

6875781

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

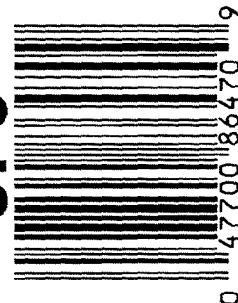
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6875781

UPC



GUN SERIAL # G 6875781

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION	2009	8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RJL
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWN
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-4-09	W. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

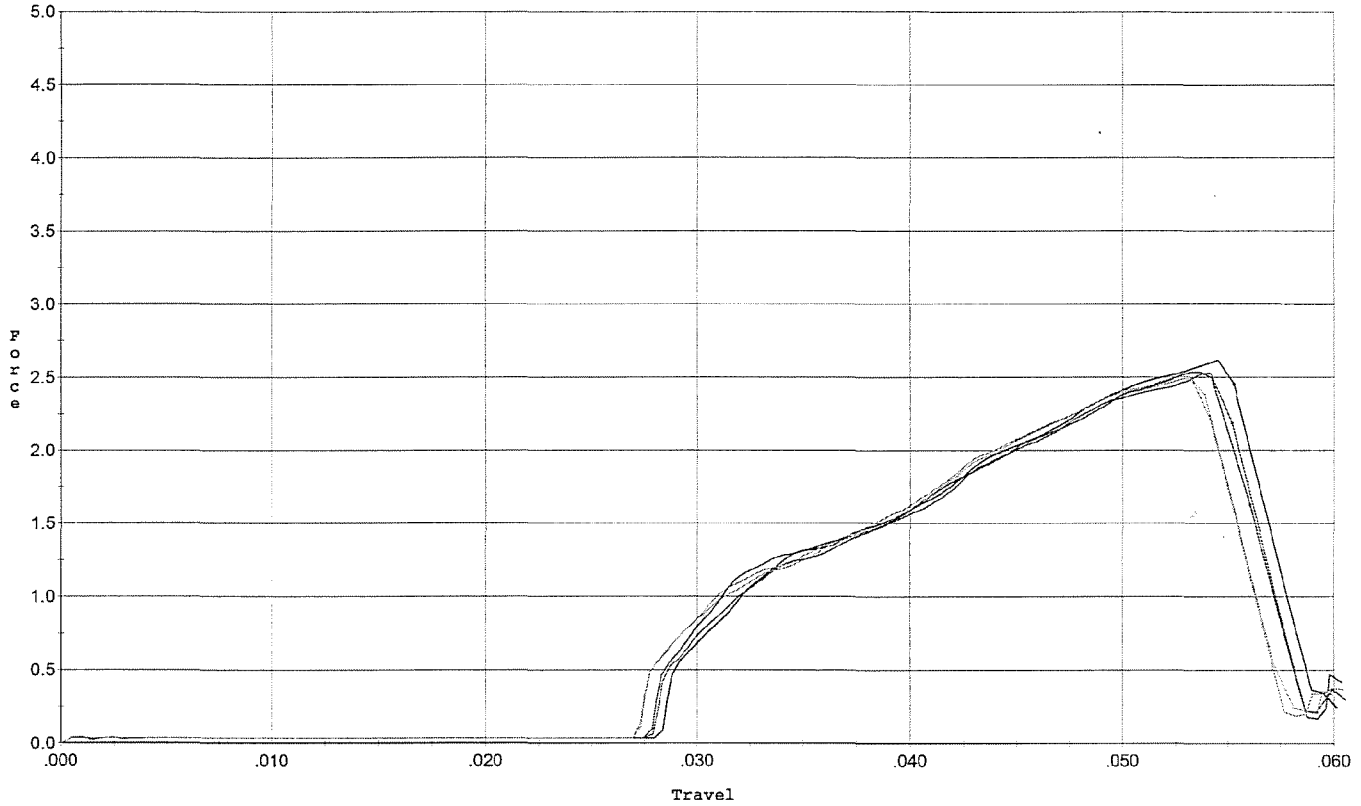
560	BARBER - M24 0081541 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/8/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2°</u> <u>2°</u> <u>2°</u>	9/8/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9/8/09	RB
	J) ASSEMBLE STOCK			9-4-09	R.N.
	K) ASSEMBLE SWIVEL STUDS			9/8/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-09	RF
	MALFUNCTION		CORRECTION	N/A	
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-4-09	J.P.D.
670	FINAL INSPECTION A) HEADSPACE			9/8/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.56</u> <u>2.58</u> <u>2.63</u> <u>2.62</u>	9/8/09	RB
	C) FUNCTION			9/8/09	RB
690	PACK			9-9-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



