

66875780

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

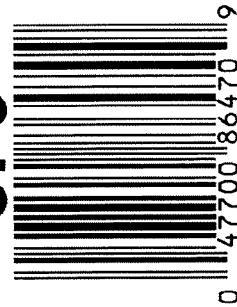
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6875780

UPC



GUN SERIAL # G 6875780

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION		8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	RTC
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	AS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	THC
540	APPLY COATINGS (BARREL ACTION)		8/29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-09	THC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

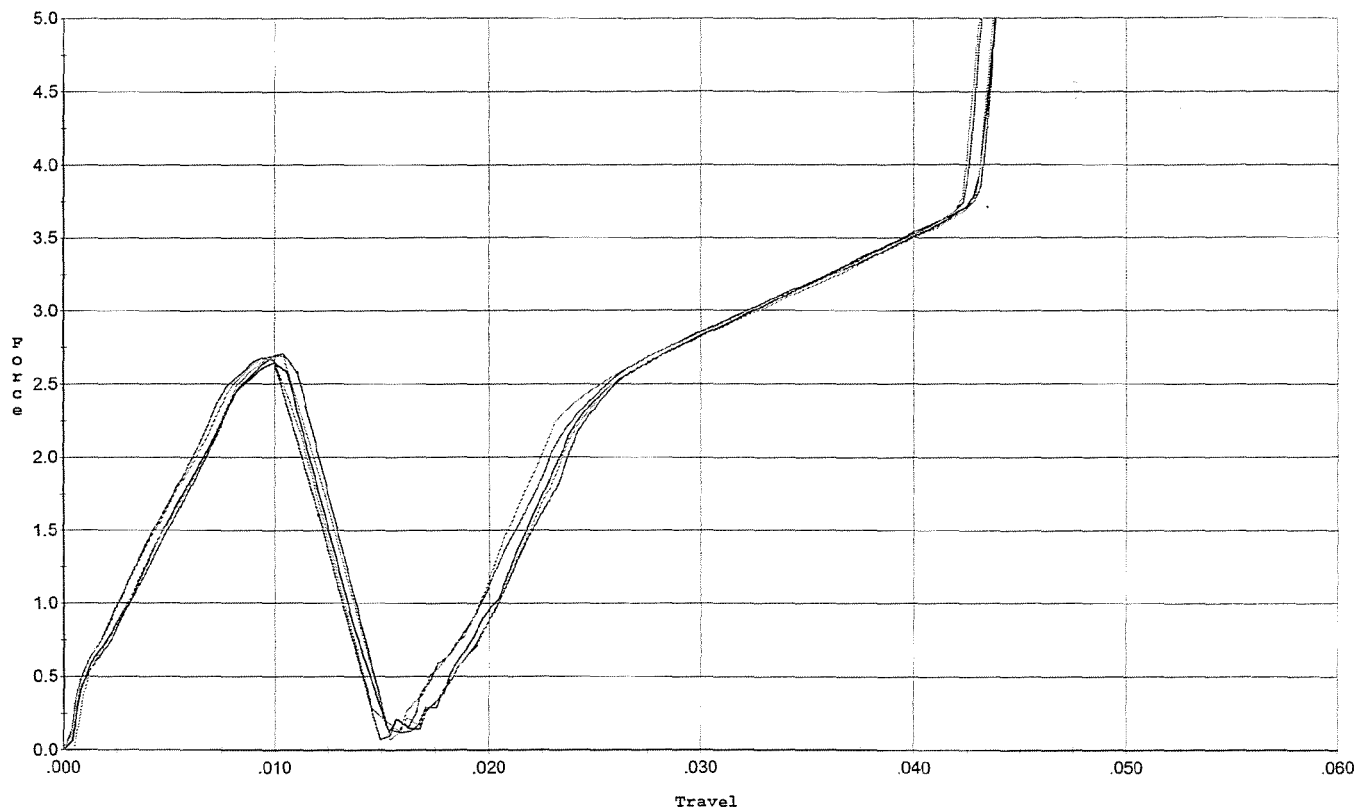
560	BARBER - M24 0081529 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-10-09	L.N.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-17-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u>	<u>2.60</u>	<u>2.65</u>	<u>2.52</u>	<u>2.41</u>	9-21-09	TL
	C) FUNCTION					9/21/09	RB		
690	PACK					9/28/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs inin +/- .50 lb



