

G6875729

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



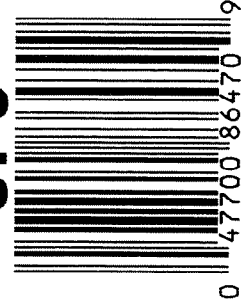
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875779

UPC



BM FORM

GUN SERIAL # 66875779

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SP
460	CHECK HEADSPACE	MAGNA FLUX	8-28-09	SP
470	DIS-ASSEMBLE ACTION		8-28-09	SP
472	SERIALIZE BOLT HANDLE		8-31-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/14	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-18-09	SP

F004 REV 5/2006

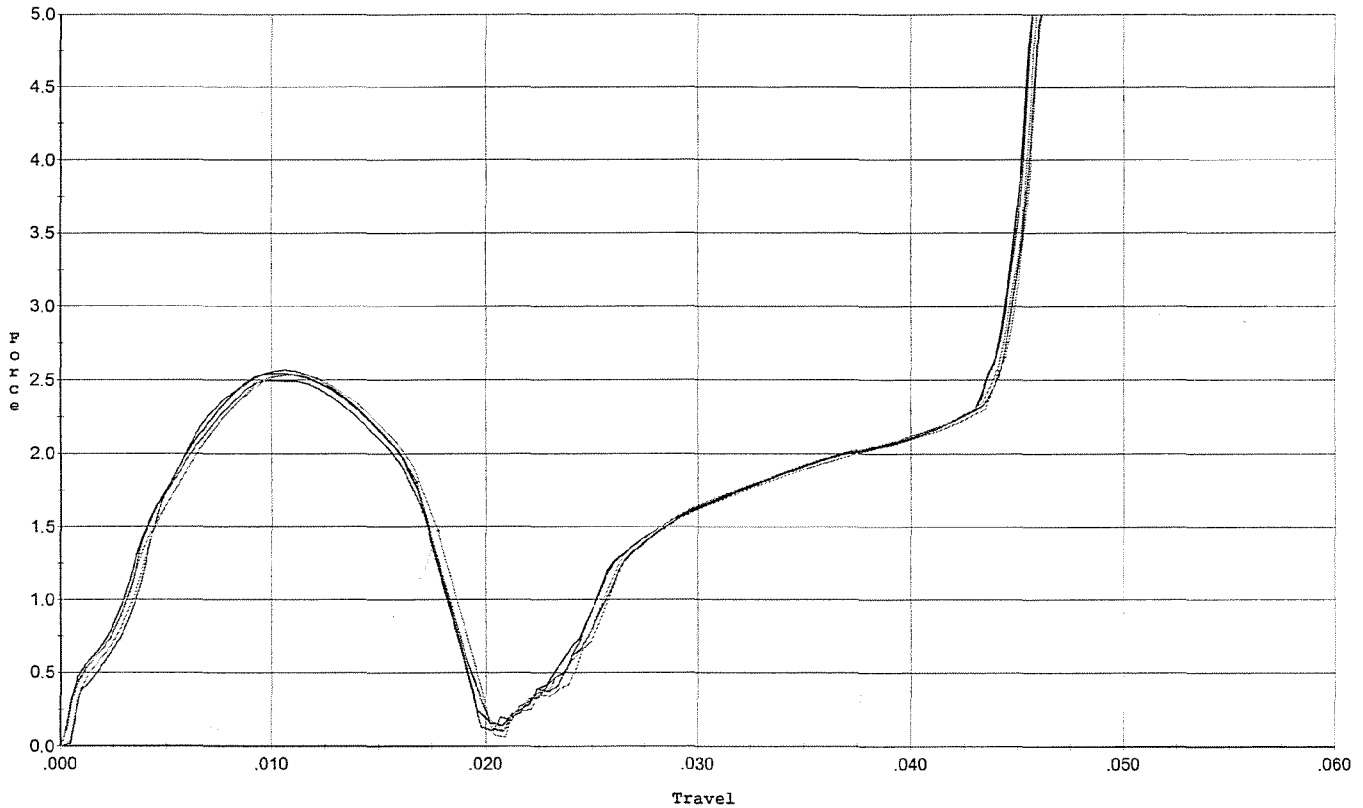
560	BARBER - M24 0081517 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3"</u>	<u>3"</u>	<u>3"</u>	9/30/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7"</u>	<u>7"</u>	<u>7"</u>	9/30/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9/30/09	RB		
	J) ASSEMBLE STOCK					9-18-09	SL		
	K) ASSEMBLE SWIVEL STUDS					9/30/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-28-09	TL		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION		N/A				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-28-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/30/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u>	<u>2.76</u>	<u>2.61</u>	<u>2.64</u>	<u>2.65</u>	9-30-09	TL
	C) FUNCTION					9/30/09	RB		
690	PACK					10/5/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



