

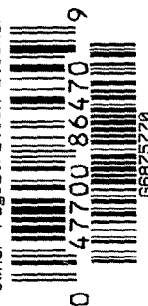
66875770

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



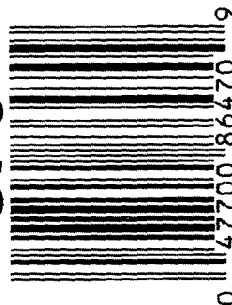
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6875770**

**UPC**



BM FORM

GUN SERIAL # G 6875770

| OP # | OPERATION NAME                                                                                                                         | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                       | 8/30/09 | SP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                       | 8-13-09 | SP      |
| 440  | PROOF                                                                                                                                  |                       | 8-13-09 | SP      |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX          | 8/30/09 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    | 2009                  | 8-13-09 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                       | 8-14-09 | RTZ     |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR <u>(D)</u>   | 8/16/09 | (D)     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                       |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                       | 8/19/09 | DWO     |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                       | 8-14-09 | SP      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                       | 8/20    | REM     |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                       | 8/28    |         |
| 545  | (BOLT)                                                                                                                                 |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                       | 8-28-09 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                       | 8-28-09 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO | 8-28-09 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                       | 9-3-09  | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                       |         |         |

F004 REV 5/2006

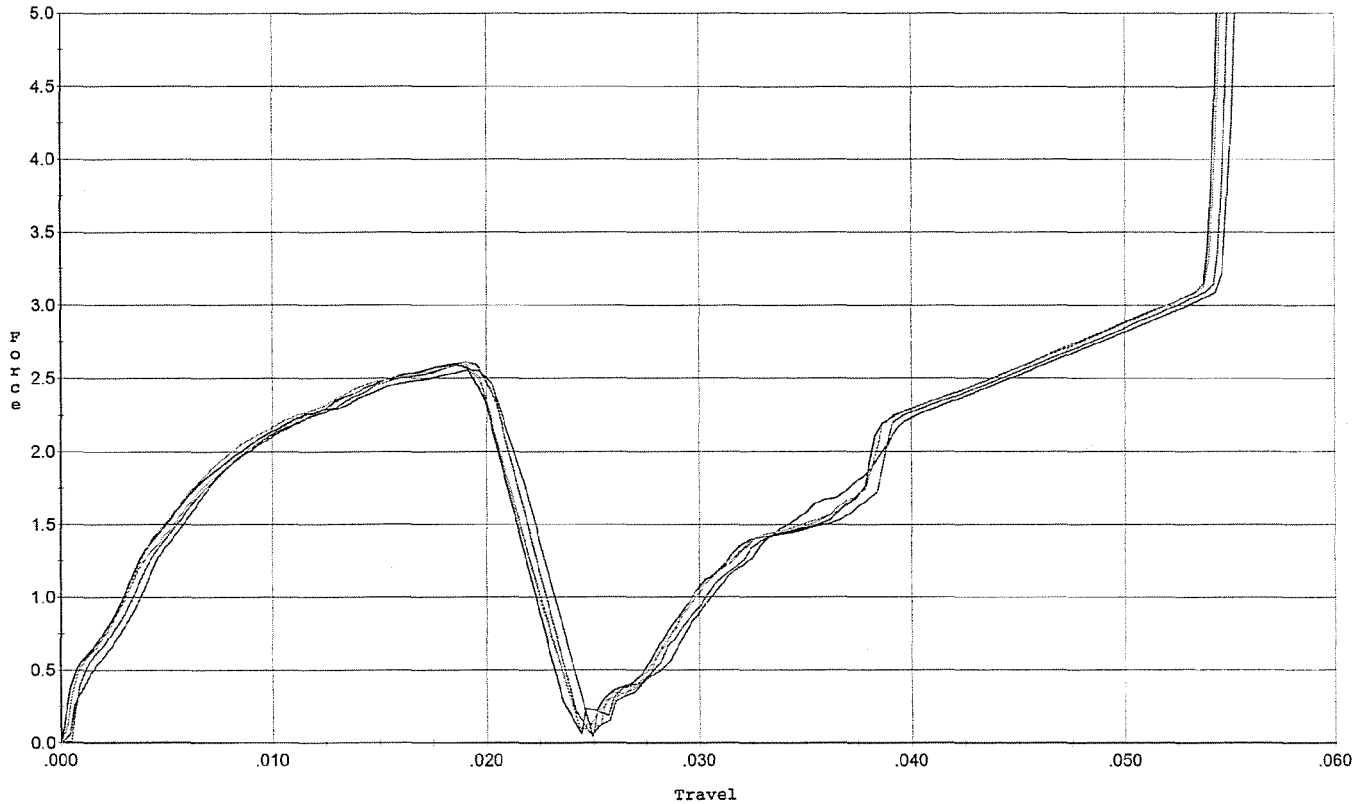
|              |                                                                       |                                           |                 |             |             |             |             |         |    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-----------------|-------------|-------------|-------------|-------------|---------|----|
| 560          | BARBER - M24 0081445<br>F) SAFETY ON FORCE                            | 2 LBS MIN<br>10 LBS MAX                   | <u>2°</u>       | <u>2°</u>   | <u>2°</u>   | 9/10/09     | RB          |         |    |
| CONT.        |                                                                       |                                           |                 |             |             |             |             |         |    |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>6°</u>       | <u>6°</u>   | <u>6°</u>   | 9/10/09     | RB          |         |    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                 |             |             |             |             |         |    |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.023</u>     | <u>.023</u> | <u>.023</u> | 9/10/09     | RB          |         |    |
|              | J) ASSEMBLE STOCK                                                     |                                           |                 |             |             | 9-309       | K.P.D.      |         |    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                 |             |             | 9/10/09     | RB          |         |    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                 |             |             |             |             |         |    |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                 |             |             |             |             |         |    |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                 |             |             |             |             |         |    |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <del>PASS</del> | FAIL        |             | 9/8/09      | RB          |         |    |
|              |                                                                       |                                           | <del>PASS</del> | FAIL        |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           | N/A             |             |             |             |             |         |    |
|              |                                                                       | CORRECTION                                |                 |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           |                 |             |             |             |             |         |    |
|              |                                                                       | CORRECTION                                |                 |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           | N/A             |             |             |             |             |         |    |
|              |                                                                       | CORRECTION                                |                 |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           |                 |             |             |             |             |         |    |
|              |                                                                       | CORRECTION                                |                 |             |             |             |             |         |    |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |                 |             |             | 9/8/09      | TAIR        |         |    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                 |             |             | 9/10/09     | RB          |         |    |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.84</u>     | <u>2.83</u> | <u>2.80</u> | <u>2.75</u> | <u>2.73</u> | 9/10/09 | RB |
|              | C) FUNCTION                                                           |                                           |                 |             |             | 9/10/09     | RB          |         |    |
| 690          | PACK                                                                  |                                           |                 |             |             | 9/11/09     | Fm          |         |    |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/28/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