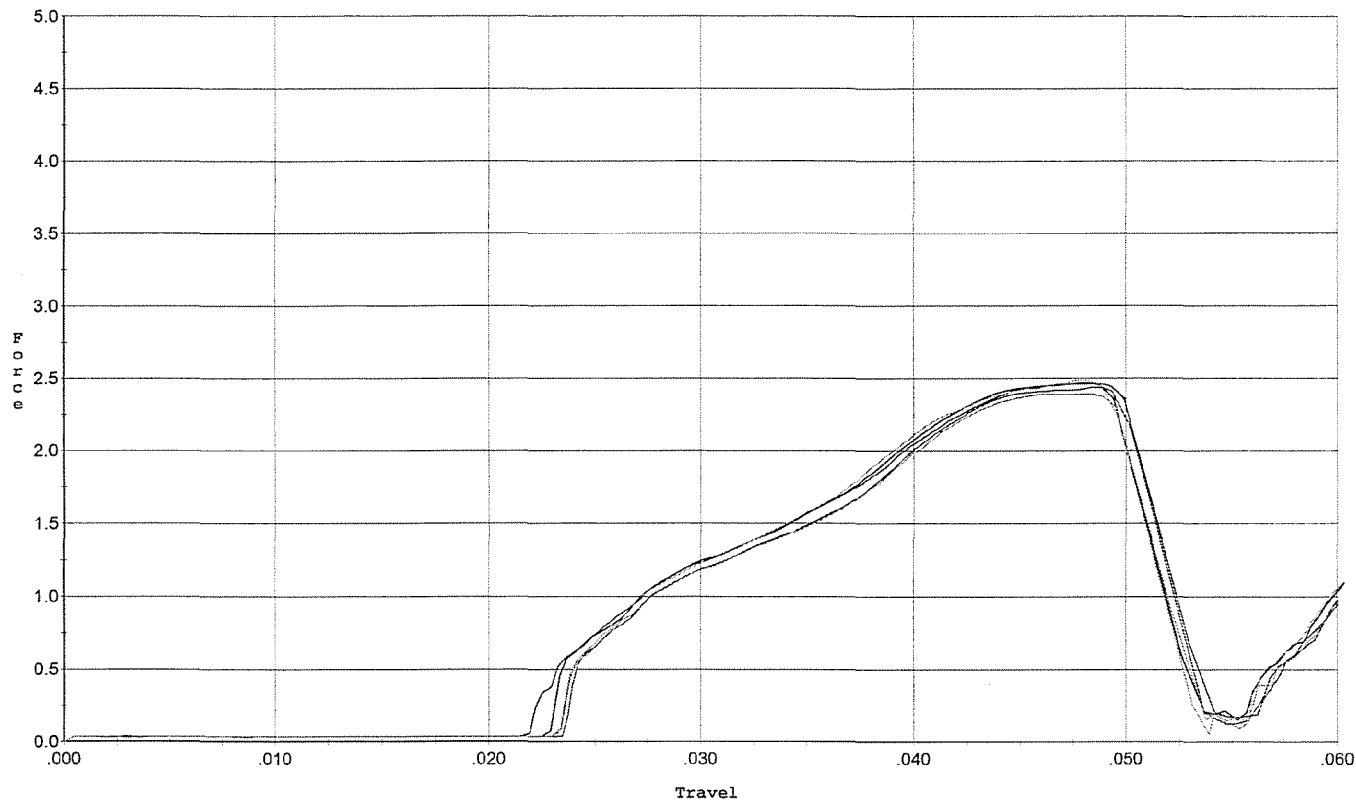
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.056	0.028	0.035	0.049		Set Trigger
2	2.618	0.055	0.029	0.035	0.050		Set Trigger
3	2.530	0.055	0.028	0.035	0.048		Set Trigger
4	2.494	0.054	0.027	0.036	0.047		Set Trigger
5	2.501	0.054	0.027	0.035	0.047		Set Trigger

