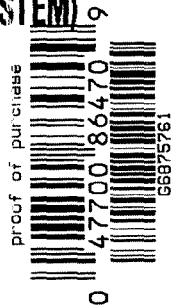


66875761

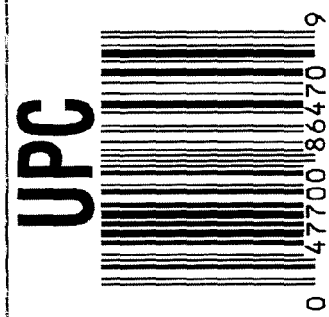
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO. **86470**

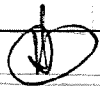
BARREL LENGTH	24"
CAPACITY	6

G6875761



BM FORM

GUN SERIAL # G 6875761

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	RP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	RP
470	DIS-ASSEMBLE ACTION		8-28-09	RP
472	SERIALIZE BOLT HANDLE		8-31-09	KTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	HP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-09	L. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

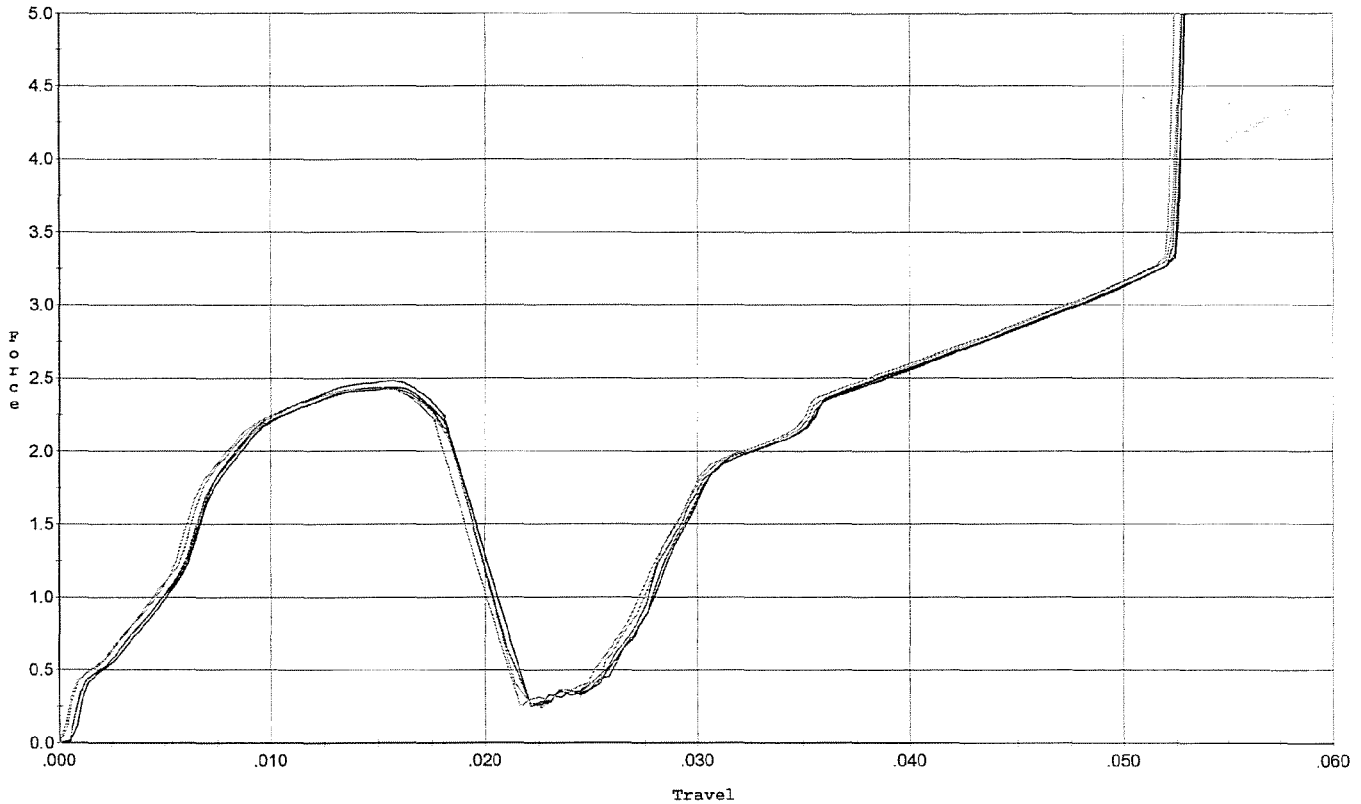
560	BARBER - M24 0081373 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/22/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/22/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9/22/09	RB
	J) ASSEMBLE STOCK			9-11-09	X.J.
	K) ASSEMBLE SWIVEL STUDS			9/22/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9/18/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9/18/09	TAR
670	FINAL INSPECTION A) HEADSPACE			9/22/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>250</u> <u>256</u> <u>258</u> <u>257</u>	9/21/09	RB
	C) FUNCTION			9/22/09	RB
690	PACK			9/25/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



