

66875772

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



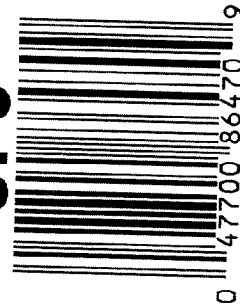
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6875772

UPC



BM FORM

GUN SERIAL # G 6875772

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	J.P.D.
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	J.P.D.
460	CHECK HEADSPACE	MAGYA - FLUX	8-13-09	J.P.D.
470	DIS-ASSEMBLE ACTION	2009	8-13-09	J.P.D.
472	SERIALIZE BOLT HANDLE		8-14-09	KJZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(P)</u>	8/19/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	W.W.O.
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	R.E.M.
540	APPLY COATINGS (BARREL ACTION)		8/28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

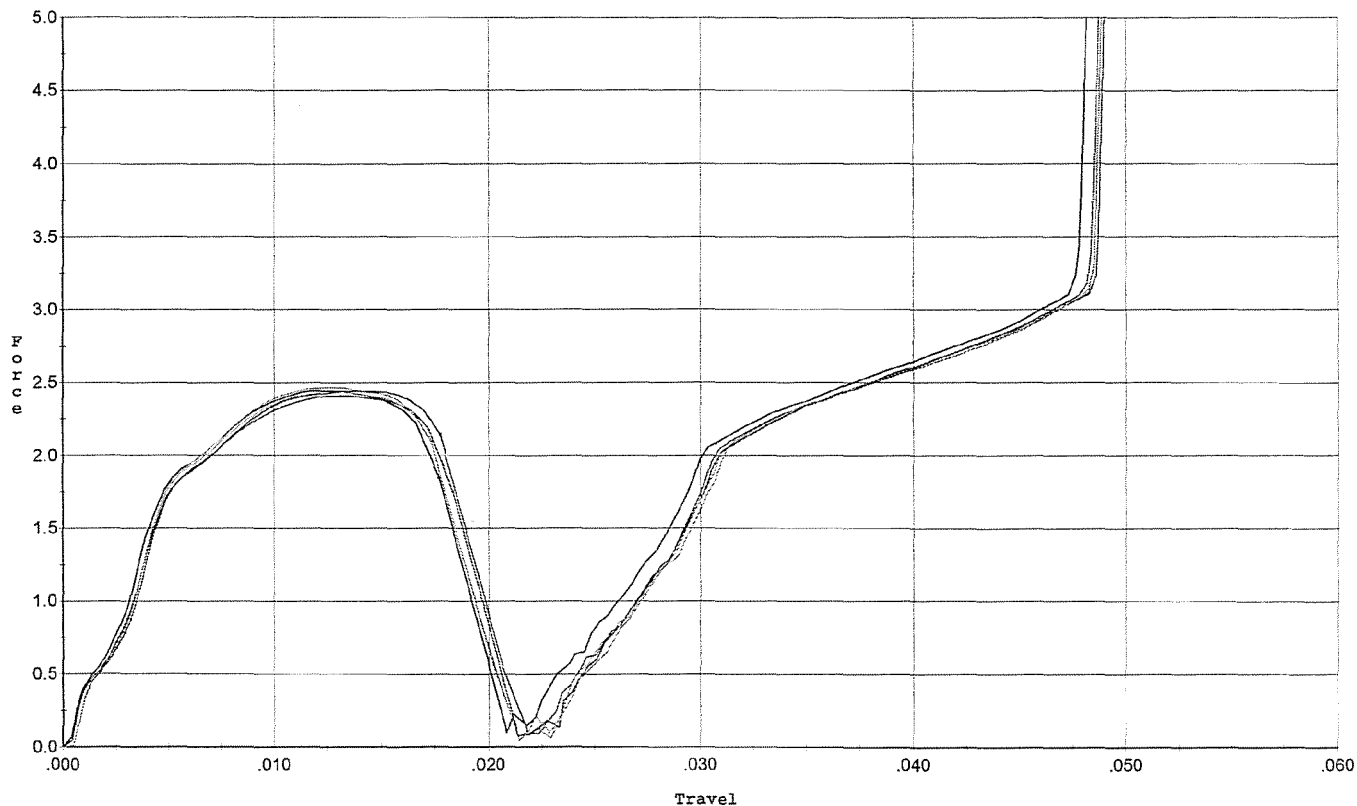
560	BARBER - M24 0081469 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-3-09	R.P.R.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/8/09	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/8/09	TCIR		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.62</u>	<u>2.65</u>	<u>2.78</u>	<u>2.44</u>	9/21/09	RB
	C) FUNCTION					9/21/09	RB		
690	PACK					9/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