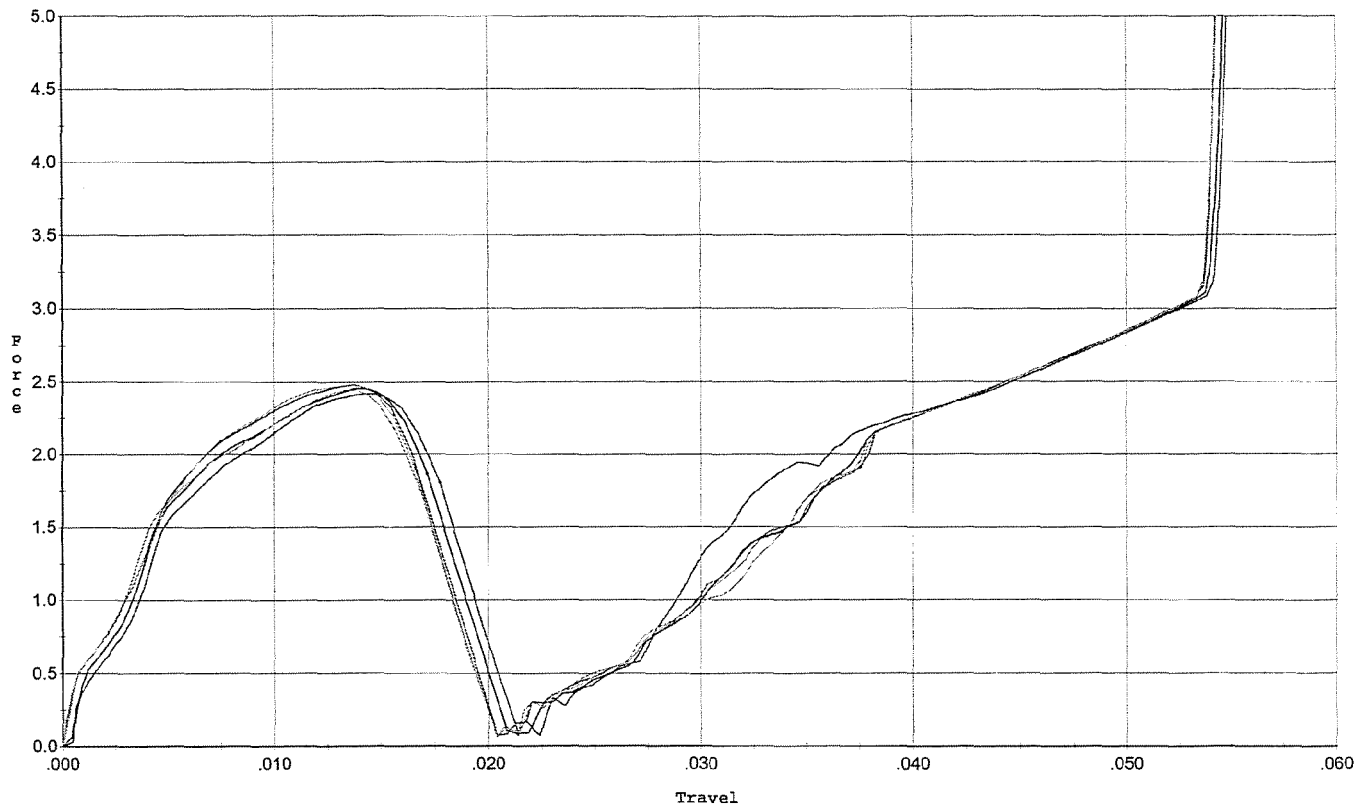
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.556      | 0.022             | 0.00            | 0.038      | 0.038             |           | Set Trigger |
| 2 | 2.597      | 0.020             | 0.00            | 0.038      | 0.036             |           | Set Trigger |
| 3 | 2.611      | 0.020             | 0.00            | 0.038      | 0.036             |           | Set Trigger |
| 4 | 2.591      | 0.020             | 0.00            | 0.038      | 0.035             |           | Set Trigger |
| 5 | 2.586      | 0.020             | 0.00            | 0.038      | 0.036             |           | Set Trigger |