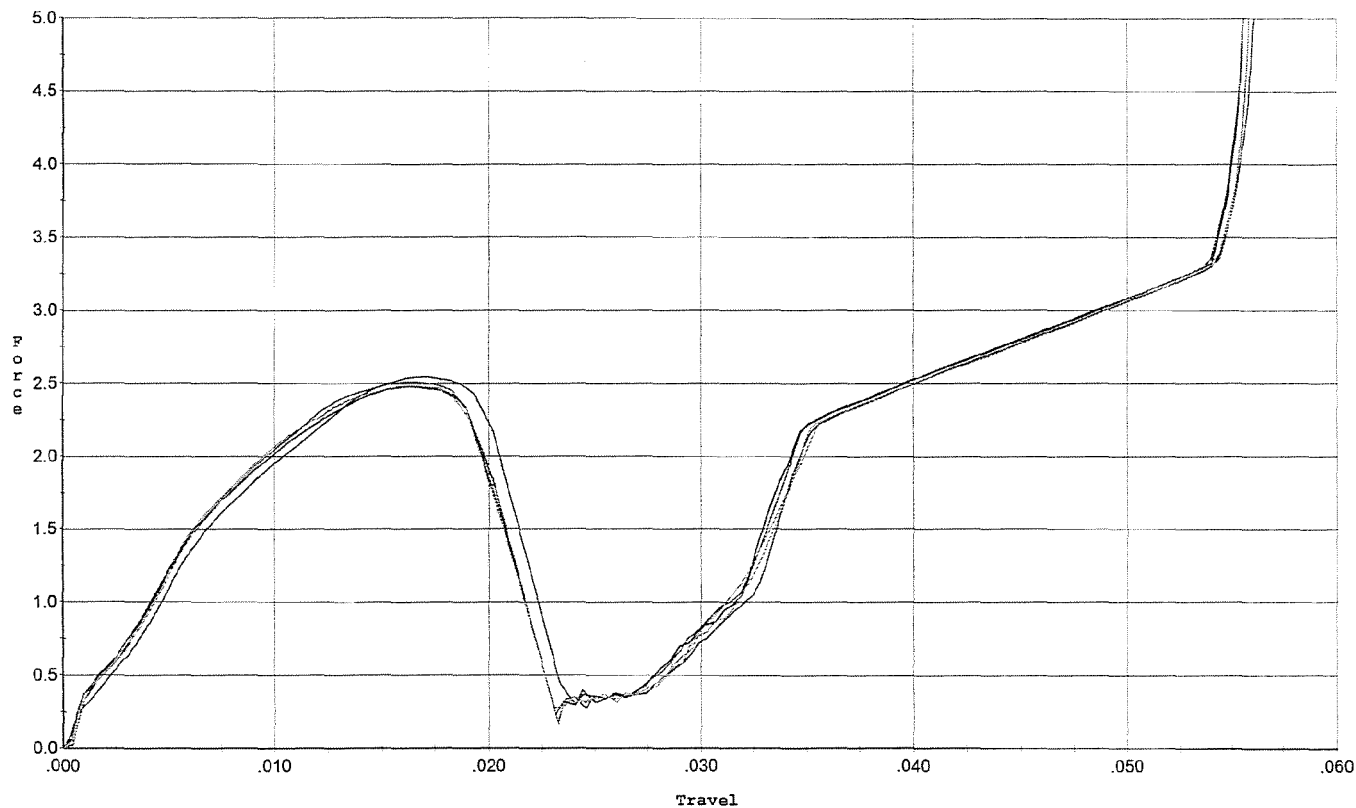
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.484	0.018	0.00	0.037	0.030		Set Trigger
2	2.439	0.018	0.00	0.037	0.029		Set Trigger
3	2.429	0.018	0.00	0.037	0.030		Set Trigger
4	2.435	0.018	0.00	0.037	0.029		Set Trigger
5	2.426	0.018	0.00	0.037	0.030		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



