

66875762

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

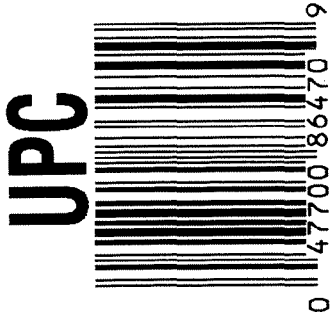


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875762



BM FORM

BARBER - M24 0081384 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6875762

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RJL
480	MAGNAFLUX BBL ACTION	2000 OPERATOR	8/19/09	D
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWO
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/25	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	RJL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

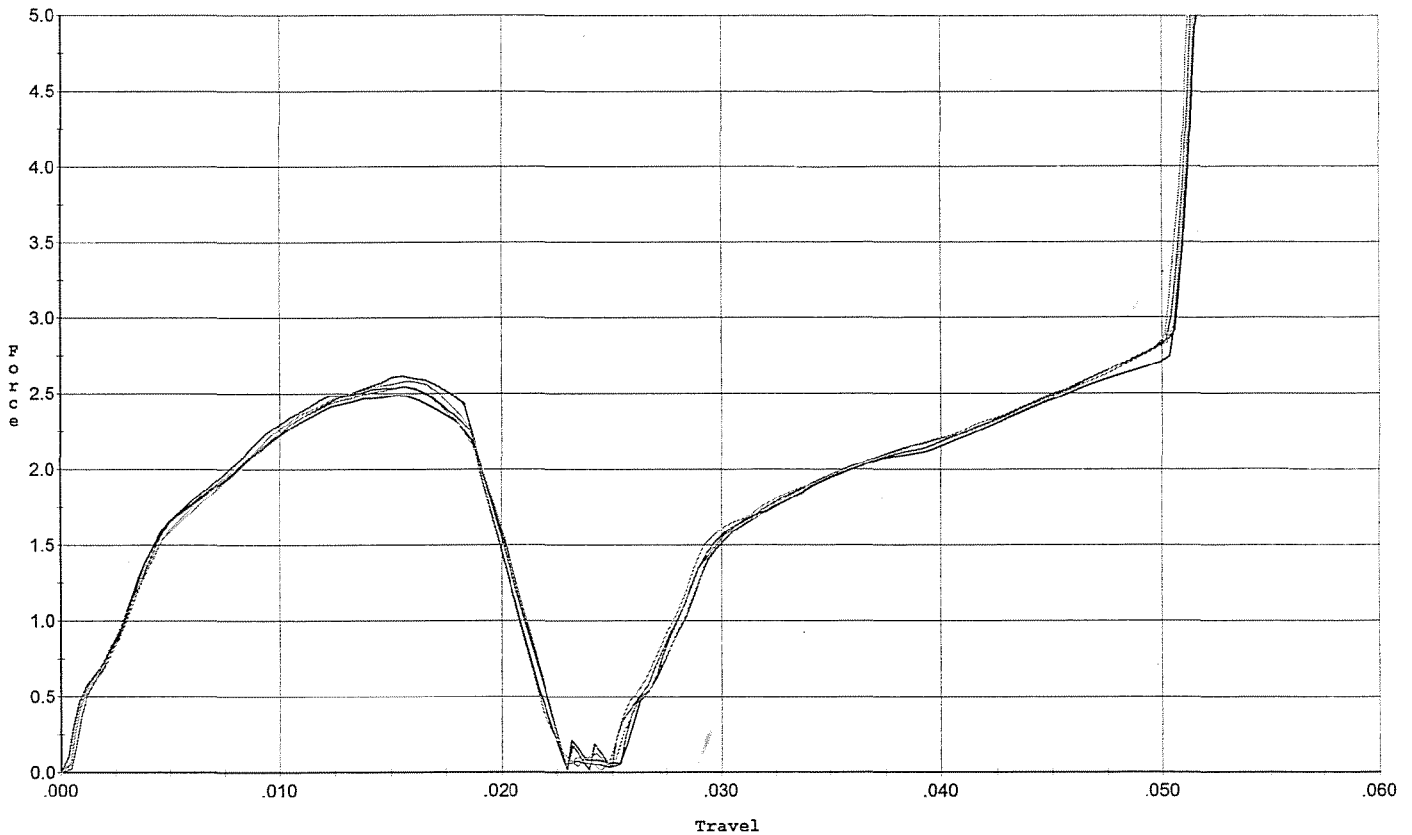
560	BARBER - M24 0081385 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4"</u>	<u>11"</u>	<u>4"</u>	9/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7"</u>	<u>7"</u>	<u>7"</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-3-09	JJ		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-12-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-17-09	L.D.		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.75</u>	<u>2.69</u>	<u>2.66</u>	<u>2.66</u>	9-18-09	TC
	C) FUNCTION					9/21/09	RB		
690	PACK					9/23/09	Em		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



