

66875768

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



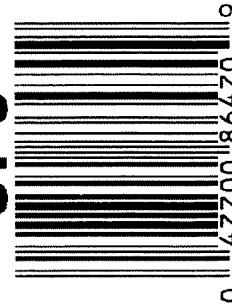
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875768

UPC



BM FORM

GUN SERIAL # G 6875768

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION		8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	8-19-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWO
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/29	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

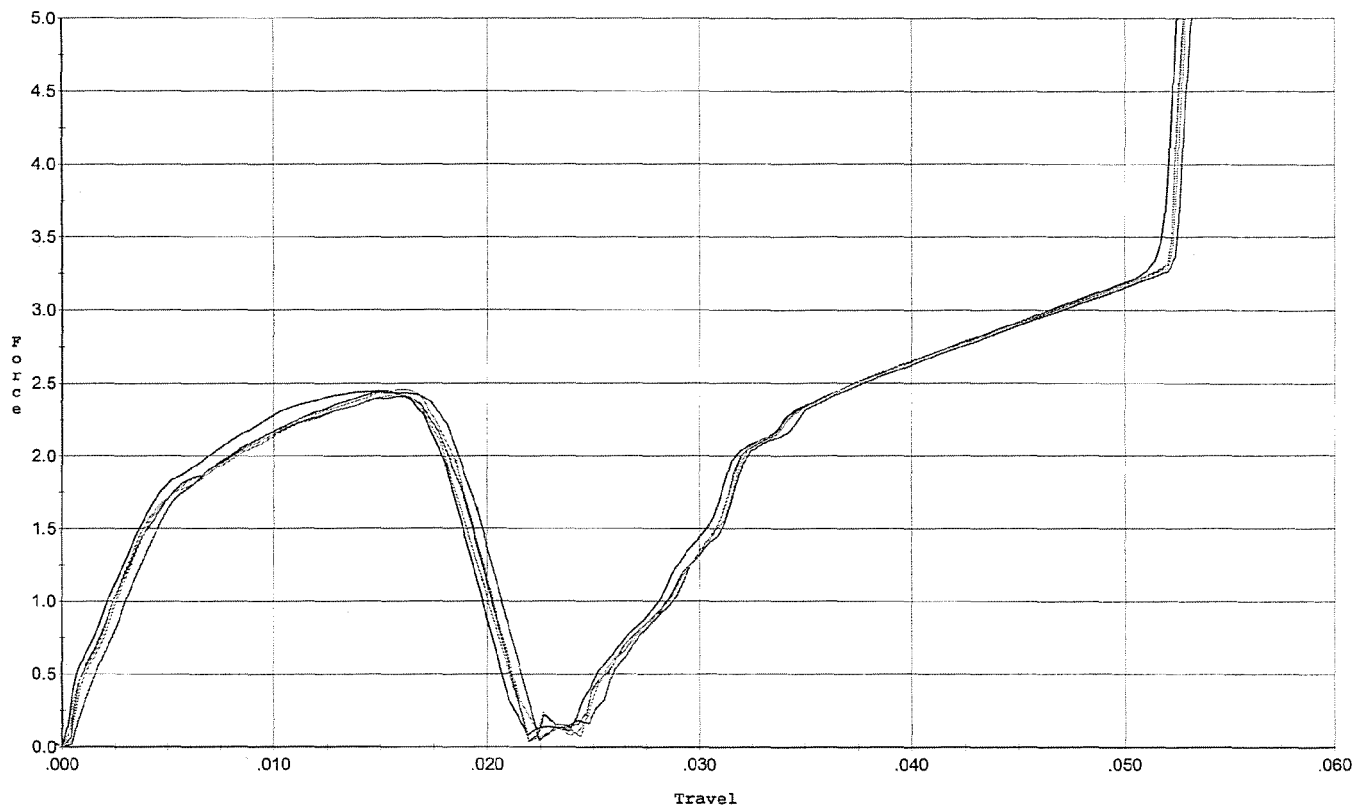
560	BARBER - M24 0081421 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/10/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/10/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/10/09	RB		
	J) ASSEMBLE STOCK					9-9-09	N.		
	K) ASSEMBLE SWIVEL STUDS					9/10/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-9-09	RB		
			PASS	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-9-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/10/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u>	<u>2.77</u>	<u>2.47</u>	<u>2.75</u>	<u>2.84</u>	9/10/09	RB
	C) FUNCTION					9/10/09	RB		
690	PACK					9/11/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