Avg 2.58

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/28/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



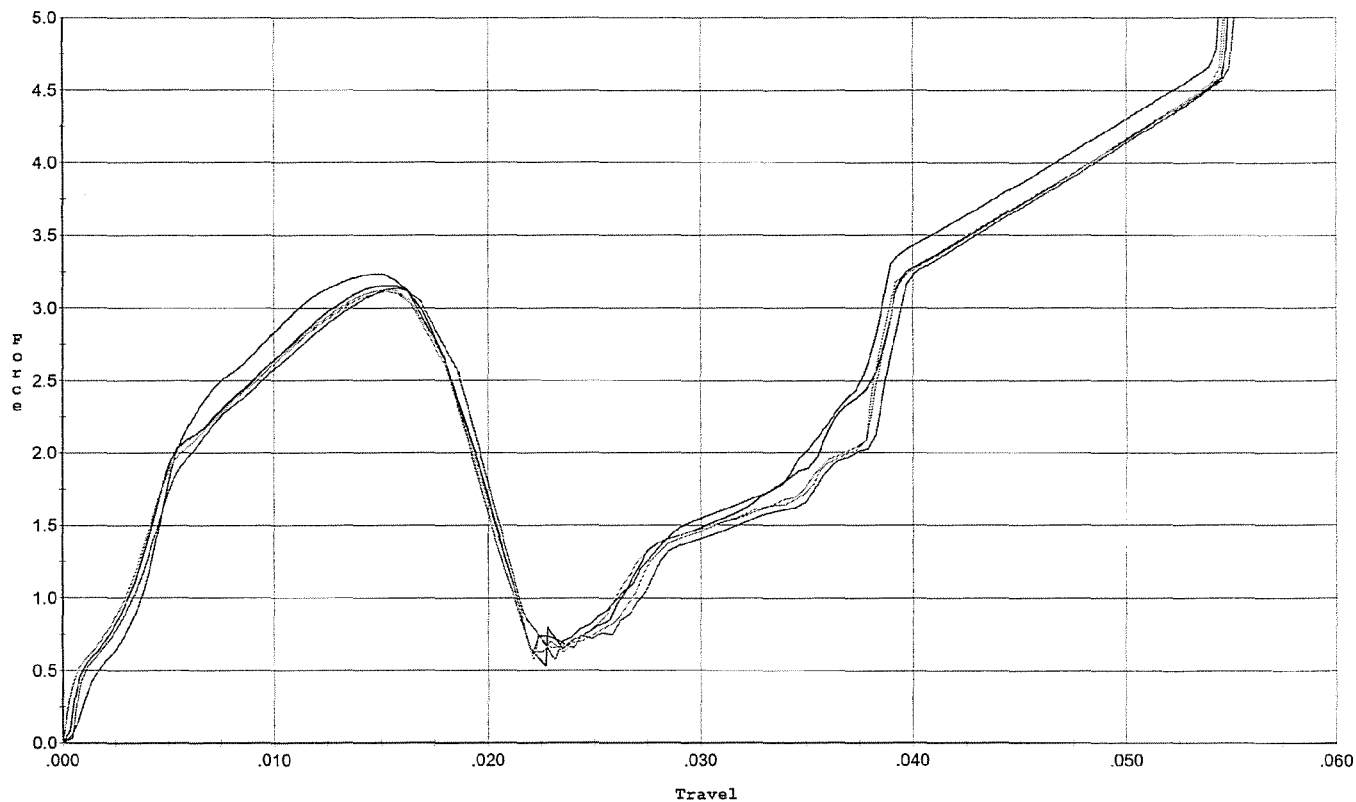
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.416      | 0.018             | 0.00            | 0.041      | 0.029             |           | Set Trigger |
| 2 | 2.454      | 0.017             | 0.00            | 0.041      | 0.029             |           | Set Trigger |
| 3 | 2.477      | 0.016             | 0.00            | 0.041      | 0.028             |           | Set Trigger |
| 4 | 2.478      | 0.017             | 0.00            | 0.041      | 0.029             |           | Set Trigger |
| 5 | 2.444      | 0.017             | 0.00            | 0.041      | 0.028             |           | Set Trigger |