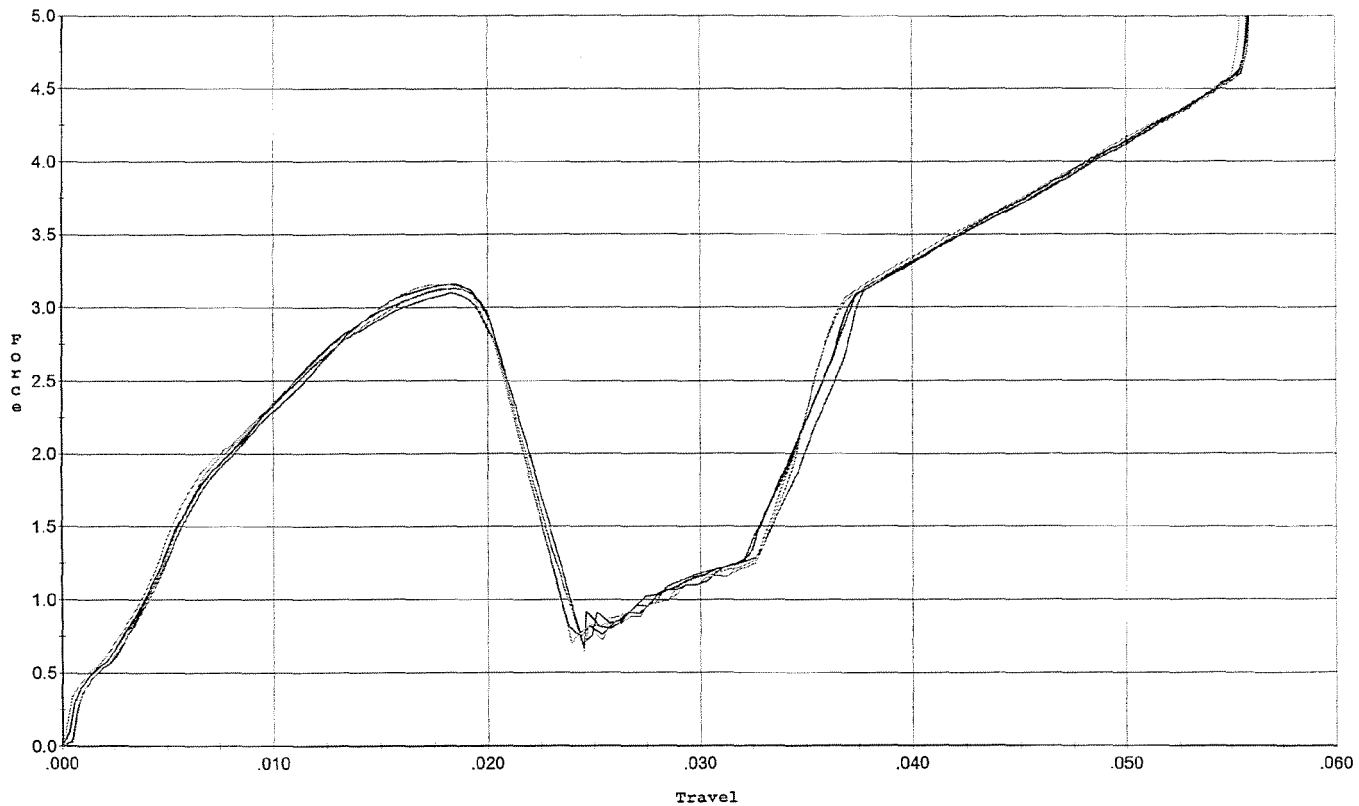
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.020	0.00	0.039	0.033		Set Trigger
2	2.477	0.020	0.00	0.039	0.033		Set Trigger
3	2.509	0.021	0.00	0.039	0.034		Set Trigger
4	2.482	0.020	0.00	0.039	0.033		Set Trigger
5	2.477	0.021	0.00	0.039	0.035		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



