

66875777

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

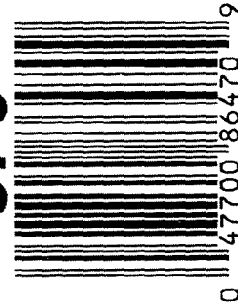
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875777

UPC



GUN SERIAL # G 6875777

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	L.P.H.
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	L.P.H.
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	L.P.H.
470	DIS-ASSEMBLE ACTION		8-28-09	L.P.H.
472	SERIALIZE BOLT HANDLE		8-31-09	RTC
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SL
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	L.H.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	L.H.
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	L.H.
	D) OIL FIRING PIN ASSEMBLY		9-18-09	L.H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

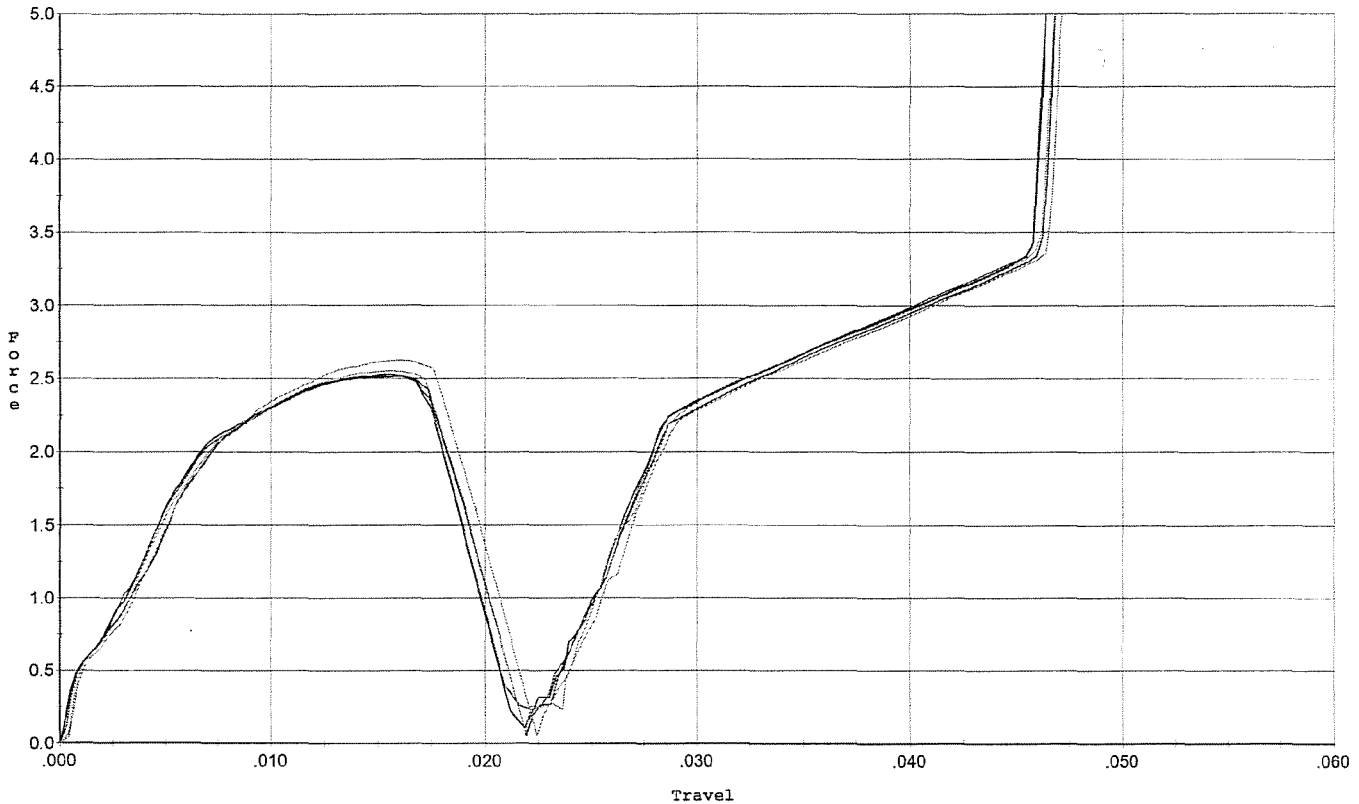
560	BARBER - M24 0081505 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	9/30/09	RR
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/30/09	RR
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9/30/09	RR
	J) ASSEMBLE STOCK			9-18-09	RR
	K) ASSEMBLE SWIVEL STUDS			9/30/09	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-28-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-28-09	TC
670	FINAL INSPECTION A) HEADSPACE			9/30/09	RR
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.37</u> <u>2.41</u> <u>2.46</u> <u>2.31</u>	9-30-09	TC
	C) FUNCTION			9/30/09	RR
690	PACK			10/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