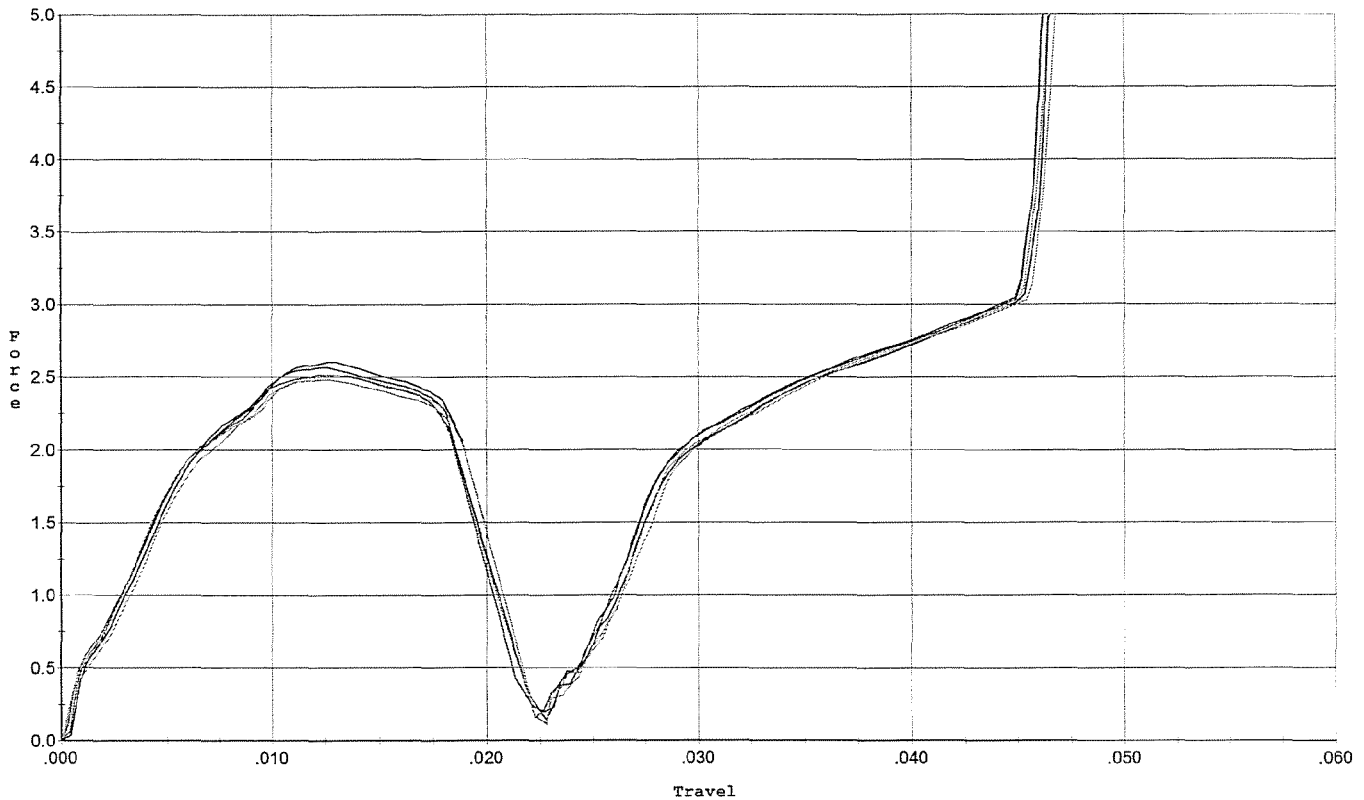
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.017	0.00	0.034	0.029		Set Trigger
2	2.545	0.017	0.00	0.033	0.030		Set Trigger
3	2.496	0.017	0.00	0.033	0.029		Set Trigger
4	2.537	0.018	0.00	0.033	0.030		Set Trigger
5	2.536	0.017	0.00	0.033	0.029		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