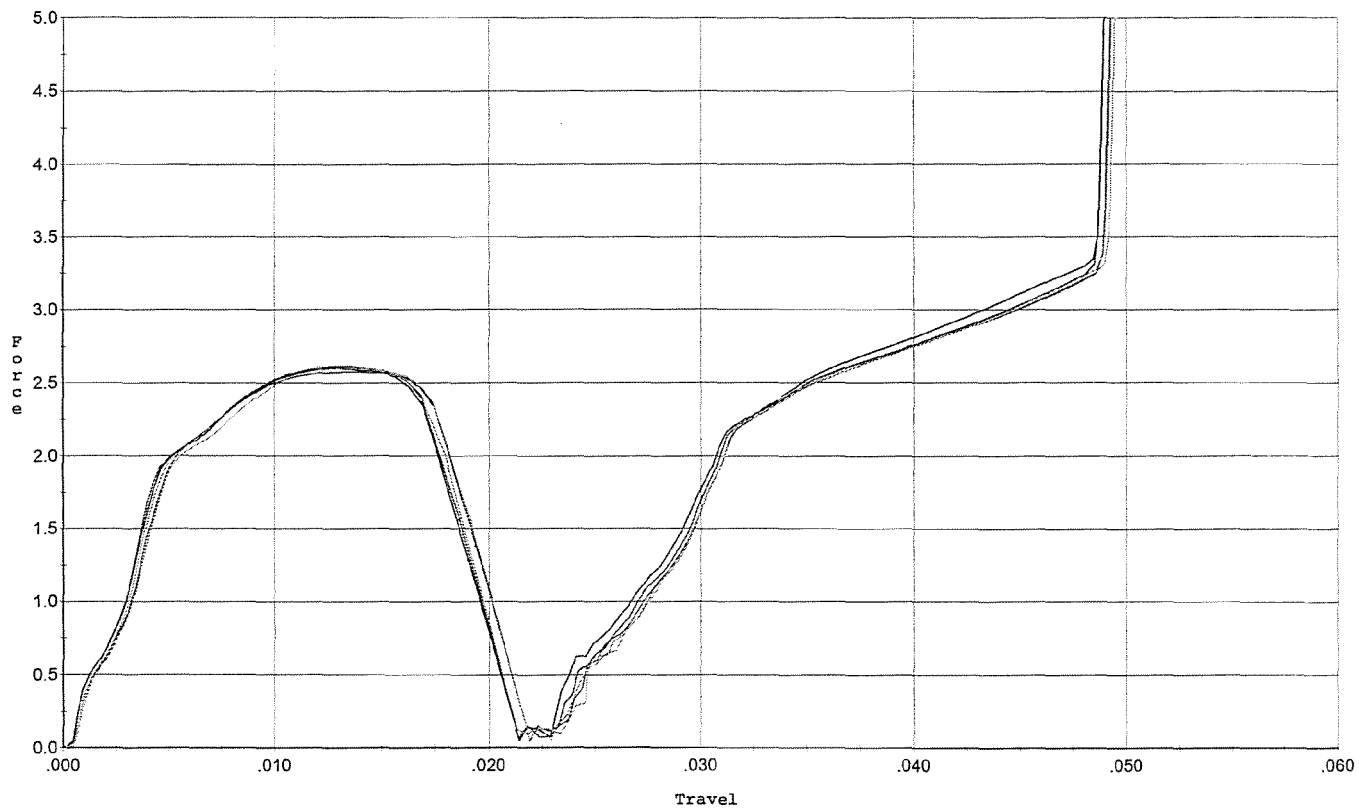
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.018	0.00	0.034	0.031		Set Trigger
2	2.445	0.018	0.00	0.034	0.031		Set Trigger
3	2.410	0.018	0.00	0.034	0.032		Set Trigger
4	2.439	0.017	0.00	0.034	0.030		Set Trigger
5	2.466	0.017	0.00	0.034	0.030		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