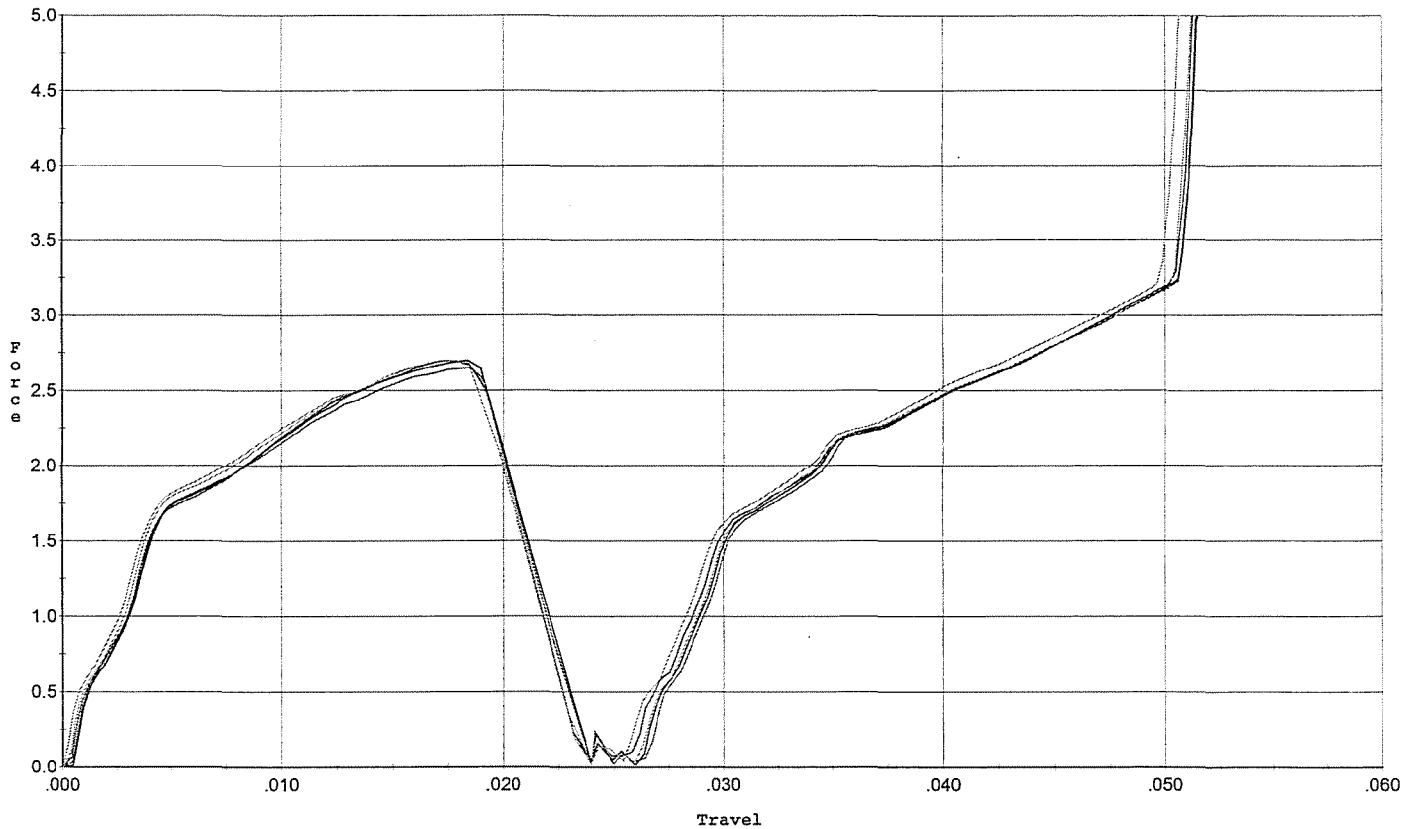
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.614	0.018	0.00	0.036	0.034		Single Action
2	2.488	0.019	0.00	0.036	0.033		Single Action
3	2.545	0.020	0.00	0.035	0.036		Single Action
4	2.577	0.020	0.00	0.035	0.036		Single Action
5	2.542	0.019	0.00	0.036	0.033		Single Action