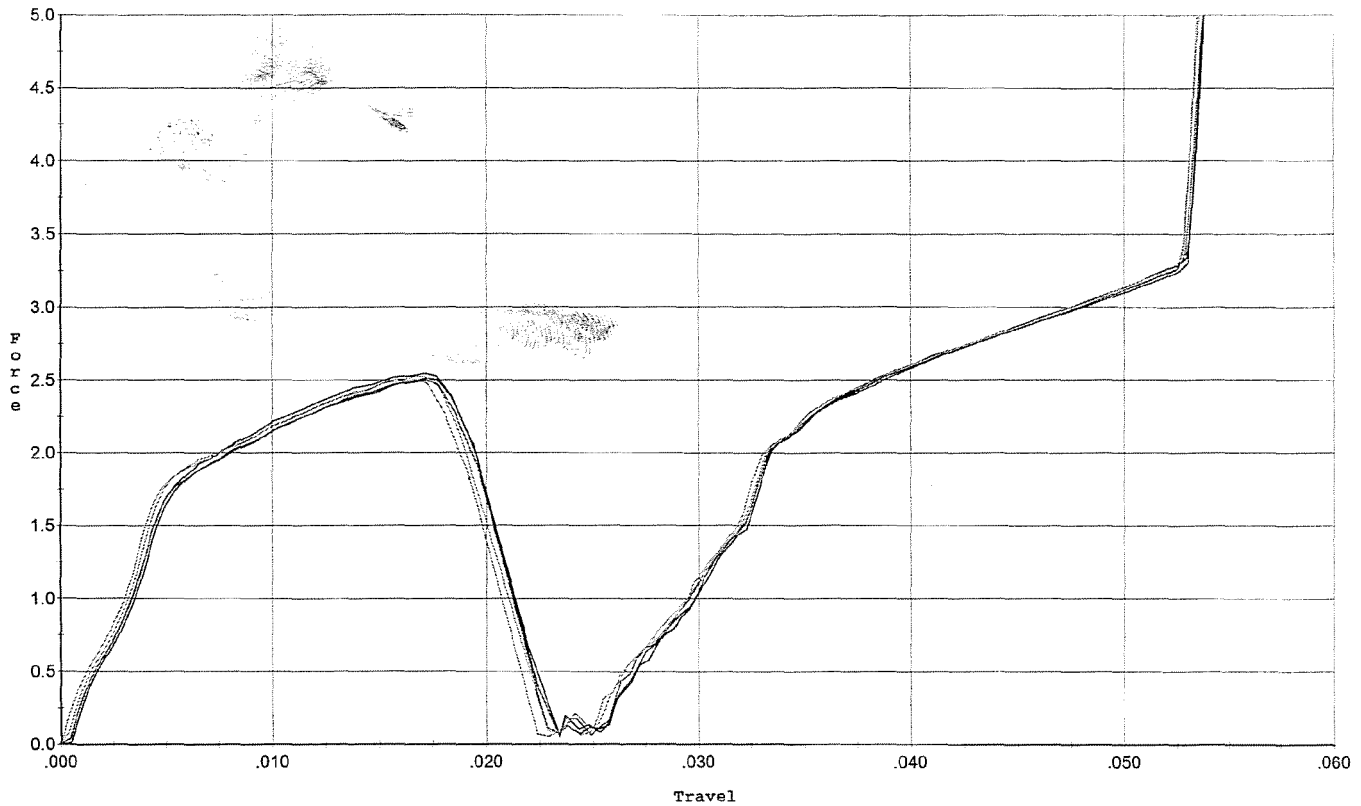
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.020	0.00	0.037	0.034		Set Trigger
2	2.447	0.018	0.00	0.037	0.033		Set Trigger
3	2.412	0.019	0.00	0.037	0.033		Set Trigger
4	2.454	0.019	0.00	0.037	0.032		Set Trigger
5	2.420	0.020	0.00	0.037	0.034		Set Trigger

