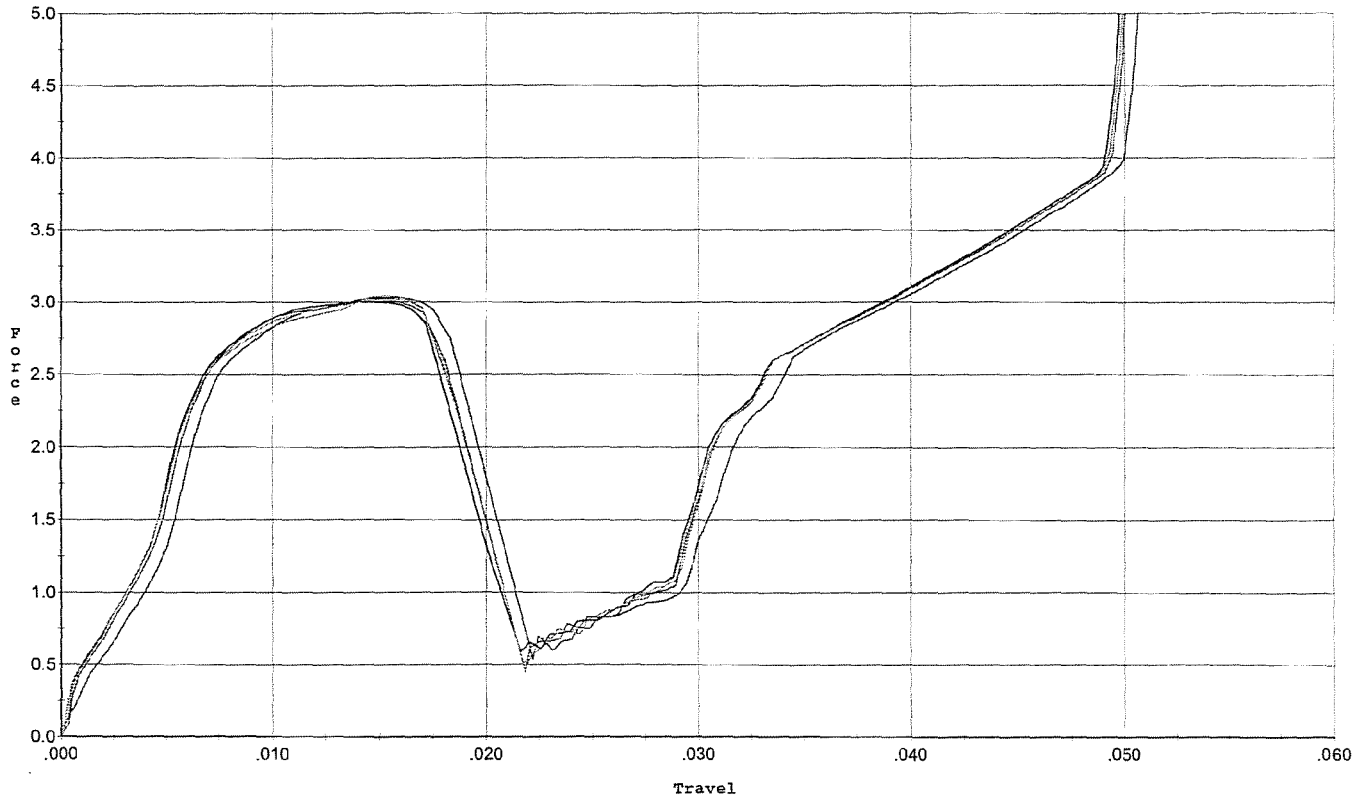
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.018	0.00	0.035	0.032		Set Trigger
2	2.476	0.017	0.00	0.036	0.031		Set Trigger
3	2.458	0.017	0.00	0.036	0.031		Set Trigger
4	2.518	0.017	0.00	0.036	0.031		Set Trigger
5	2.499	0.018	0.00	0.036	0.033		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



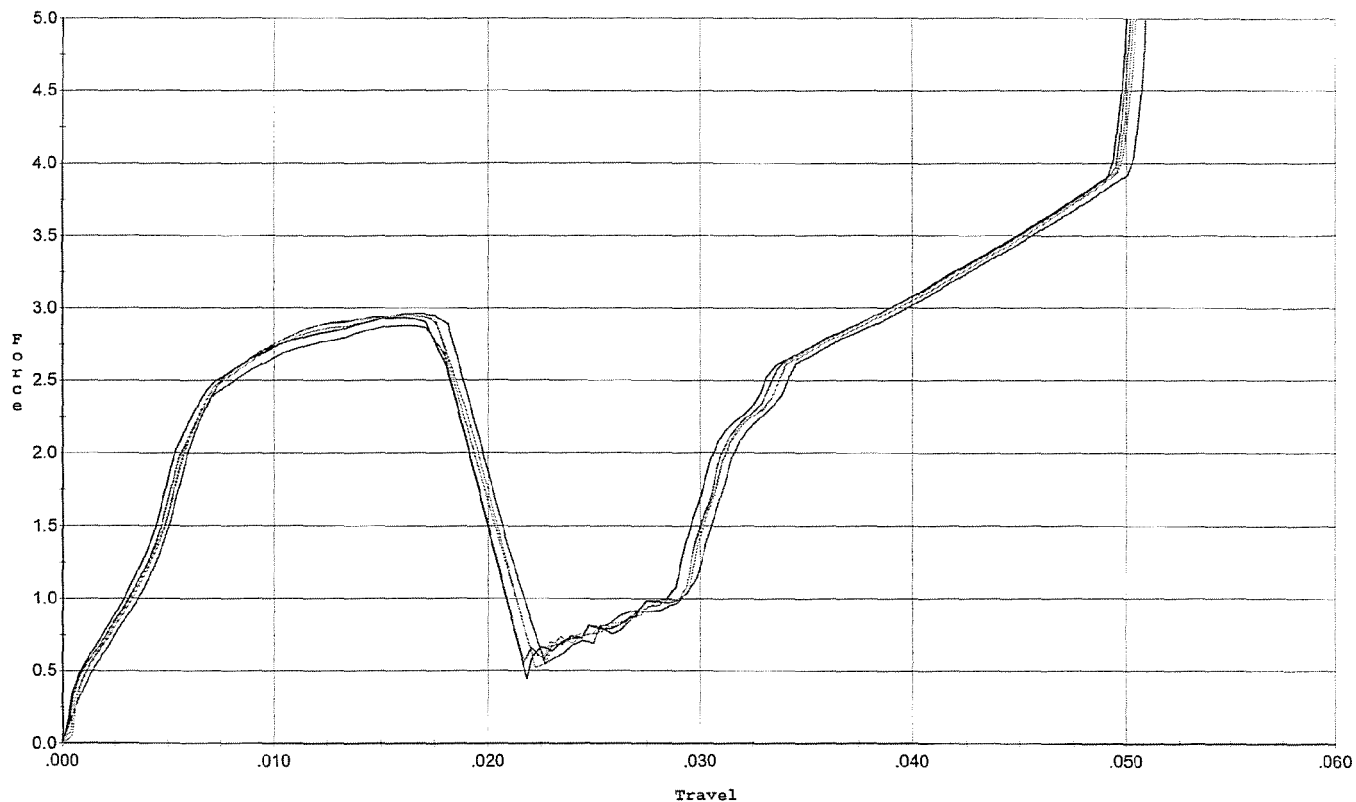