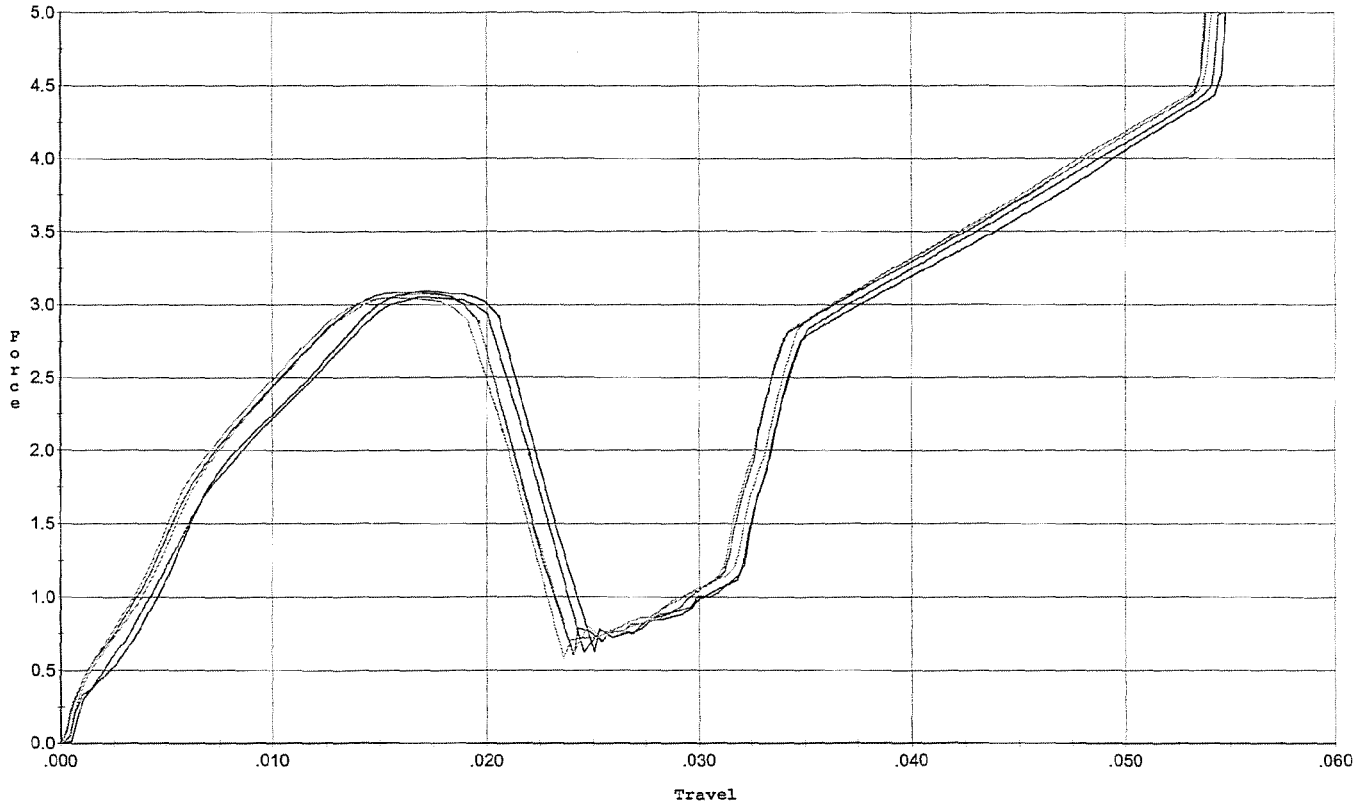
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.022	0.00	0.036	0.044		Set Trigger
2	3.155	0.020	0.00	0.037	0.040		Set Trigger
3	3.097	0.020	0.00	0.037	0.040		Set Trigger
4	3.156	0.020	0.00	0.036	0.041		Set Trigger
5	3.126	0.020	0.00	0.037	0.040		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