AVG 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



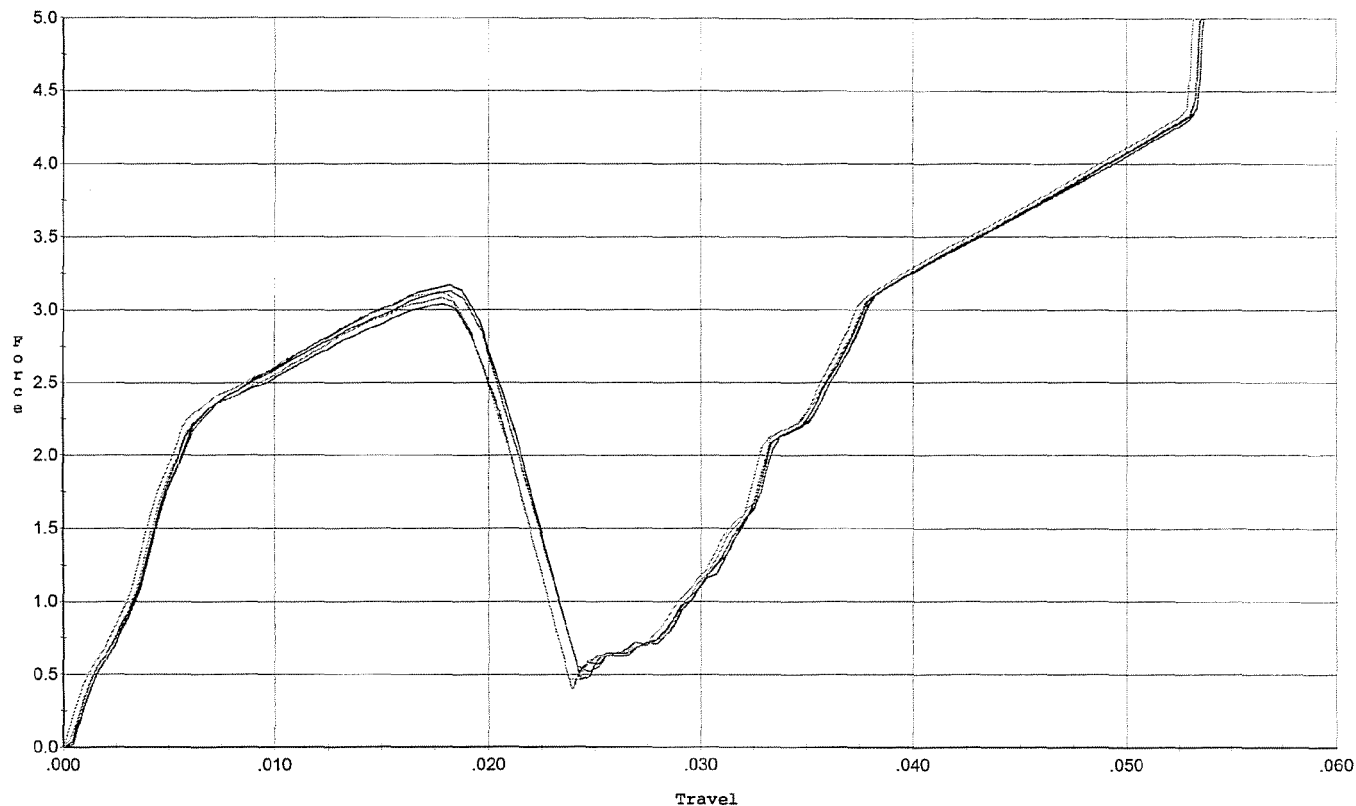
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.019	0.00	0.037	0.035		Set Trigger
2	2.513	0.019	0.00	0.037	0.034		Set Trigger
3	2.499	0.020	0.00	0.037	0.034		Set Trigger
4	2.523	0.019	0.00	0.037	0.033		Set Trigger
5	2.507	0.019	0.00	0.037	0.034		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



