

66875785

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

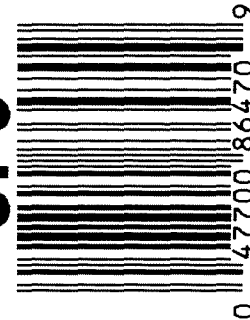


BM FORM

ORDER NO. **86470**

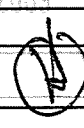
BARREL LENGTH 24"

CAPACITY 6

G6875785**UPC**

GUN SERIAL #

G 6875785

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RJL
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	REEM
540	APPLY COATINGS (BARREL ACTION)		8/28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

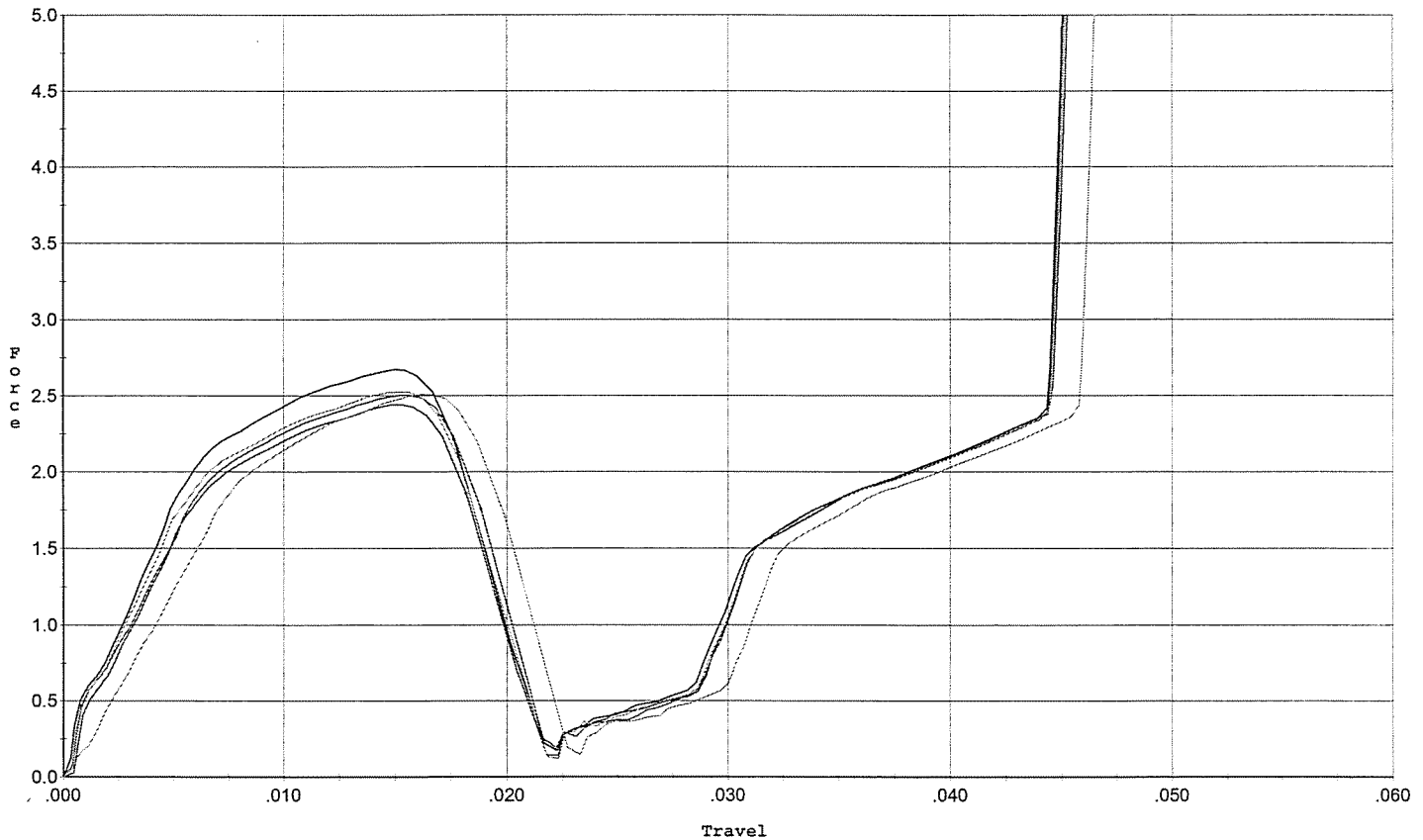
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>039</u>	<u>39</u>	<u>39</u>	9/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>79</u>	<u>79</u>	<u>79</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>023</u>	<u>024</u>	<u>024</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-3-09	J. G.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-17-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	FR		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.41</u>	<u>2.44</u>	<u>2.42</u>	<u>2.41</u>	9-18-09	TL
	C) FUNCTION					9/21/09	RB		
690	PACK					9/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