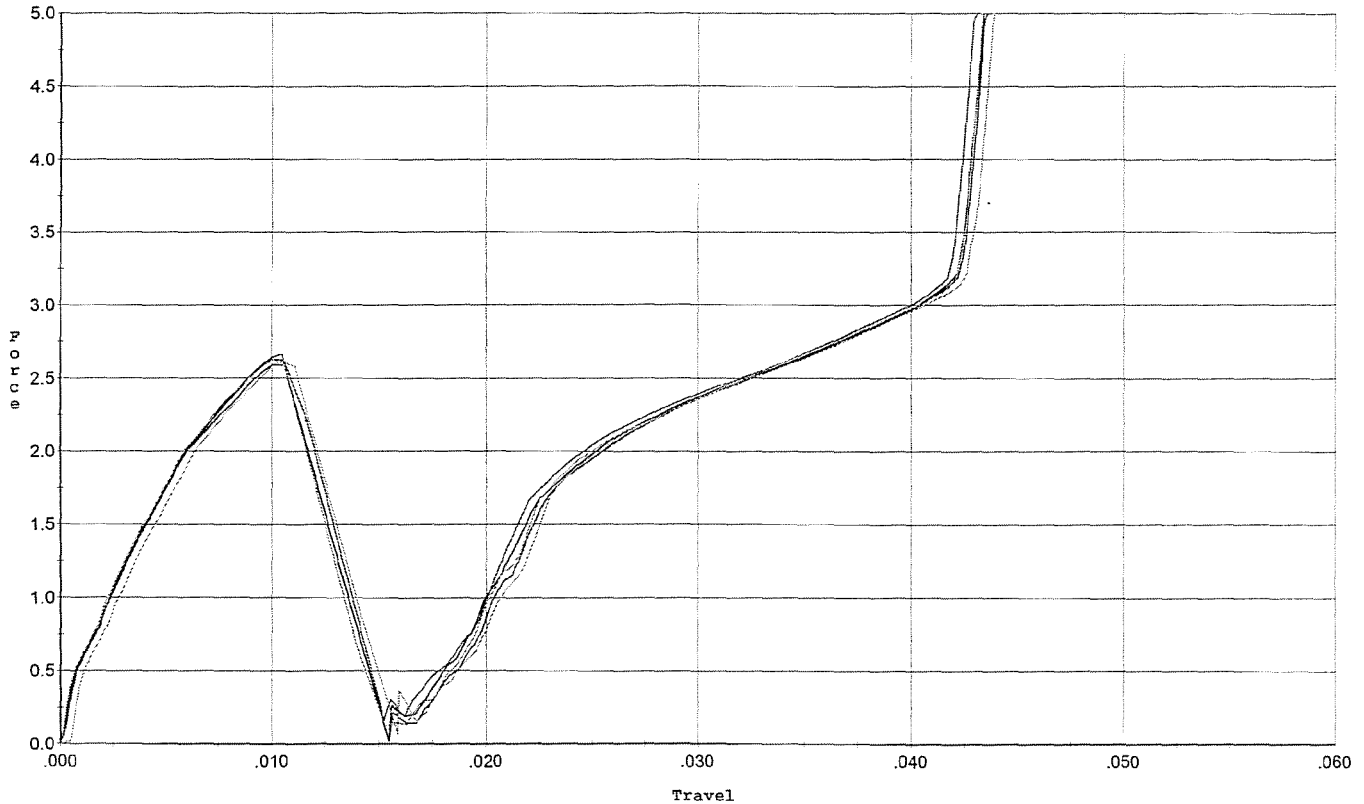
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.708	0.011	0.00	0.034	0.017		Set Trigger
2	2.645	0.011	0.00	0.035	0.016		Set Trigger
3	2.681	0.012	0.00	0.034	0.019		Set Trigger
4	2.691	0.012	0.00	0.034	0.019		Set Trigger
5	2.689	0.011	0.00	0.034	0.018		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