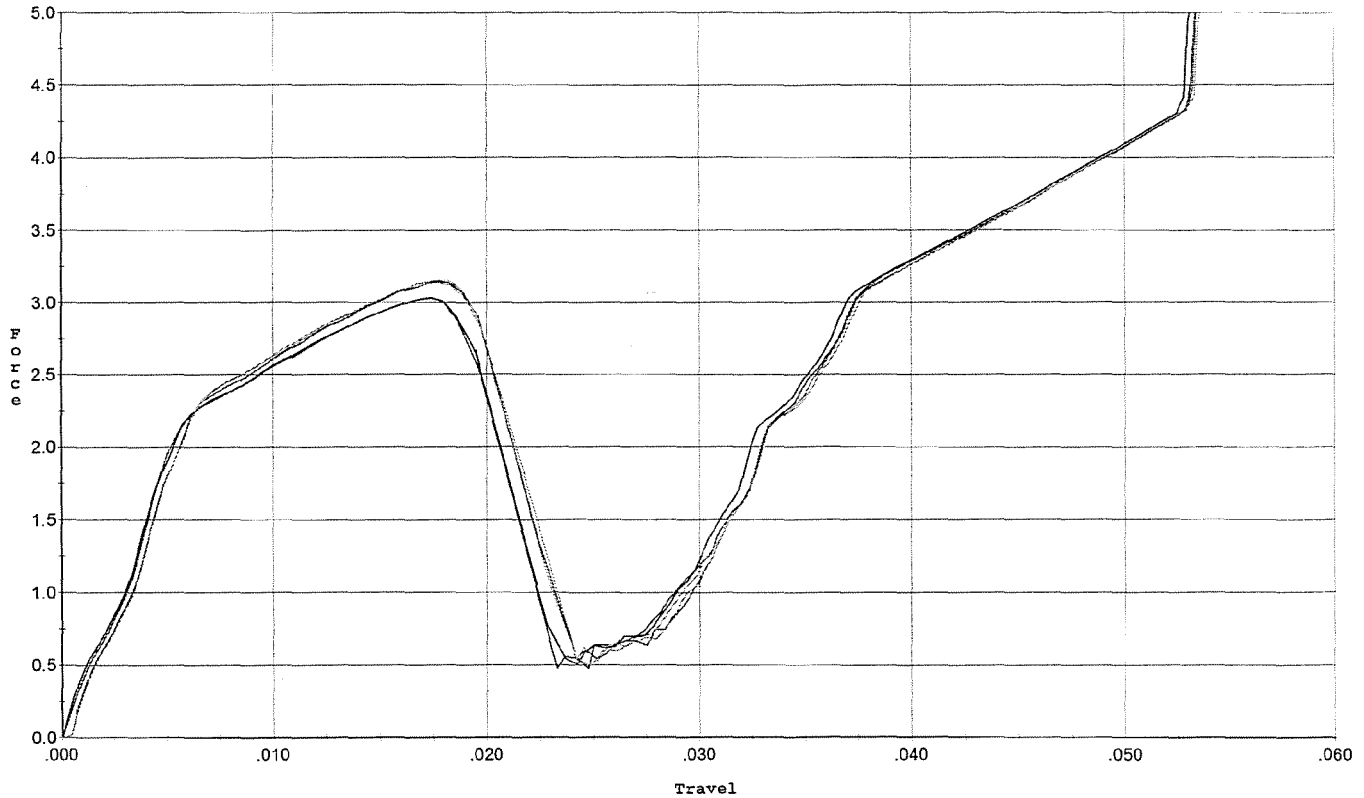
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.021	0.00	0.036	0.043		Set Trigger
2	3.169	0.021	0.00	0.035	0.045		Set Trigger
3	3.129	0.022	0.00	0.035	0.046		Set Trigger
4	3.125	0.021	0.00	0.035	0.045		Set Trigger
5	3.081	0.021	0.00	0.035	0.043		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