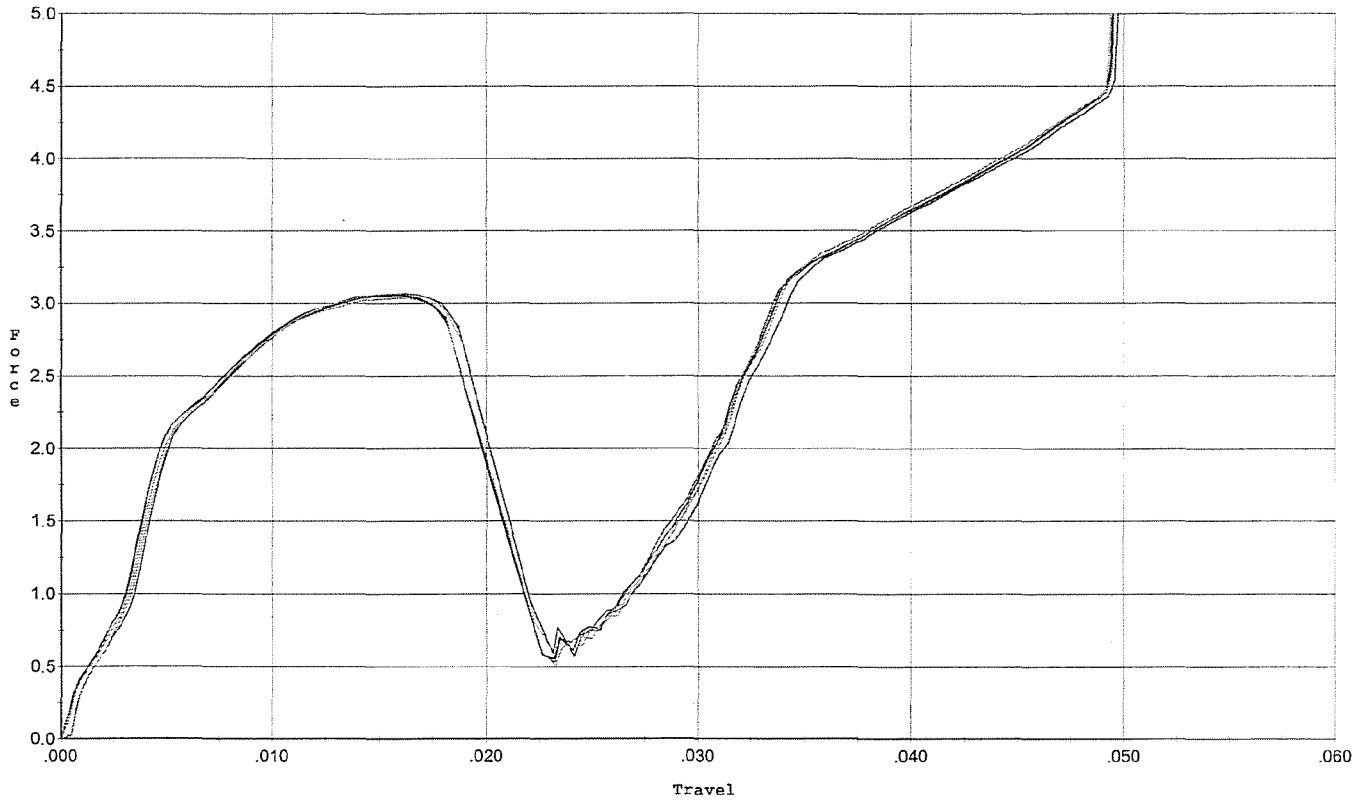
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.019	0.00	0.034	0.035		Set Trigger
2	2.600	0.019	0.00	0.034	0.036		Set Trigger
3	2.575	0.019	0.00	0.034	0.036		Set Trigger
4	2.601	0.019	0.00	0.034	0.035		Set Trigger
5	2.614	0.018	0.00	0.034	0.034		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