A 2 55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs aafter 50 cycles+/- .50 lb



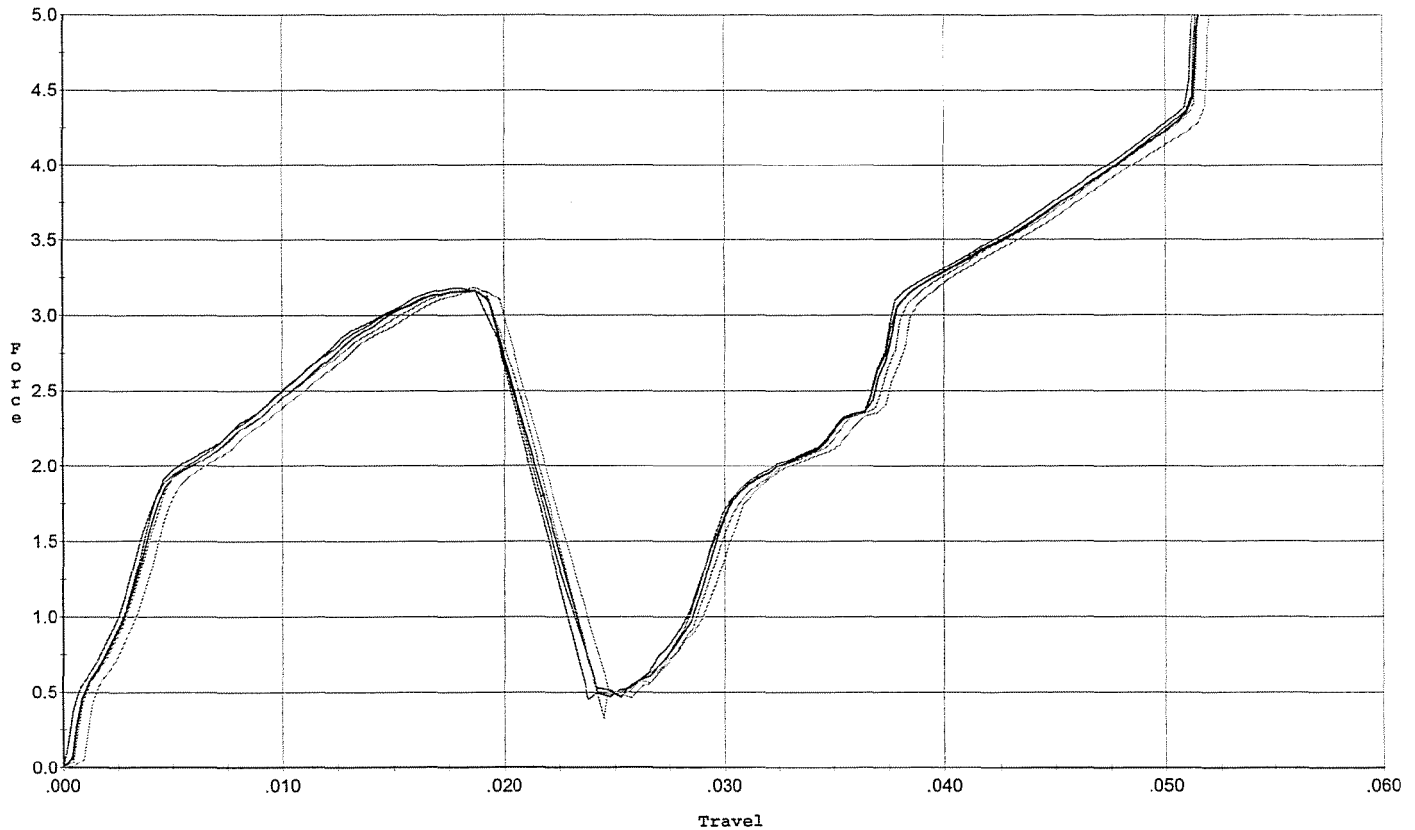
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.694	0.019	0.00	0.035	0.036		Single Action
2	2.697	0.019	0.00	0.035	0.035		Single Action
3	2.651	0.019	0.00	0.035	0.035		Single Action
4	2.691	0.019	0.00	0.035	0.036		Single Action
5	2.698	0.020	0.00	0.034	0.038		Single Action