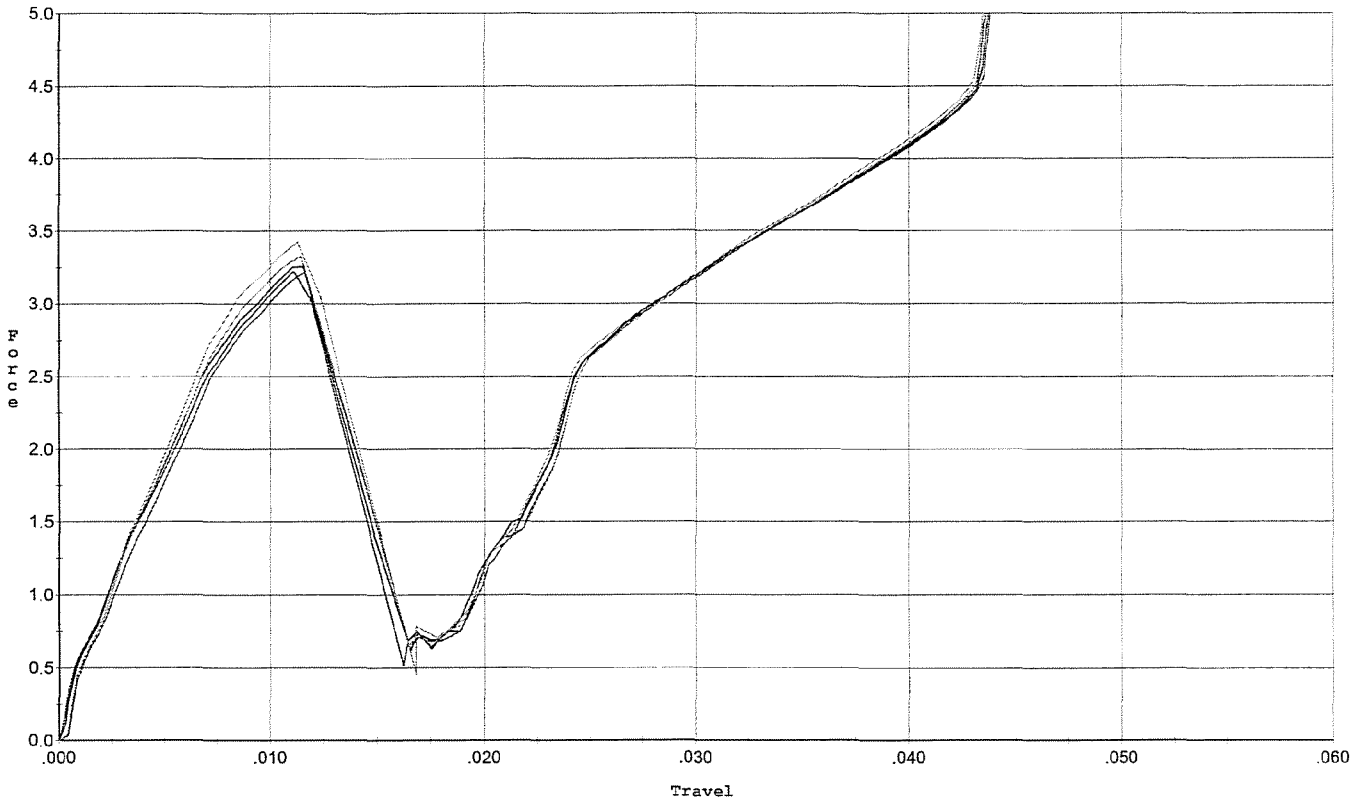
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.011	0.00	0.035	0.017		Set Trigger
2	2.596	0.011	0.00	0.035	0.017		Set Trigger
3	2.664	0.012	0.00	0.034	0.019		Set Trigger
4	2.619	0.011	0.00	0.035	0.018		Set Trigger
5	2.629	0.011	0.00	0.035	0.017		Set Trigger

