

6687576c

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

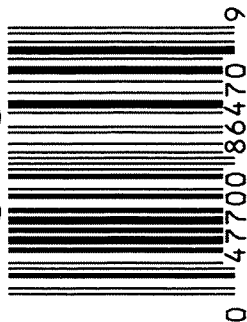


BM, FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875766**UPC**

GUN SERIAL #

G 6875766

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SP
470	DIS-ASSEMBLE ACTION		8-28-09	SP
472	SERIALIZE BOLT HANDLE		8-31-09	RIZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

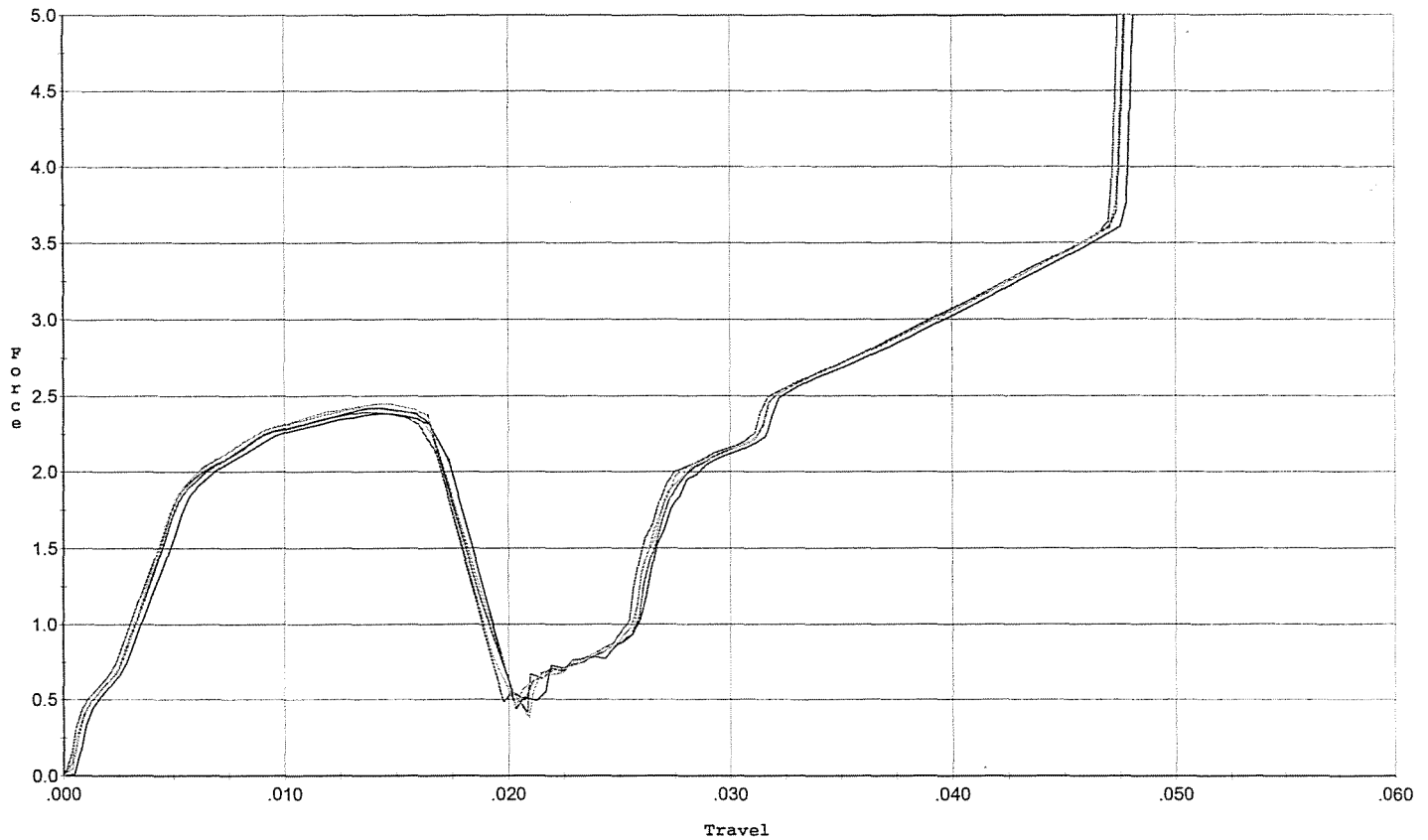
560	F) SAFETY ON FORCE	10 LBS MAX	<u>2</u>	<u>2</u>	<u>2</u>	10/1/09	LR		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>79</u>	<u>79</u>	<u>79</u>	10/1/09	LR		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	10/1/09	LR		
	J) ASSEMBLE STOCK					9-17-09	X.N.		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	LR		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-28-09	TC		
			<u>PASS</u>	FAIL		9-28-09	TC		
	MALFUNCTION	BAC	CORRECTION			9-28-09	TC		
	MALFUNCTION	OH	CORRECTION			9-28-09	TC		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-28-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	LR		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u>	<u>2.38</u>	<u>2.38</u>	<u>2.38</u>	<u>2.43</u>	10-1-09	TC
	C) FUNCTION					10/1/09	LR		
690	PACK					10-2-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/11/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