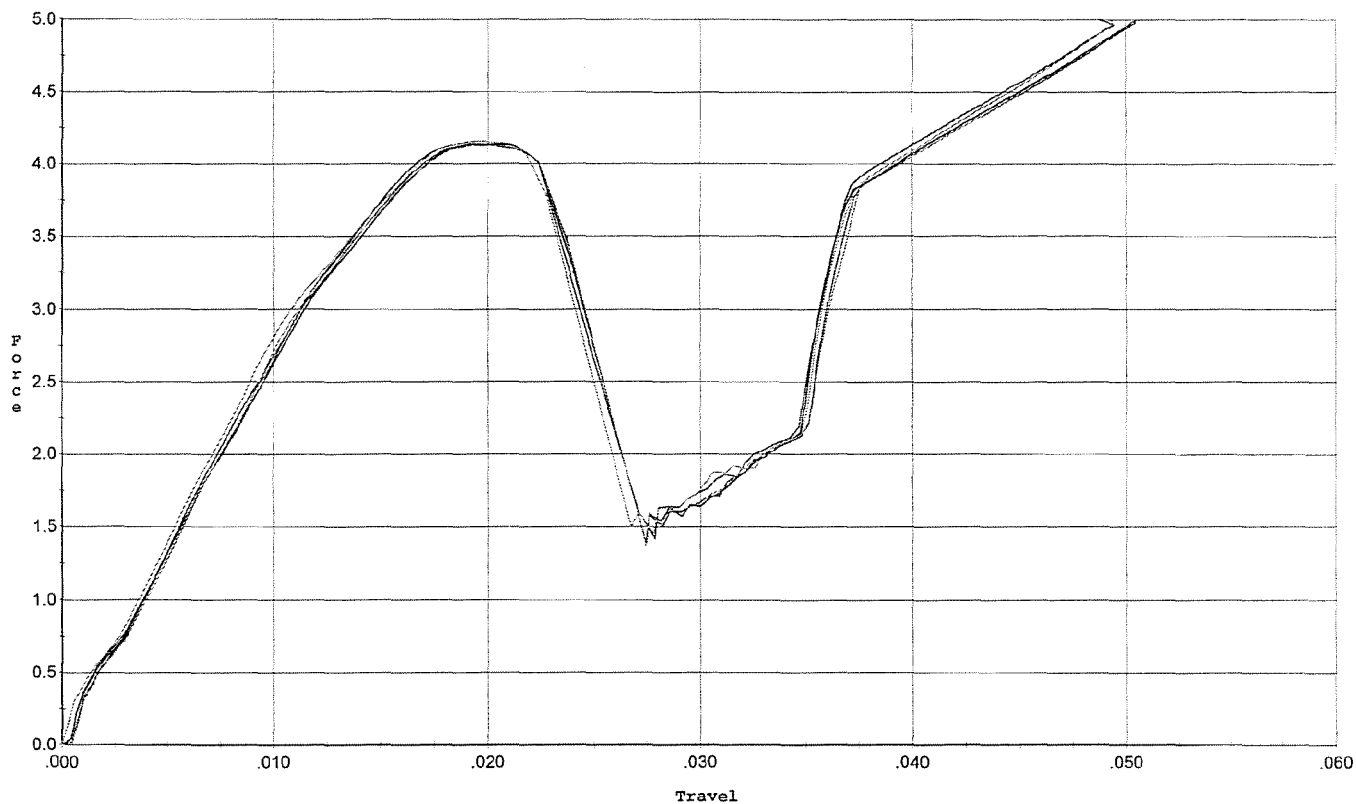
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.052	0.022	0.00	0.035	0.043		Set Trigger
2	3.093	0.021	0.00	0.035	0.040		Set Trigger
3	3.087	0.020	0.00	0.035	0.040		Set Trigger
4	3.074	0.020	0.00	0.036	0.040		Set Trigger
5	3.045	0.021	0.00	0.035	0.042		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