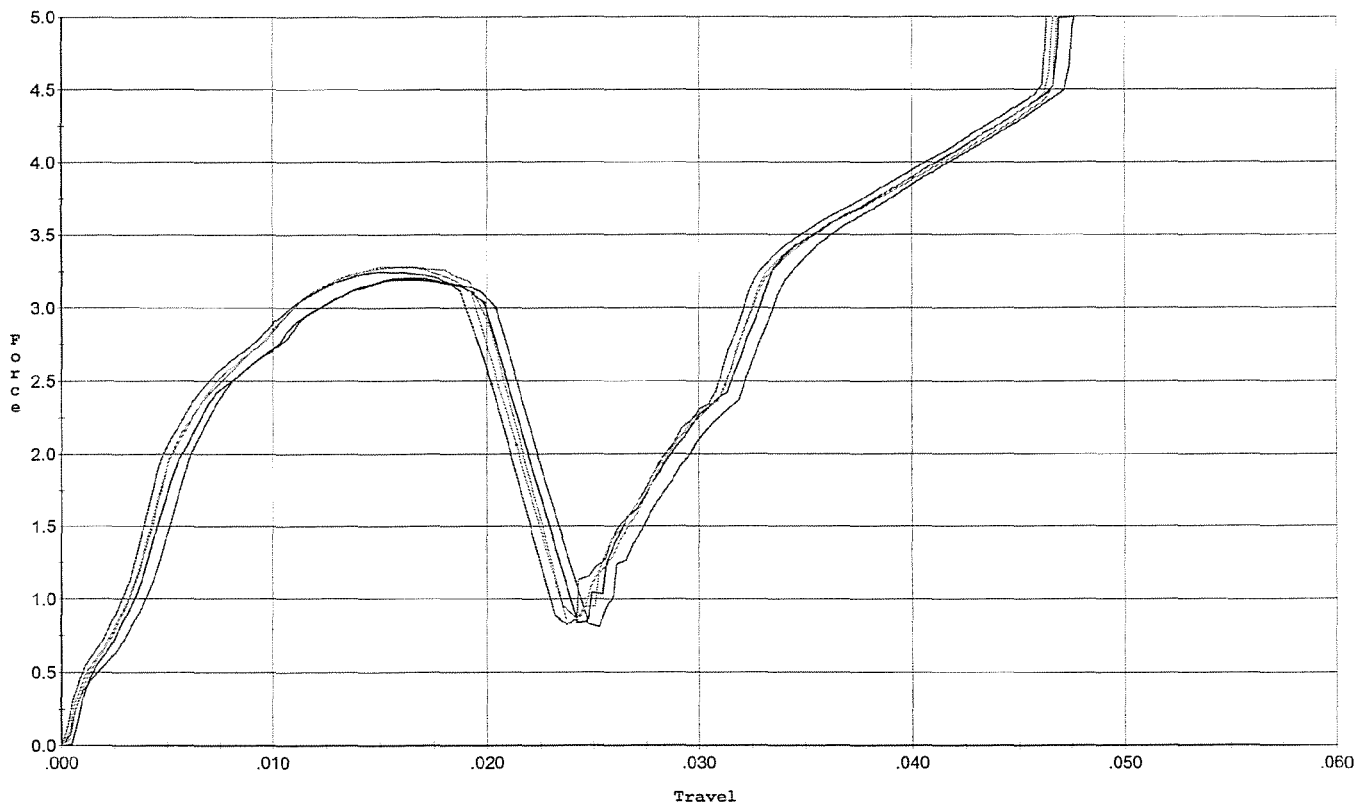
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.018	0.00	0.031	0.033		Set Trigger
2	2.600	0.019	0.00	0.031	0.035		Set Trigger
3	2.515	0.018	0.00	0.031	0.033		Set Trigger
4	2.515	0.019	0.00	0.031	0.034		Set Trigger
5	2.479	0.018	0.00	0.031	0.033		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