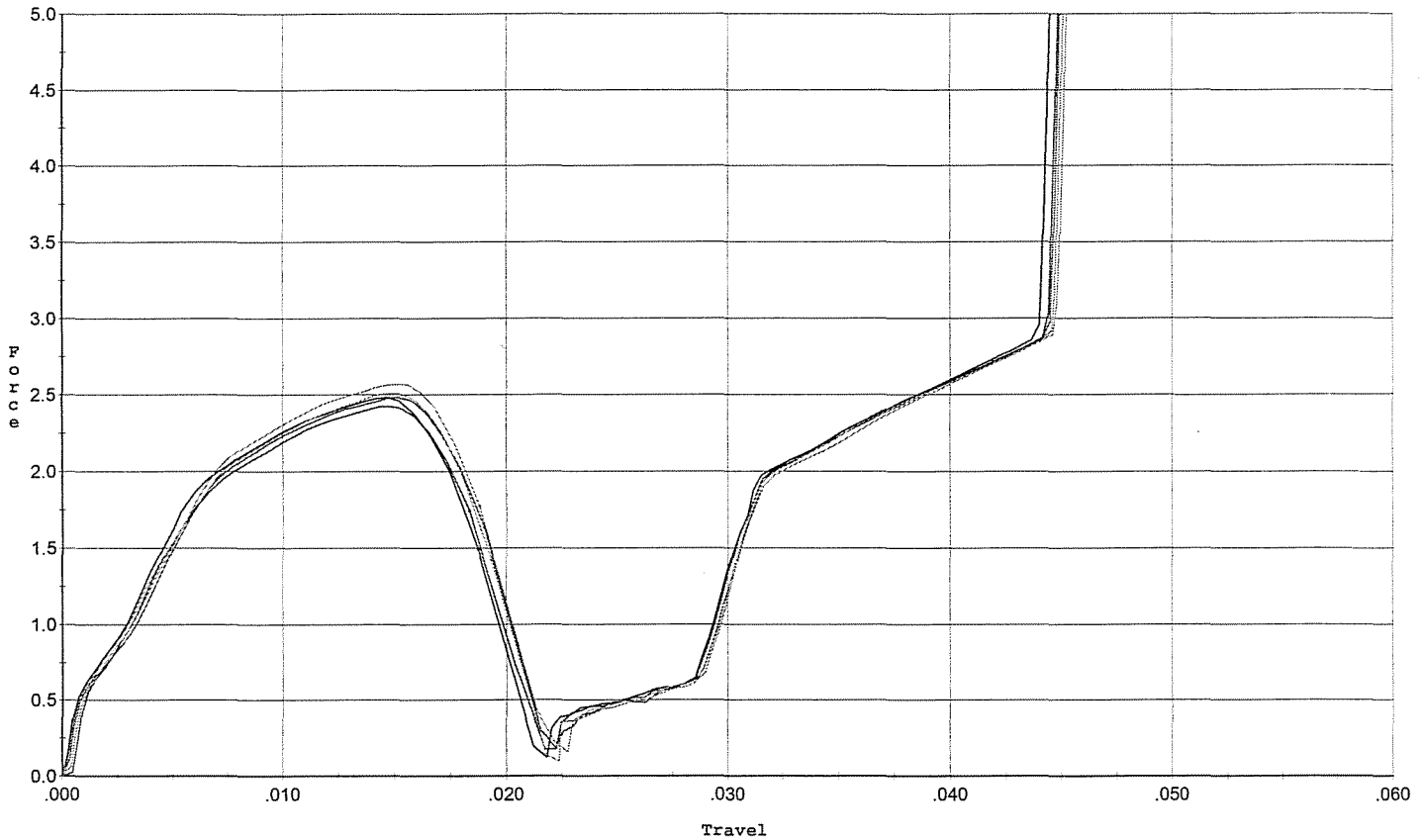
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.018	0.00	0.032	0.031		Single Action
2	2.674	0.018	0.00	0.031	0.033		Single Action
3	2.503	0.019	0.00	0.031	0.033		Single Action
4	2.526	0.020	0.00	0.031	0.035		Single Action
5	2.512	0.020	0.00	0.032	0.033		Single Action