+12.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



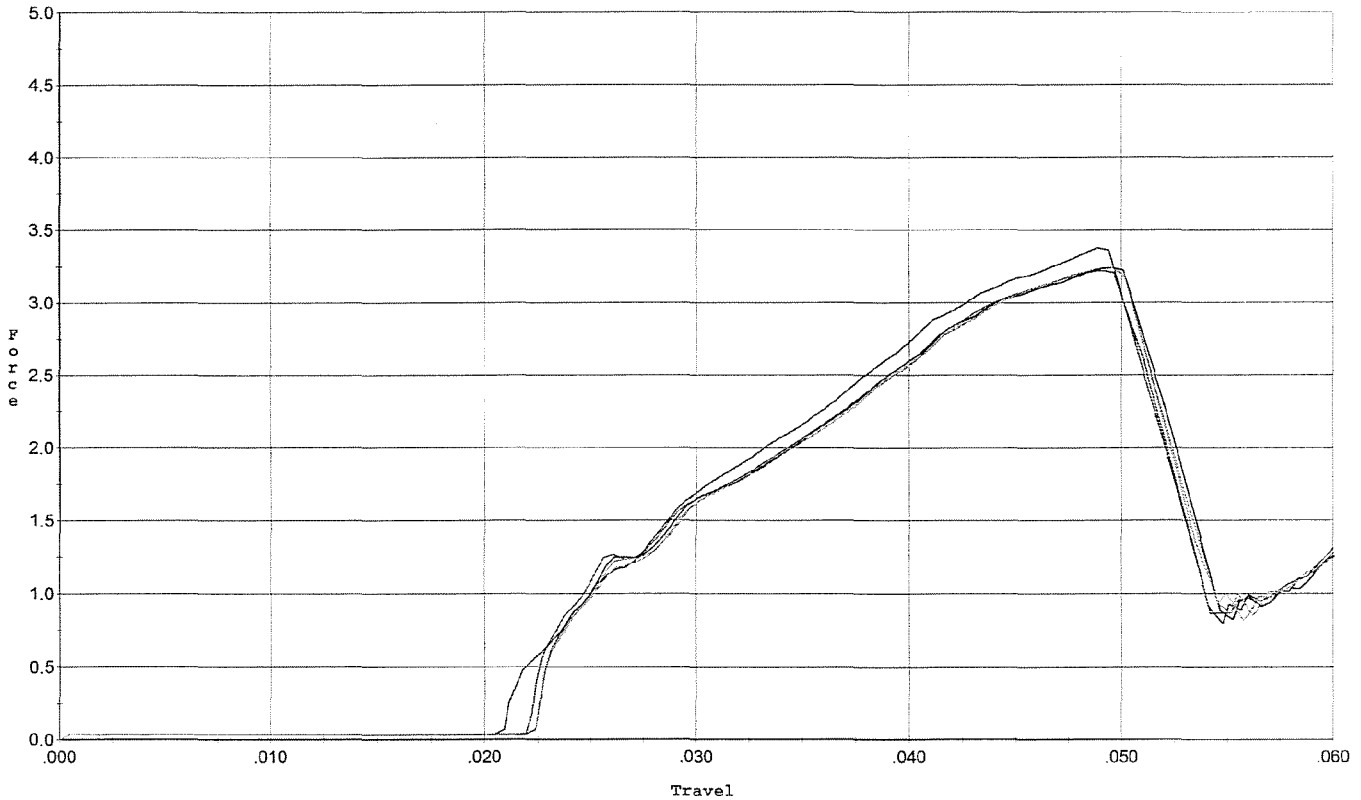
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.050	0.022	0.036	0.048		Set Trigger
2	2.472	0.049	0.023	0.036	0.047		Set Trigger
3	2.435	0.050	0.024	0.036	0.046		Set Trigger
4	2.488	0.050	0.024	0.036	0.047		Set Trigger
5	2.393	0.049	0.023	0.036	0.045		Set Trigger