A. 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



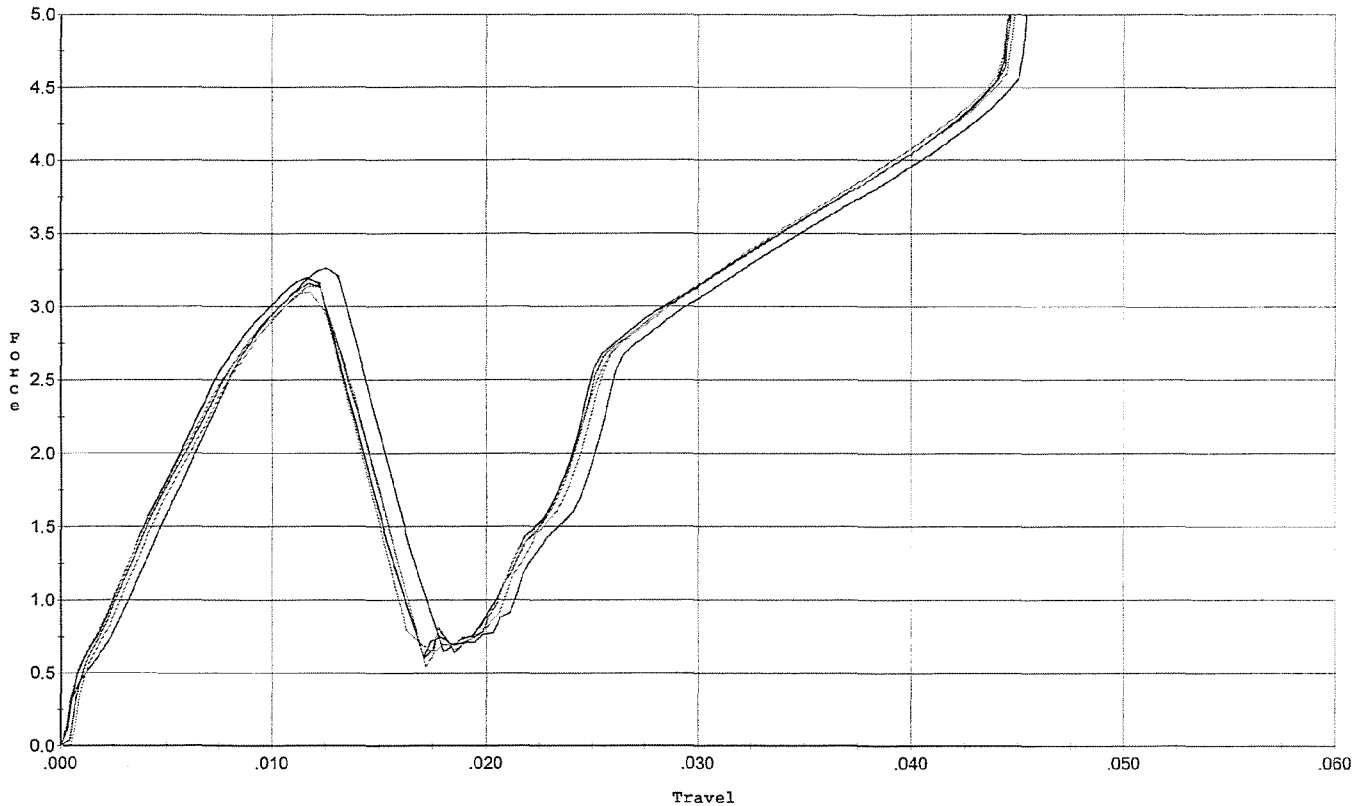
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.012	0.00	0.032	0.023		Set Trigger
2	3.254	0.012	0.00	0.032	0.023		Set Trigger
3	3.215	0.014	0.00	0.032	0.026		Set Trigger
4	3.423	0.012	0.00	0.031	0.025		Set Trigger
5	3.325	0.014	0.00	0.031	0.027		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