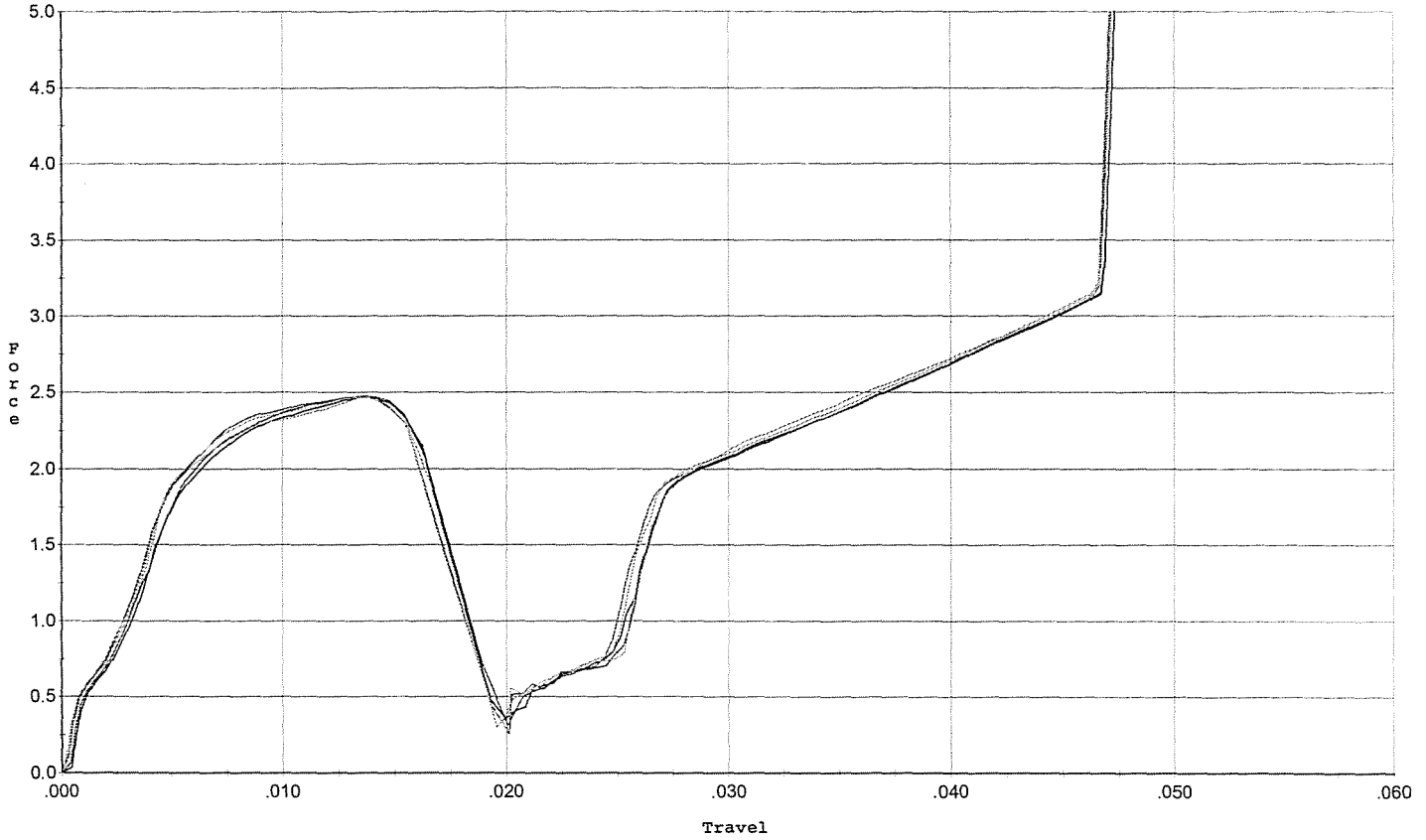
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.016	0.00	0.034	0.028		Set Trigger
2	2.383	0.017	0.00	0.033	0.029		Set Trigger
3	2.391	0.017	0.00	0.033	0.029		Set Trigger
4	2.424	0.017	0.00	0.034	0.029		Set Trigger
5	2.450	0.016	0.00	0.034	0.029		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/11/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