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.018	0.00	0.034	0.038		Set Trigger
2	3.006	0.017	0.00	0.034	0.036		Set Trigger
3	3.007	0.018	0.00	0.034	0.038		Set Trigger
4	3.046	0.018	0.00	0.034	0.039		Set Trigger
5	3.026	0.018	0.00	0.034	0.038		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



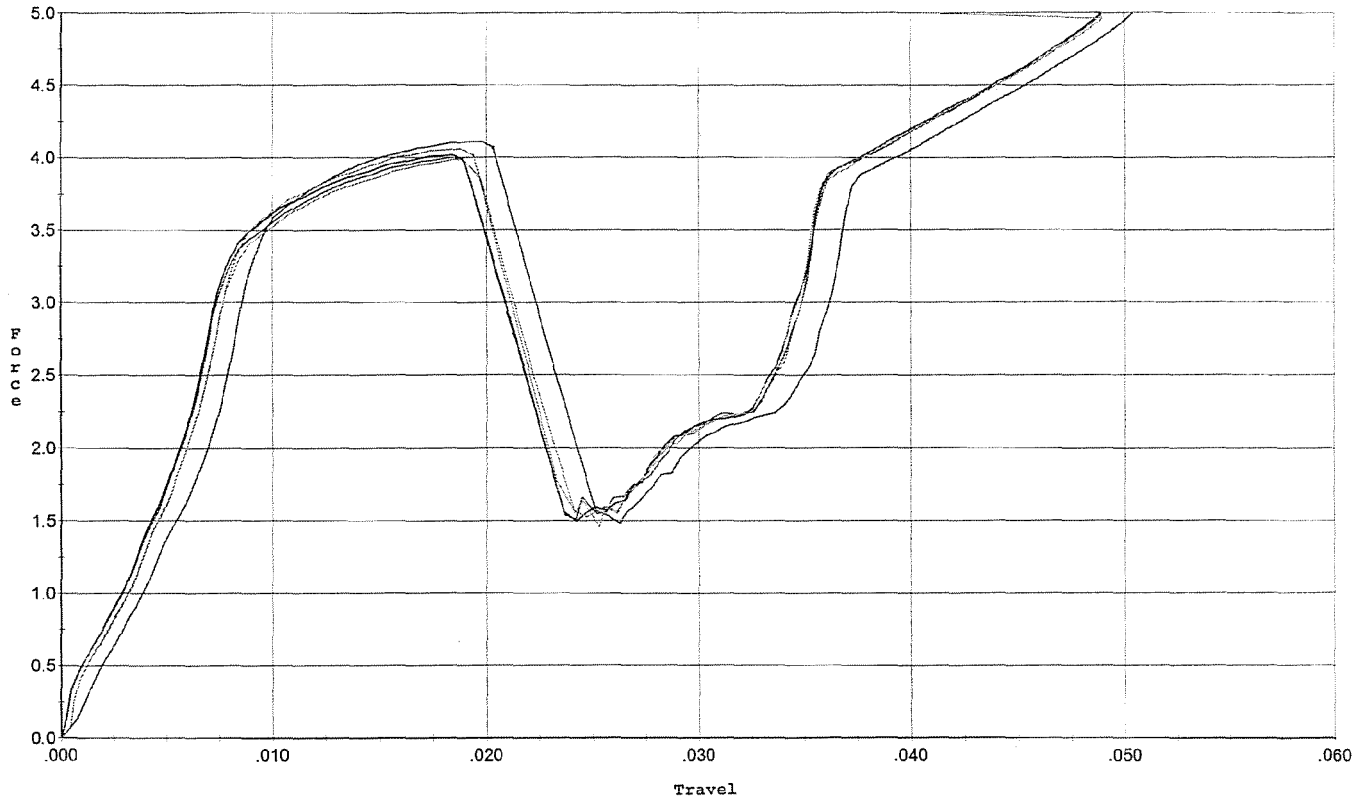