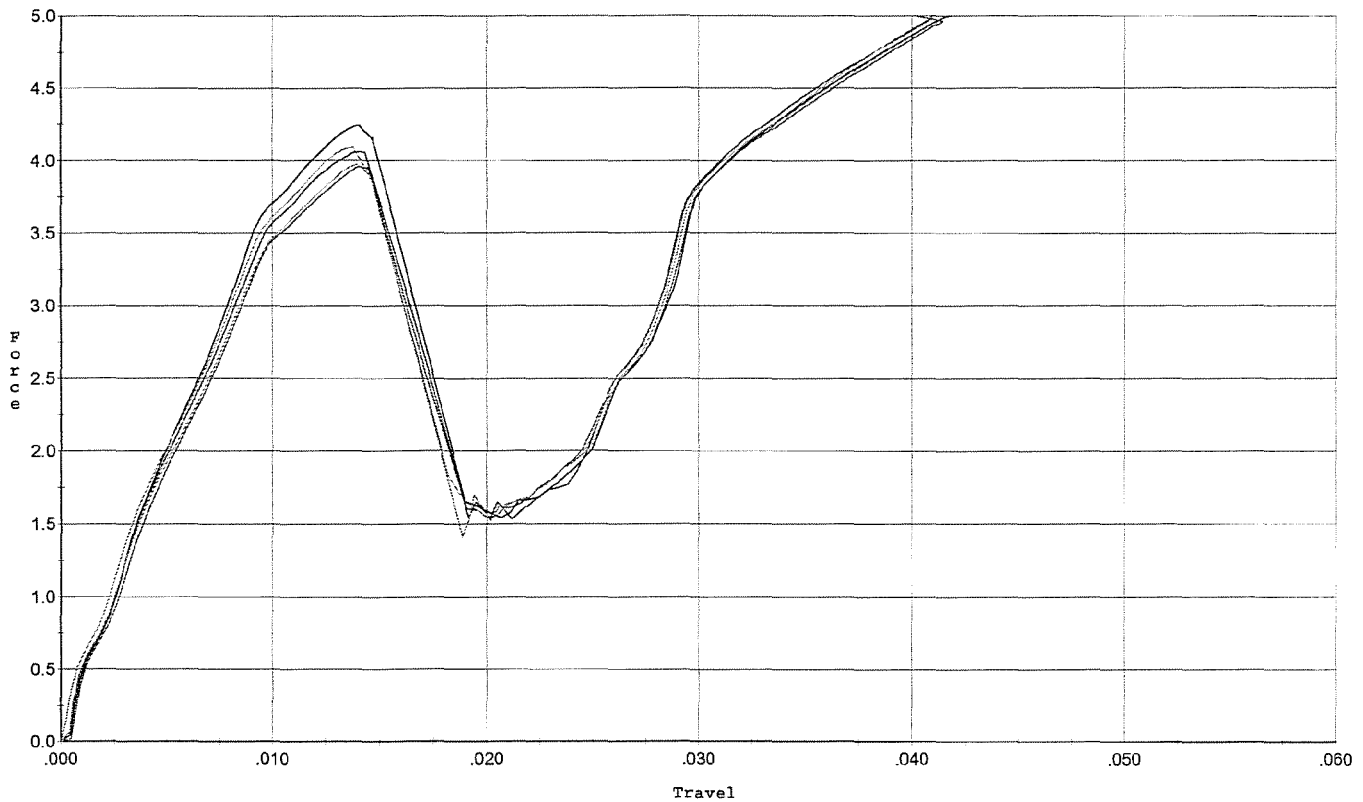
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.266	0.013	0.00	0.032	0.025		Set Trigger
2	3.197	0.012	0.00	0.032	0.024		Set Trigger
3	3.157	0.014	0.00	0.032	0.027		Set Trigger
4	3.139	0.014	0.00	0.032	0.026		Set Trigger
5	3.098	0.013	0.00	0.032	0.024		Set Trigger