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



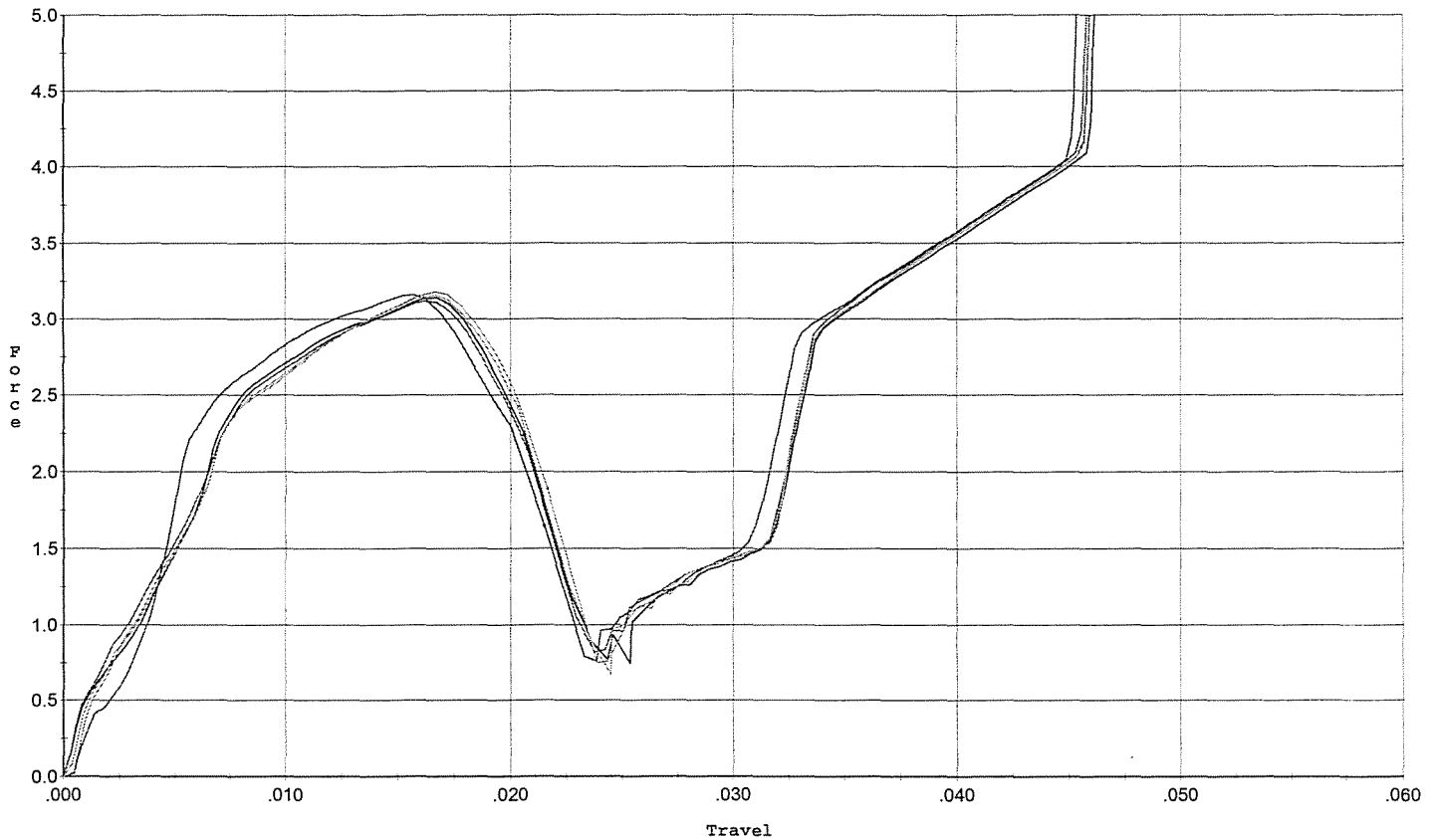
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.018	0.00	0.031	0.031		Single Action
2	2.482	0.019	0.00	0.031	0.033		Single Action
3	2.481	0.019	0.00	0.031	0.033		Single Action
4	2.508	0.019	0.00	0.031	0.034		Single Action
5	2.568	0.019	0.00	0.031	0.033		Single Action