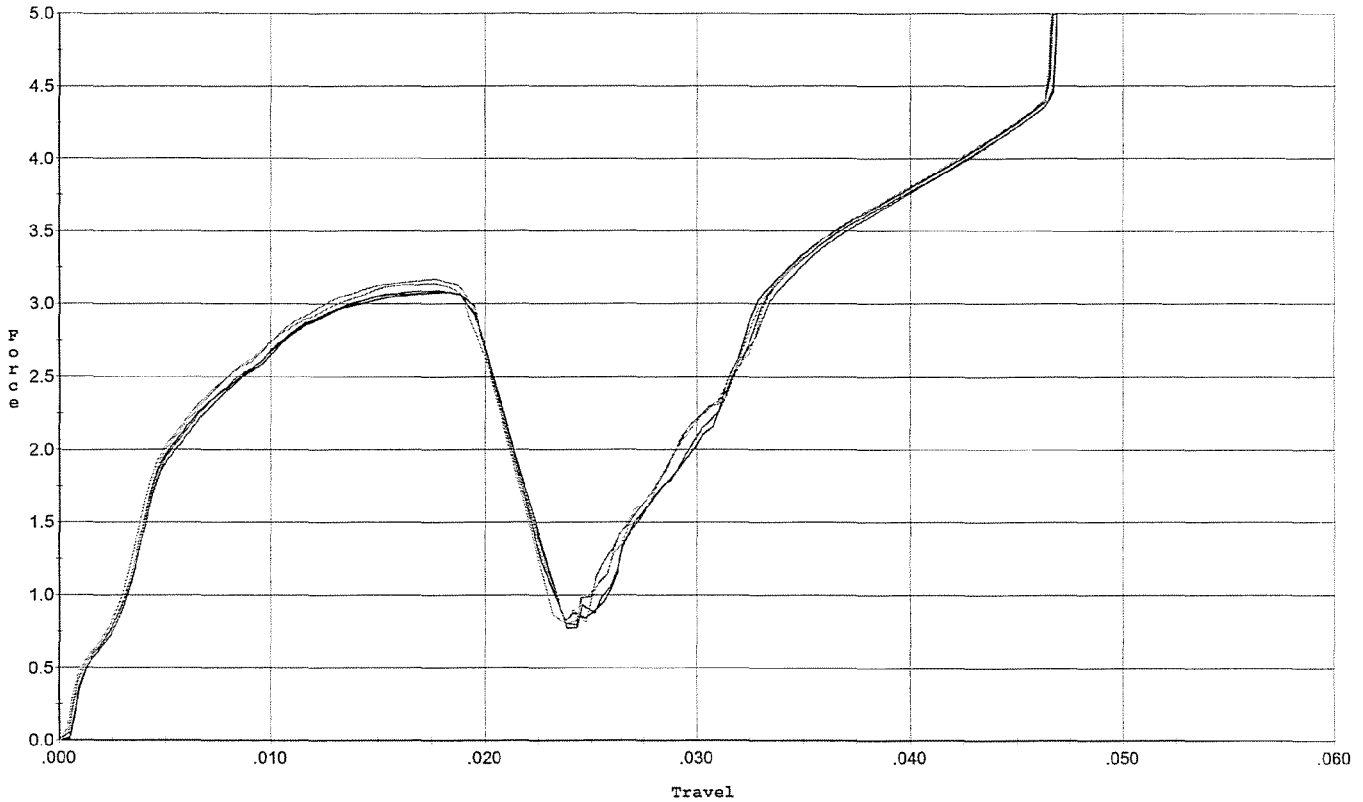
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.020	0.00	0.029	0.045		Set Trigger
2	3.191	0.020	0.00	0.029	0.044		Set Trigger
3	3.247	0.020	0.00	0.029	0.046		Set Trigger
4	3.281	0.021	0.00	0.029	0.048		Set Trigger
5	3.282	0.020	0.00	0.029	0.046		Set Trigger