A-2.68

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



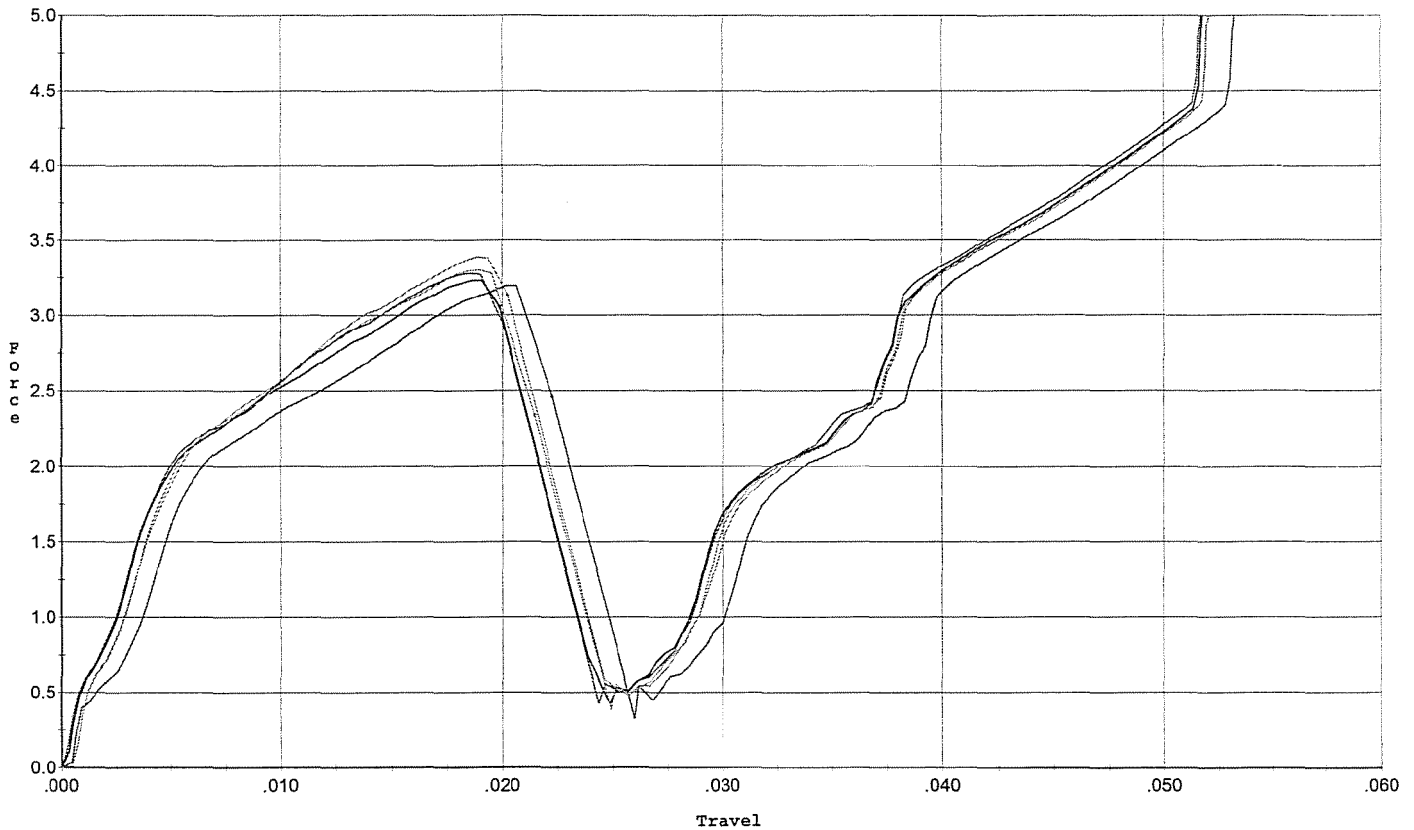
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.019	0.00	0.034	0.041		Single Action
2	3.163	0.022	0.00	0.033	0.046		Single Action
3	3.180	0.020	0.00	0.034	0.042		Single Action
4	3.161	0.020	0.00	0.034	0.041		Single Action
5	3.185	0.021	0.00	0.033	0.044		Single Action