Avg 2.45

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/28/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



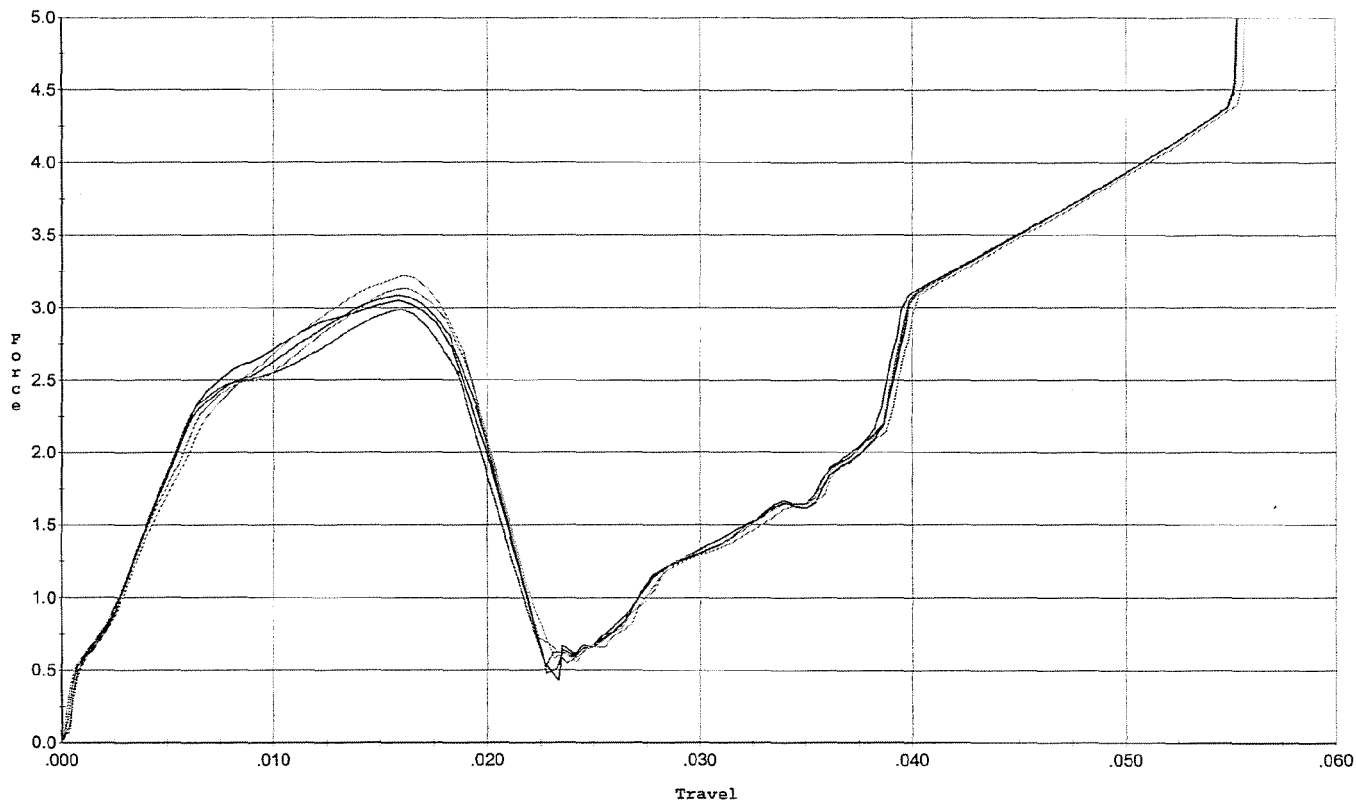
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.233      | 0.018             | 0.00            | 0.038      | 0.038             |           | Set Trigger |
| 2 | 3.152      | 0.020             | 0.00            | 0.038      | 0.041             |           | Set Trigger |
| 3 | 3.134      | 0.019             | 0.00            | 0.039      | 0.038             |           | Set Trigger |
| 4 | 3.117      | 0.018             | 0.00            | 0.038      | 0.037             |           | Set Trigger |
| 5 | 3.128      | 0.020             | 0.00            | 0.038      | 0.041             |           | Set Trigger |