A-3-17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



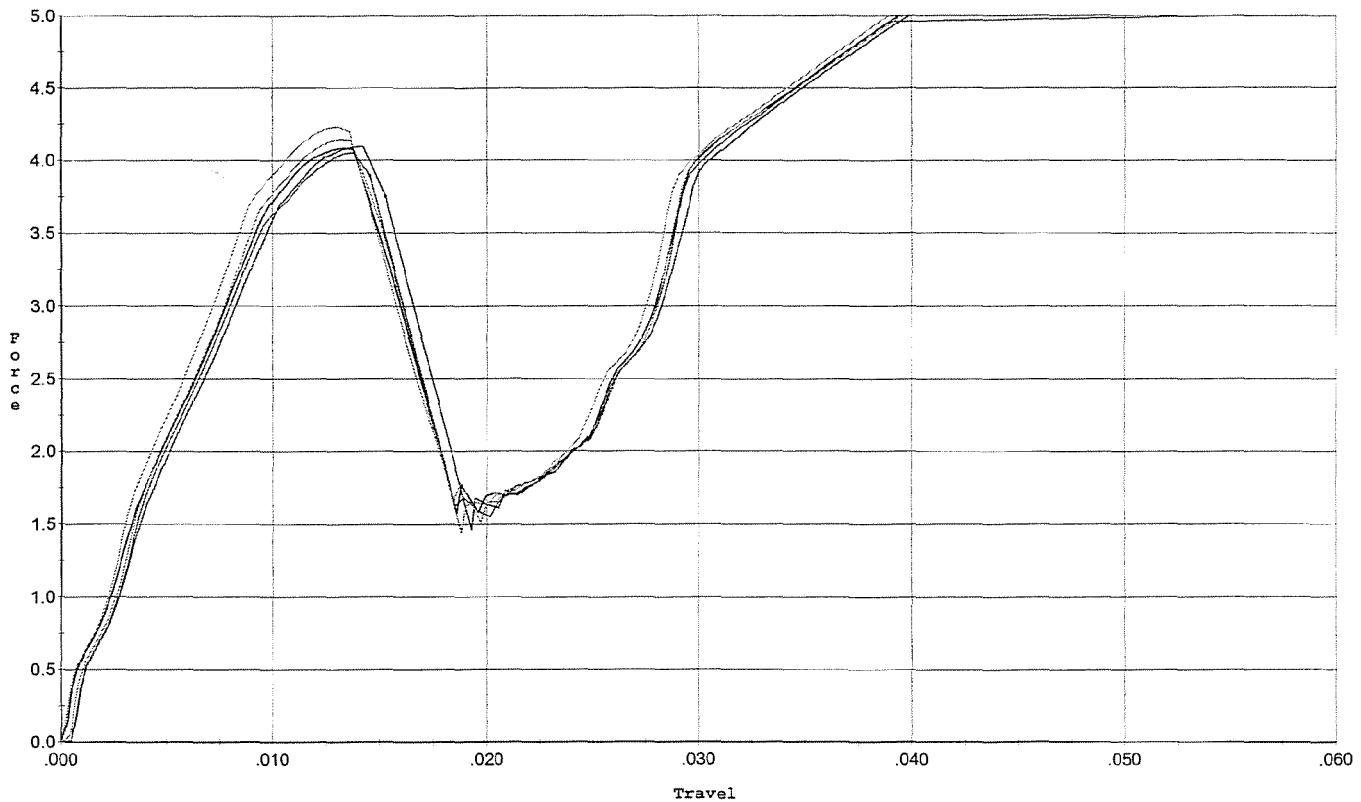
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.016	0.00	0.030	0.040		Set Trigger
2	4.246	0.015	0.00	0.031	0.037		Set Trigger
3	3.956	0.014	0.00	0.031	0.034		Set Trigger
4	3.974	0.015	0.00	0.031	0.034		Set Trigger
5	4.096	0.015	0.00	0.031	0.036		Set Trigger

