

G 6875788

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

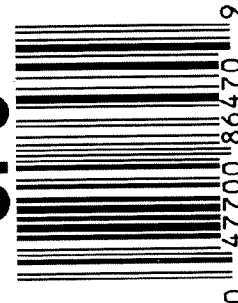
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6875788

UPC



GUN SERIAL #

G 6875788

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SP
470	DIS-ASSEMBLE ACTION	2009	8-13-09	SP
472	SERIALIZE BOLT HANDLE		8/14/09	R/L
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWO
510	DRILL AND TAP SIGHT HOLES		8/14-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8/28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-09	R. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

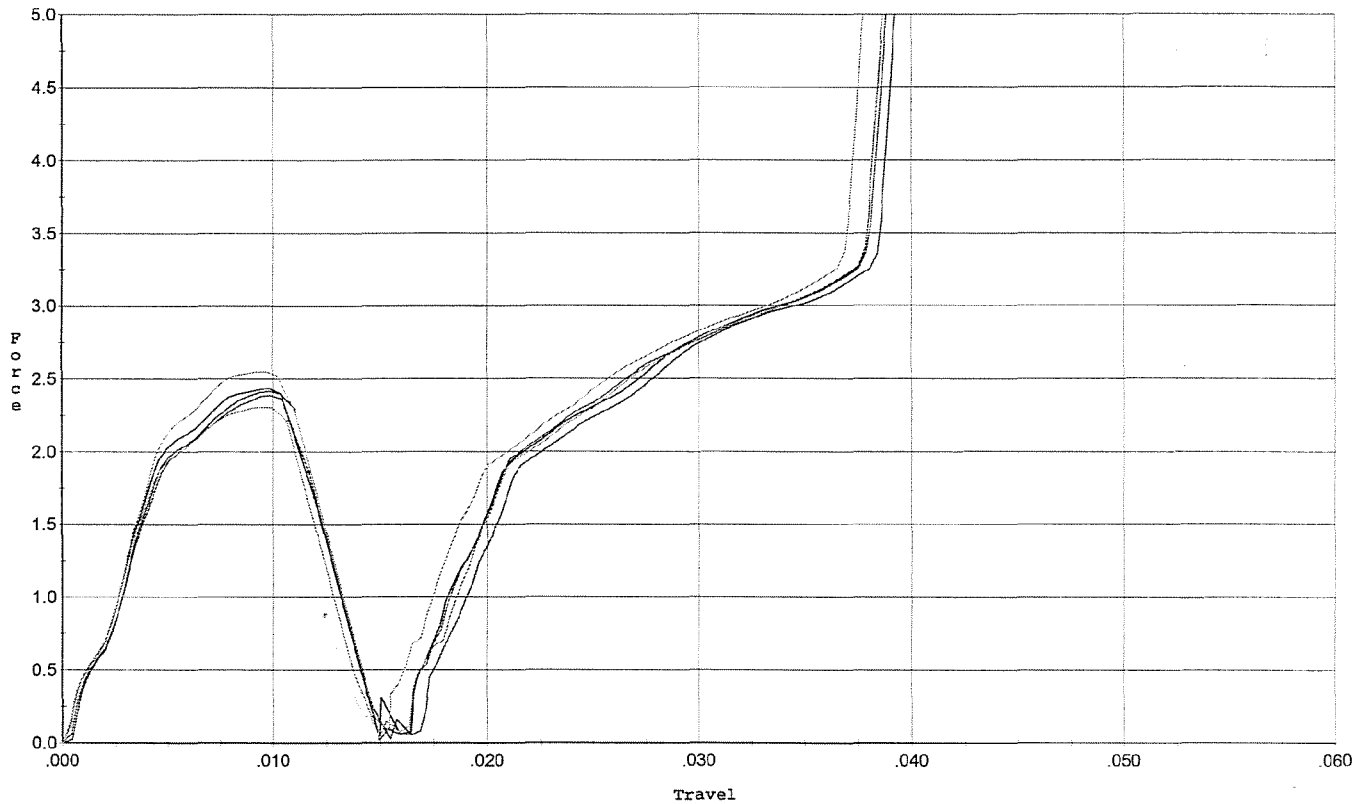
560	BARBER - M24 0081601 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/3/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5°</u>	<u>5°</u>	<u>5°</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					9-2-09	R.N.		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		9-2-09	R.N.		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-2-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u>	<u>2.46</u>	<u>2.65</u>	<u>2.55</u>	<u>2.63</u>	9/3/09	RB
	C) FUNCTION							9/3/09	RB
690	PACK							9-4-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