Aug 3.15

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/28/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



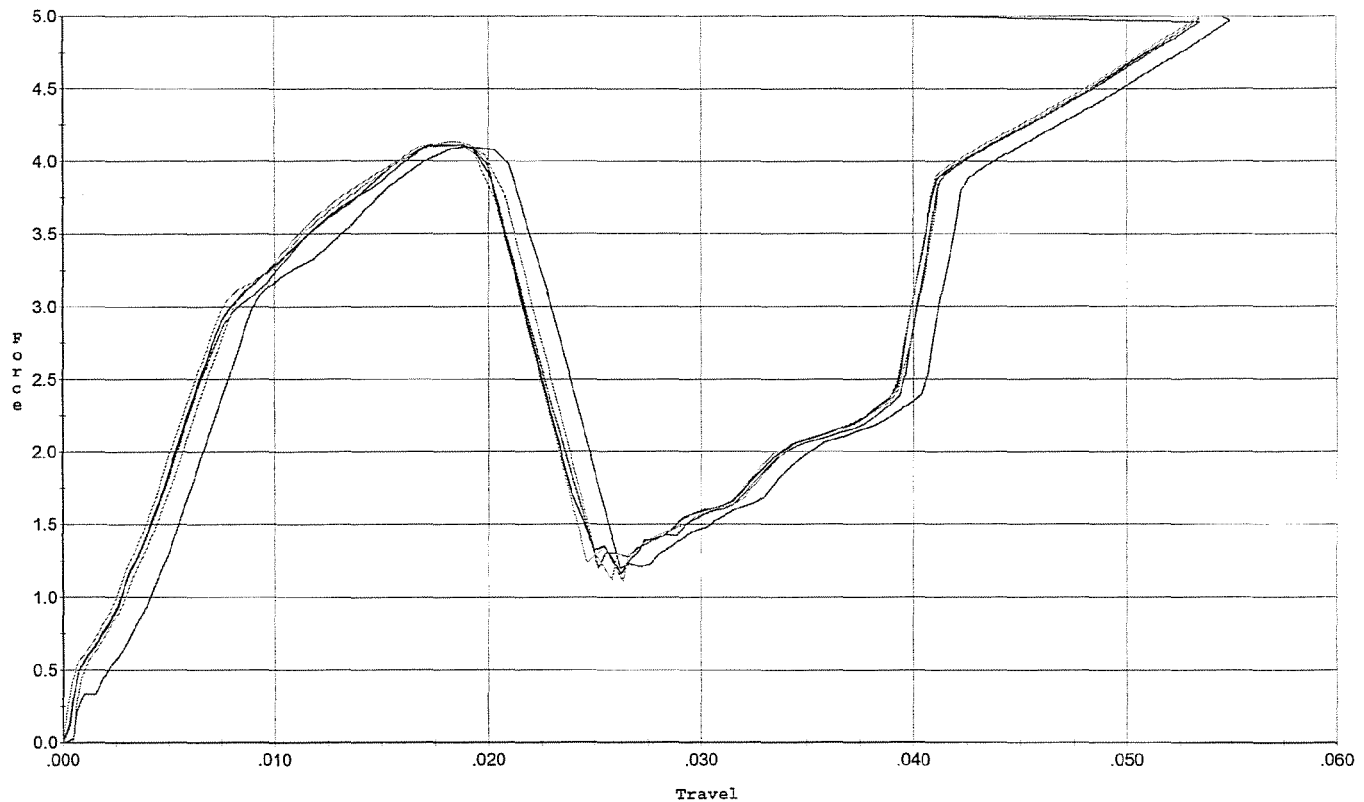
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.085      | 0.019             | 0.00            | 0.039      | 0.041             |           | Set Trigger |
| 2 | 3.050      | 0.020             | 0.00            | 0.039      | 0.042             |           | Set Trigger |
| 3 | 2.989      | 0.019             | 0.00            | 0.039      | 0.038             |           | Set Trigger |
| 4 | 3.224      | 0.019             | 0.00            | 0.039      | 0.040             |           | Set Trigger |
| 5 | 3.131      | 0.019             | 0.00            | 0.039      | 0.040             |           | Set Trigger |