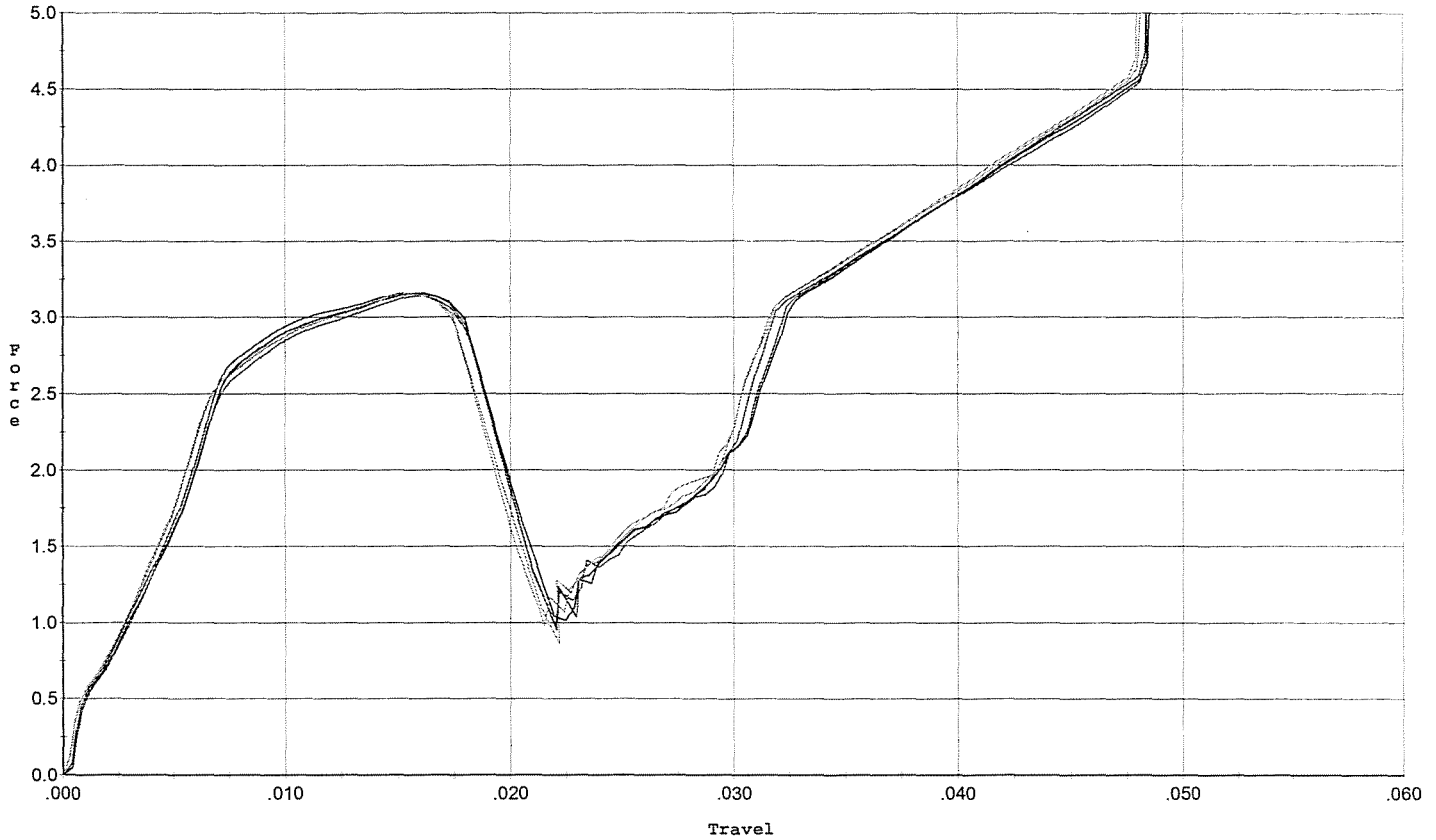
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.016	0.00	0.034	0.028		Set Trigger
2	2.471	0.016	0.00	0.034	0.028		Set Trigger
3	2.475	0.016	0.00	0.034	0.028		Set Trigger
4	2.467	0.017	0.00	0.033	0.031		Set Trigger
5	2.473	0.017	0.00	0.034	0.029		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/11/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