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.958	0.018	0.00	0.034	0.037		Set Trigger
2	2.934	0.018	0.00	0.034	0.037		Set Trigger
3	2.878	0.018	0.00	0.034	0.036		Set Trigger
4	2.946	0.019	0.00	0.034	0.039		Set Trigger
5	2.946	0.018	0.00	0.034	0.036		Set Trigger

Aug 2.93

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



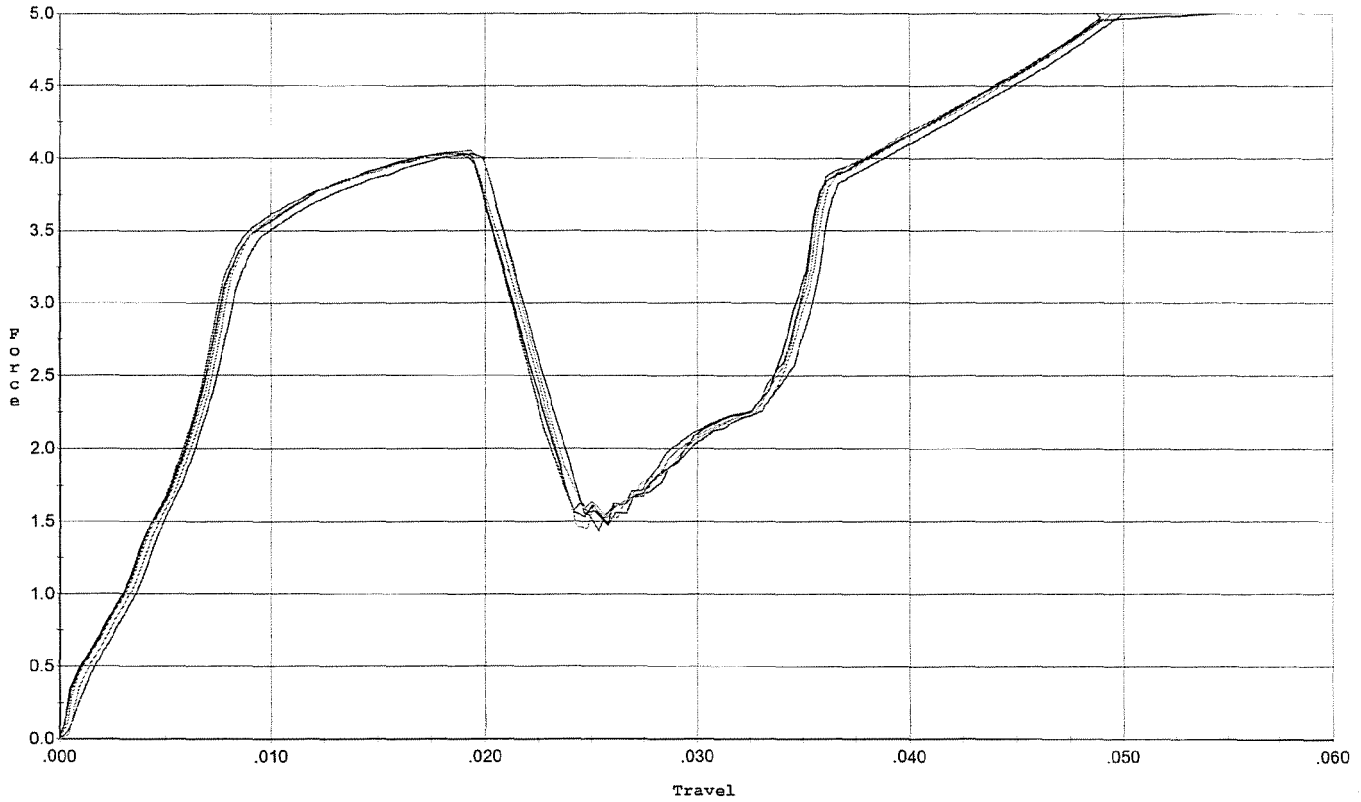
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.020	0.00	0.032	0.053		Set Trigger
