

66875790

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



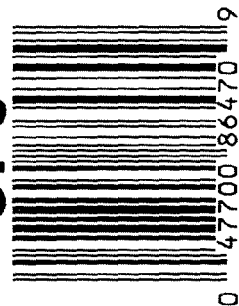
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875790

UPC



BM FORM

GUN SERIAL #

G 6875790

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE		8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RTZ
480	MAGNAFLUX BBL ACTION		8/19/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

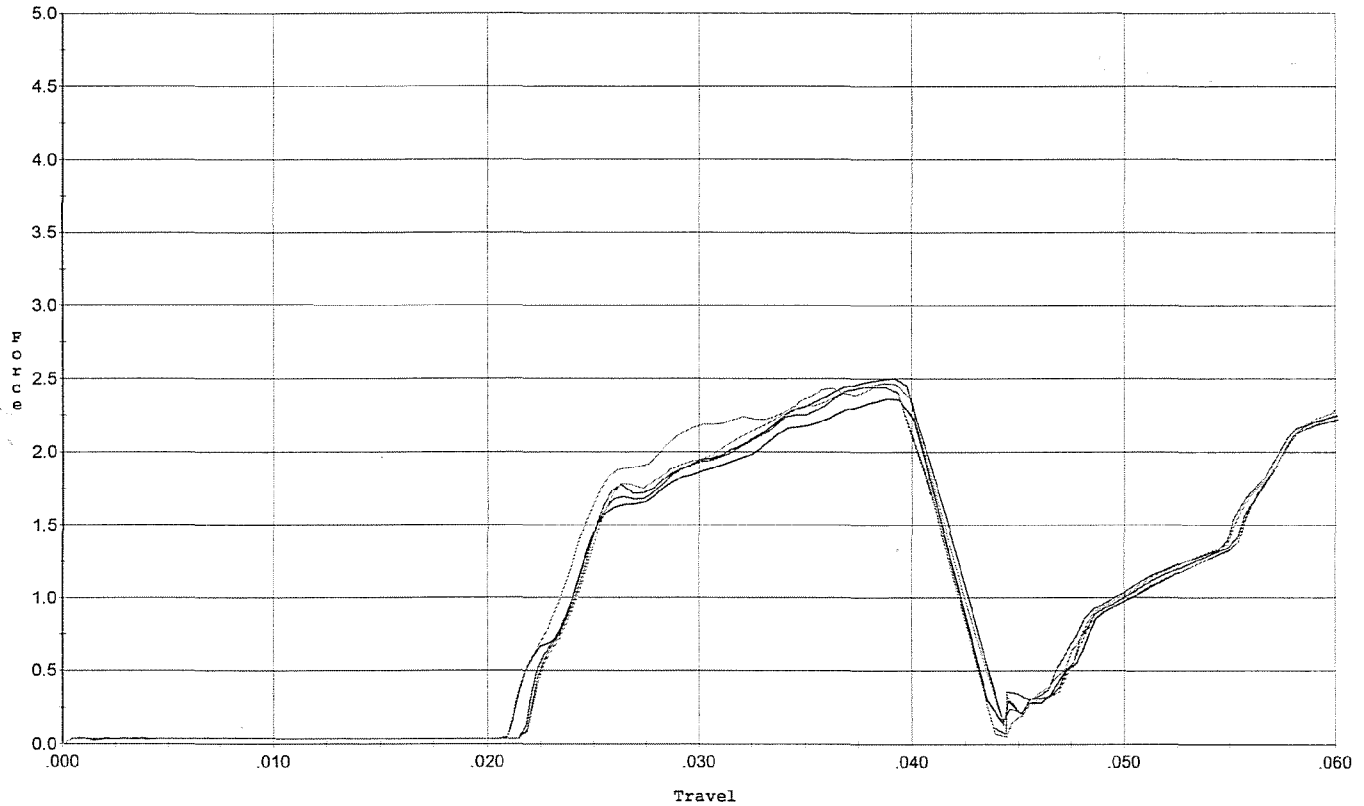
560	BARBER - M24 0081613 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/8/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/8/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9/8/09	RB
	J) ASSEMBLE STOCK			9-4-09	2 J.D.
	K) ASSEMBLE SWIVEL STUDS			9/8/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-09	J.P.D.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-4-09	RP
670	FINAL INSPECTION A) HEADSPACE			9/8/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.29</u> <u>2.52</u> <u>2.52</u> <u>2.56</u>	9/8/09	RR
	C) FUNCTION			9/8/09	RR
690	PACK			9-9-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