A 3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



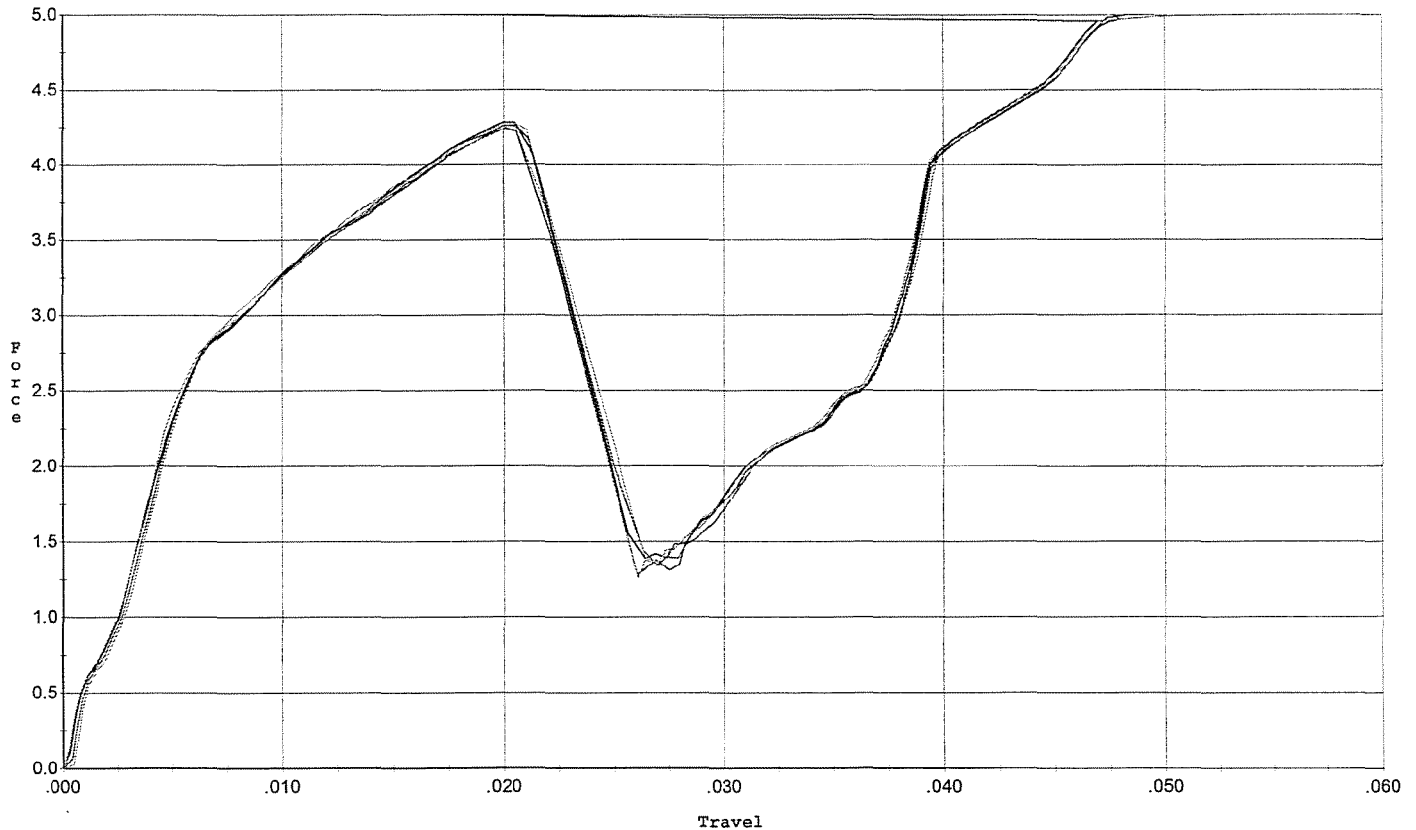
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.022	0.00	0.034	0.046		Single Action
2	3.230	0.020	0.00	0.034	0.043		Single Action
3	3.280	0.020	0.00	0.034	0.044		Single Action
4	3.303	0.021	0.00	0.033	0.047		Single Action
5	3.388	0.020	0.00	0.033	0.045		Single Action