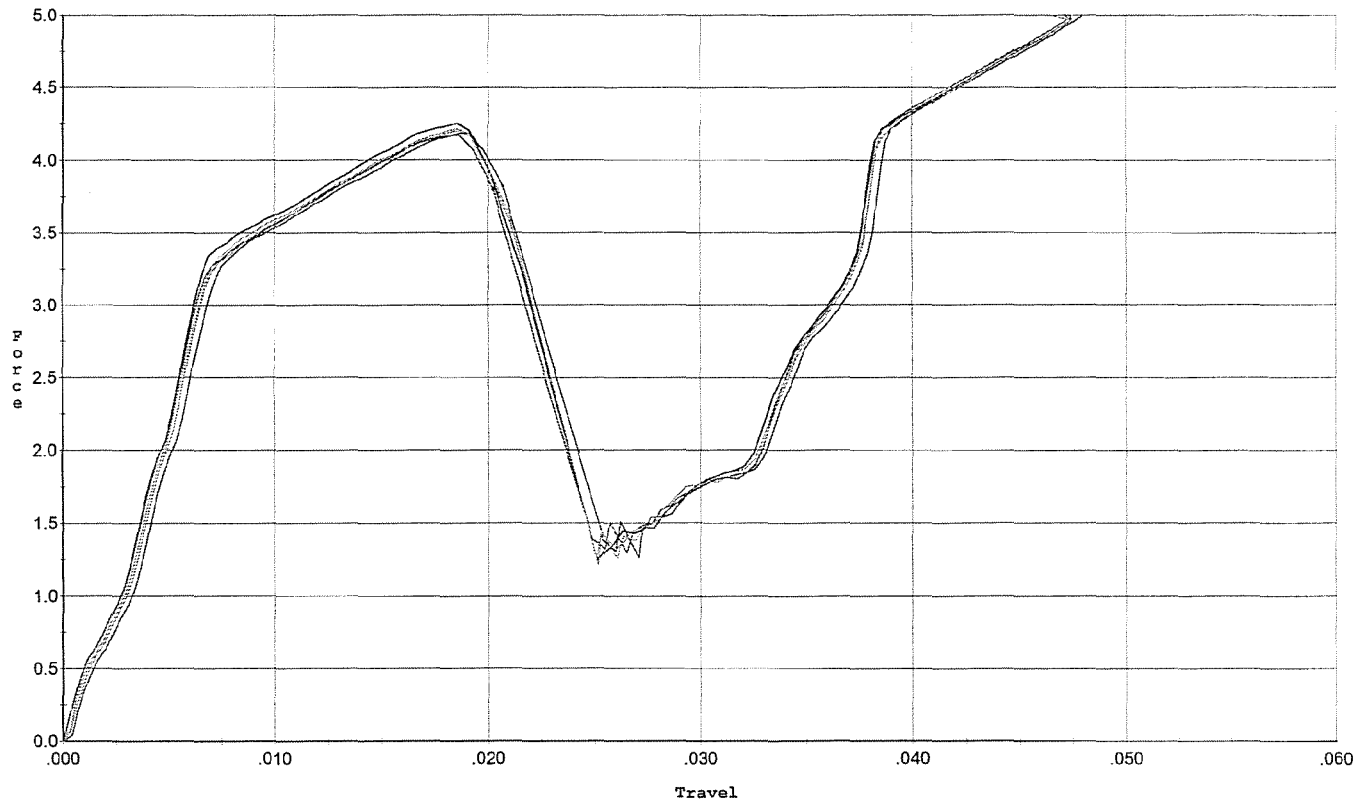
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.030	0.020	0.00	0.036	0.041		Set Trigger
2	3.031	0.019	0.00	0.036	0.041		Set Trigger
3	3.143	0.020	0.00	0.035	0.042		Set Trigger
4	3.136	0.020	0.00	0.035	0.042		Set Trigger
5	3.153	0.022	0.00	0.035	0.046		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