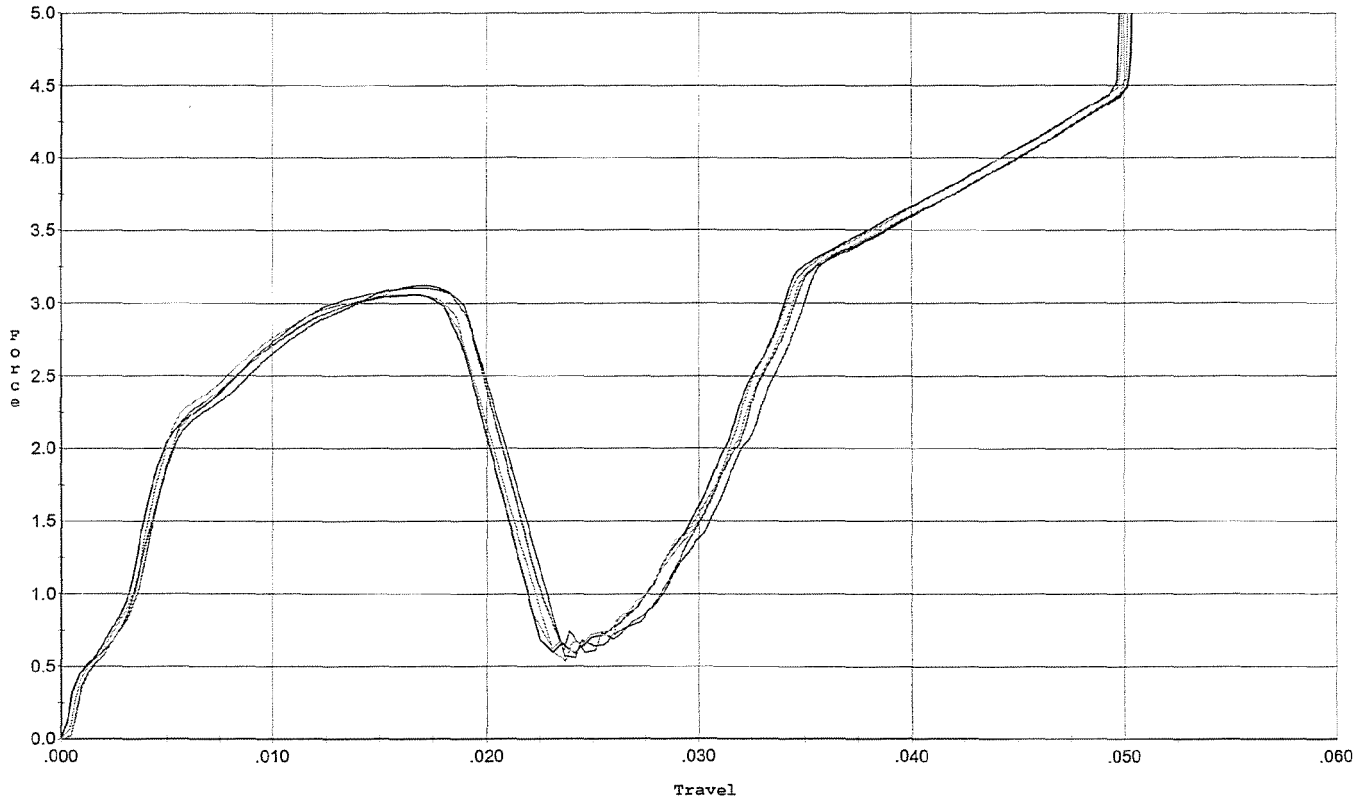
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.019	0.00	0.033	0.040		Set Trigger
2	3.055	0.018	0.00	0.033	0.039		Set Trigger
3	3.062	0.018	0.00	0.033	0.039		Set Trigger
4	3.069	0.019	0.00	0.032	0.040		Set Trigger
5	3.038	0.020	0.00	0.032	0.043		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