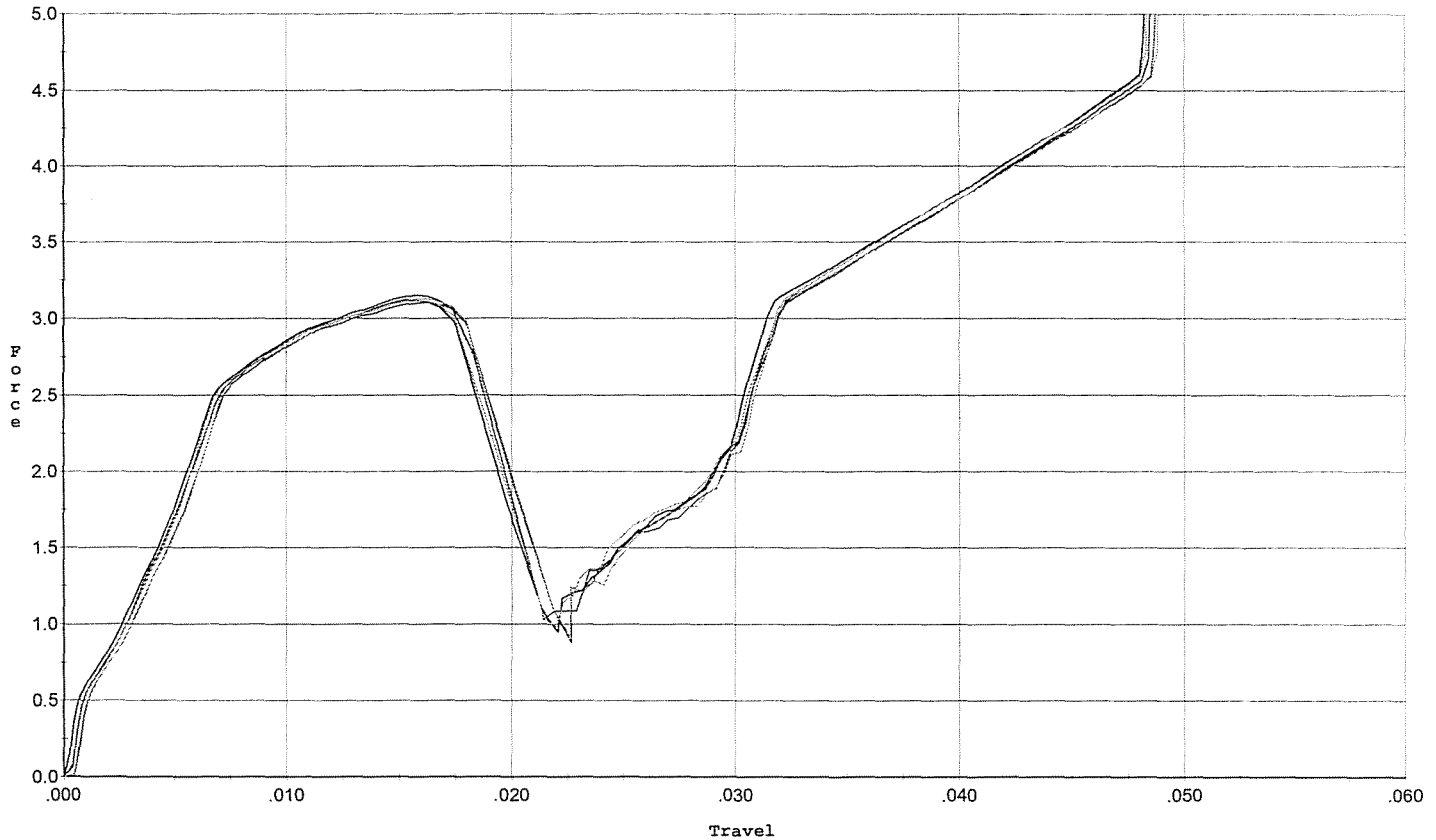
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.018	0.00	0.031	0.039		Set Trigger
2	3.155	0.018	0.00	0.031	0.039		Set Trigger
3	3.138	0.018	0.00	0.031	0.039		Set Trigger
4	3.161	0.017	0.00	0.031	0.038		Set Trigger
5	3.151	0.017	0.00	0.031	0.038		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/11/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