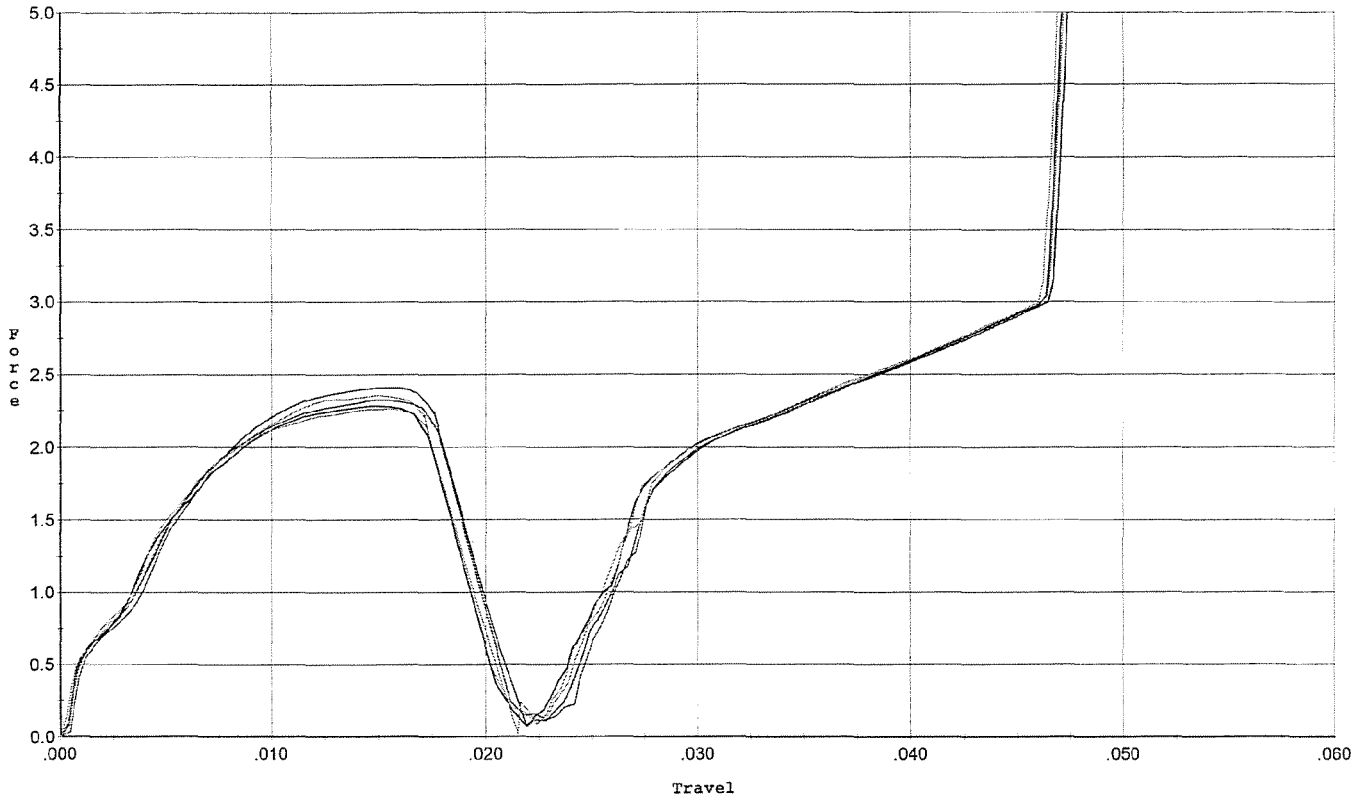
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.019	0.00	0.031	0.034		Set Trigger
2	2.526	0.018	0.00	0.031	0.031		Set Trigger
3	2.526	0.017	0.00	0.031	0.031		Set Trigger
4	2.554	0.019	0.00	0.031	0.034		Set Trigger
5	2.627	0.020	0.00	0.031	0.035		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