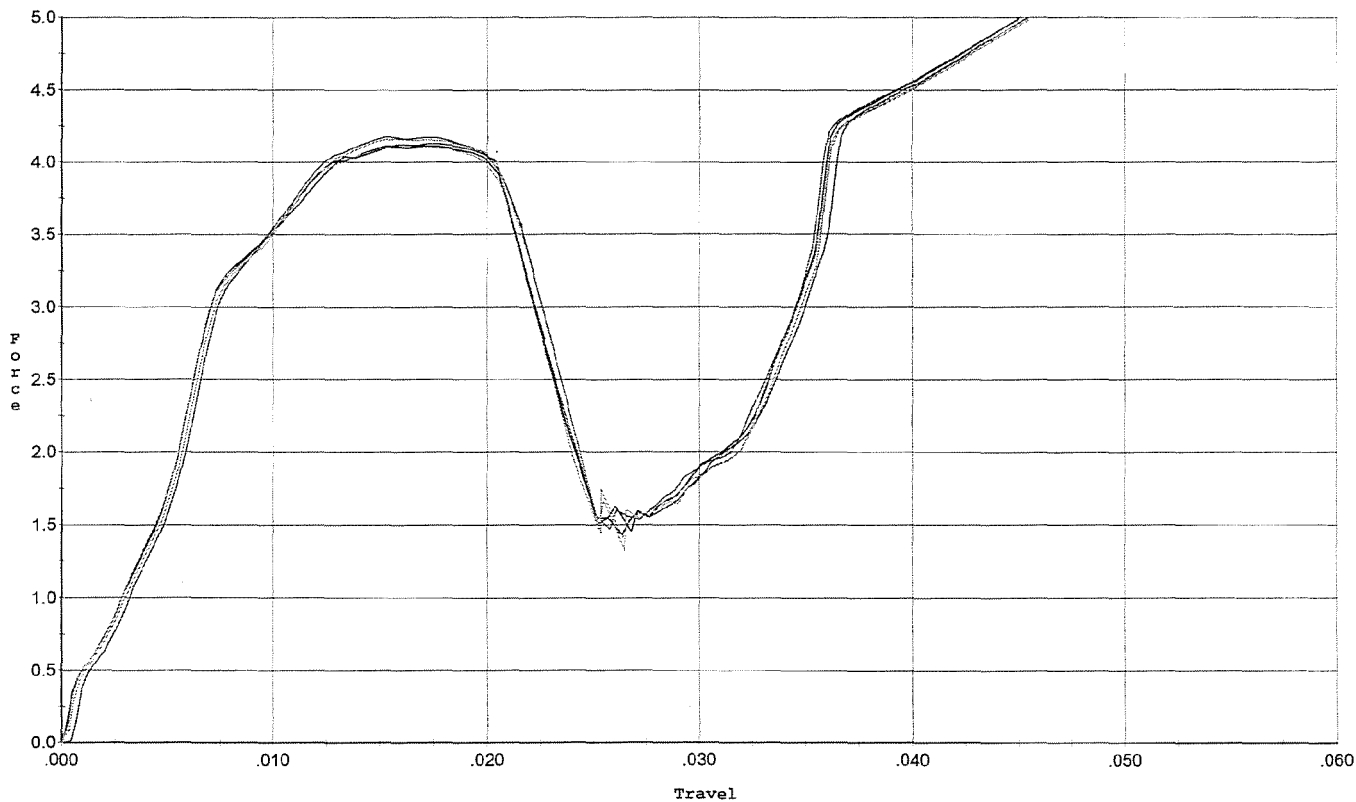
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.021	0.00	0.033	0.045		Set Trigger
2	3.059	0.019	0.00	0.033	0.040		Set Trigger
3	3.103	0.019	0.00	0.033	0.041		Set Trigger
4	3.052	0.019	0.00	0.033	0.039		Set Trigger
5	3.059	0.019	0.00	0.033	0.040		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