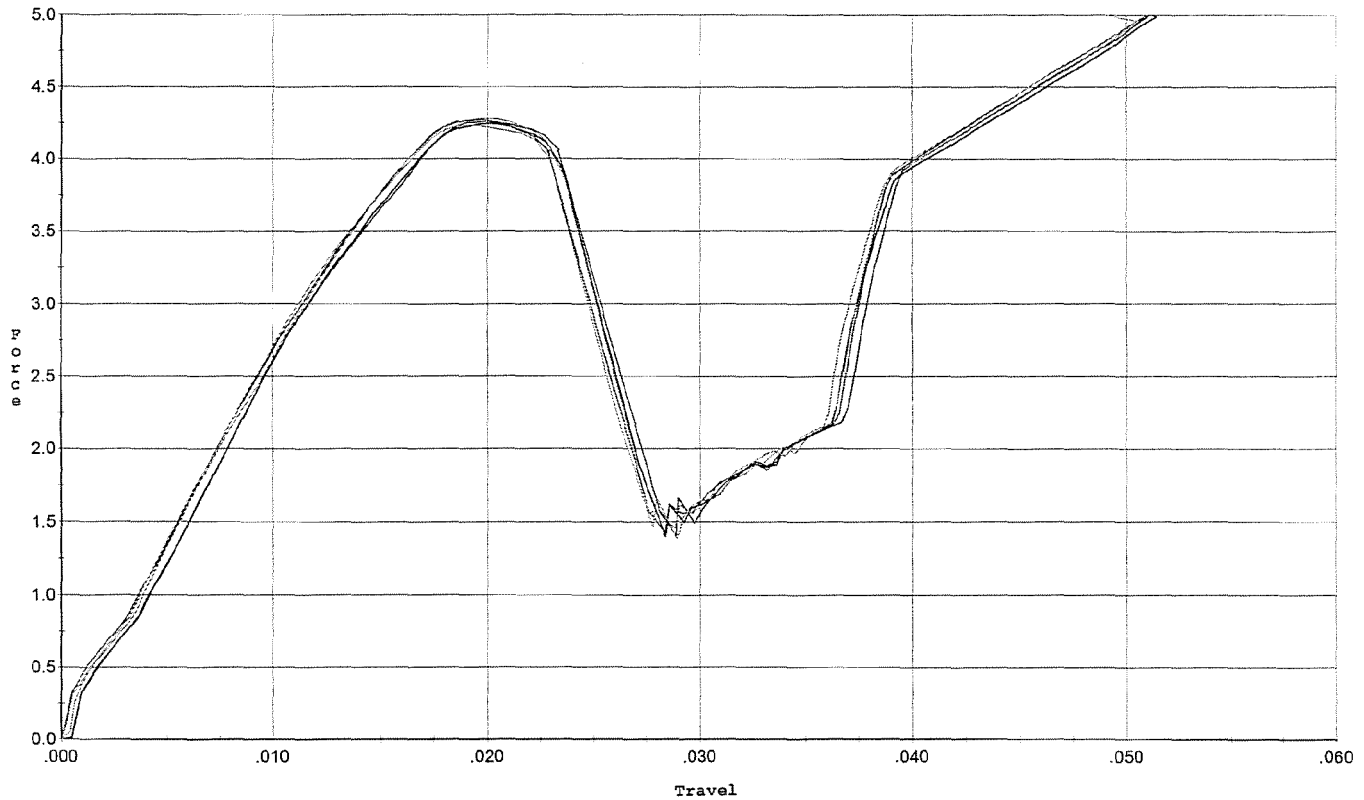
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.022	0.00	0.033	0.057		Set Trigger
2	4.134	0.024	0.00	0.033	0.061		Set Trigger
3	4.139	0.024	0.00	0.033	0.061		Set Trigger
4	4.131	0.024	0.00	0.033	0.061		Set Trigger
5	4.153	0.023	0.00	0.033	0.059		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