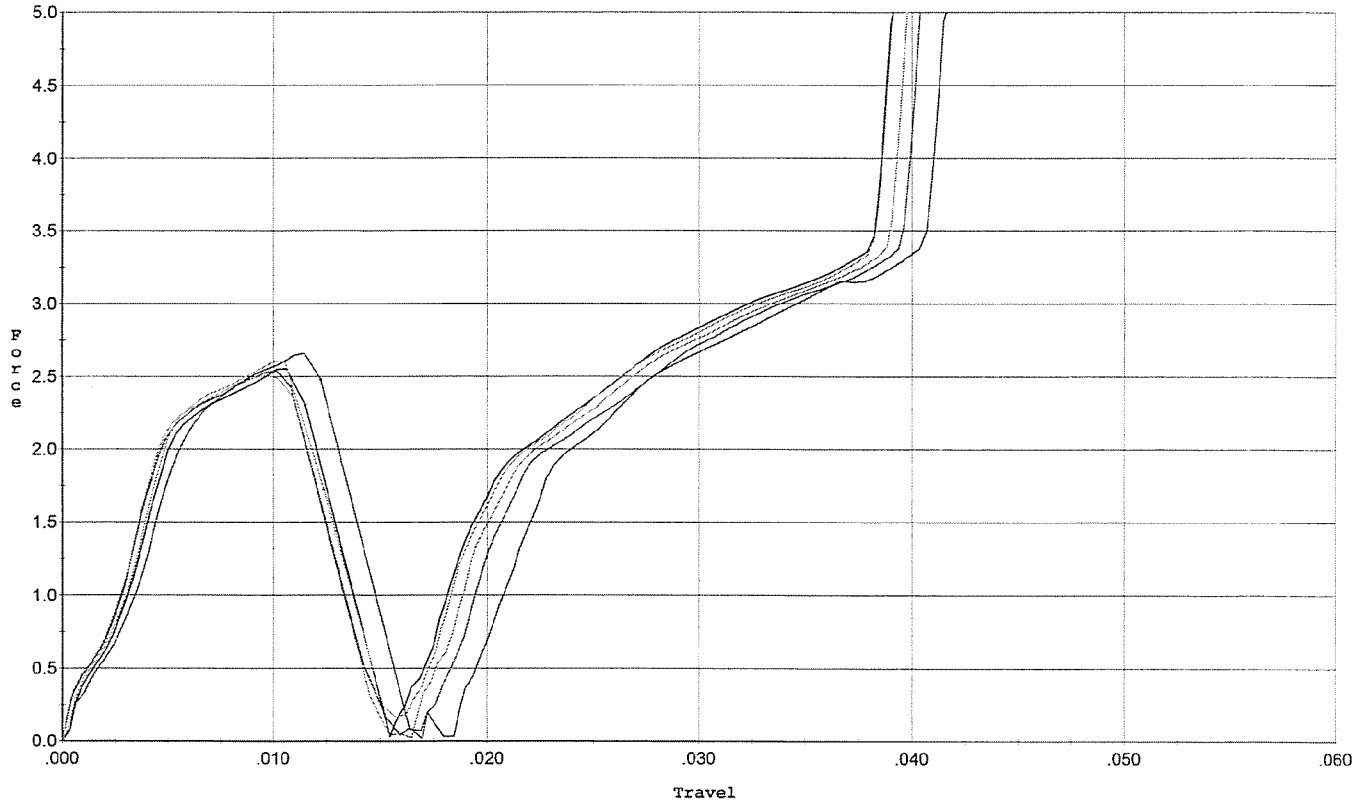
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.416	0.011	0.00	0.030	0.017		Single Action
2	2.437	0.012	0.00	0.030	0.019		Single Action
3	2.388	0.012	0.00	0.030	0.018		Single Action
4	2.550	0.011	0.00	0.029	0.019		Single Action
5	2.309	0.011	0.00	0.030	0.016		Single Action