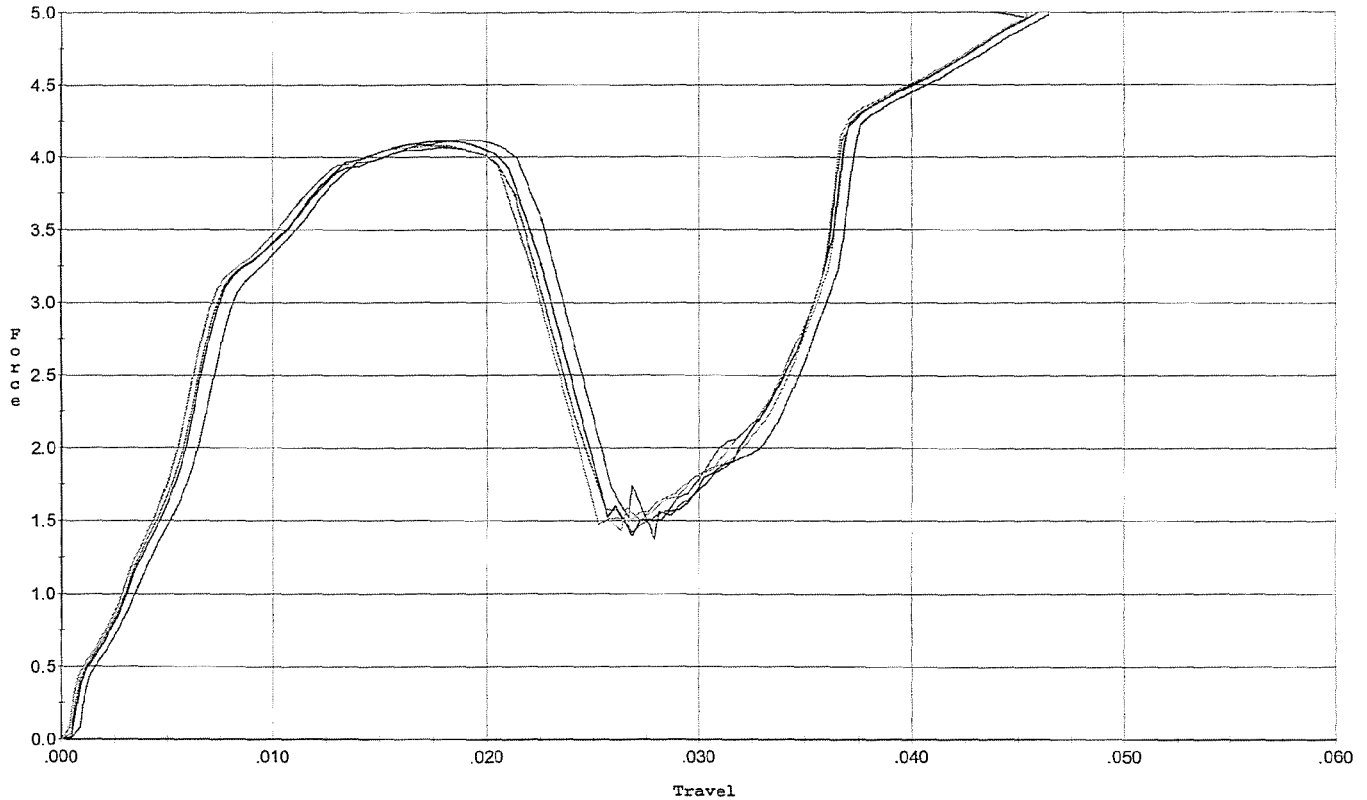
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.022	0.00	0.031	0.059		Set Trigger
2	4.112	0.021	0.00	0.031	0.057		Set Trigger
3	4.174	0.020	0.00	0.031	0.058		Set Trigger
4	4.161	0.022	0.00	0.031	0.061		Set Trigger
5	4.107	0.021	0.00	0.031	0.058		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