173.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



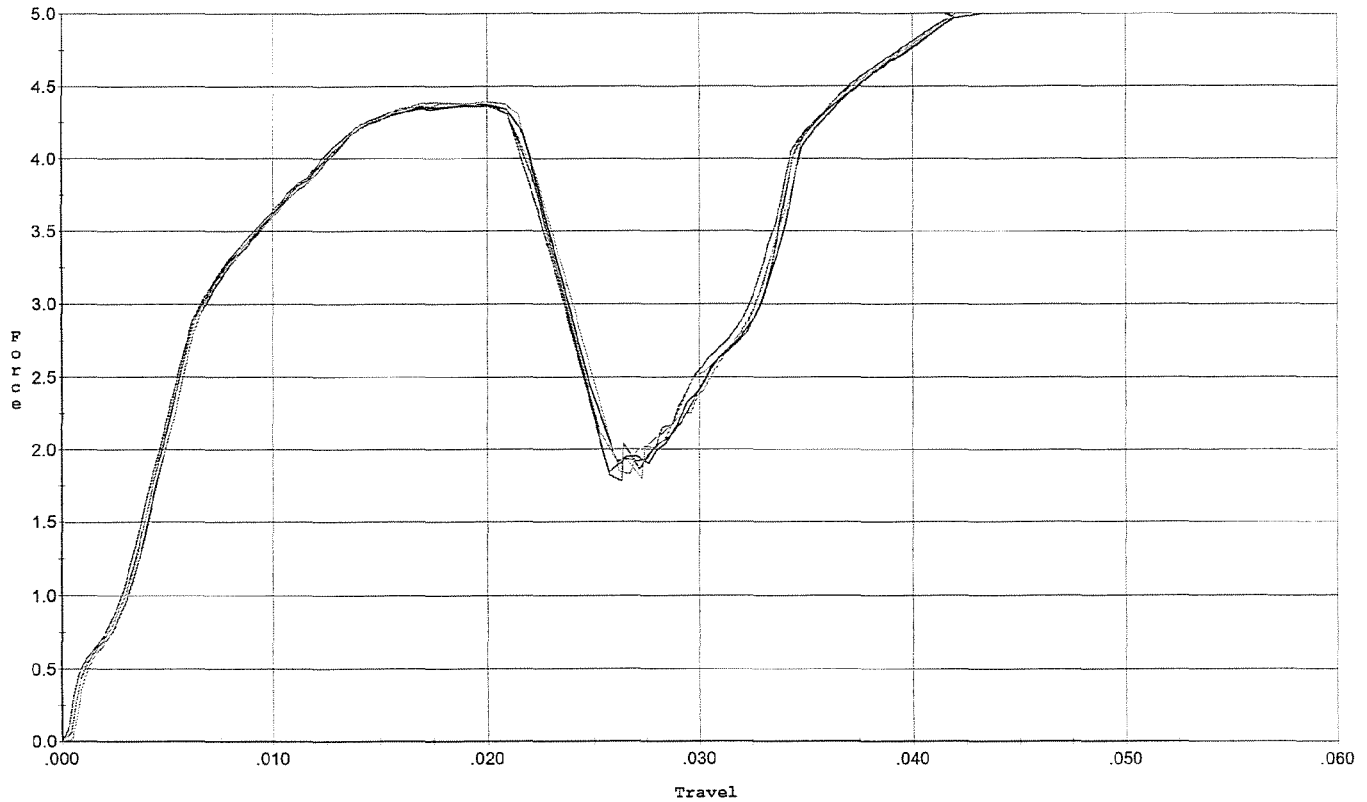
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.019	0.00	0.030	0.042		Set Trigger
2	3.080	0.020	0.00	0.030	0.042		Set Trigger
3	3.091	0.020	0.00	0.029	0.042		Set Trigger
4	3.137	0.020	0.00	0.029	0.044		Set Trigger
5	3.169	0.019	0.00	0.029	0.043		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