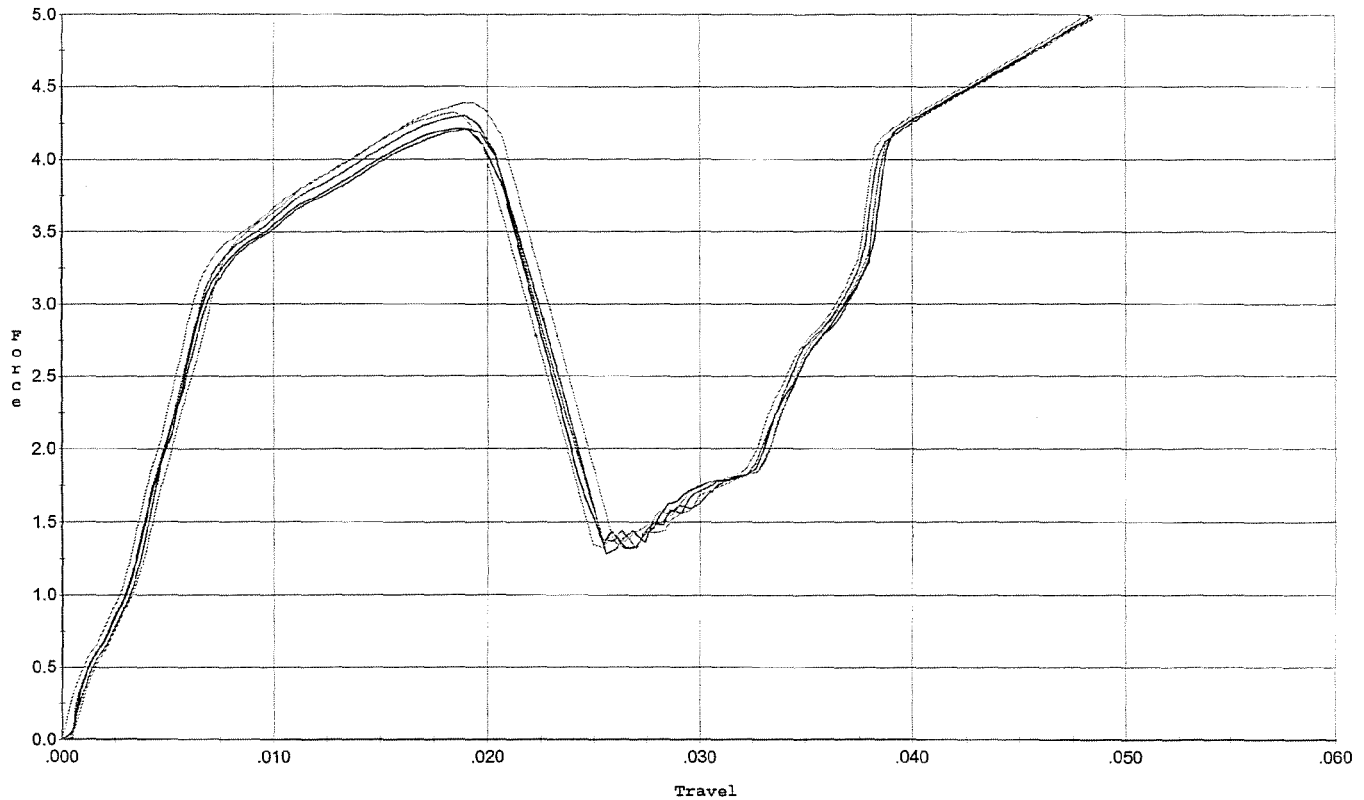
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.021	0.00	0.034	0.057		Set Trigger
2	4.253	0.022	0.00	0.033	0.062		Set Trigger
3	4.172	0.020	0.00	0.034	0.057		Set Trigger
4	4.215	0.021	0.00	0.033	0.059		Set Trigger
5	4.201	0.021	0.00	0.033	0.059		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