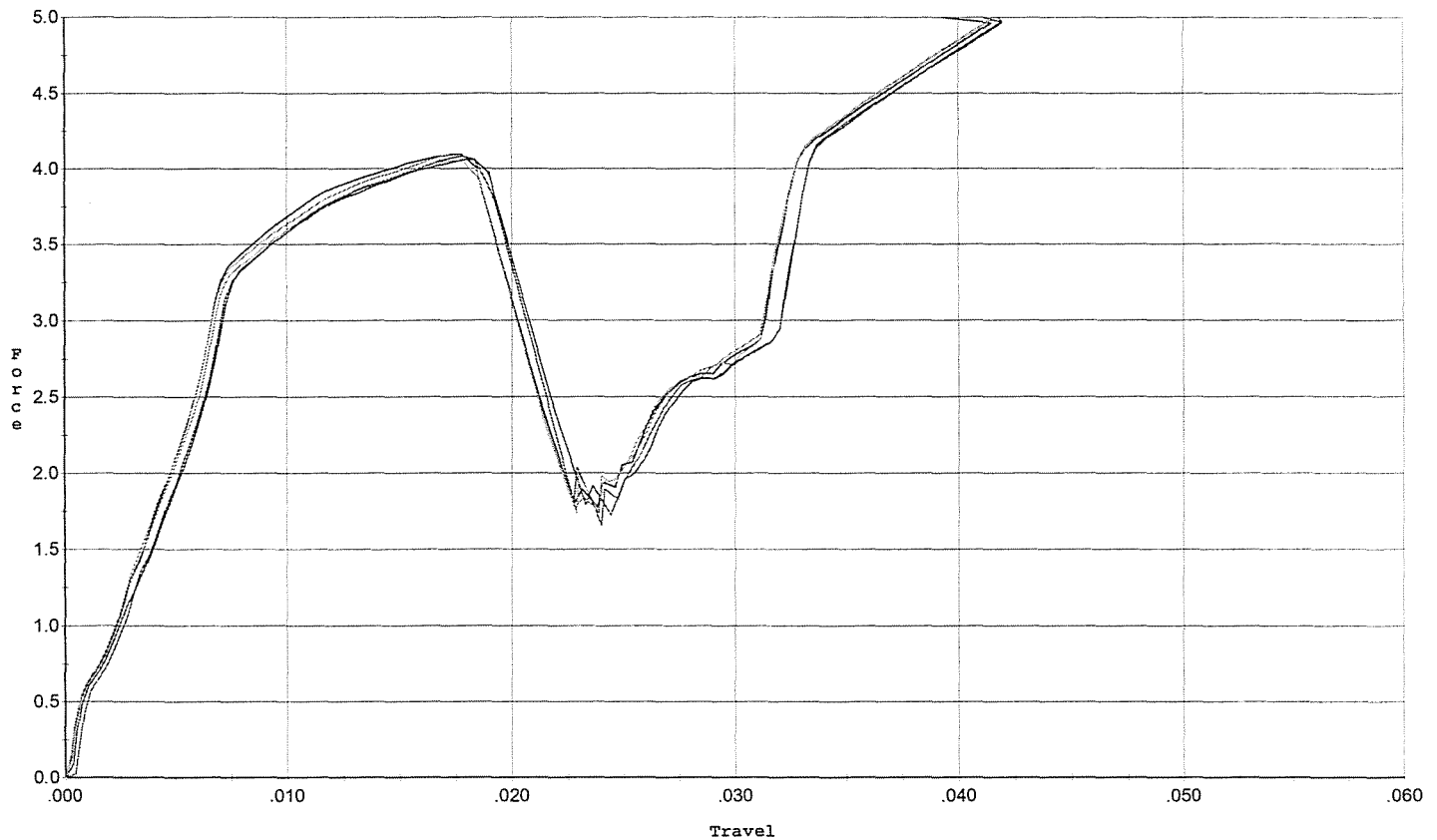
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.018	0.00	0.031	0.039		Set Trigger
2	3.118	0.017	0.00	0.031	0.038		Set Trigger
3	3.101	0.018	0.00	0.032	0.038		Set Trigger
4	3.126	0.018	0.00	0.032	0.038		Set Trigger
5	3.116	0.019	0.00	0.031	0.041		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/11/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