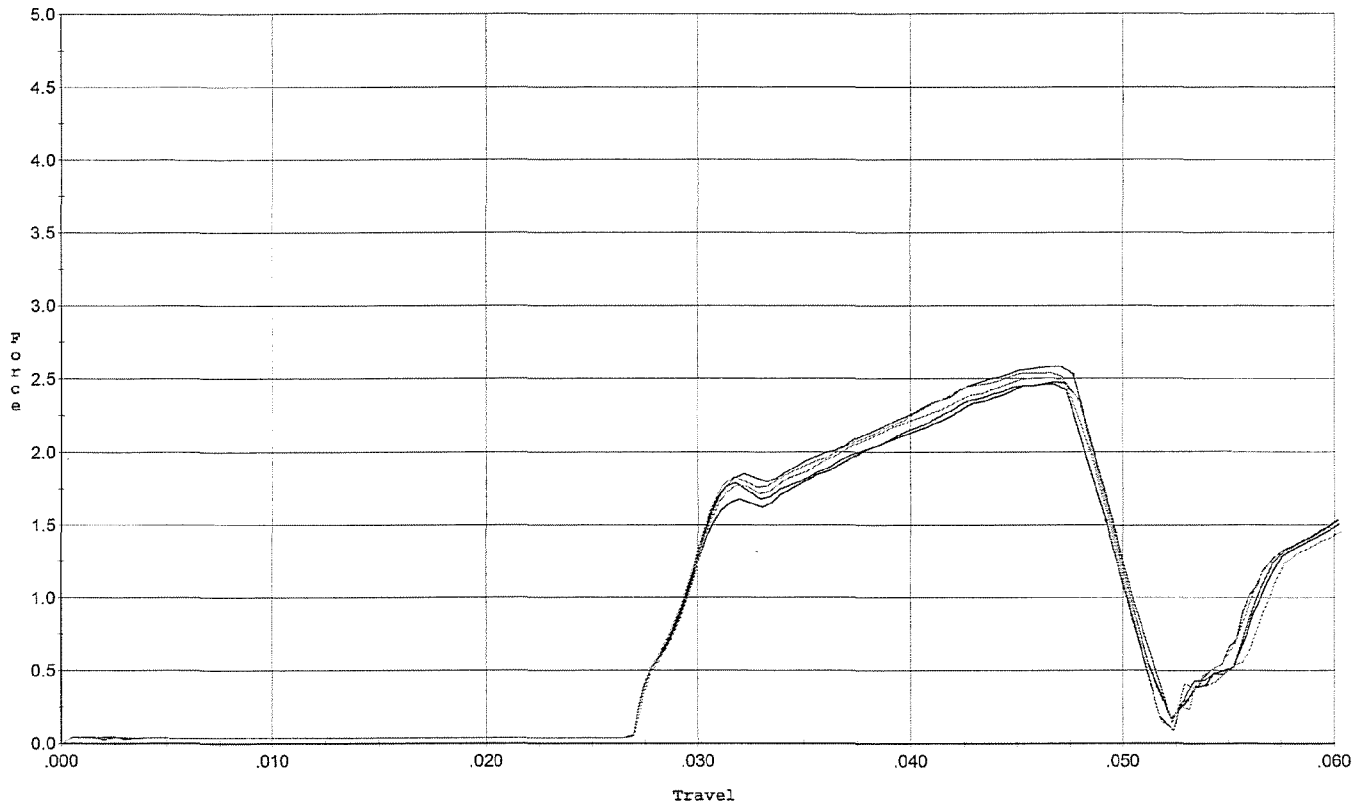
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.042	0.022	0.028	0.038		Set Trigger
2	2.365	0.040	0.021	0.029	0.035		Set Trigger
3	2.443	0.041	0.022	0.028	0.036		Set Trigger
4	2.468	0.040	0.022	0.029	0.036		Set Trigger
5	2.443	0.041	0.021	0.028	0.039		Set Trigger