17-2-49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



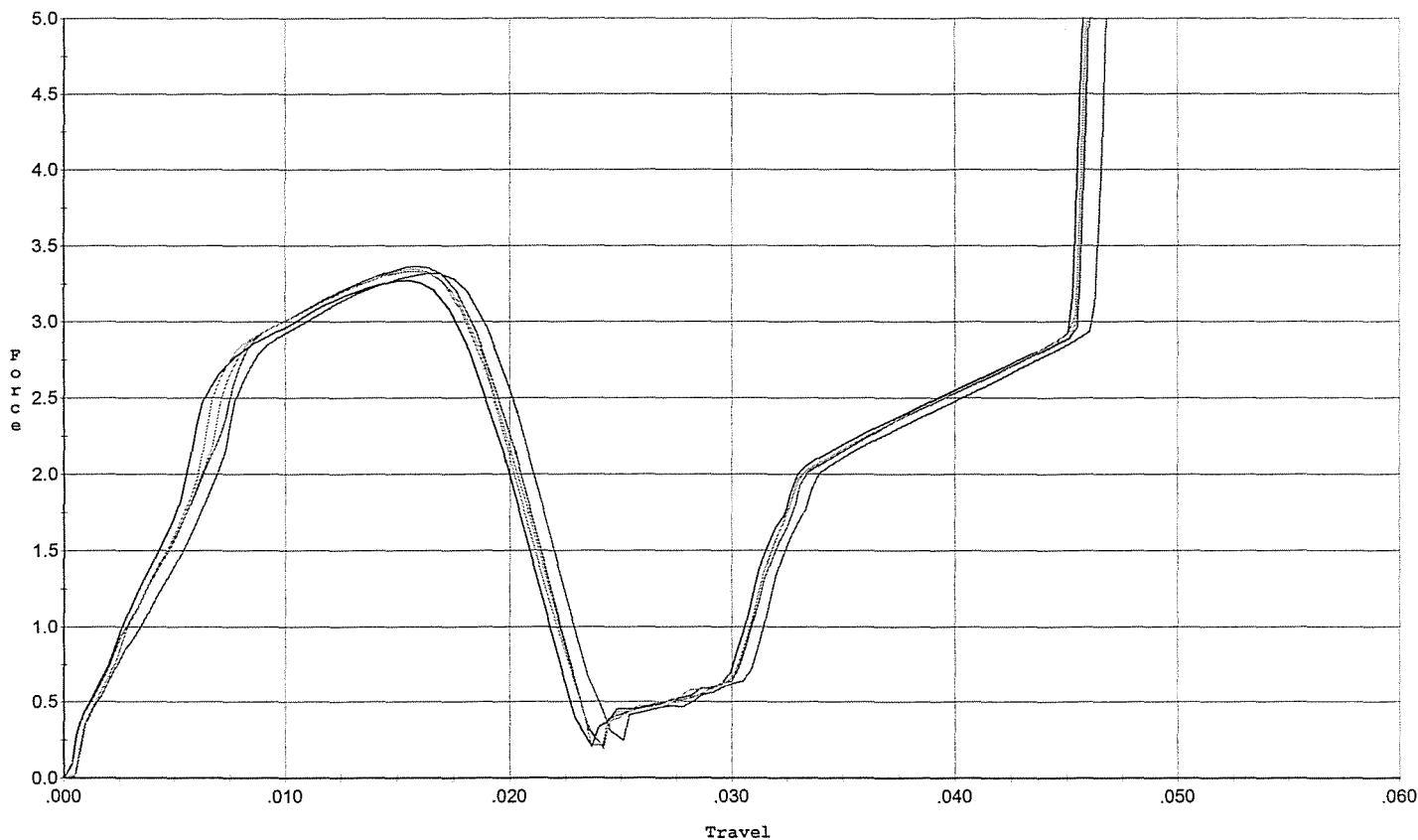
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.021	0.00	0.029	0.045		Single Action
2	3.142	0.021	0.00	0.030	0.043		Single Action
3	3.118	0.021	0.00	0.029	0.043		Single Action
4	3.157	0.020	0.00	0.029	0.042		Single Action
5	3.179	0.022	0.00	0.029	0.045		Single Action