A.2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



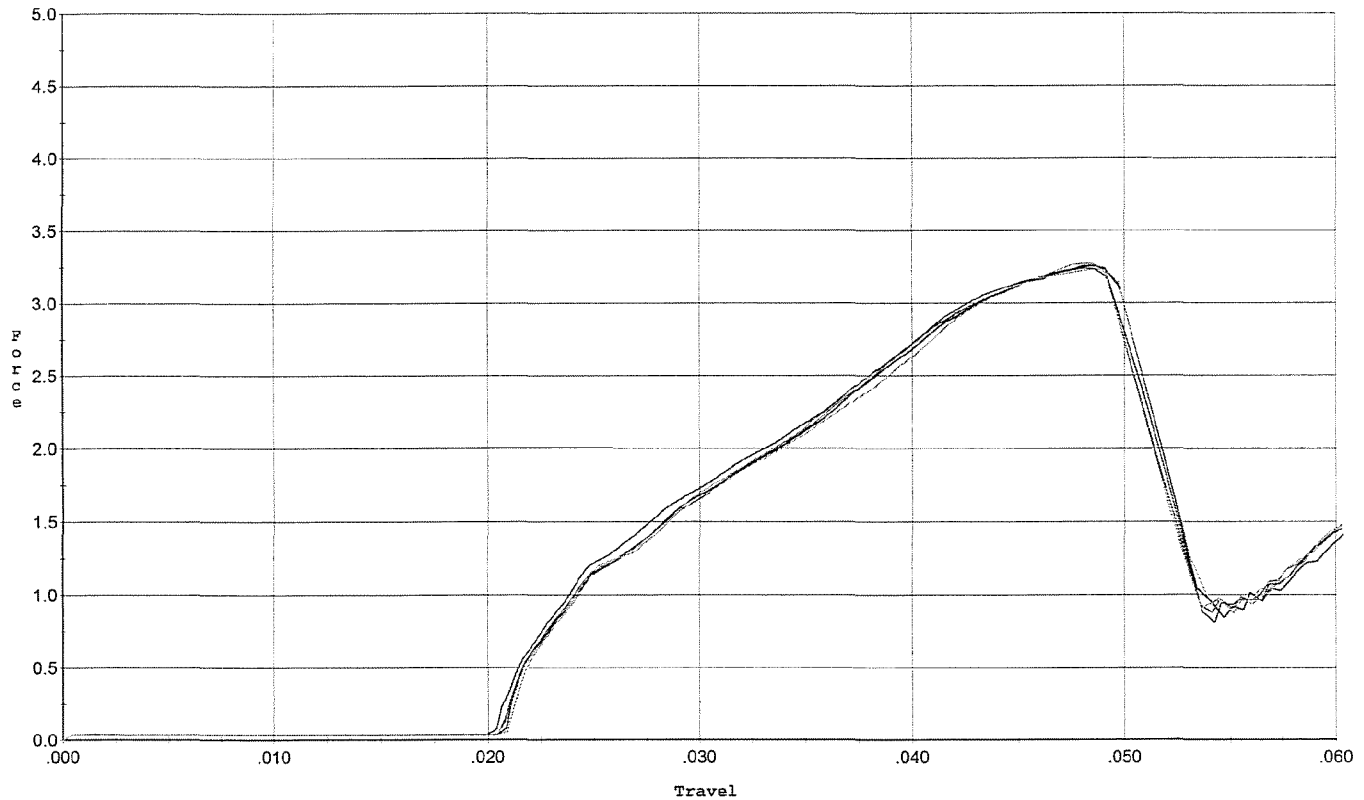
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.374	0.052	0.021	0.033	0.067		Set Trigger
2	3.239	0.052	0.023	0.033	0.066		Set Trigger
3	3.220	0.051	0.022	0.033	0.064		Set Trigger
4	3.242	0.050	0.023	0.033	0.063		Set Trigger
5	3.240	0.050	0.023	0.033	0.063		Set Trigger