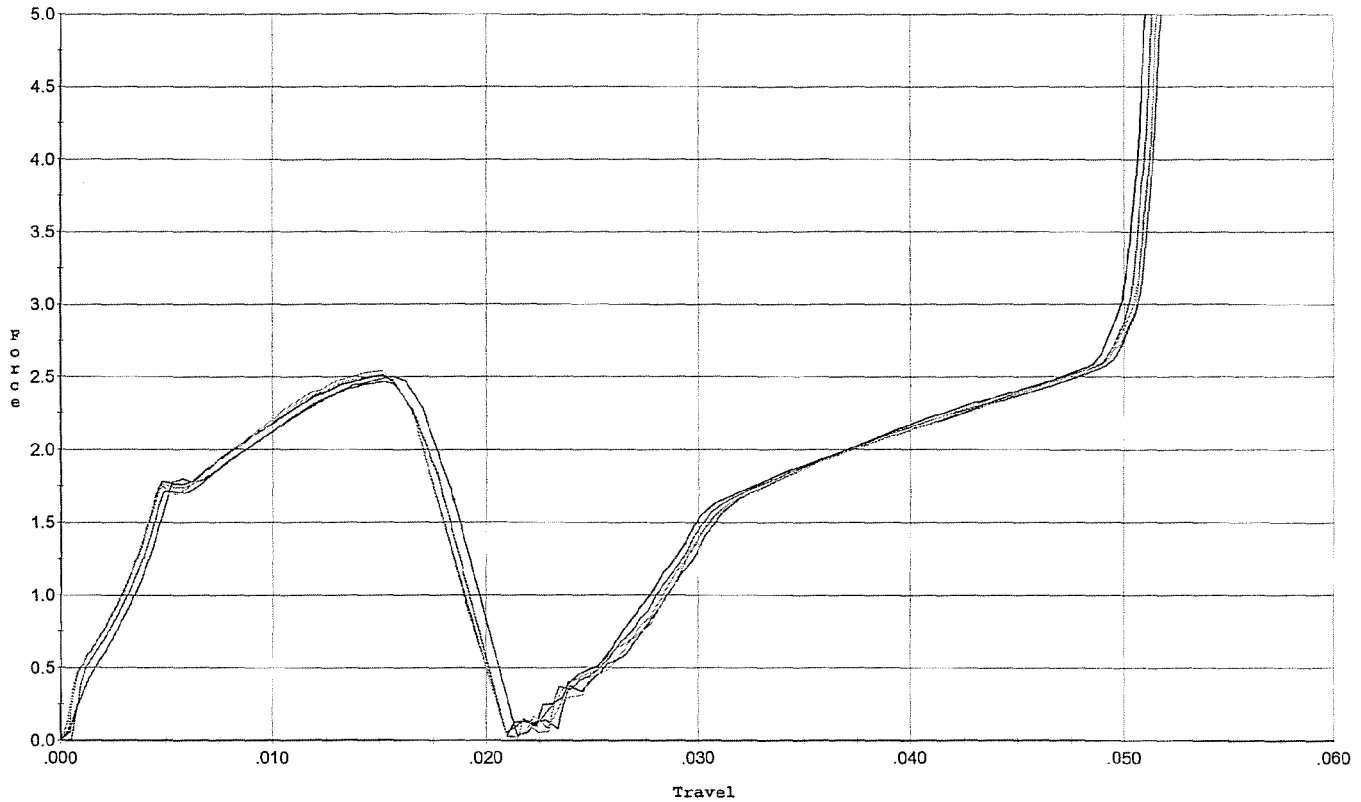
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.023	0.00	0.033	0.063		Set Trigger
2	4.212	0.021	0.00	0.033	0.058		Set Trigger
3	4.299	0.020	0.00	0.033	0.058		Set Trigger
4	4.322	0.022	0.00	0.033	0.064		Set Trigger
5	4.391	0.023	0.00	0.033	0.066		Set Trigger