A.2.42

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles/- .50 lb



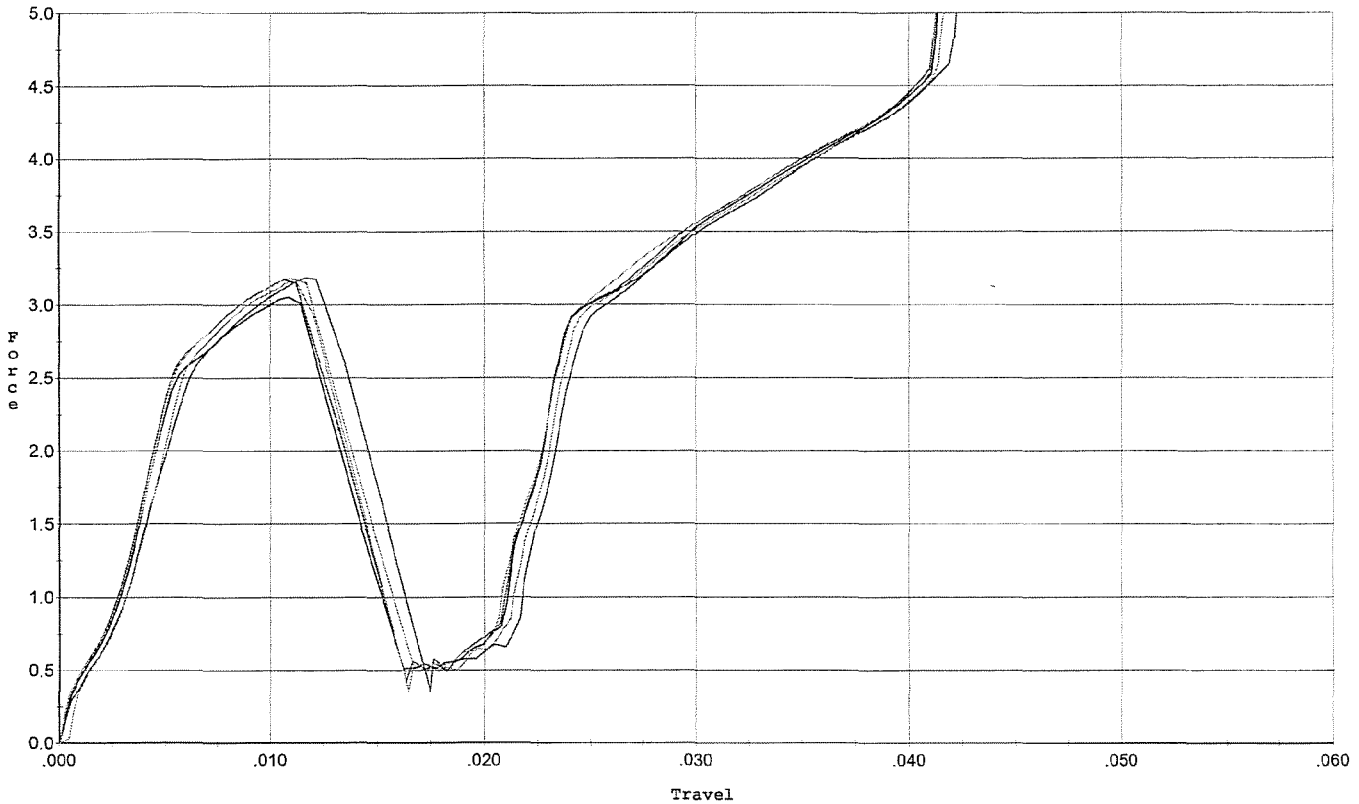
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.012	0.00	0.031	0.020		Single Action
2	2.555	0.011	0.00	0.030	0.019		Single Action
3	2.538	0.011	0.00	0.031	0.018		Single Action
4	2.606	0.012	0.00	0.030	0.020		Single Action
5	2.507	0.011	0.00	0.031	0.018		Single Action