A-3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



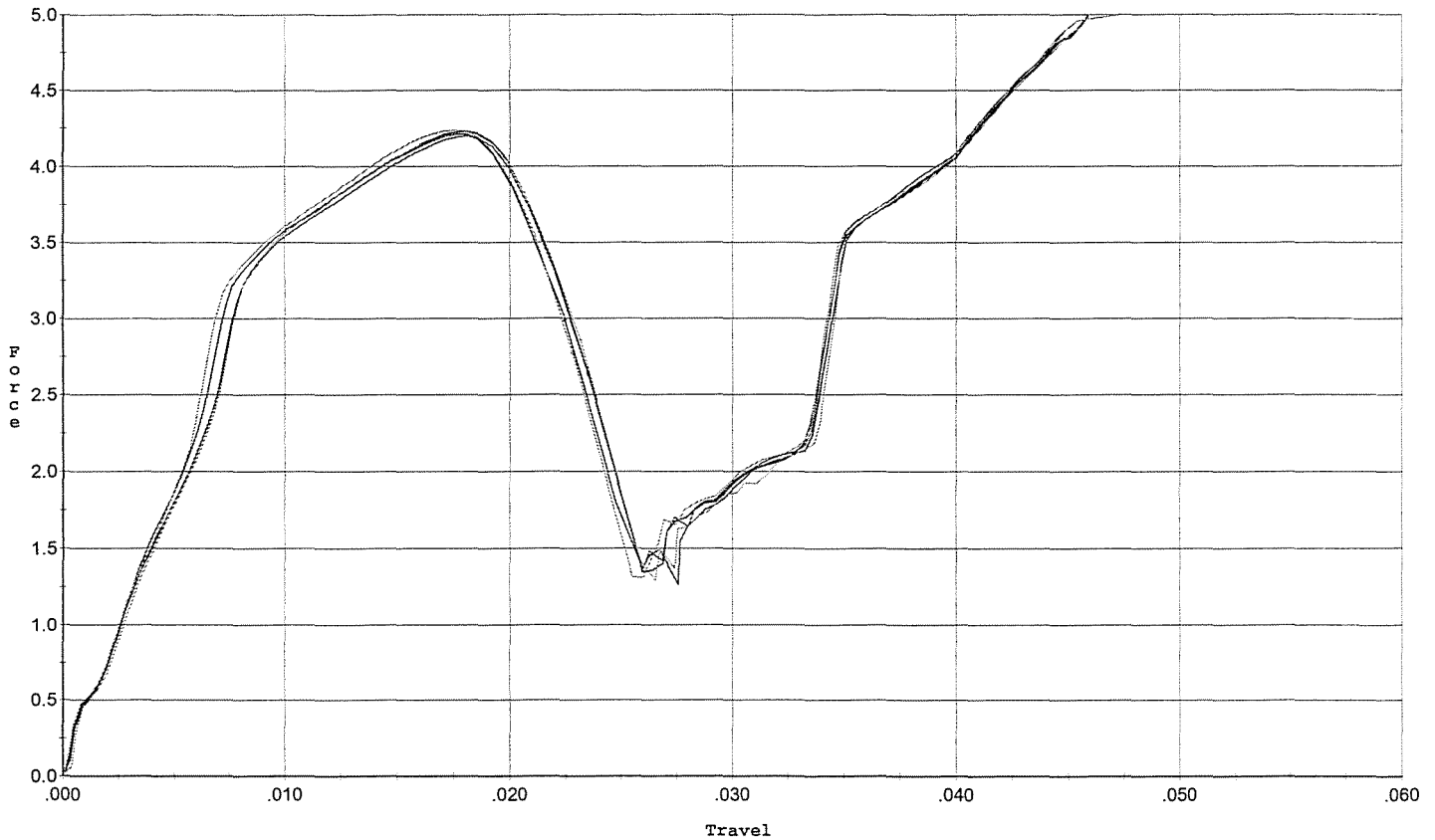
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.319	0.020	0.00	0.031	0.044		Single Action
2	3.272	0.020	0.00	0.031	0.044		Single Action
3	3.366	0.020	0.00	0.031	0.045		Single Action
4	3.344	0.019	0.00	0.031	0.042		Single Action
5	3.330	0.021	0.00	0.031	0.046		Single Action