4.3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



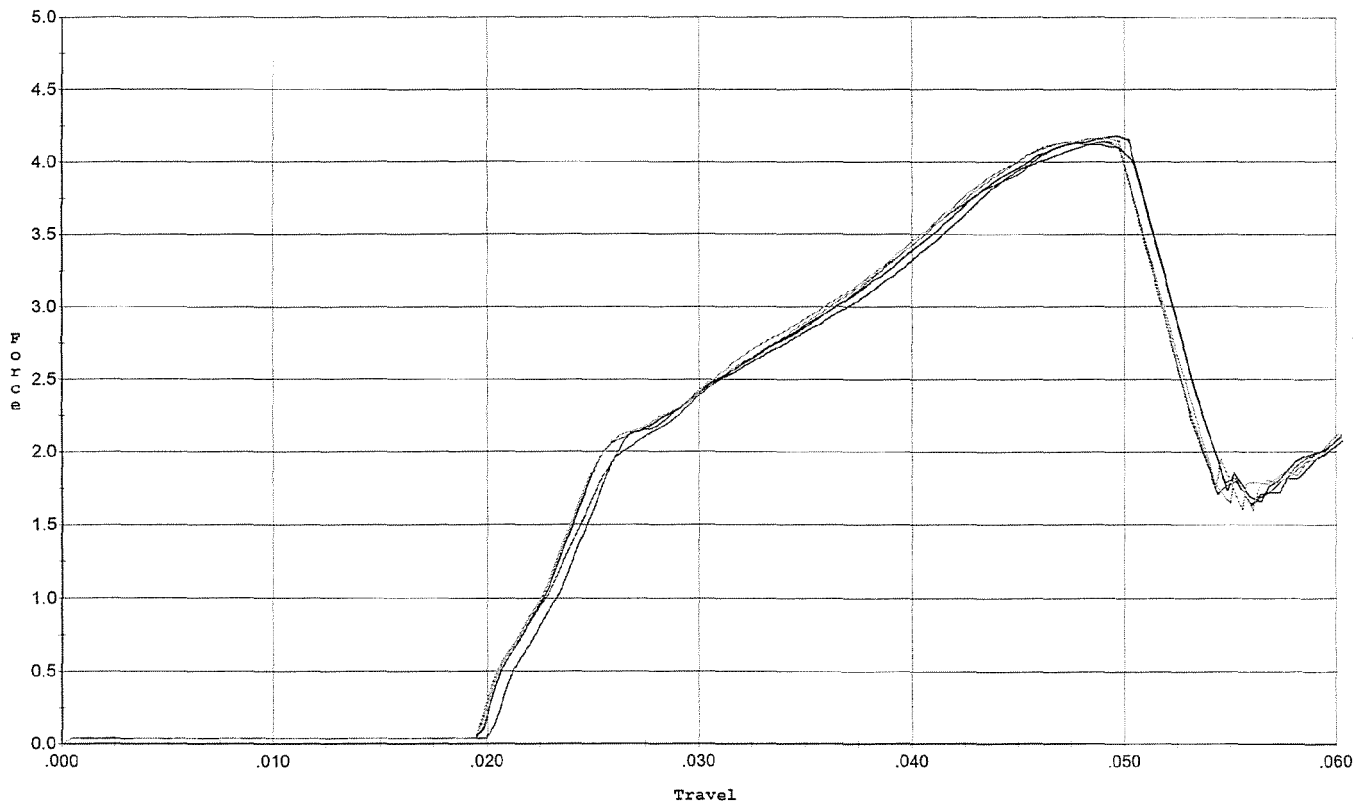
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.258	0.051	0.021	0.033	0.067		Set Trigger
2	3.255	0.050	0.021	0.033	0.064		Set Trigger
3	3.238	0.049	0.021	0.033	0.063		Set Trigger
4	3.231	0.050	0.021	0.033	0.064		Set Trigger
5	3.275	0.049	0.021	0.033	0.063		Set Trigger