A-2-57

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



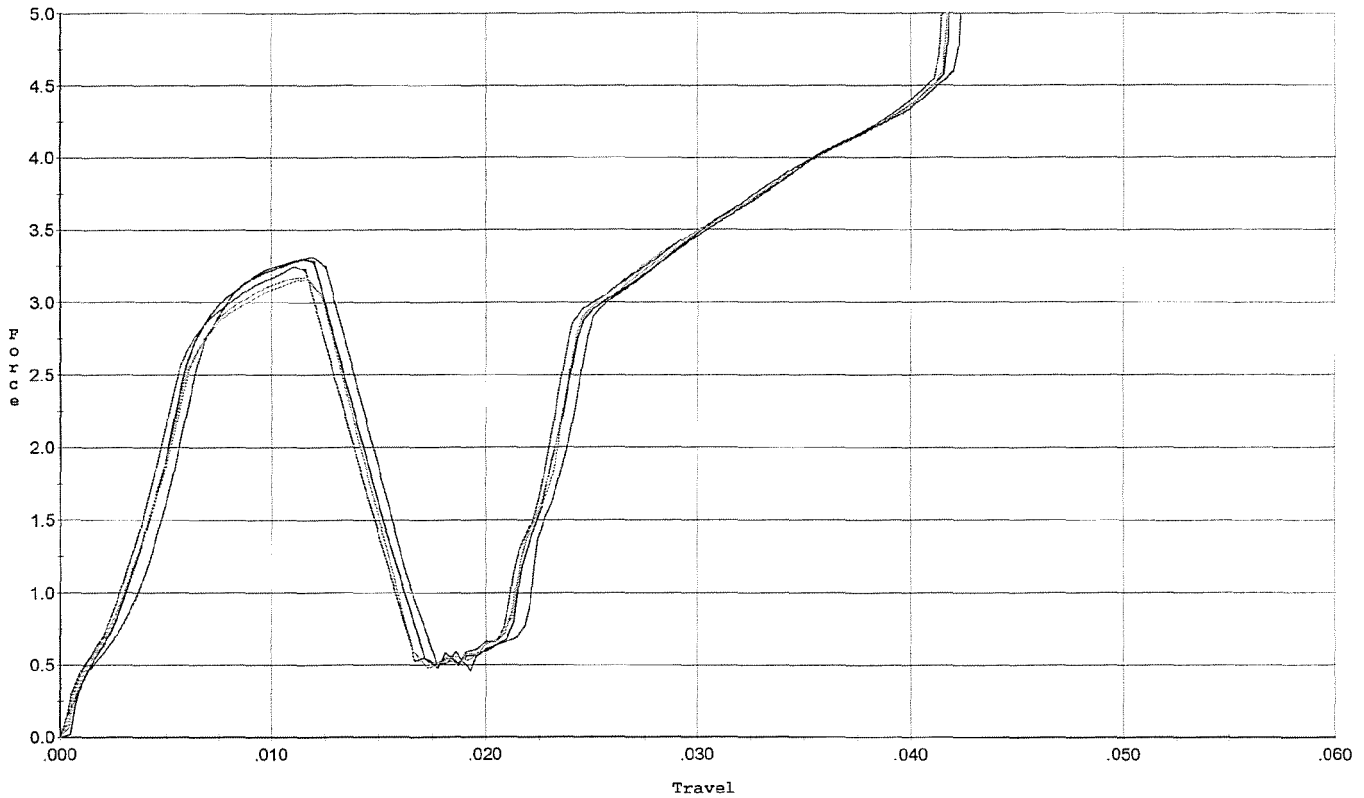
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.184	0.014	0.00	0.029	0.027		Single Action
2	3.055	0.011	0.00	0.030	0.022		Single Action
3	3.174	0.013	0.00	0.029	0.026		Single Action
4	3.180	0.012	0.00	0.029	0.024		Single Action
5	3.174	0.012	0.00	0.030	0.023		Single Action