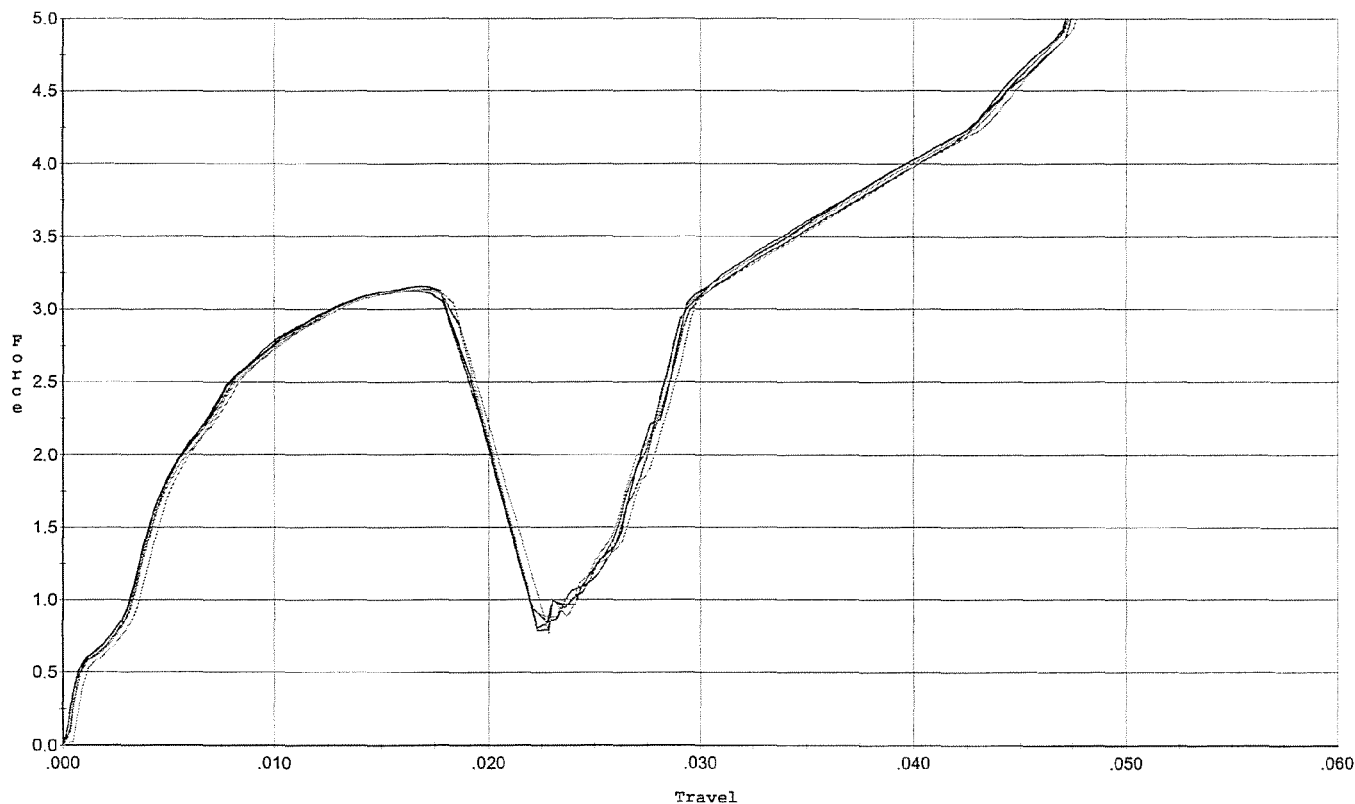
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.018	0.00	0.033	0.030		Set Trigger
2	2.281	0.017	0.00	0.033	0.028		Set Trigger
3	2.326	0.018	0.00	0.033	0.029		Set Trigger
4	2.355	0.017	0.00	0.033	0.029		Set Trigger
5	2.264	0.017	0.00	0.033	0.028		Set Trigger