A3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



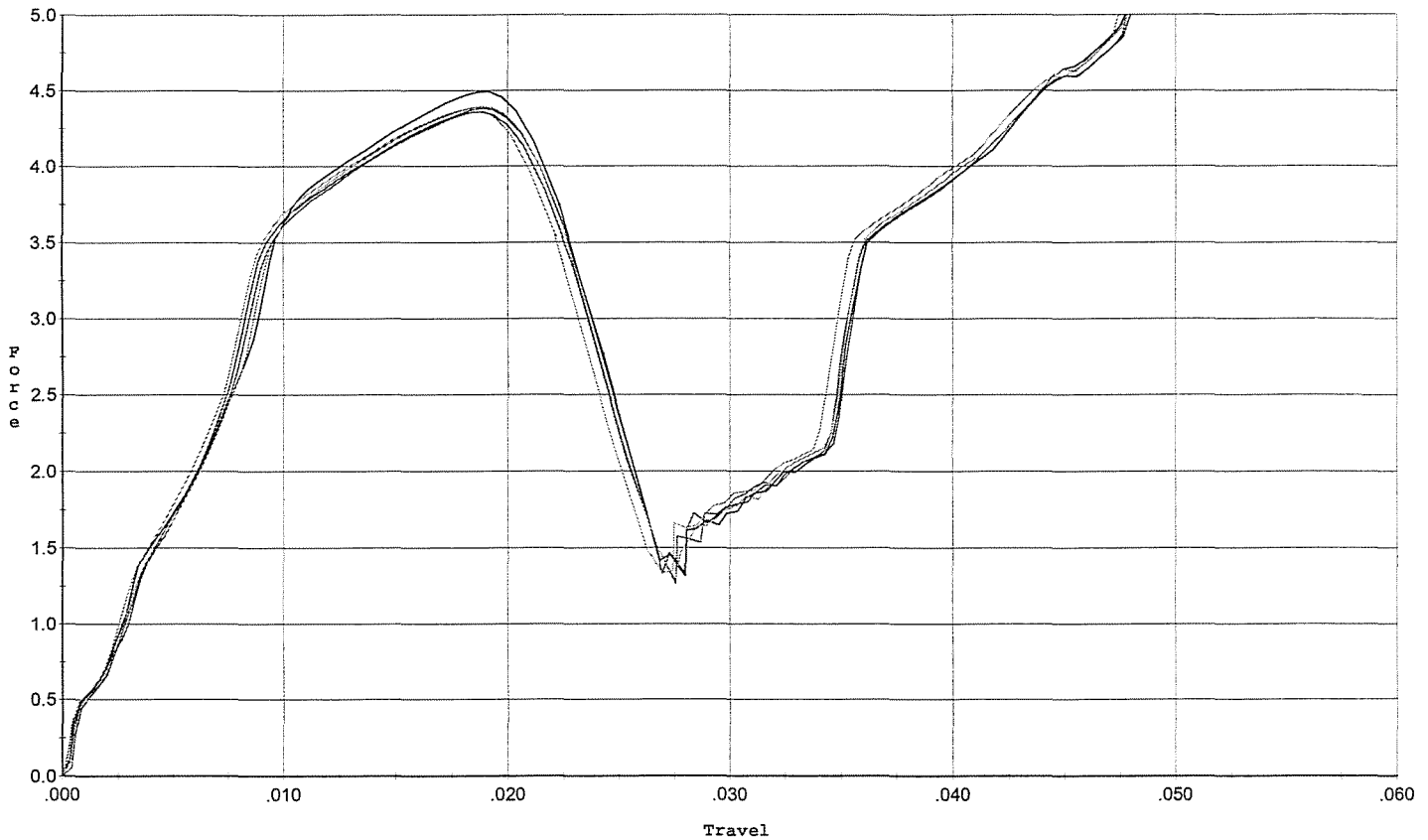
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.022	0.00	0.028	0.063		Single Action
2	4.227	0.023	0.00	0.027	0.065		Single Action
3	4.199	0.024	0.00	0.027	0.065		Single Action
4	4.222	0.023	0.00	0.027	0.064		Single Action
5	4.236	0.023	0.00	0.027	0.064		Single Action