A. 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



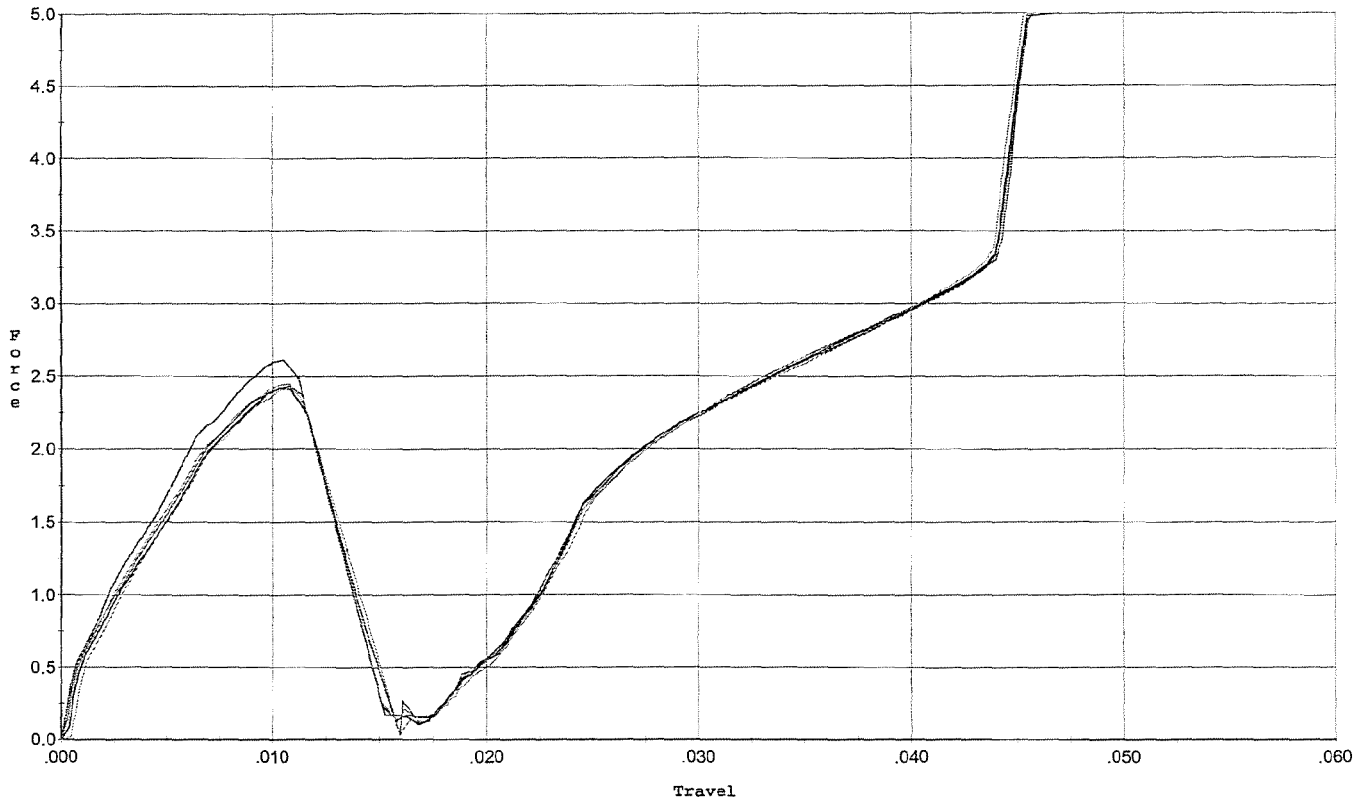
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.097	0.015	0.00	0.030	0.037		Set Trigger
2	4.083	0.016	0.00	0.030	0.039		Set Trigger
3	4.051	0.015	0.00	0.030	0.035		Set Trigger
4	4.232	0.014	0.00	0.030	0.035		Set Trigger
5	4.144	0.015	0.00	0.030	0.037		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