A 3.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



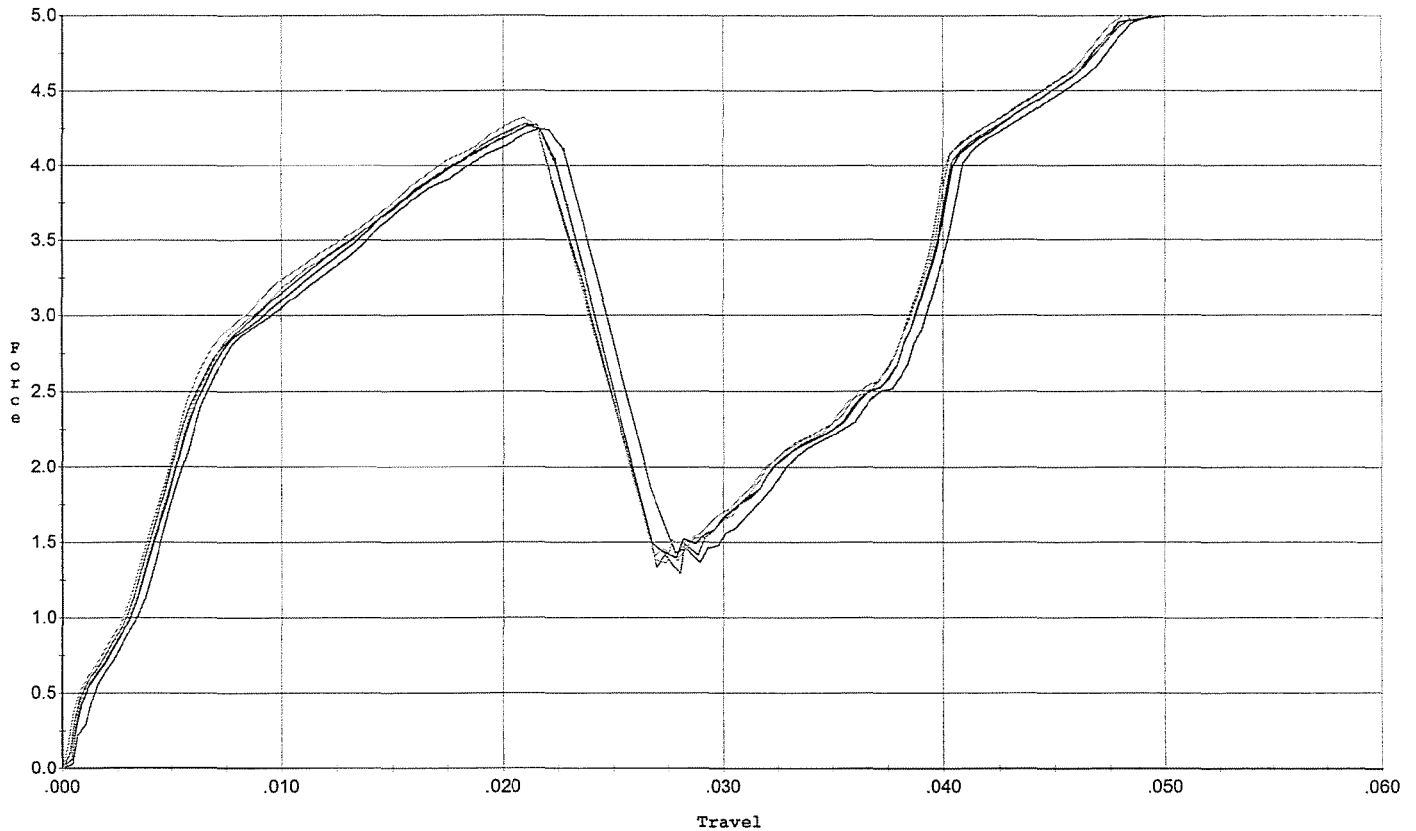
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.243	0.022	0.00	0.031	0.062		Single Action
2	4.284	0.021	0.00	0.031	0.060		Single Action
3	4.266	0.021	0.00	0.031	0.059		Single Action
4	4.276	0.024	0.00	0.031	0.066		Single Action
5	4.266	0.022	0.00	0.031	0.061		Single Action

A 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs aafter 20 cycles+/- 1.0 lb