A-3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



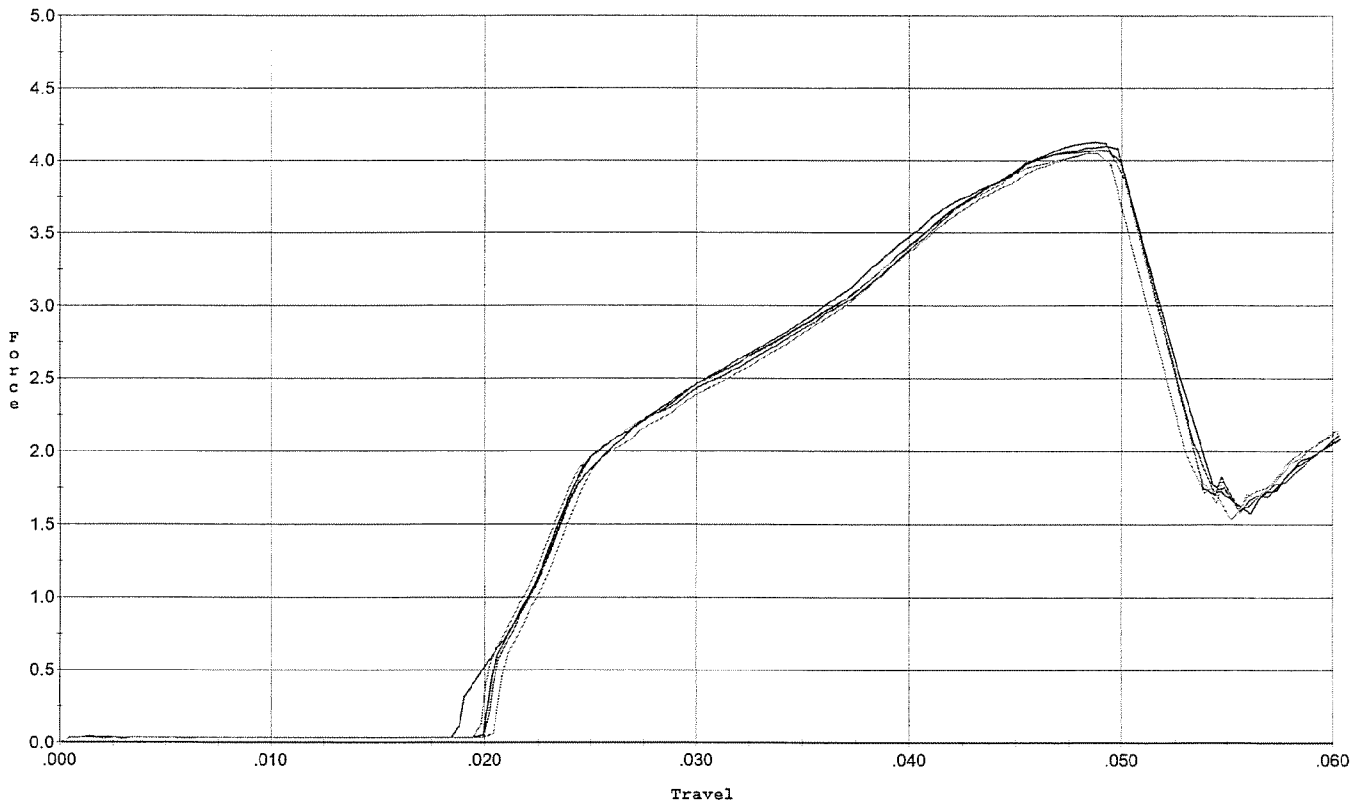
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.050	0.020	0.030	0.087		Set Trigger
2	4.179	0.050	0.020	0.030	0.088		Set Trigger
3	4.141	0.050	0.020	0.030	0.086		Set Trigger
4	4.167	0.050	0.020	0.030	0.087		Set Trigger
5	4.154	0.050	0.020	0.030	0.087		Set Trigger