A3.15

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



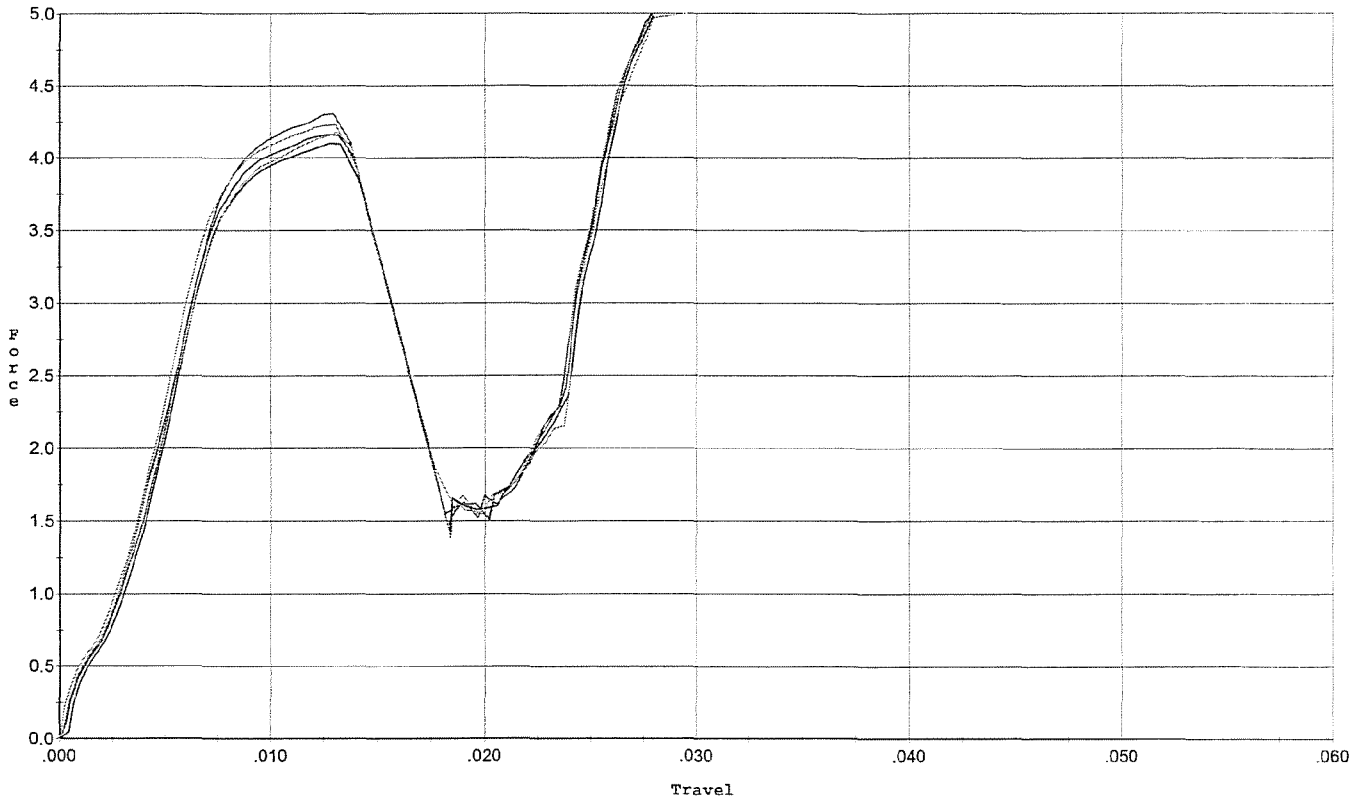
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.312	0.013	0.00	0.029	0.025		Single Action
2	3.298	0.012	0.00	0.029	0.024		Single Action
3	3.247	0.012	0.00	0.029	0.023		Single Action
4	3.155	0.012	0.00	0.029	0.024		Single Action
5	3.175	0.012	0.00	0.029	0.024		Single Action