Avg 3.09

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/28/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



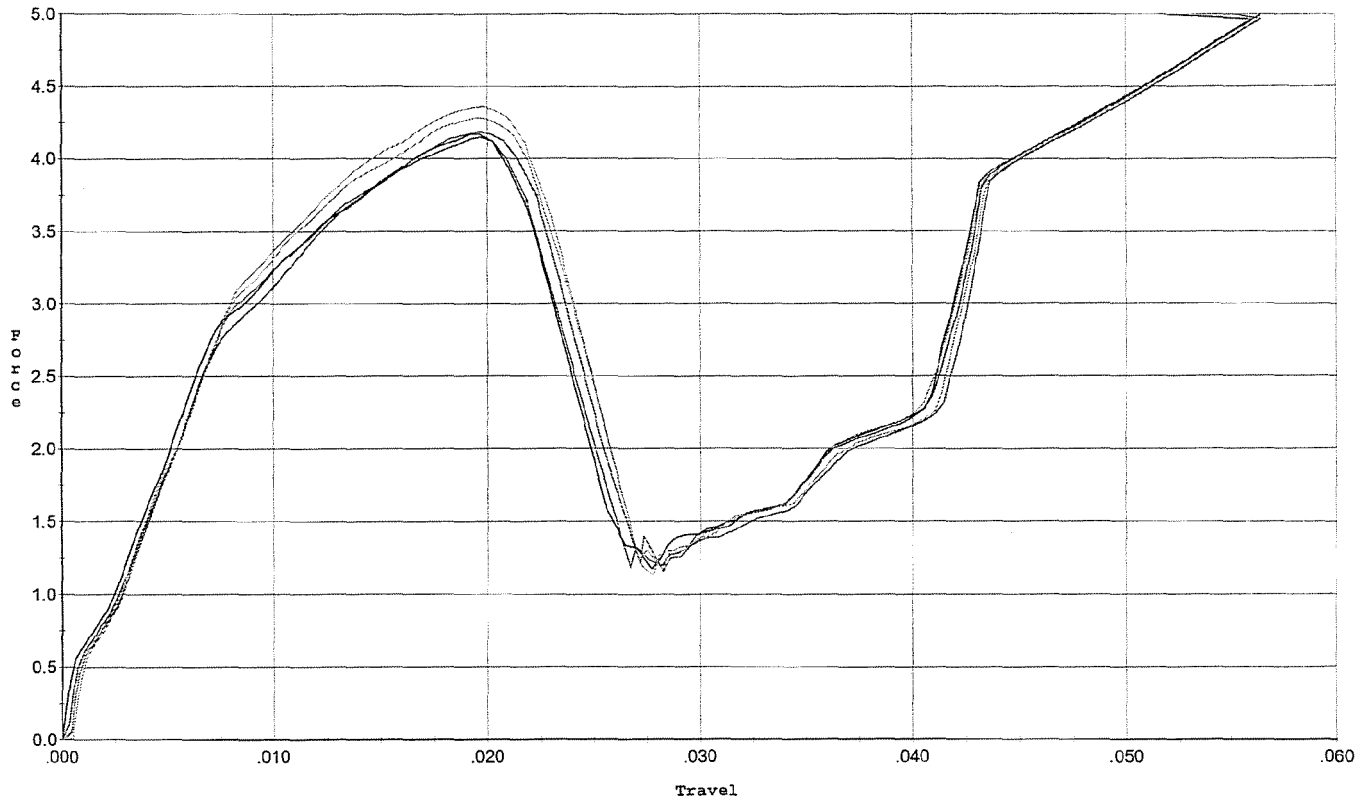
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.096      | 0.023             | 0.00            | 0.036      | 0.058             |           | Set Trigger |
| 2 | 4.113      | 0.020             | 0.00            | 0.036      | 0.054             |           | Set Trigger |
| 3 | 4.106      | 0.020             | 0.00            | 0.037      | 0.053             |           | Set Trigger |
| 4 | 4.115      | 0.020             | 0.00            | 0.036      | 0.055             |           | Set Trigger |
| 5 | 4.134      | 0.021             | 0.00            | 0.036      | 0.056             |           | Set Trigger |