2	4.018	0.021	0.00	0.032	0.057		Set Trigger
3	4.000	0.021	0.00	0.032	0.056		Set Trigger
4	3.985	0.020	0.00	0.032	0.052		Set Trigger
5	4.060	0.019	0.00	0.032	0.052		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



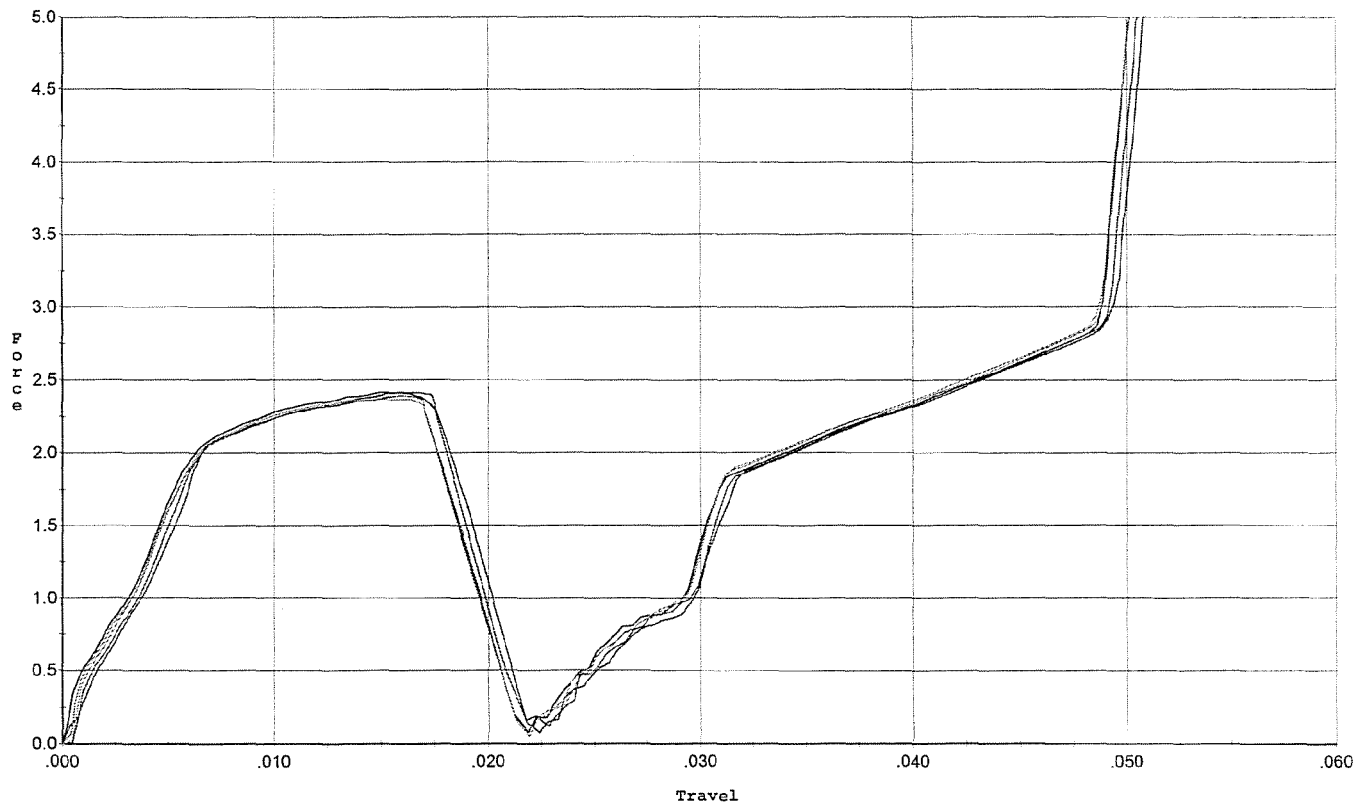
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.020	0.00	0.032	0.052		Set Trigger