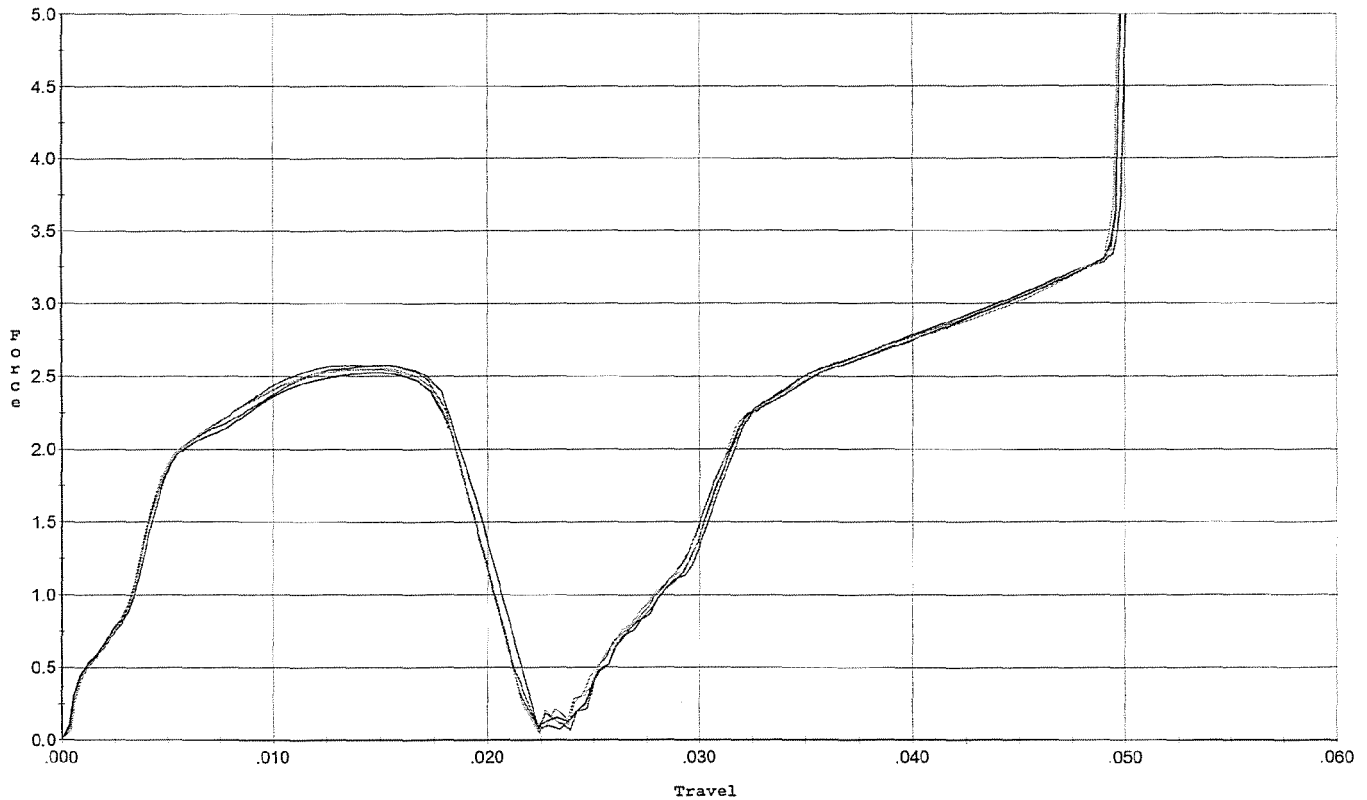
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.023	0.00	0.031	0.061		Set Trigger
2	4.112	0.023	0.00	0.031	0.062		Set Trigger
3	4.066	0.021	0.00	0.031	0.058		Set Trigger
4	4.077	0.022	0.00	0.031	0.061		Set Trigger
5	4.084	0.022	0.00	0.031	0.061		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