A-4-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



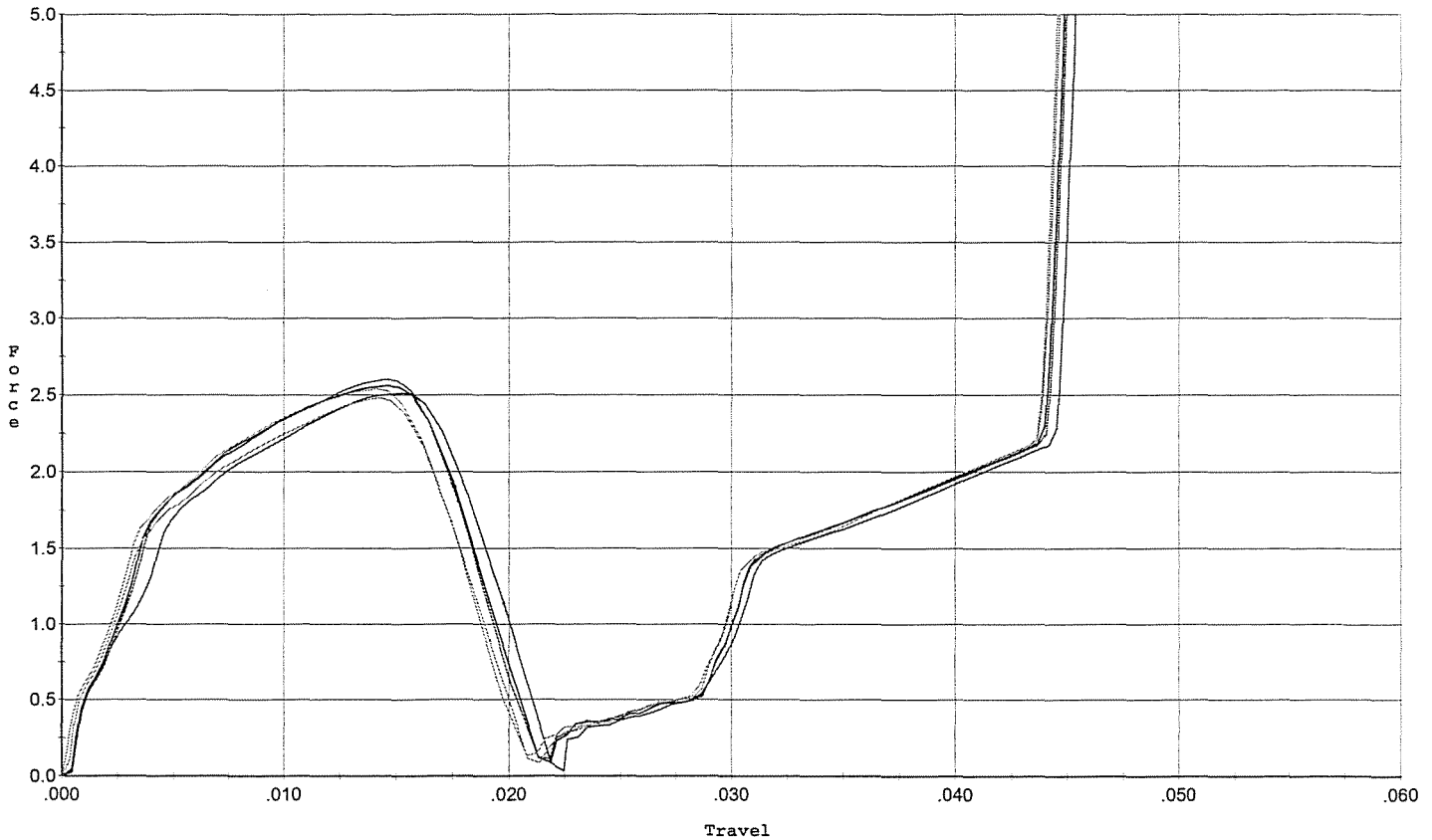
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.385	0.024	0.00	0.027	0.069		Single Action
2	4.494	0.022	0.00	0.027	0.064		Single Action
3	4.361	0.023	0.00	0.028	0.065		Single Action
4	4.380	0.022	0.00	0.027	0.063		Single Action
5	4.396	0.023	0.00	0.028	0.064		Single Action