A. 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



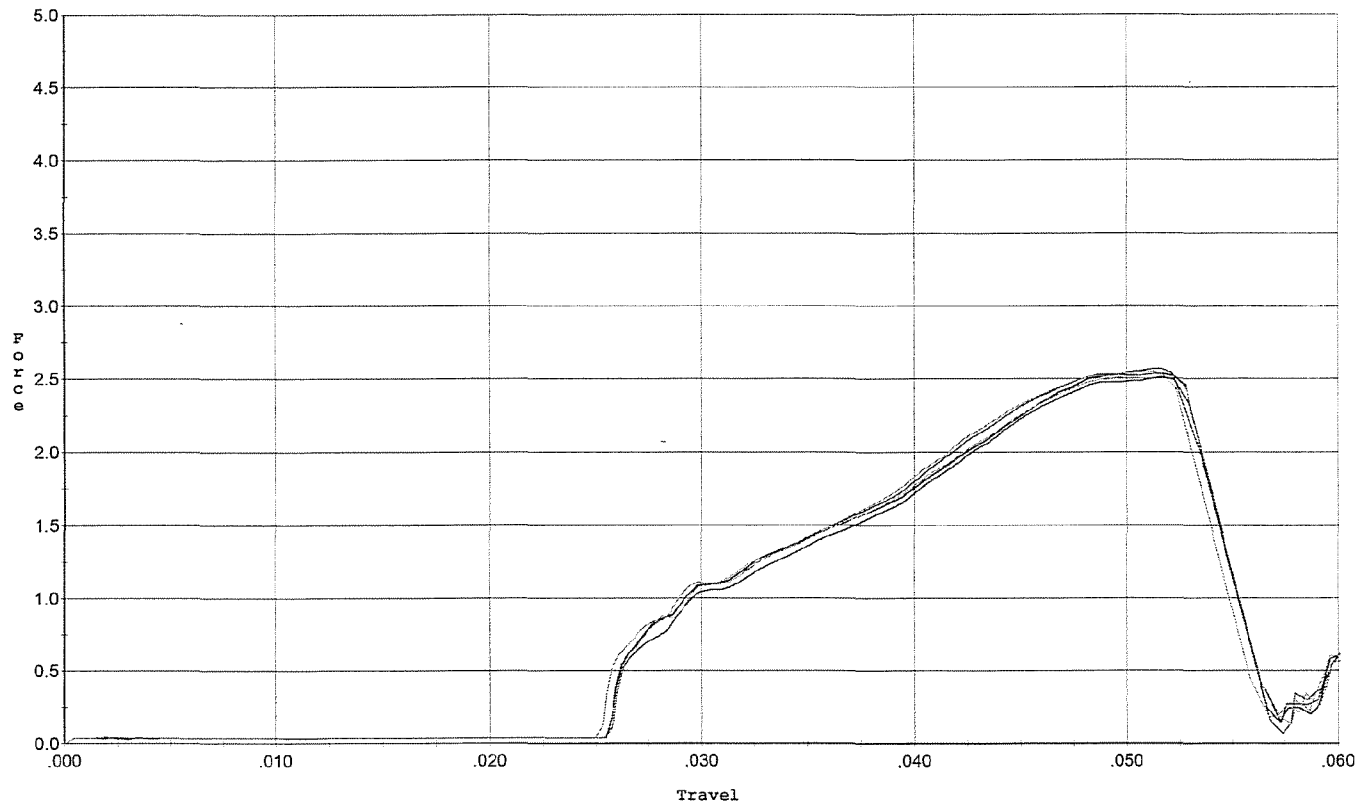
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.050	0.019	0.030	0.088		Set Trigger
2	4.098	0.050	0.020	0.030	0.087		Set Trigger
3	4.067	0.050	0.020	0.030	0.087		Set Trigger
4	4.073	0.050	0.021	0.030	0.086		Set Trigger
5	4.050	0.049	0.020	0.030	0.086		Set Trigger