A-3-23

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



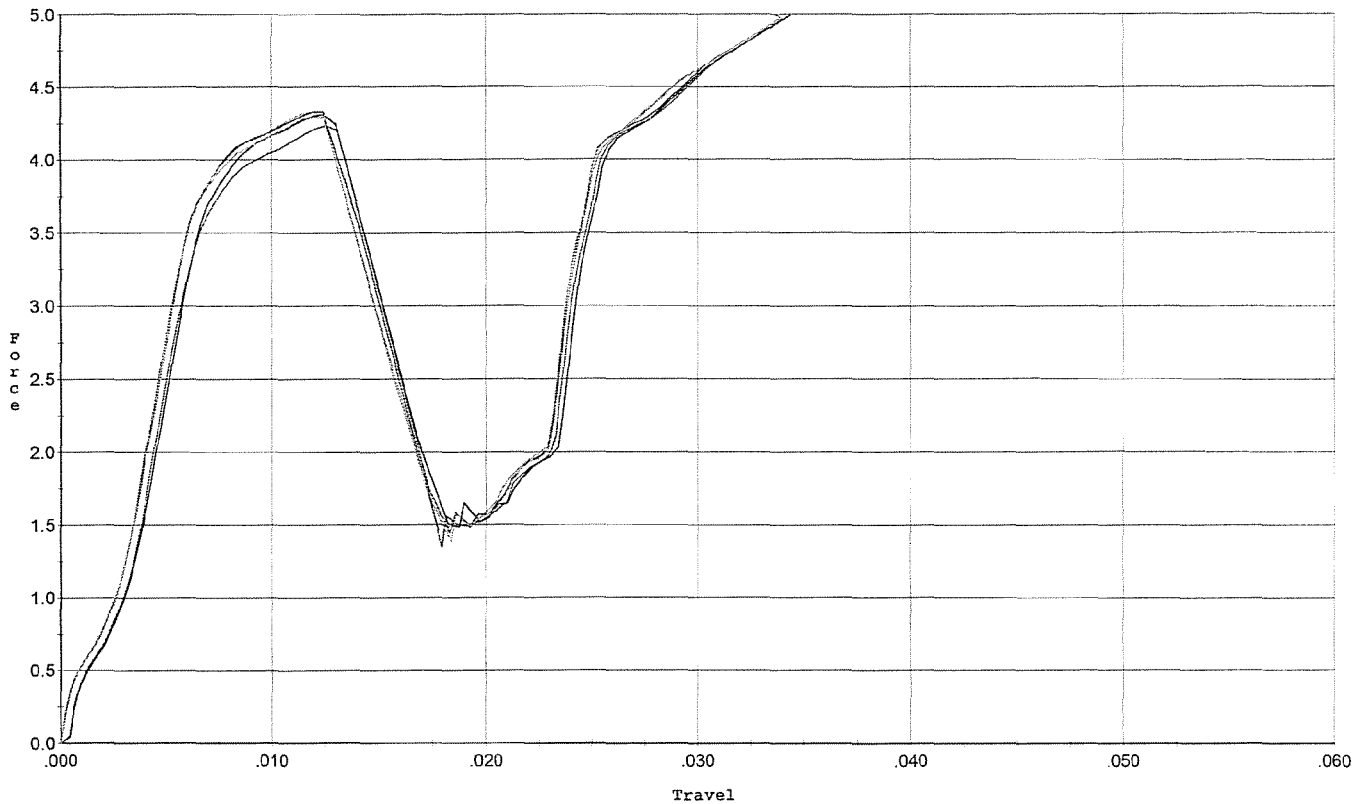
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.014	0.00	0.013	0.036		Single Action
2	4.100	0.014	0.00	0.013	0.036		Single Action
3	4.307	0.014	0.00	0.012	0.036		Single Action
4	4.177	0.014	0.00	0.013	0.035		Single Action
5	4.228	0.014	0.00	0.013	0.037		Single Action