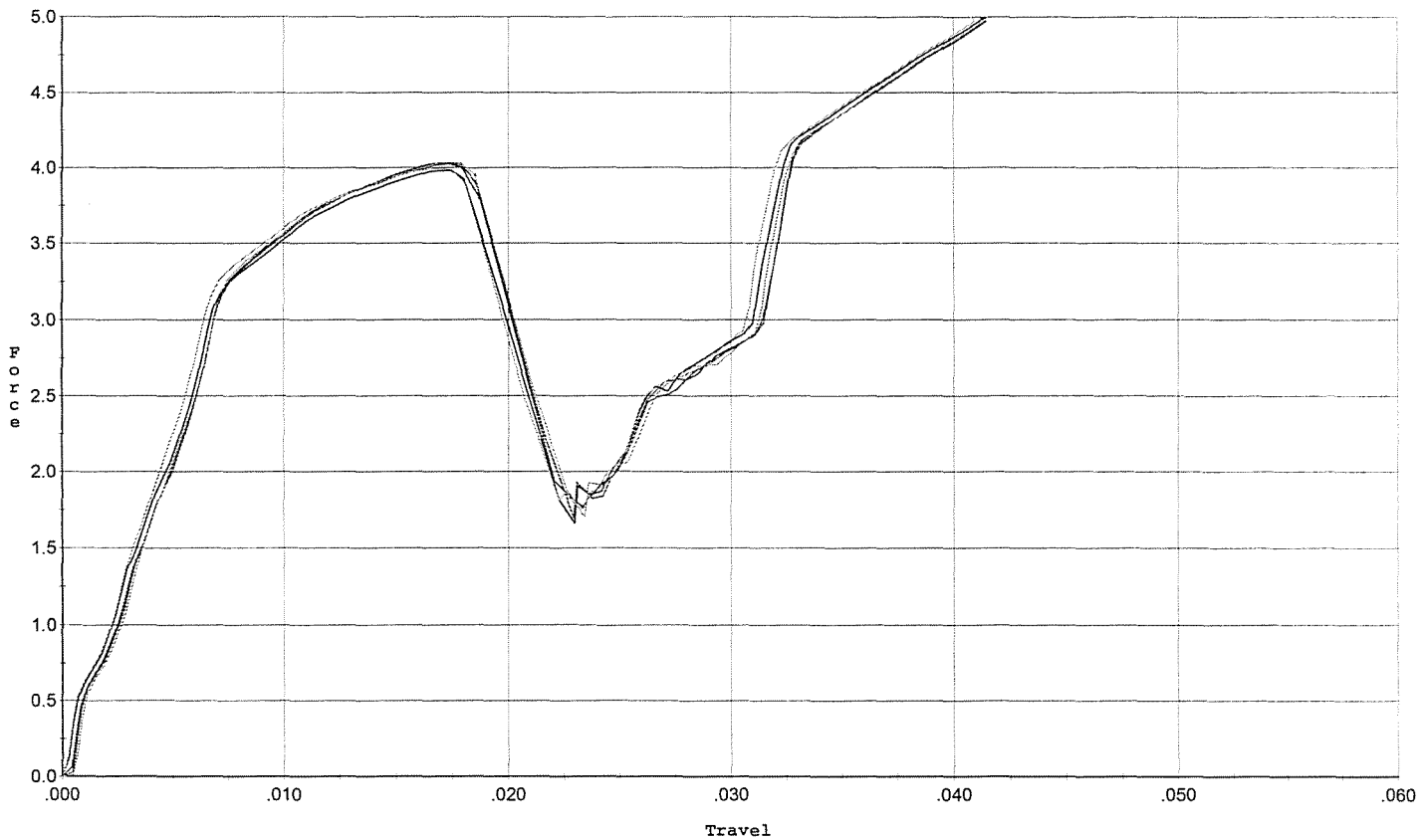
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.059	0.019	0.00	0.029	0.051		Set Trigger
2	4.091	0.018	0.00	0.029	0.051		Set Trigger
3	4.082	0.019	0.00	0.029	0.052		Set Trigger
4	4.052	0.019	0.00	0.029	0.050		Set Trigger
5	4.096	0.018	0.00	0.029	0.051		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/11/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