A. 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



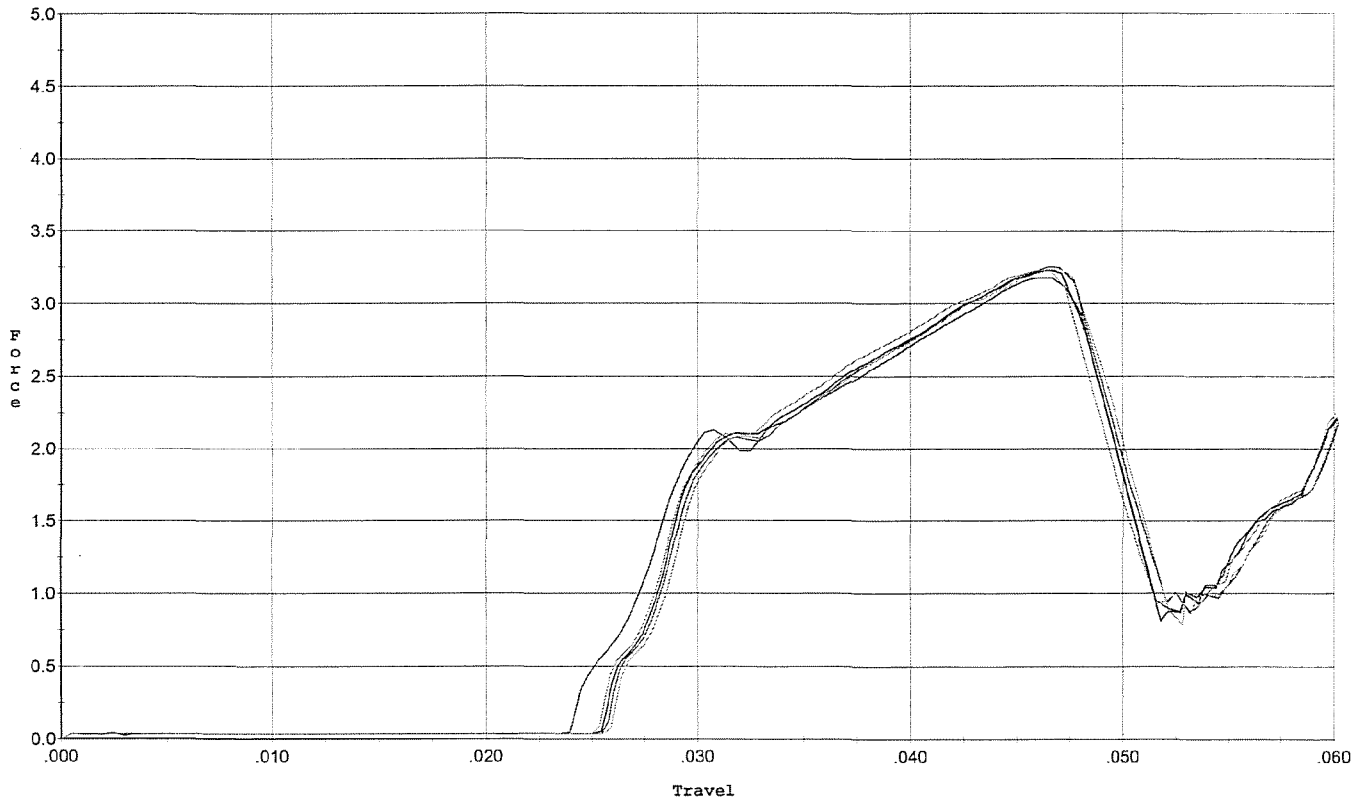
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.049	0.027	0.030	0.043		Set Trigger
2	2.474	0.048	0.027	0.030	0.041		Set Trigger
3	2.585	0.048	0.027	0.030	0.043		Set Trigger
4	2.504	0.048	0.027	0.030	0.042		Set Trigger
5	2.539	0.048	0.027	0.029	0.044		Set Trigger