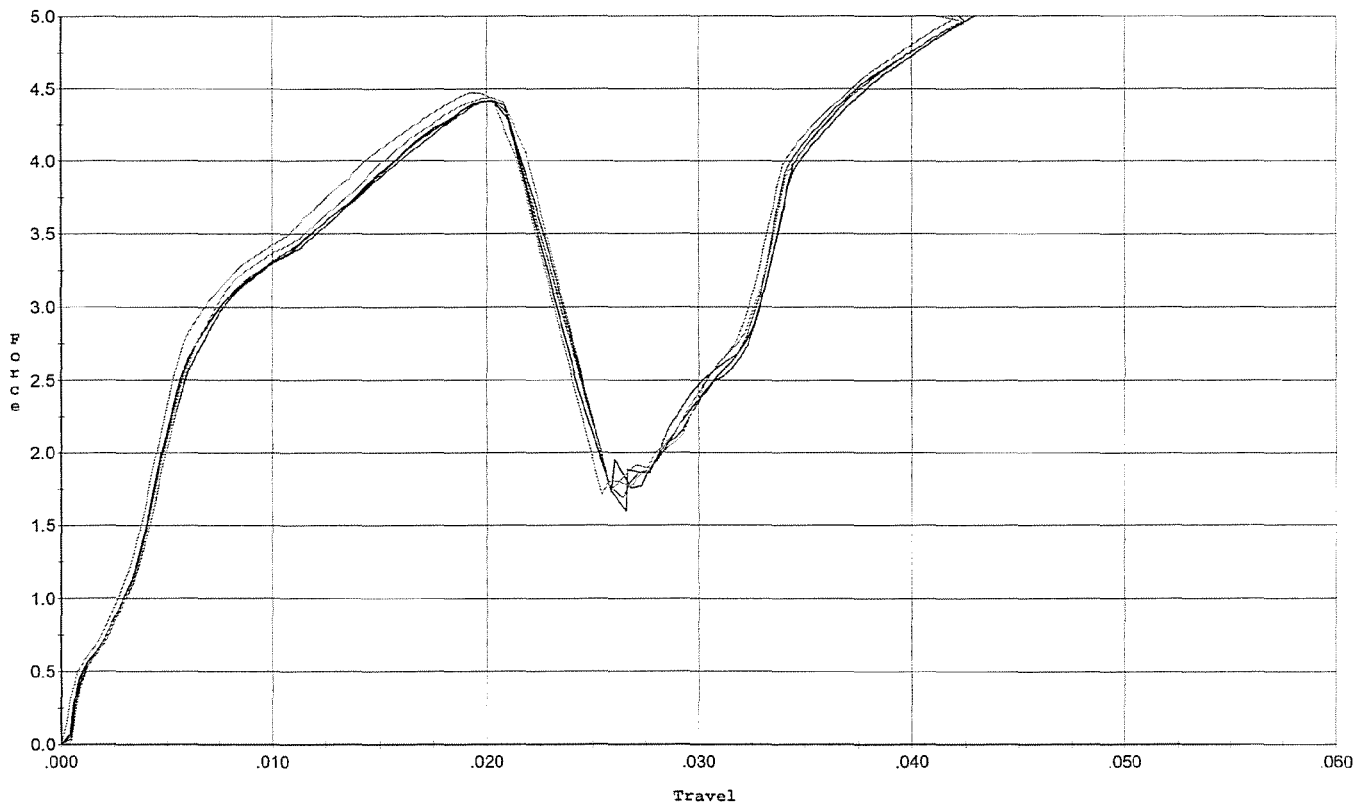
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.363	0.022	0.00	0.026	0.066		Set Trigger
2	4.374	0.022	0.00	0.026	0.064		Set Trigger
3	4.363	0.023	0.00	0.026	0.068		Set Trigger
4	4.390	0.024	0.00	0.024	0.070		Set Trigger
5	4.380	0.022	0.00	0.026	0.065		Set Trigger