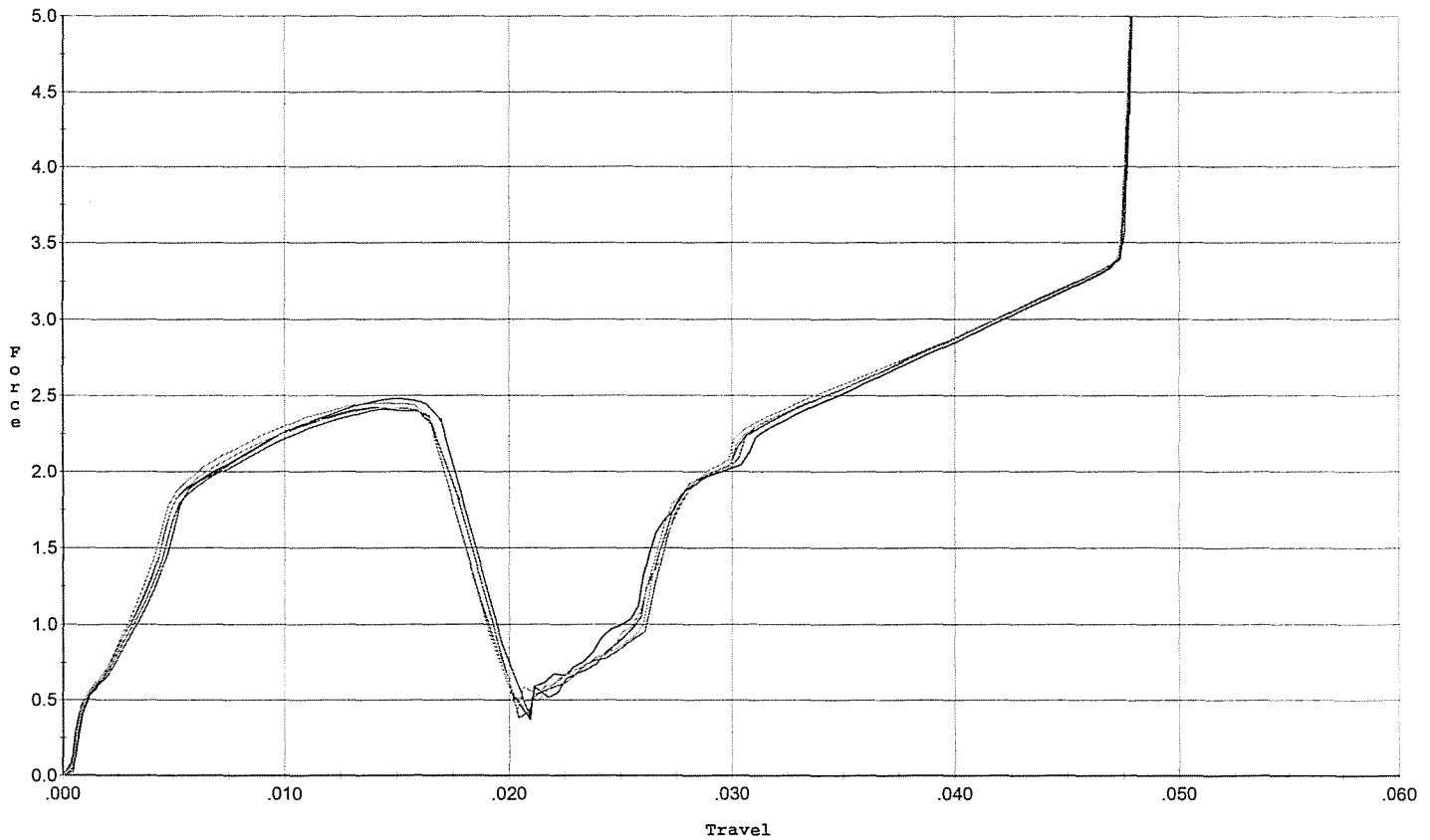
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.019	0.00	0.029	0.050		Set Trigger
2	3.981	0.020	0.00	0.029	0.054		Set Trigger
3	4.026	0.019	0.00	0.030	0.050		Set Trigger
4	3.996	0.018	0.00	0.030	0.049		Set Trigger
5	4.033	0.018	0.00	0.030	0.050		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/11/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