A 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



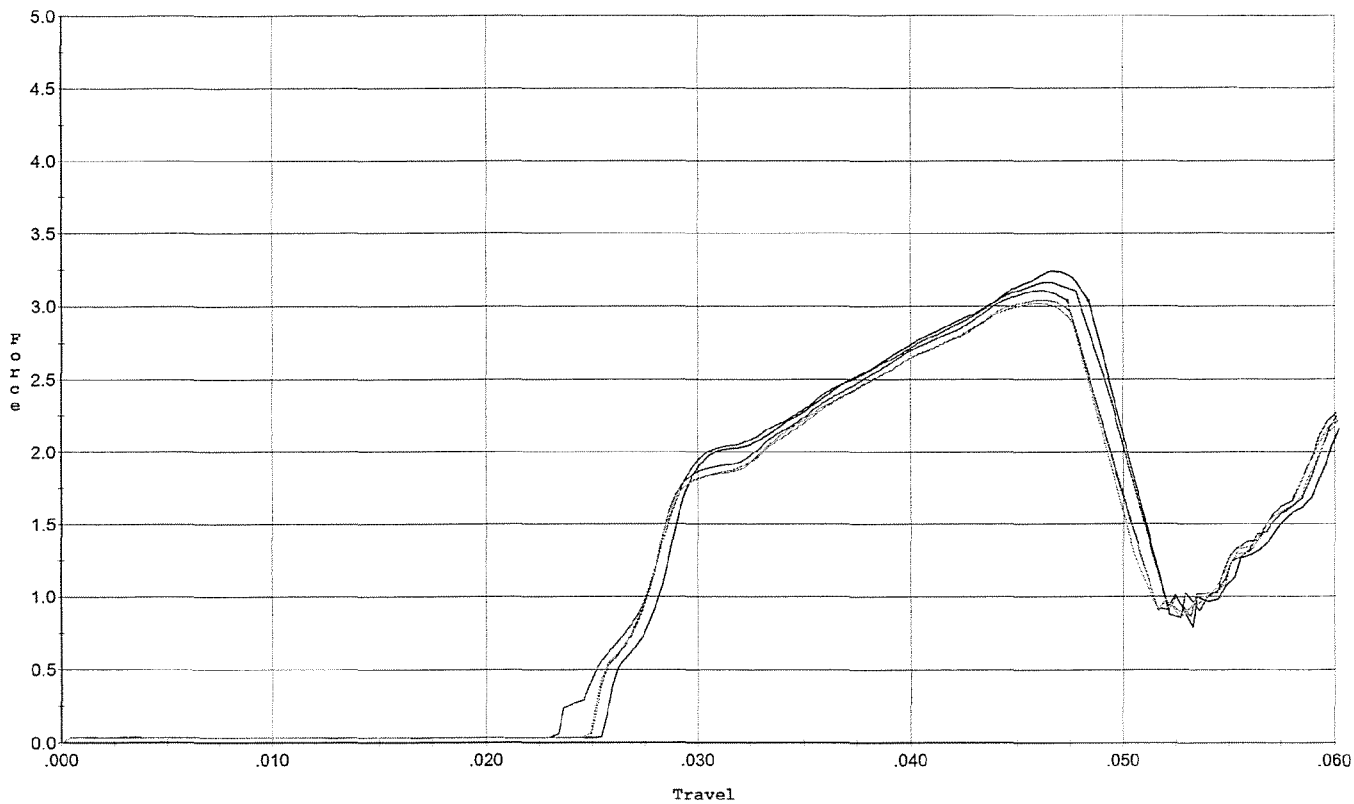
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.048	0.024	0.028	0.056		Set Trigger
2	3.230	0.048	0.026	0.028	0.055		Set Trigger
3	3.250	0.048	0.026	0.028	0.054		Set Trigger
4	3.234	0.049	0.026	0.028	0.056		Set Trigger
5	3.229	0.047	0.025	0.028	0.054		Set Trigger