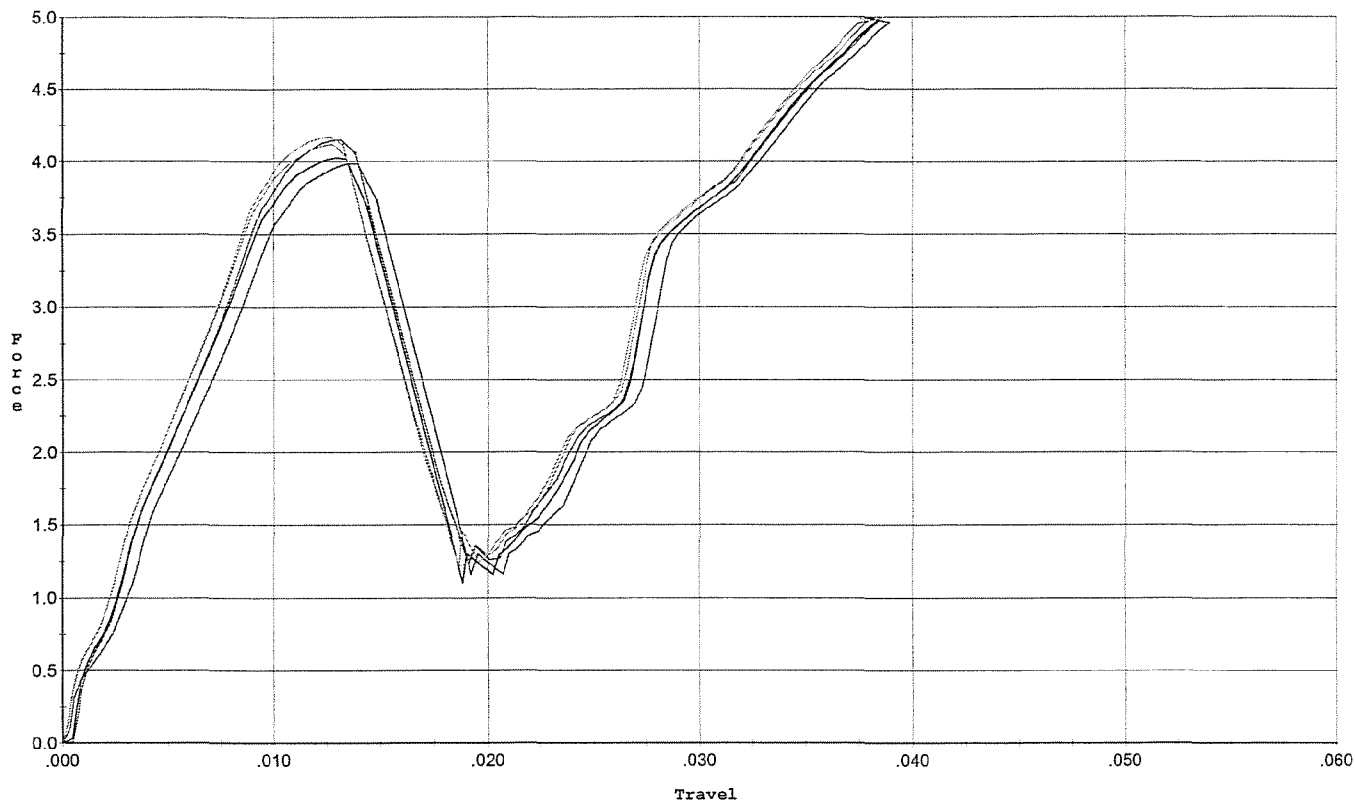
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.011	0.00	0.037	0.018		Set Trigger
2	2.423	0.012	0.00	0.037	0.018		Set Trigger
3	2.433	0.011	0.00	0.036	0.018		Set Trigger
4	2.422	0.014	0.00	0.036	0.020		Set Trigger
5	2.446	0.011	0.00	0.037	0.018		Set Trigger

A. 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lb +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.984	0.015	0.00	0.030	0.035		Set Trigger
2	4.024	0.014	0.00	0.030	0.035		Set Trigger
3	4.150	0.014	0.00	0.030	0.034		Set Trigger
4	4.172	0.013	0.00	0.030	0.033		Set Trigger
5	4.118	0.013	0.00	0.030	0.033		Set Trigger

A-4.09