Aug 2.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



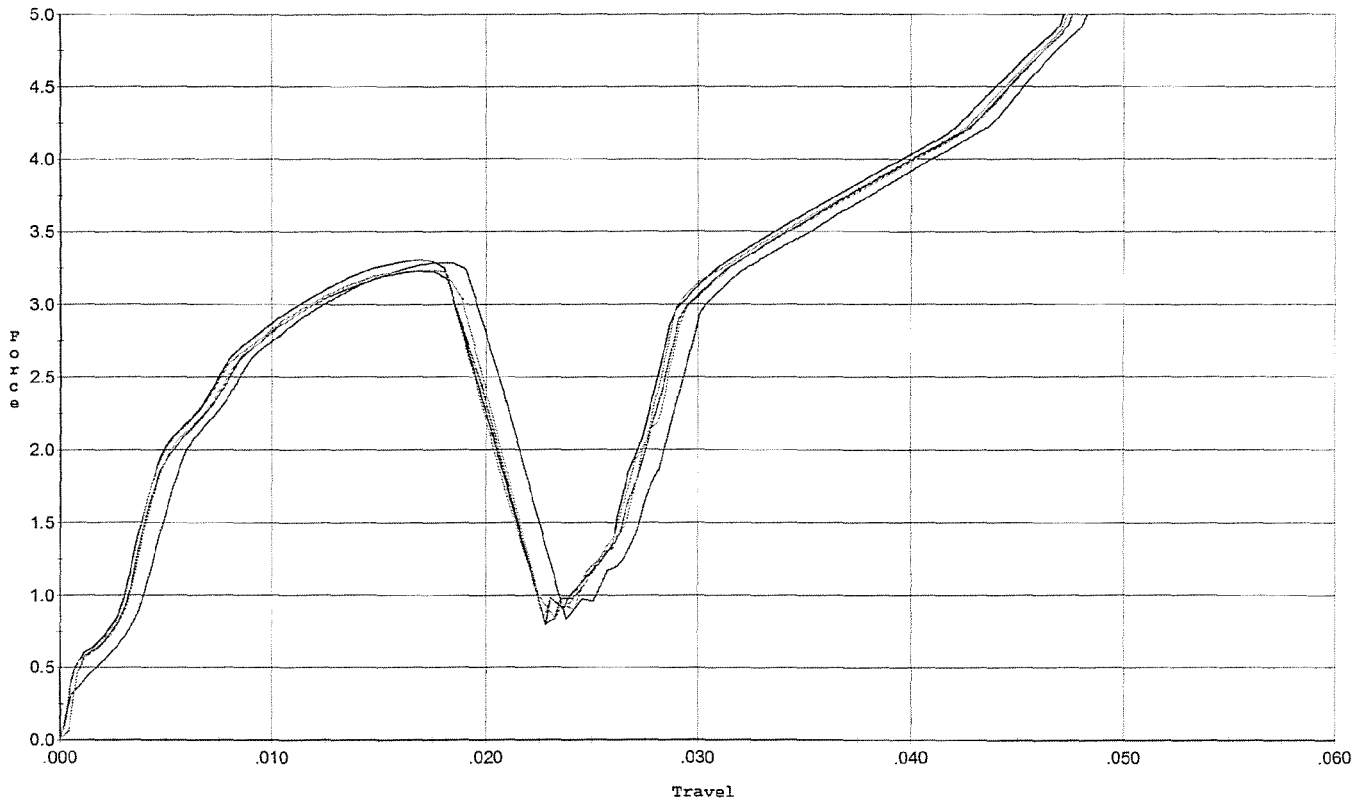
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.019	0.00	0.029	0.042		Set Trigger
2	3.156	0.019	0.00	0.029	0.041		Set Trigger
3	3.139	0.019	0.00	0.029	0.040		Set Trigger
4	3.131	0.018	0.00	0.030	0.039		Set Trigger
5	3.133	0.019	0.00	0.029	0.040		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