17.3.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



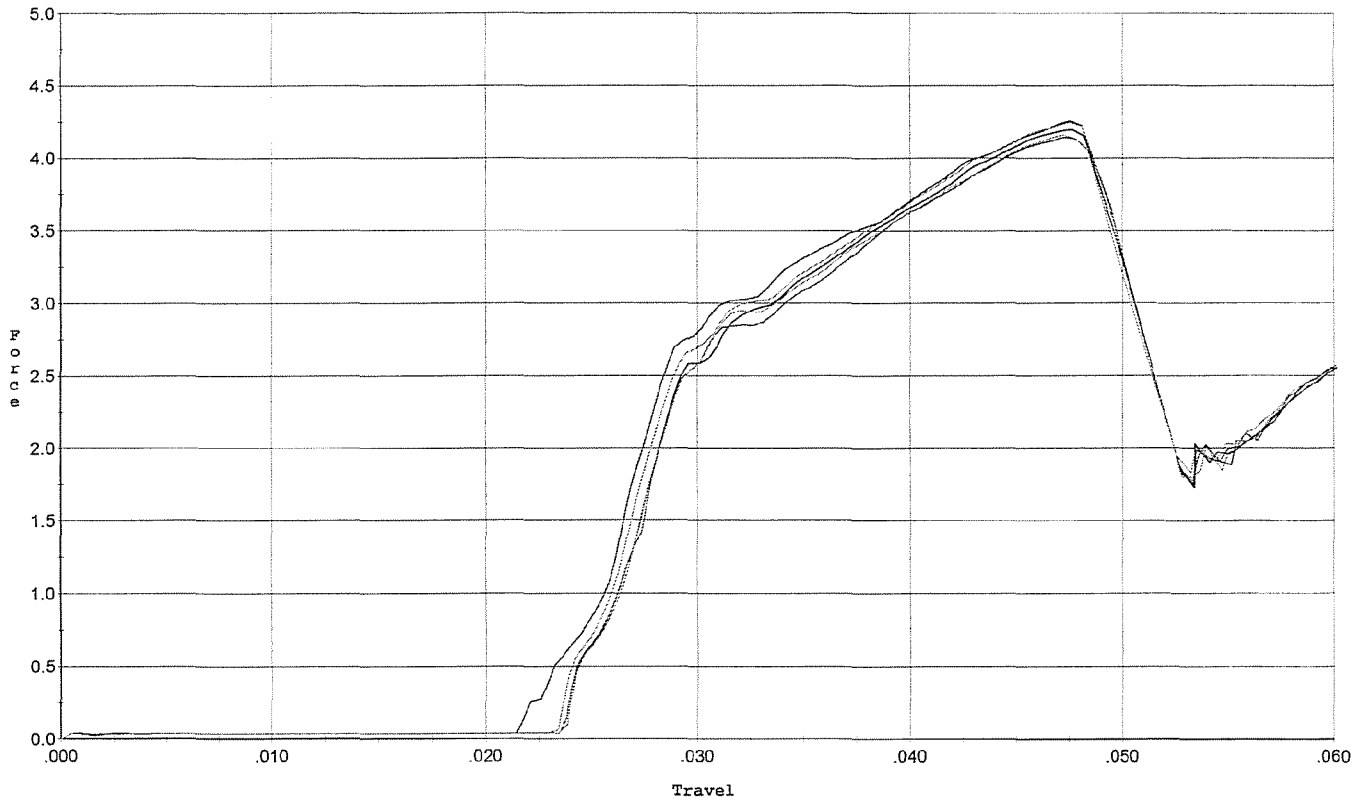
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.049	0.024	0.028	0.058		Set Trigger
2	3.239	0.048	0.026	0.028	0.056		Set Trigger
3	3.109	0.047	0.025	0.028	0.053		Set Trigger
4	3.023	0.048	0.025	0.028	0.052		Set Trigger
5	3.042	0.047	0.025	0.028	0.052		Set Trigger