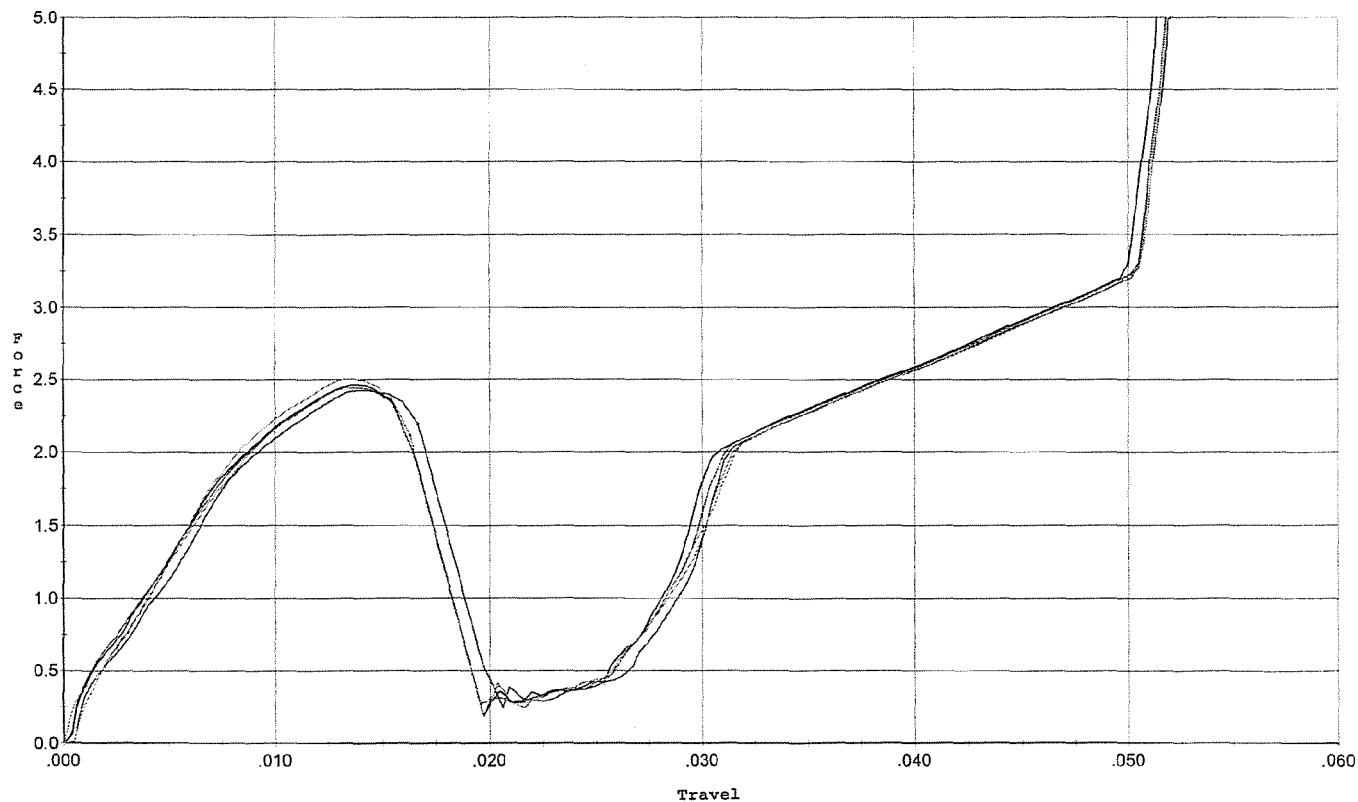
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.023	0.00	0.034	0.060		Set Trigger
2	4.246	0.024	0.00	0.034	0.061		Set Trigger
3	4.274	0.023	0.00	0.034	0.060		Set Trigger
4	4.234	0.023	0.00	0.034	0.060		Set Trigger
5	4.283	0.024	0.00	0.034	0.062		Set Trigger