Aug 4.11

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/28/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



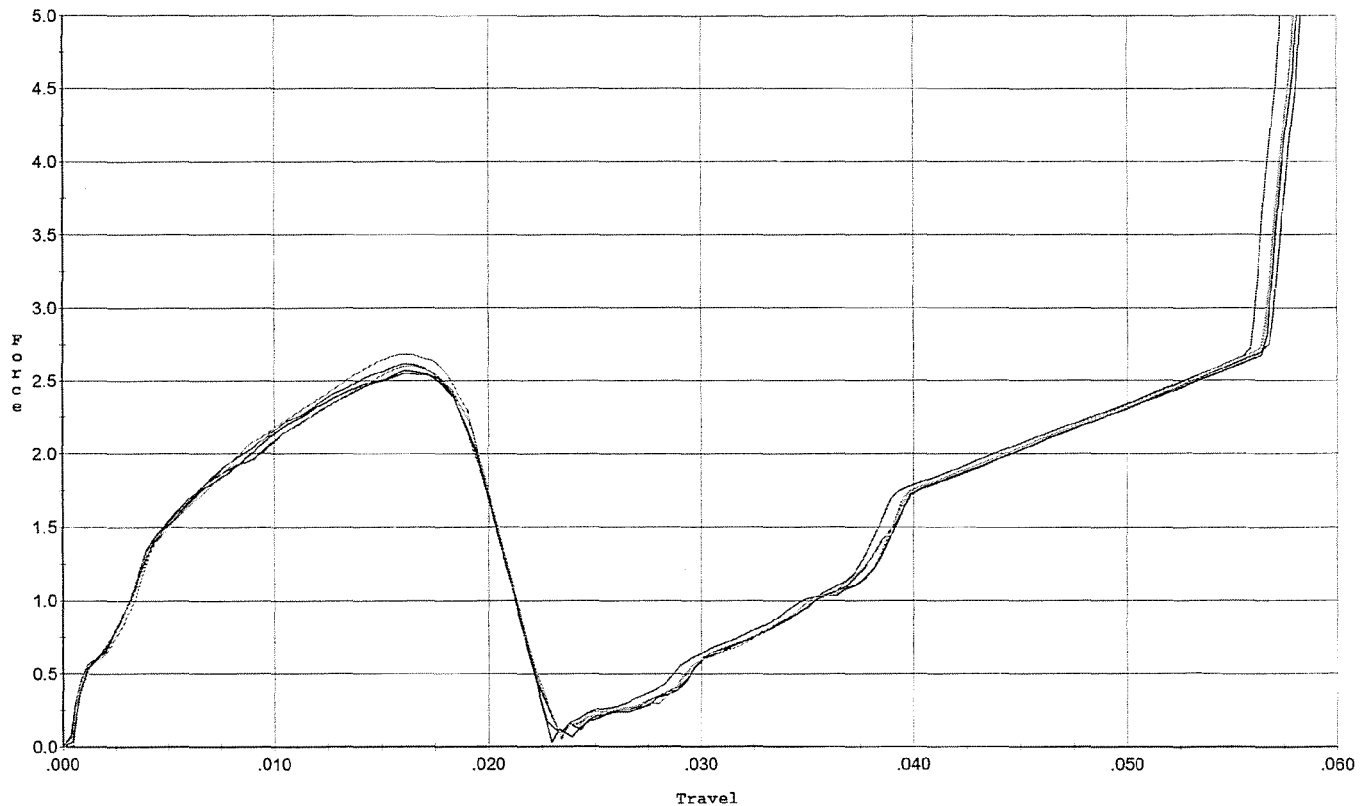
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.148      | 0.022             | 0.00            | 0.038      | 0.059             |           | Set Trigger |
| 2 | 4.166      | 0.022             | 0.00            | 0.037      | 0.061             |           | Set Trigger |
| 3 | 4.185      | 0.022             | 0.00            | 0.037      | 0.061             |           | Set Trigger |
| 4 | 4.284      | 0.024             | 0.00            | 0.037      | 0.067             |           | Set Trigger |
| 5 | 4.361      | 0.023             | 0.00            | 0.037      | 0.066             |           | Set Trigger |

Avg 4.22

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/28/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