A-4.19

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



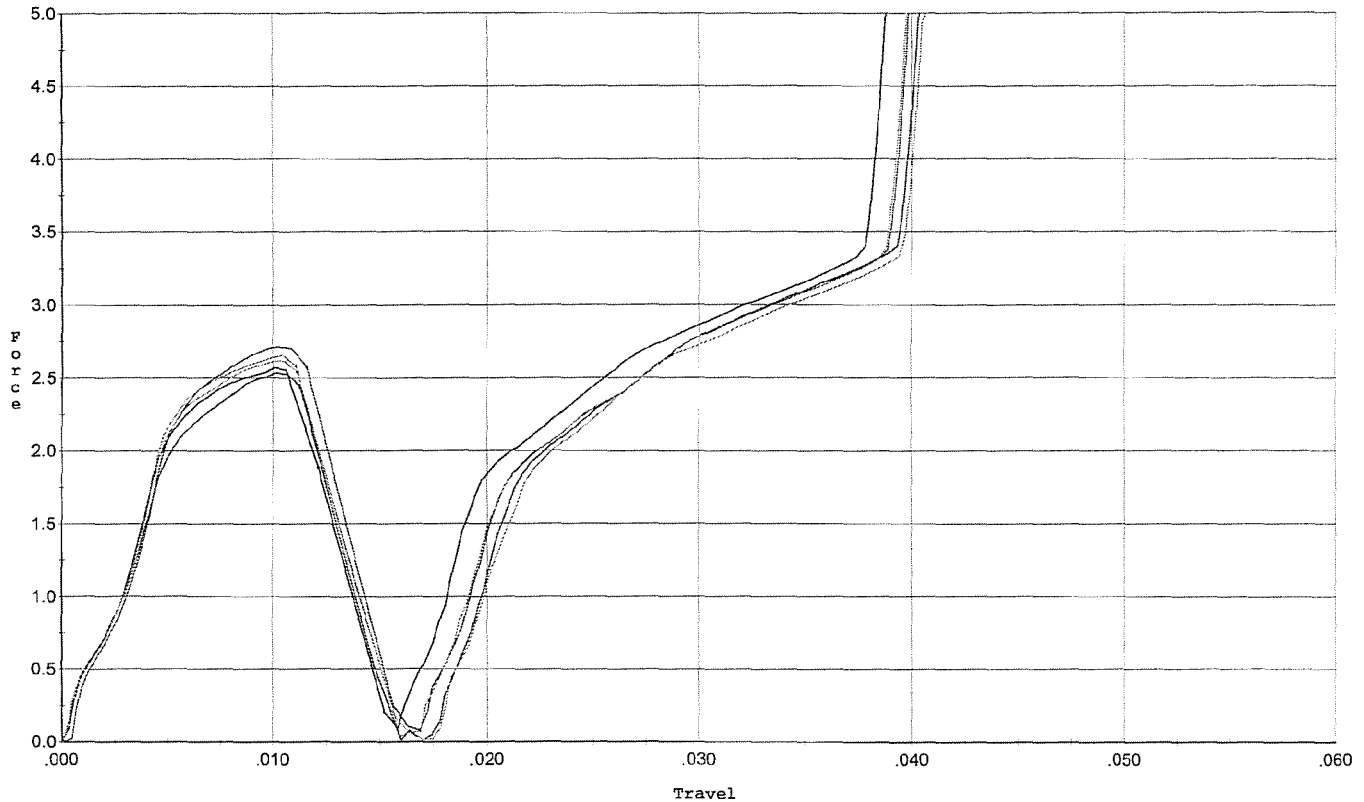
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.328	0.014	0.00	0.025	0.038		Single Action
2	4.309	0.013	0.00	0.026	0.034		Single Action
3	4.233	0.013	0.00	0.026	0.034		Single Action
4	4.293	0.012	0.00	0.026	0.033		Single Action
5	4.326	0.012	0.00	0.026	0.033		Single Action