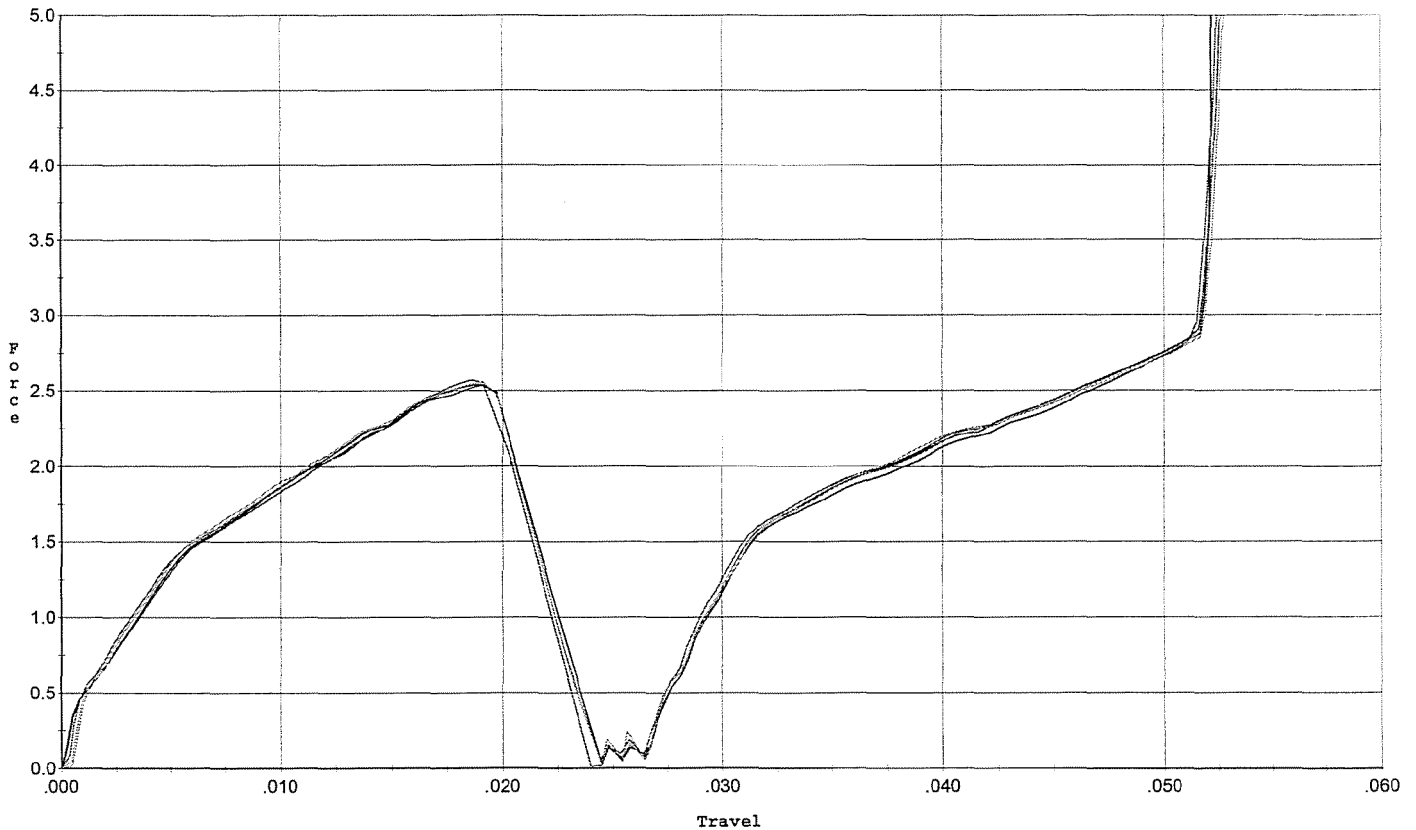
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.023	0.00	0.032	0.062		Single Action
2	4.274	0.022	0.00	0.032	0.061		Single Action
3	4.276	0.024	0.00	0.032	0.065		Single Action
4	4.320	0.024	0.00	0.032	0.067		Single Action
5	4.279	0.022	0.00	0.032	0.062		Single Action