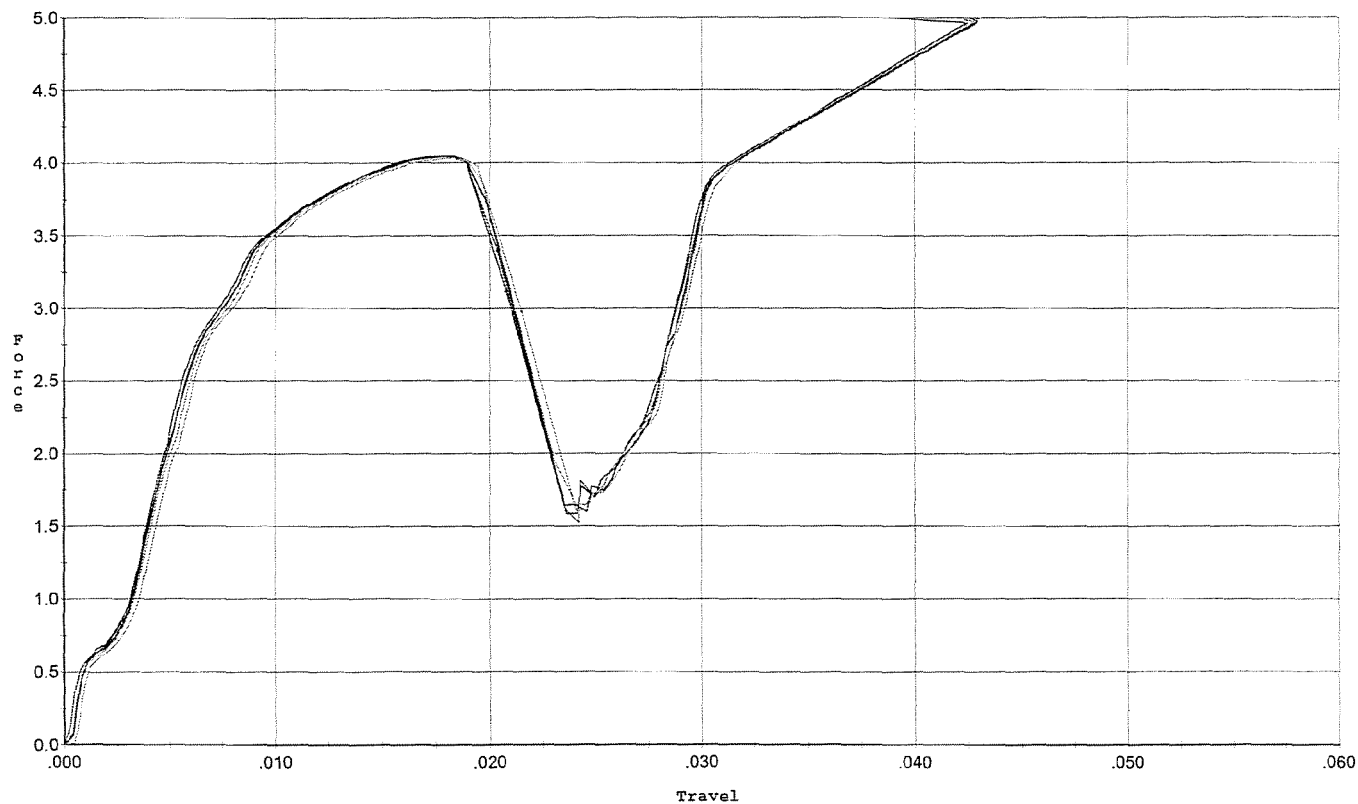
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.287	0.021	0.00	0.030	0.045		Set Trigger
2	3.307	0.020	0.00	0.029	0.046		Set Trigger
3	3.228	0.020	0.00	0.029	0.043		Set Trigger
4	3.240	0.019	0.00	0.029	0.042		Set Trigger
5	3.236	0.018	0.00	0.029	0.040		Set Trigger