Avg 4.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



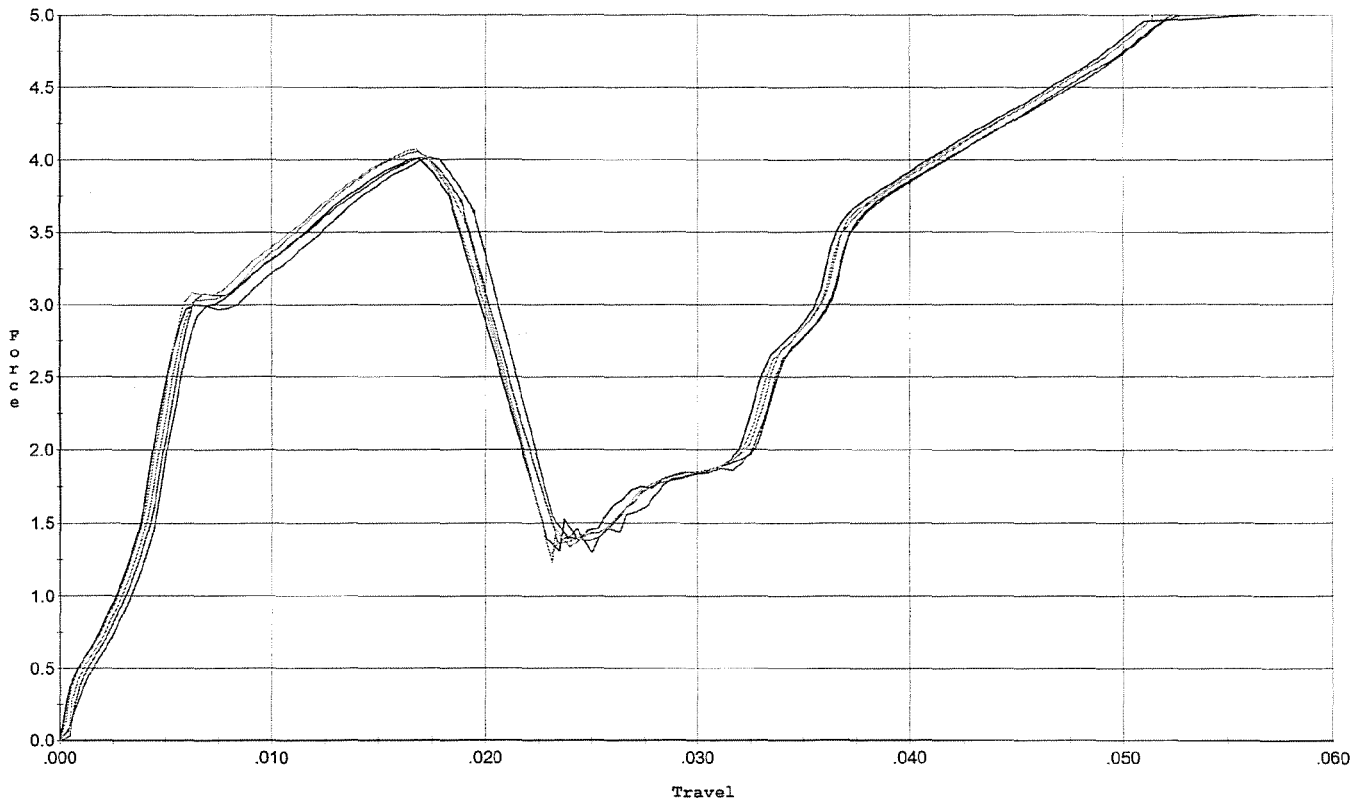
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.018	0.00	0.037	0.031		Set Trigger
2	2.509	0.017	0.00	0.037	0.029		Set Trigger
3	2.467	0.018	0.00	0.037	0.030		Set Trigger
4	2.515	0.017	0.00	0.038	0.029		Set Trigger
5	2.538	0.017	0.00	0.038	0.029		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.019	0.00	0.033	0.050		Set Trigger
2	4.010	0.021	0.00	0.033	0.054		Set Trigger
3	4.014	0.019	0.00	0.034	0.049		Set Trigger
4	4.074	0.020	0.00	0.033	0.053		Set Trigger
5	4.057	0.019	0.00	0.033	0.050		Set Trigger

Avg 4.03