A 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



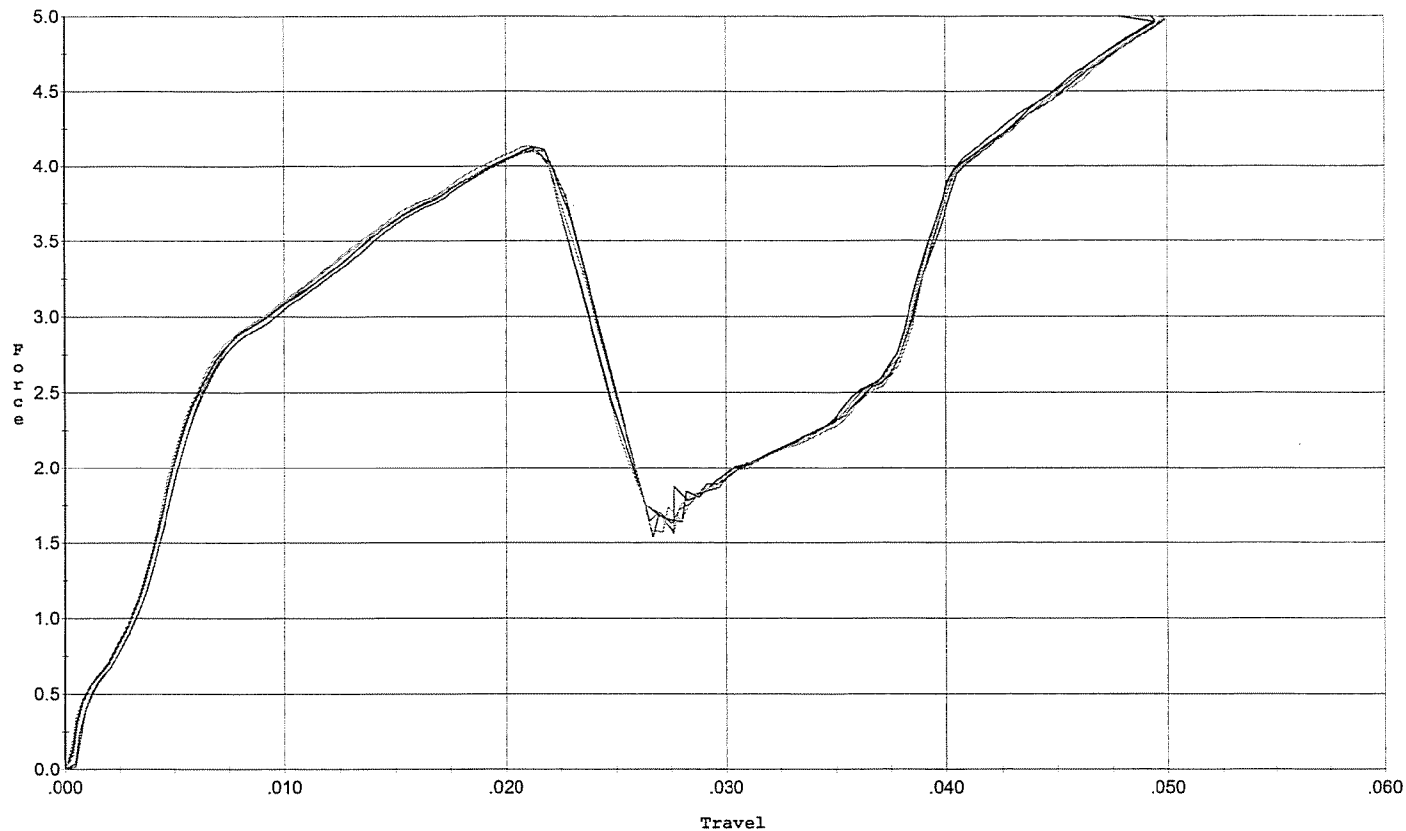
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.020	0.00	0.036	0.033		Single Action
2	2.536	0.020	0.00	0.036	0.033		Single Action
3	2.570	0.020	0.00	0.036	0.034		Single Action
4	2.561	0.020	0.00	0.036	0.033		Single Action
5	2.550	0.020	0.00	0.036	0.033		Single Action

A 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.023	0.00	0.032	0.061		Single Action
2	4.121	0.022	0.00	0.032	0.059		Single Action
3	4.106	0.023	0.00	0.031	0.061		Single Action
4	4.134	0.022	0.00	0.032	0.059		Single Action
5	4.093	0.024	0.00	0.031	0.063		Single Action

A-4.11