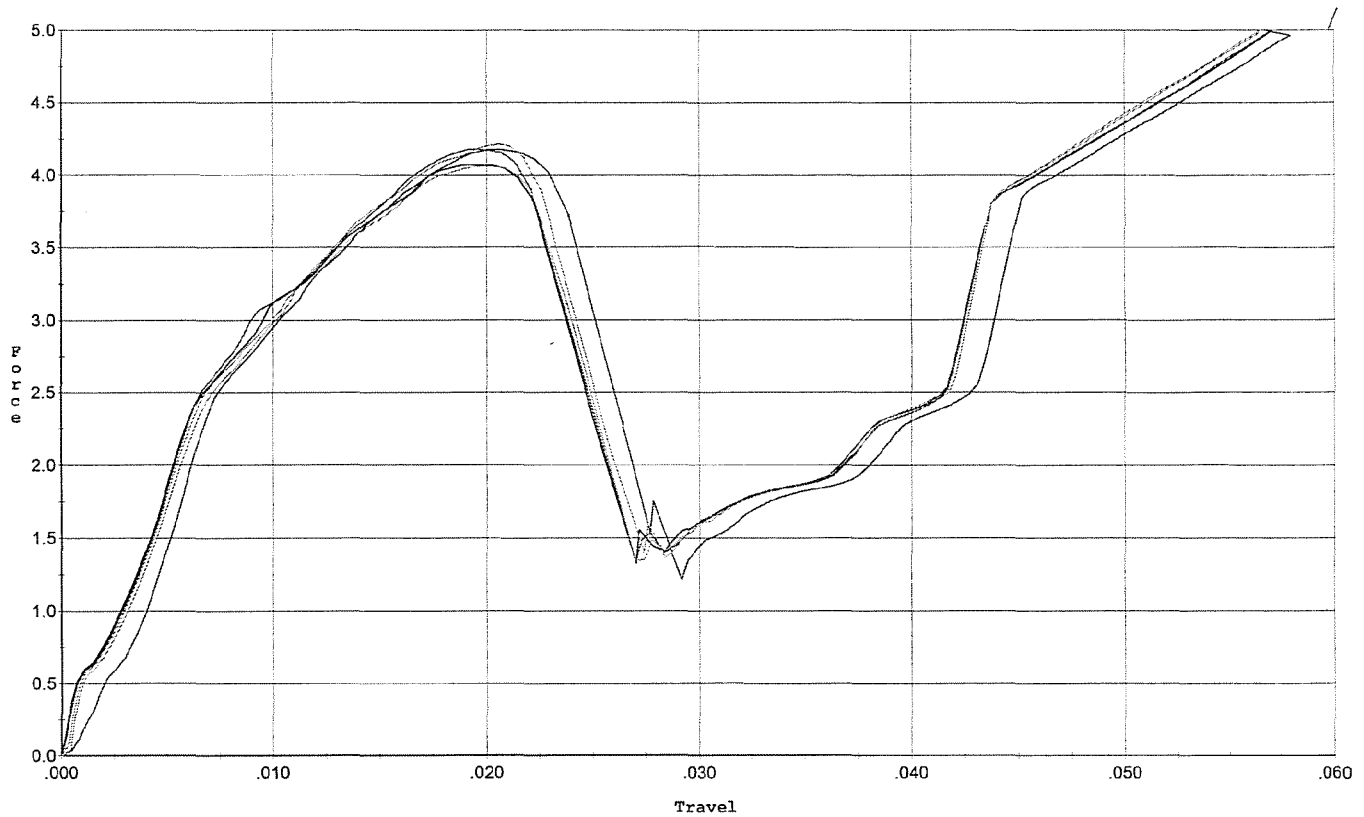
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.552      | 0.019             | 0.00            | 0.043      | 0.033             |           | Set Trigger |
| 2 | 2.570      | 0.019             | 0.00            | 0.043      | 0.034             |           | Set Trigger |
| 3 | 2.615      | 0.020             | 0.00            | 0.042      | 0.035             |           | Set Trigger |
| 4 | 2.601      | 0.019             | 0.00            | 0.042      | 0.033             |           | Set Trigger |
| 5 | 2.683      | 0.019             | 0.00            | 0.043      | 0.034             |           | Set Trigger |

Avg 2.60

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/28/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.176      | 0.024             | 0.00            | 0.038      | 0.064             |           | Set Trigger |
| 2 | 4.070      | 0.022             | 0.00            | 0.038      | 0.060             |           | Set Trigger |
| 3 | 4.178      | 0.022             | 0.00            | 0.038      | 0.060             |           | Set Trigger |
| 4 | 4.060      | 0.024             | 0.00            | 0.037      | 0.064             |           | Set Trigger |
| 5 | 4.214      | 0.023             | 0.00            | 0.037      | 0.061             |           | Set Trigger |

Avg 4.14