Avg 3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



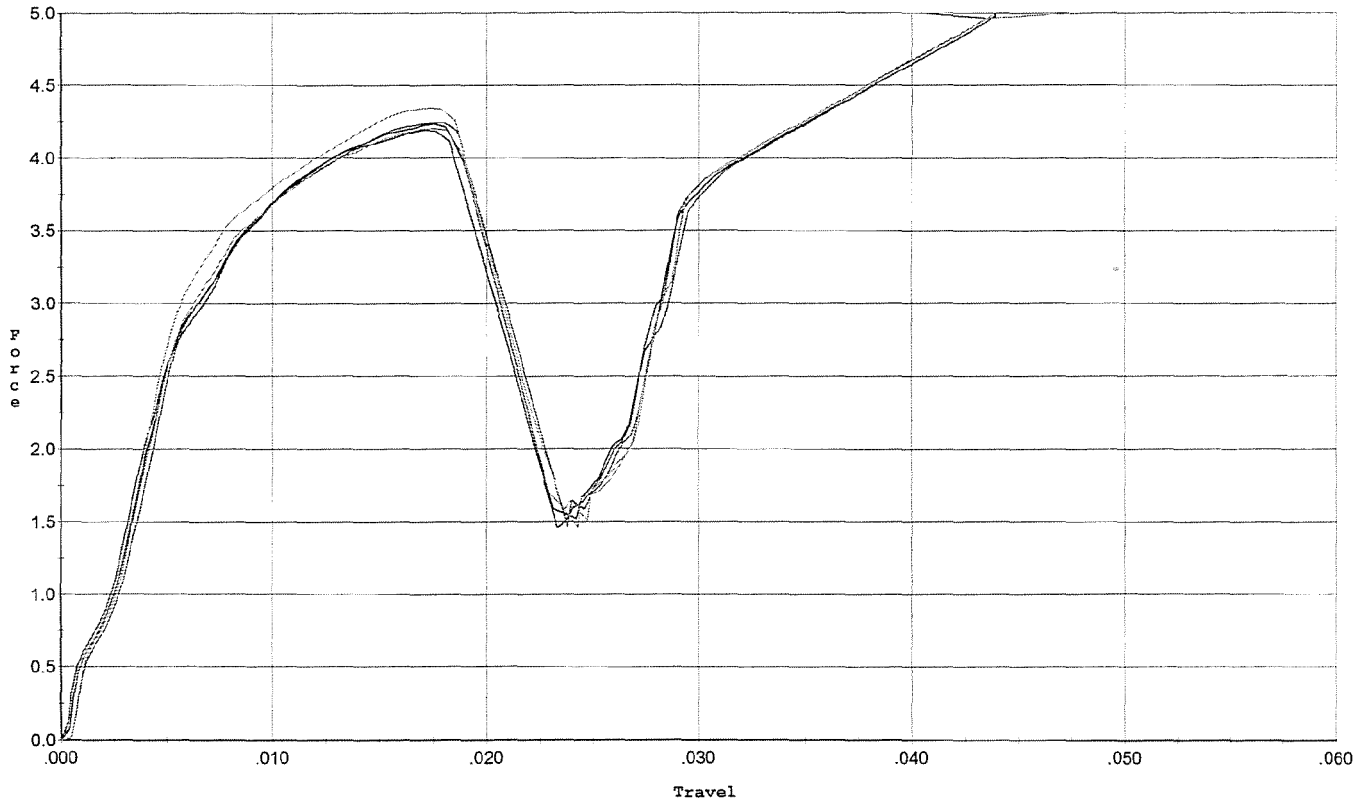
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.046	0.021	0.00	0.028	0.056		Set Trigger
2	4.046	0.020	0.00	0.028	0.054		Set Trigger
3	4.044	0.020	0.00	0.028	0.055		Set Trigger
4	4.043	0.020	0.00	0.028	0.053		Set Trigger
5	4.034	0.021	0.00	0.028	0.057		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