A. 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



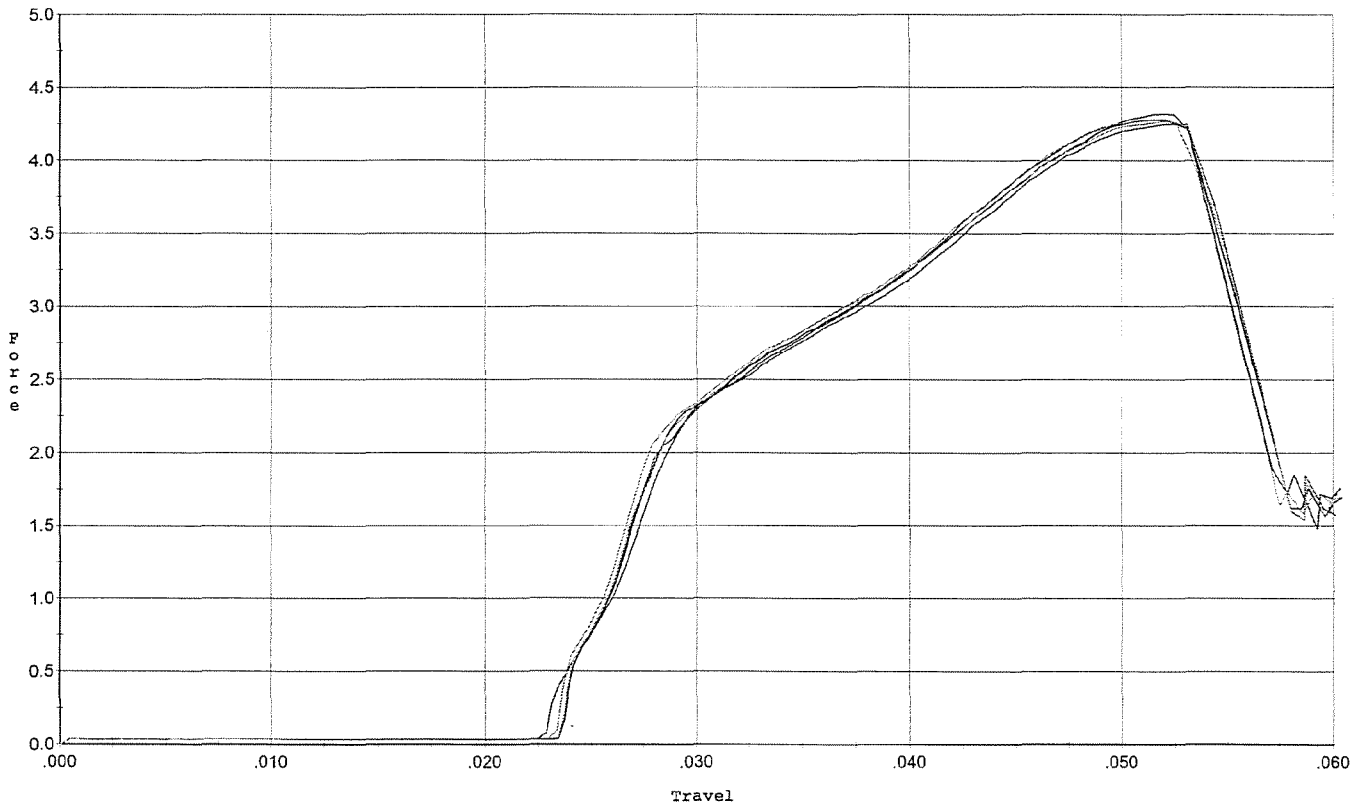
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.053	0.026	0.035	0.048		Set Trigger
2	2.535	0.053	0.026	0.035	0.049		Set Trigger
3	2.566	0.053	0.026	0.035	0.050		Set Trigger
4	2.534	0.053	0.026	0.035	0.049		Set Trigger
5	2.550	0.052	0.025	0.035	0.049		Set Trigger

1A-2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.319	0.053	0.023	0.030	0.092		Set Trigger
2	4.279	0.055	0.024	0.030	0.097		Set Trigger
3	4.251	0.054	0.024	0.030	0.095		Set Trigger
4	4.269	0.055	0.024	0.030	0.096		Set Trigger
5	4.281	0.054	0.023	0.030	0.094		Set Trigger

A-4-28