A 4.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



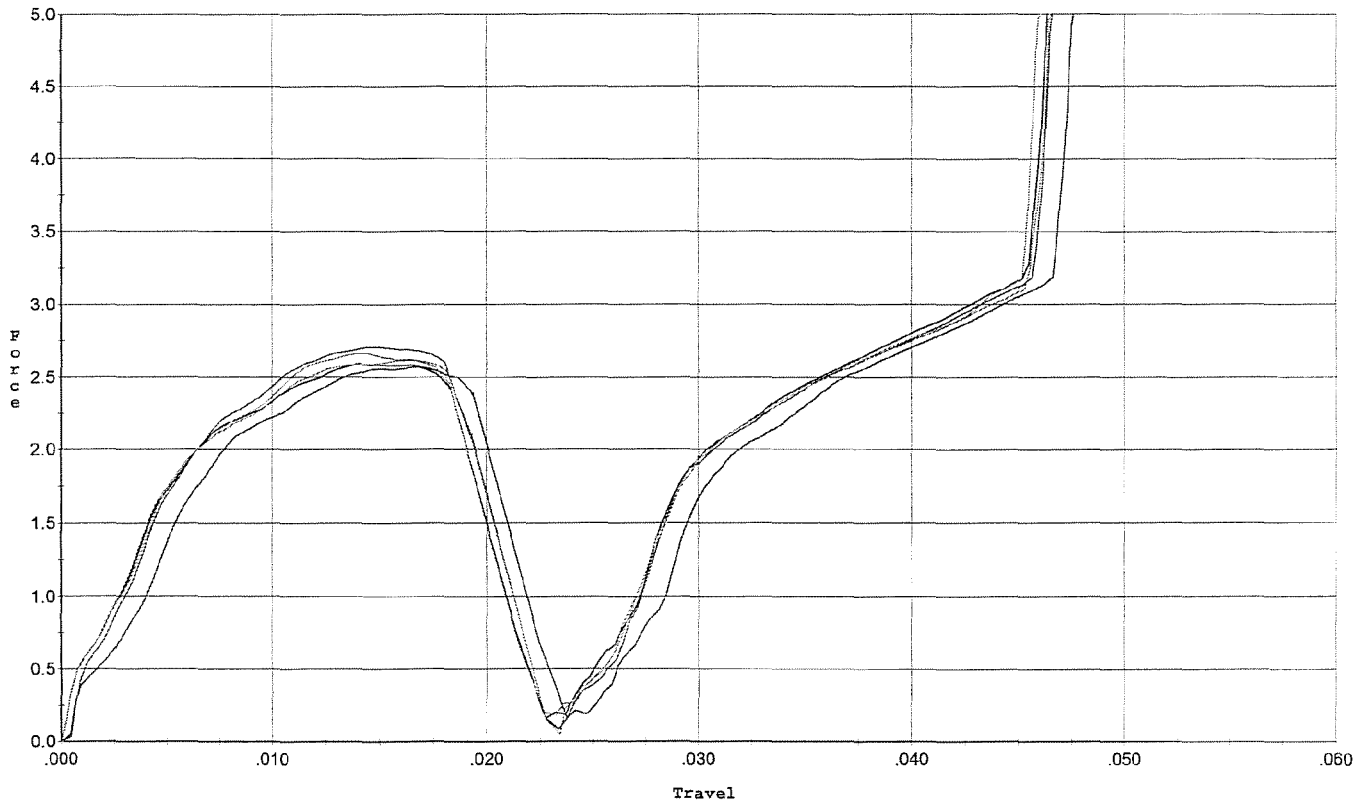
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.421	0.023	0.00	0.027	0.064		Set Trigger
2	4.415	0.021	0.00	0.026	0.059		Set Trigger
3	4.417	0.023	0.00	0.026	0.066		Set Trigger
4	4.436	0.022	0.00	0.026	0.062		Set Trigger
5	4.472	0.021	0.00	0.026	0.062		Set Trigger