Aug 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



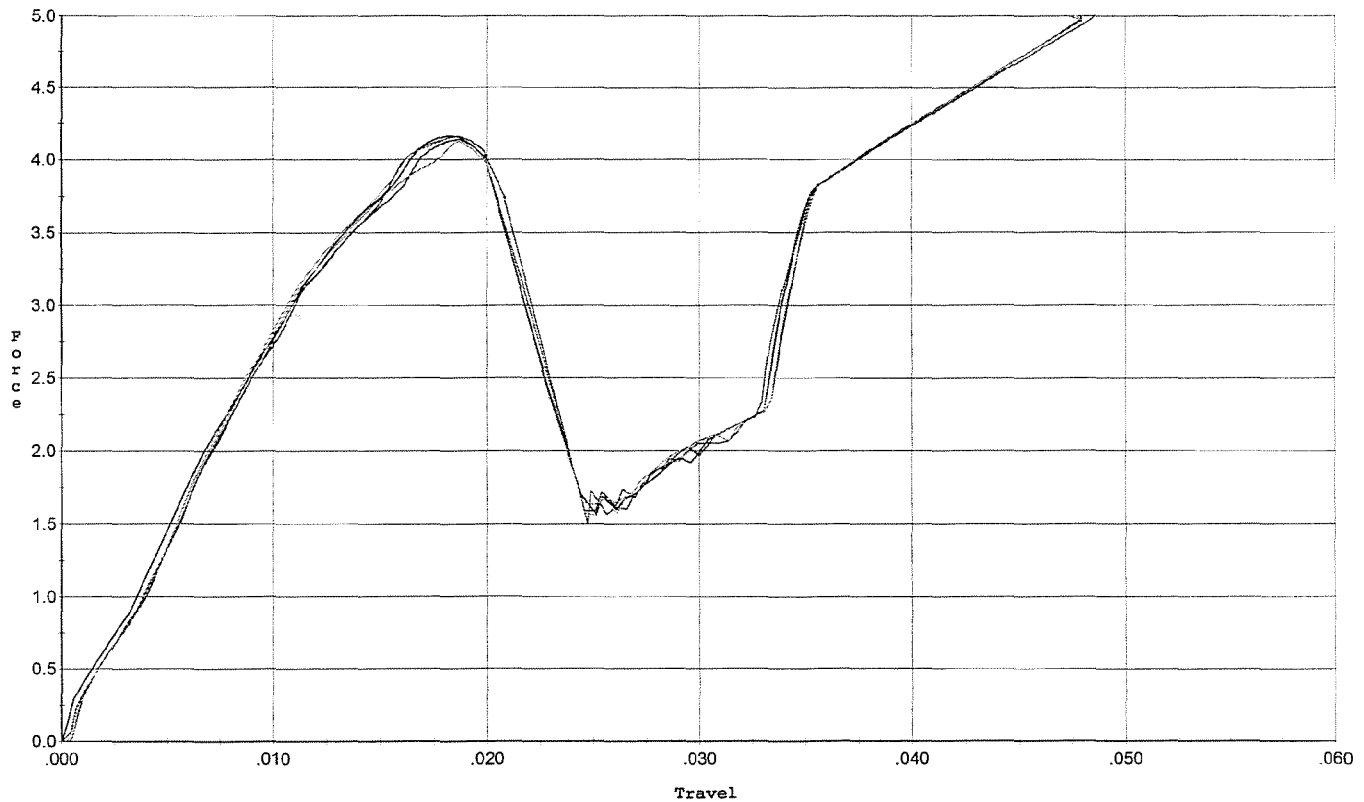
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.017	0.00	0.038	0.026		Set Trigger
2	2.466	0.017	0.00	0.038	0.026		Set Trigger
3	2.441	0.017	0.00	0.038	0.026		Set Trigger
4	2.503	0.016	0.00	0.038	0.026		Set Trigger
5	2.444	0.016	0.00	0.038	0.026		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.022	0.00	0.033	0.053		Set Trigger
2	4.165	0.020	0.00	0.033	0.049		Set Trigger
3	4.164	0.021	0.00	0.033	0.051		Set Trigger
4	4.135	0.020	0.00	0.033	0.049		Set Trigger
5	4.131	0.022	0.00	0.033	0.053		Set Trigger

Avg 4.14