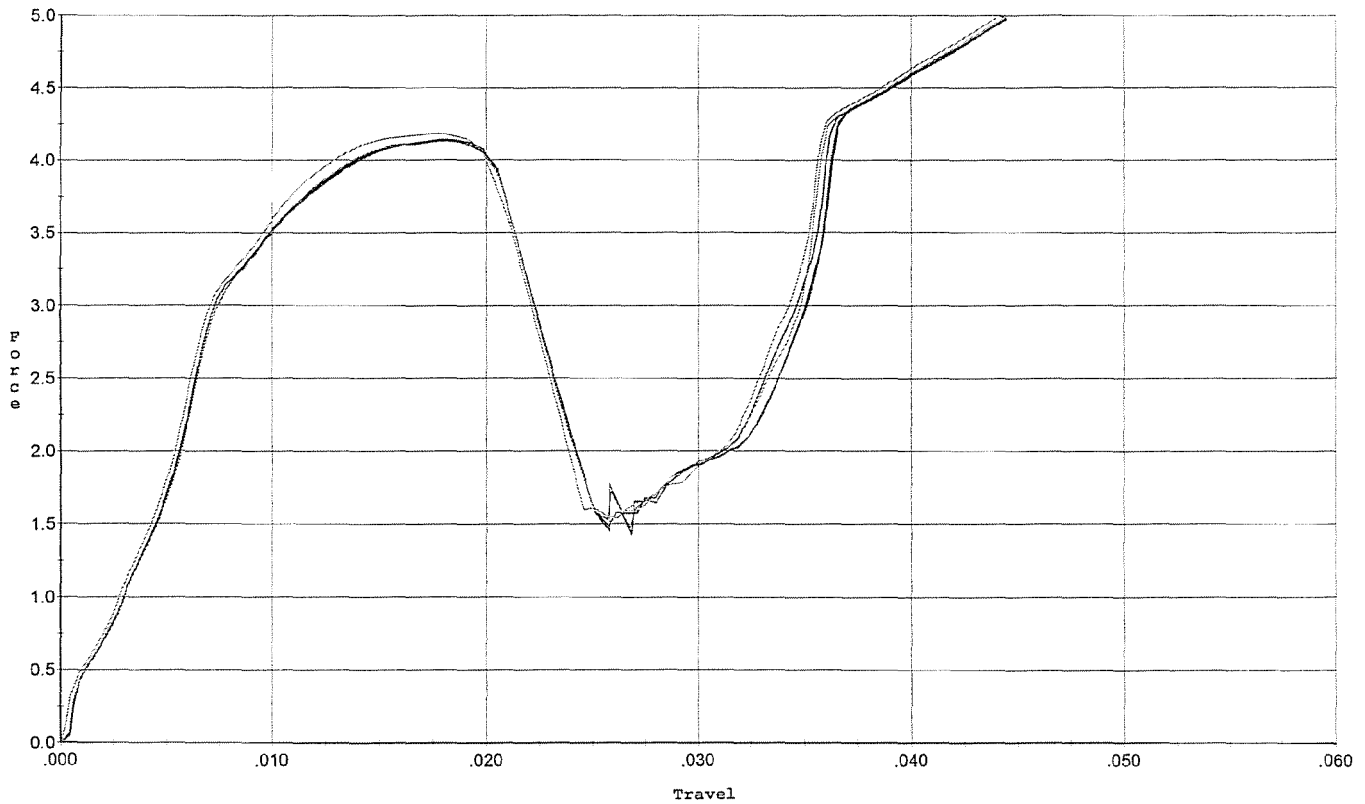
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.020	0.00	0.034	0.036		Set Trigger
2	2.524	0.018	0.00	0.034	0.033		Set Trigger
3	2.574	0.018	0.00	0.034	0.034		Set Trigger
4	2.554	0.018	0.00	0.034	0.034		Set Trigger
5	2.547	0.018	0.00	0.034	0.034		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.021	0.00	0.031	0.057		Set Trigger
2	4.133	0.021	0.00	0.031	0.057		Set Trigger
3	4.141	0.021	0.00	0.031	0.057		Set Trigger
4	4.128	0.021	0.00	0.031	0.057		Set Trigger
5	4.183	0.021	0.00	0.031	0.059		Set Trigger

Avg 4.14