A. 4.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



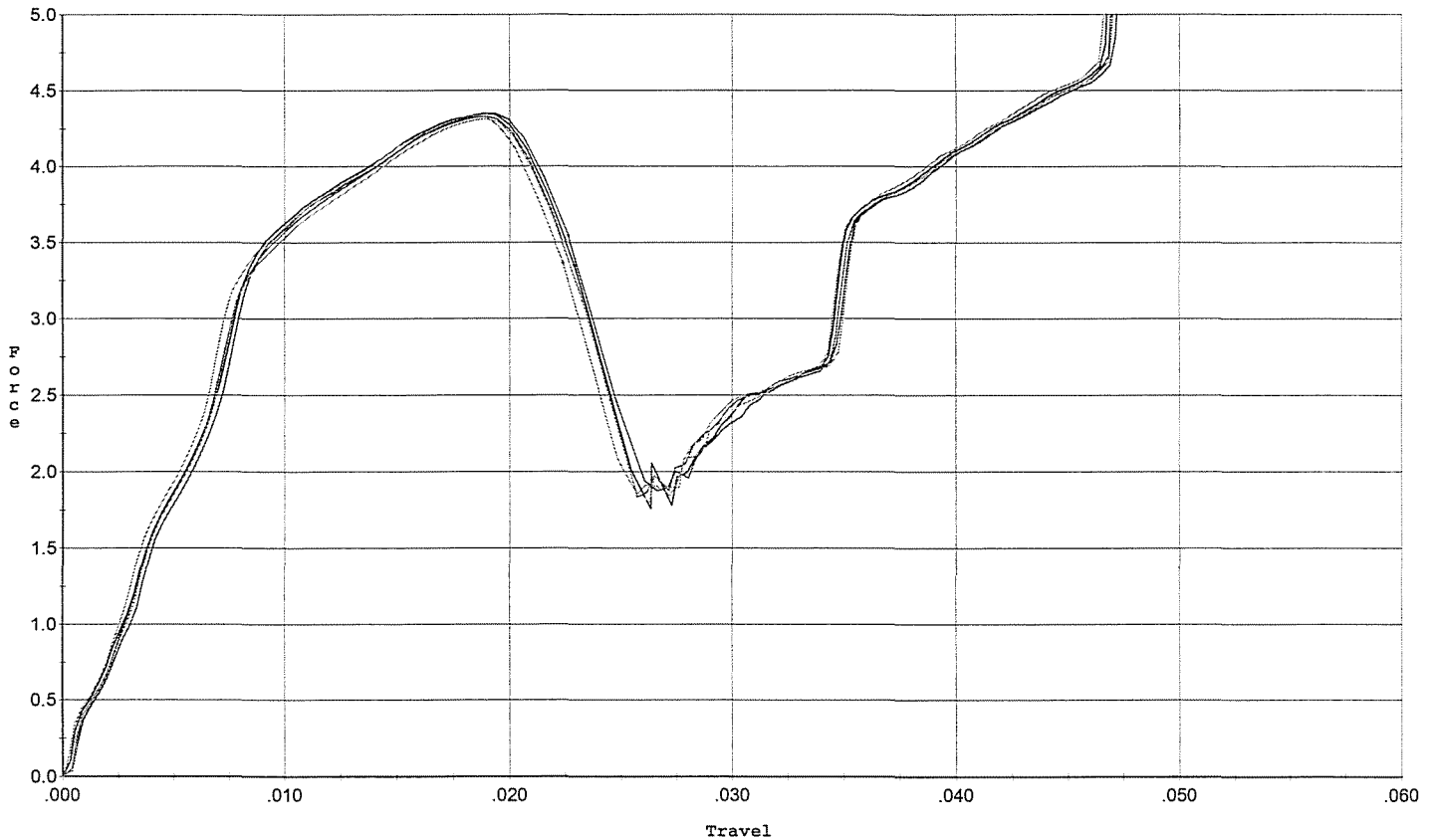
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.020	0.00	0.031	0.034		Single Action
2	2.561	0.018	0.00	0.032	0.032		Single Action
3	2.602	0.018	0.00	0.032	0.032		Single Action
4	2.539	0.017	0.00	0.032	0.032		Single Action
5	2.482	0.019	0.00	0.032	0.033		Single Action

A-2-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.348	0.023	0.00	0.026	0.064		Single Action
2	4.350	0.023	0.00	0.025	0.066		Single Action
3	4.331	0.023	0.00	0.026	0.066		Single Action
4	4.314	0.023	0.00	0.026	0.066		Single Action
5	4.335	0.022	0.00	0.026	0.064		Single Action

A-4.33