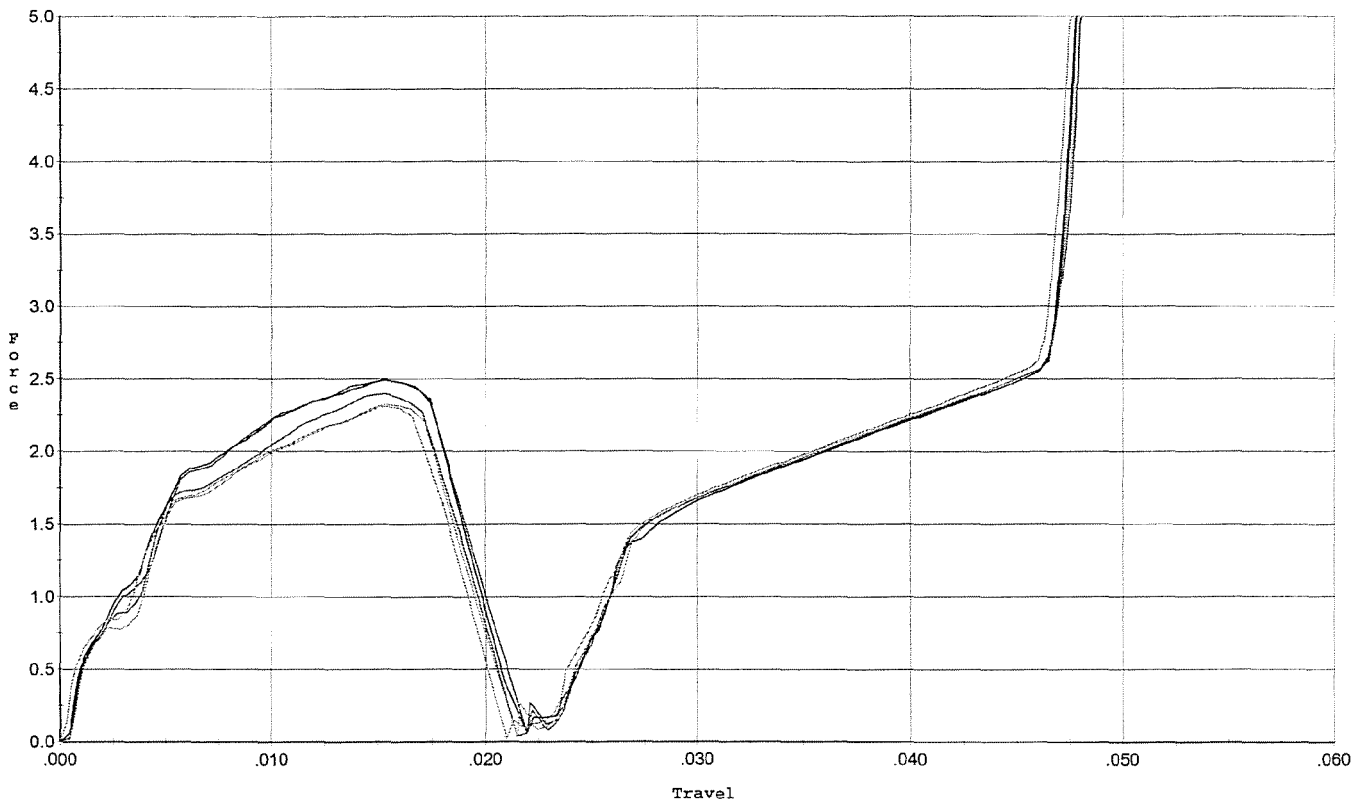
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.021	0.00	0.027	0.058		Set Trigger
2	4.234	0.019	0.00	0.028	0.054		Set Trigger
3	4.239	0.019	0.00	0.028	0.053		Set Trigger
4	4.345	0.019	0.00	0.028	0.054		Set Trigger
5	4.200	0.019	0.00	0.028	0.054		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