2	4.046	0.019	0.00	0.032	0.052		Set Trigger
3	4.034	0.019	0.00	0.032	0.052		Set Trigger
4	4.054	0.020	0.00	0.032	0.053		Set Trigger
5	4.043	0.021	0.00	0.032	0.056		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



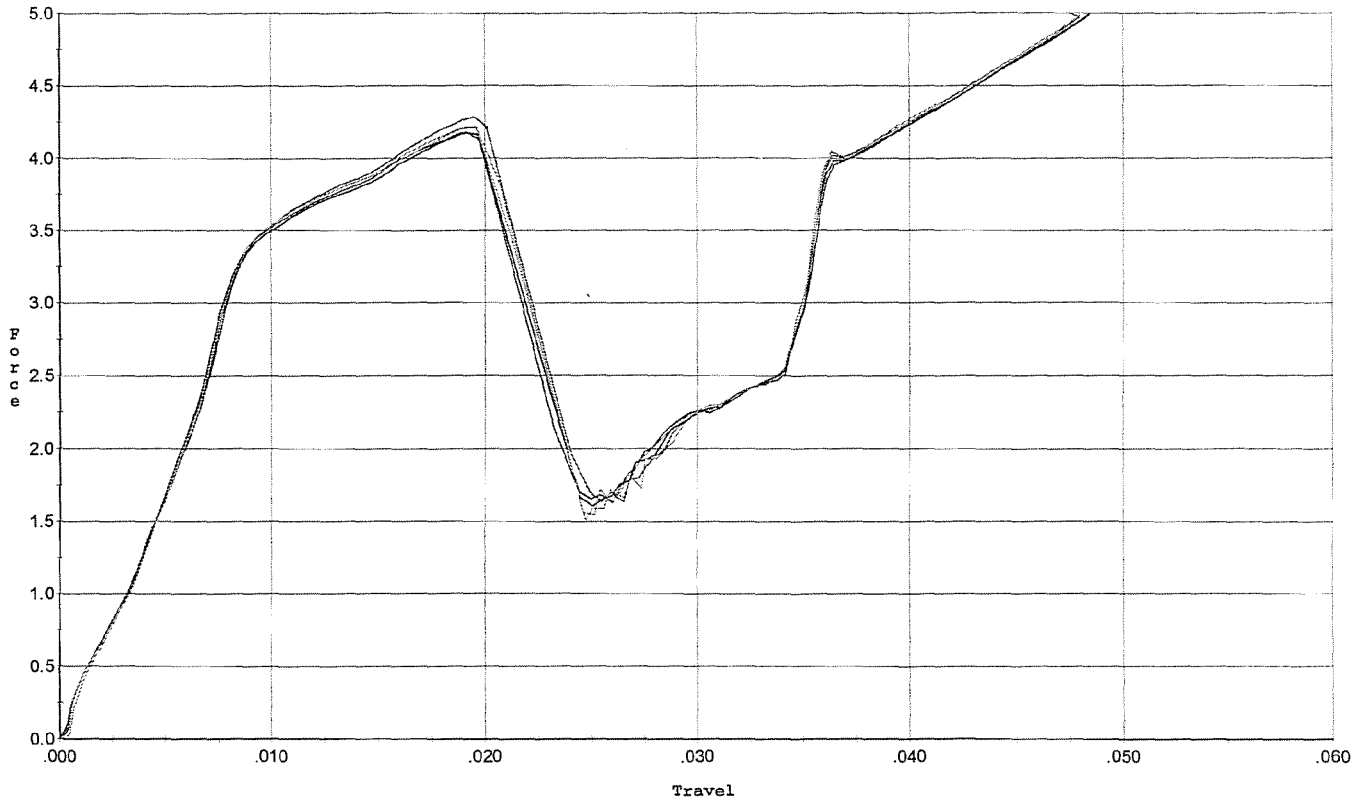
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.019	0.00	0.036	0.032		Set Trigger
2	2.413	0.017	0.00	0.036	0.030		Set Trigger
3	2.391	0.017	0.00	0.036	0.030		Set Trigger
4	2.366	0.017	0.00	0.036	0.029		Set Trigger
5	2.390	0.019	0.00	0.036	0.032		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.020	0.00	0.031	0.053		Set Trigger
2	4.177	0.020	0.00	0.031	0.052		Set Trigger
3	4.286	0.020	0.00	0.031	0.055		Set Trigger
4	4.218	0.021	0.00	0.031	0.058		Set Trigger
5	4.218	0.021	0.00	0.031	0.056		Set Trigger

Aug 4.21