A-4.29

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



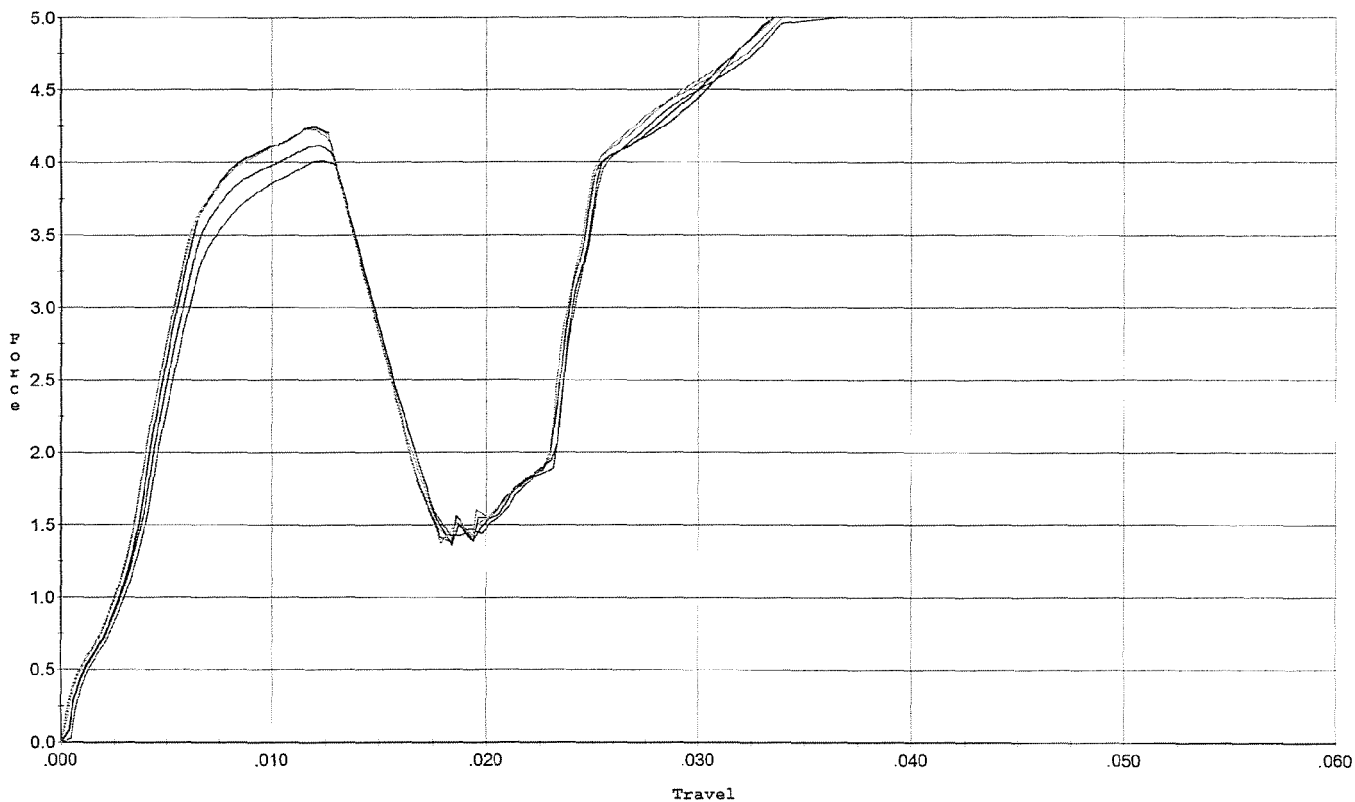
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.011	0.00	0.031	0.019		Single Action
2	2.570	0.012	0.00	0.029	0.020		Single Action
3	2.713	0.012	0.00	0.030	0.020		Single Action
4	2.616	0.011	0.00	0.031	0.019		Single Action
5	2.654	0.011	0.00	0.030	0.019		Single Action

A-2.61

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.013	0.00	0.026	0.032		Single Action
2	4.245	0.013	0.00	0.026	0.033		Single Action
3	4.009	0.013	0.00	0.026	0.032		Single Action
4	4.234	0.013	0.00	0.026	0.033		Single Action
5	4.230	0.013	0.00	0.026	0.033		Single Action

A-4.16