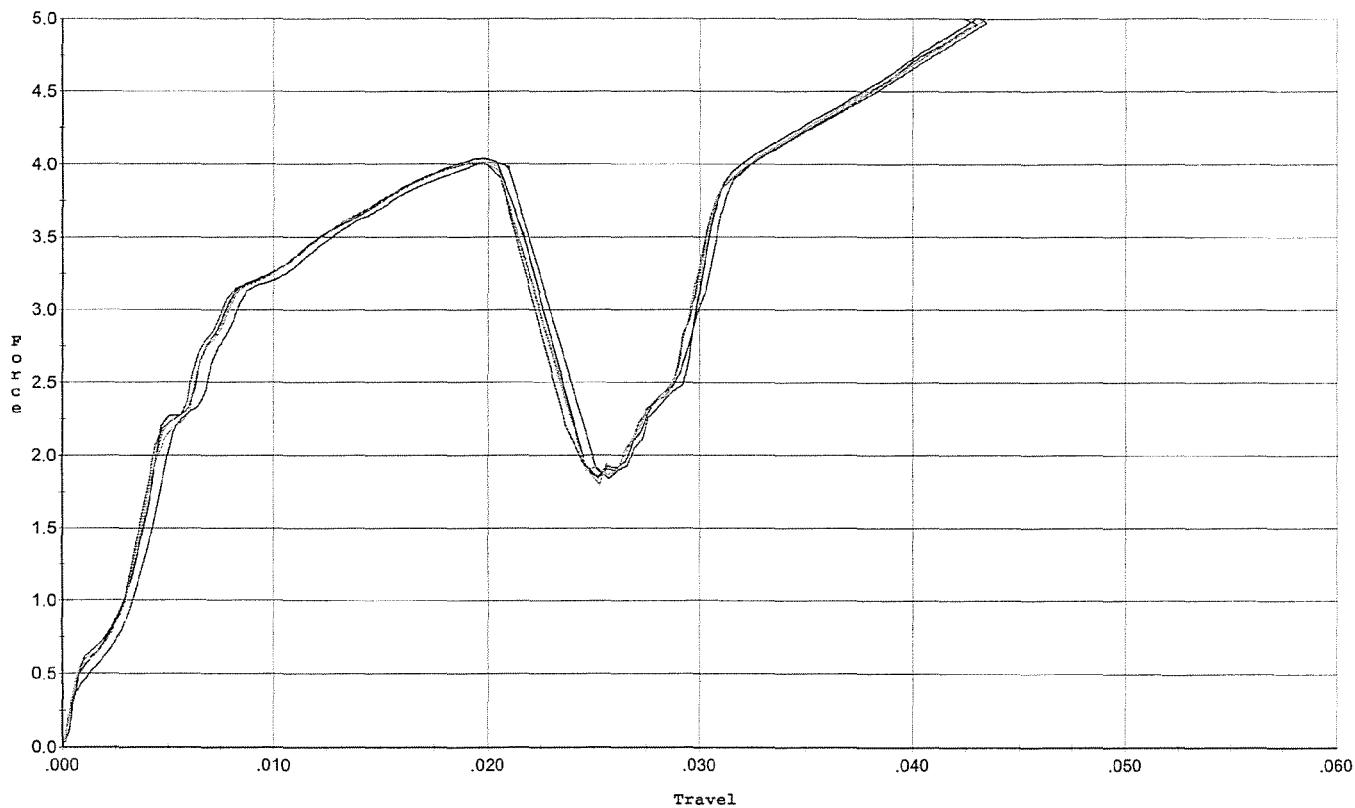
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.017	0.00	0.034	0.030		Set Trigger
2	2.491	0.017	0.00	0.034	0.031		Set Trigger
3	2.399	0.019	0.00	0.034	0.031		Set Trigger
4	2.326	0.017	0.00	0.034	0.027		Set Trigger
5	2.311	0.018	0.00	0.034	0.029		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.011	0.021	0.00	0.028	0.055		Set Trigger
2	4.039	0.022	0.00	0.028	0.059		Set Trigger
3	4.007	0.021	0.00	0.028	0.056		Set Trigger
4	4.018	0.022	0.00	0.028	0.060		Set Trigger
5	4.008	0.020	0.00	0.028	0.055		Set Trigger

Avg 4.01