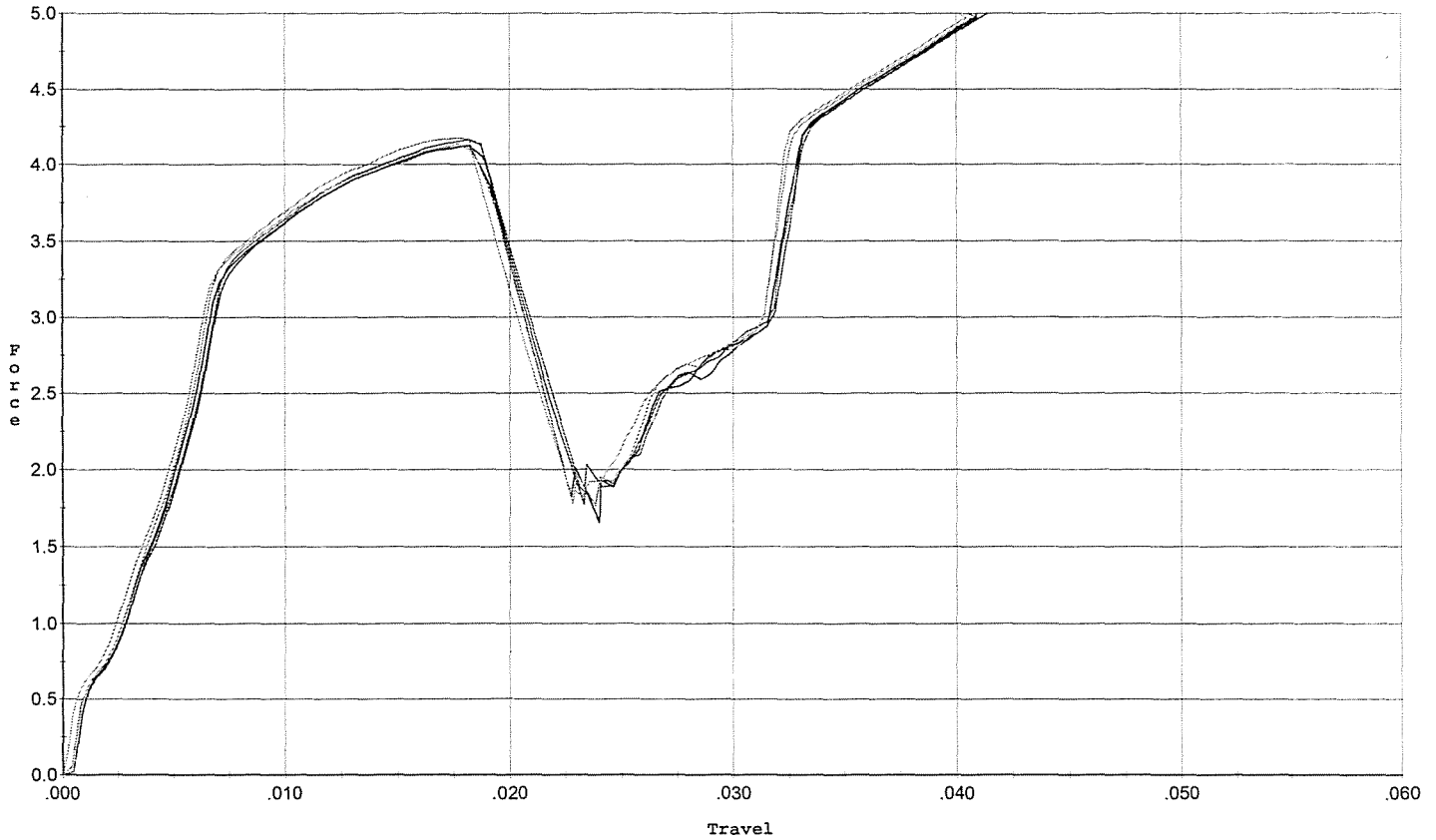
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.017	0.00	0.033	0.029		Set Trigger
2	2.420	0.016	0.00	0.034	0.029		Set Trigger
3	2.412	0.018	0.00	0.033	0.030		Set Trigger
4	2.423	0.016	0.00	0.034	0.029		Set Trigger
5	2.451	0.016	0.00	0.034	0.029		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/11/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.019	0.00	0.029	0.051		Set Trigger
2	4.123	0.019	0.00	0.029	0.053		Set Trigger
3	4.163	0.019	0.00	0.029	0.051		Set Trigger
4	4.136	0.018	0.00	0.029	0.051		Set Trigger
5	4.174	0.019	0.00	0.029	0.054		Set Trigger

Avg 4.14