A. 4.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



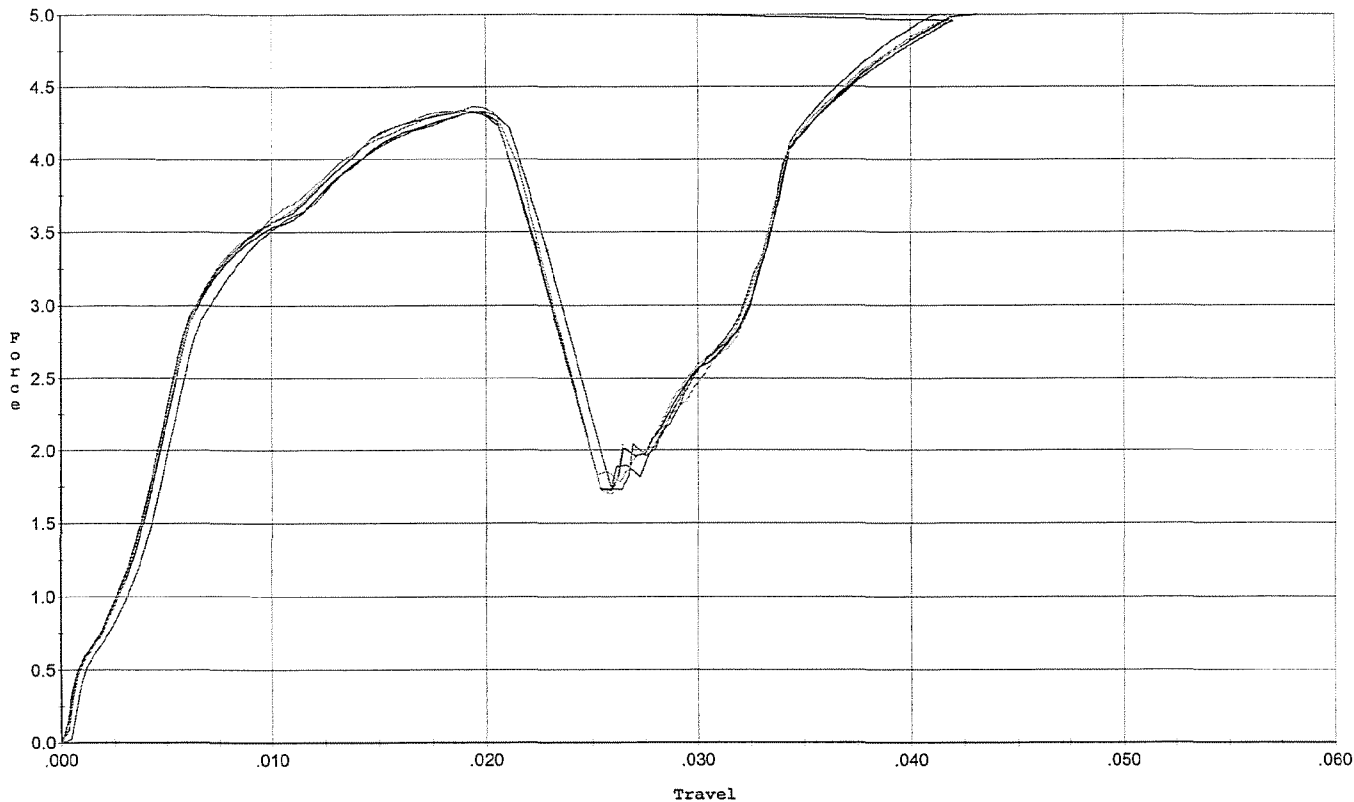
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.019	0.00	0.032	0.035		Set Trigger
2	2.593	0.018	0.00	0.031	0.034		Set Trigger
3	2.710	0.019	0.00	0.031	0.037		Set Trigger
4	2.663	0.019	0.00	0.030	0.037		Set Trigger
5	2.622	0.018	0.00	0.031	0.034		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.330	0.022	0.00	0.026	0.065		Set Trigger
2	4.326	0.022	0.00	0.026	0.065		Set Trigger
3	4.329	0.023	0.00	0.026	0.066		Set Trigger
4	4.334	0.023	0.00	0.026	0.066		Set Trigger
5	4.362	0.021	0.00	0.026	0.063		Set Trigger

A-4.33