A3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



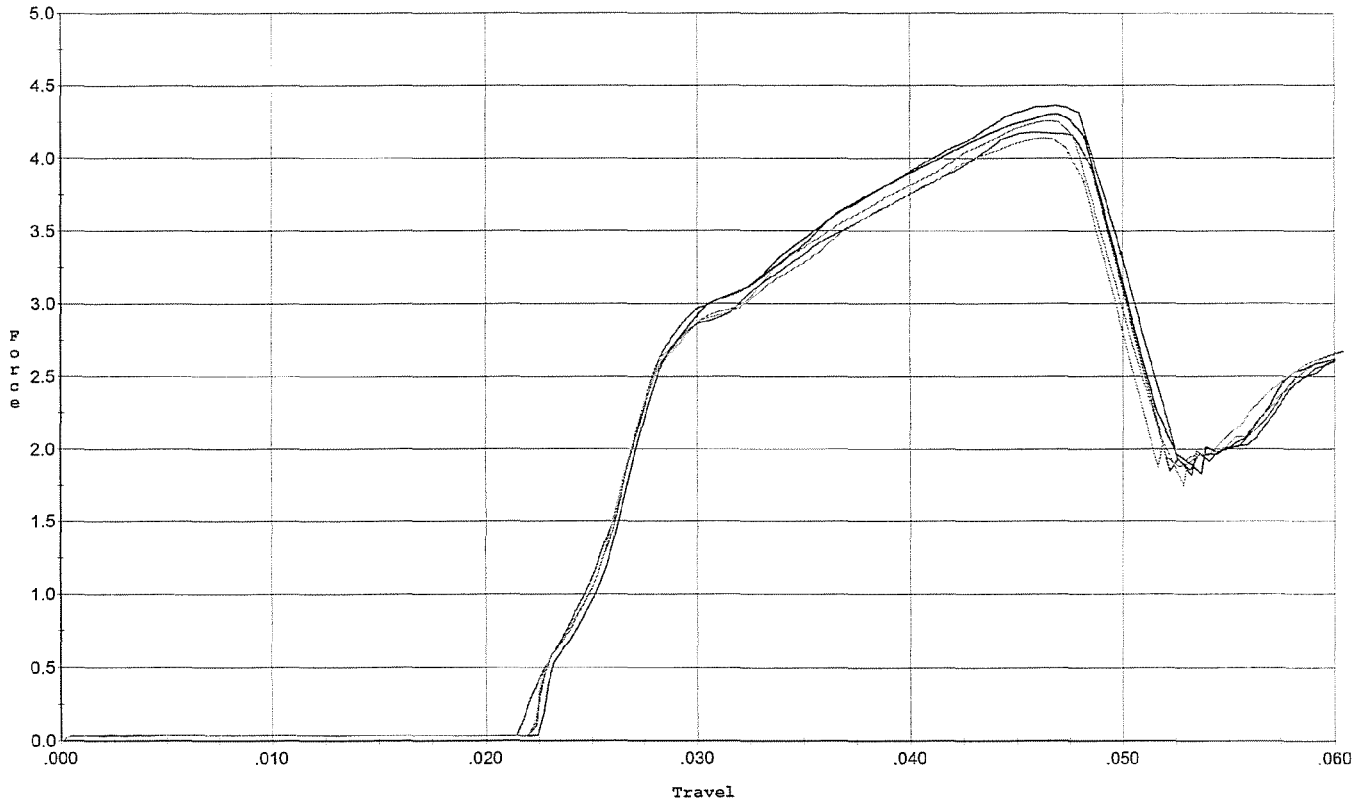
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.256	0.050	0.022	0.025	0.085		Set Trigger
2	4.199	0.050	0.024	0.025	0.081		Set Trigger
3	4.142	0.050	0.024	0.025	0.080		Set Trigger
4	4.158	0.048	0.024	0.026	0.078		Set Trigger
5	4.245	0.049	0.024	0.025	0.082		Set Trigger

4.420

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs iafter 20 cycles/- 1.0 lb



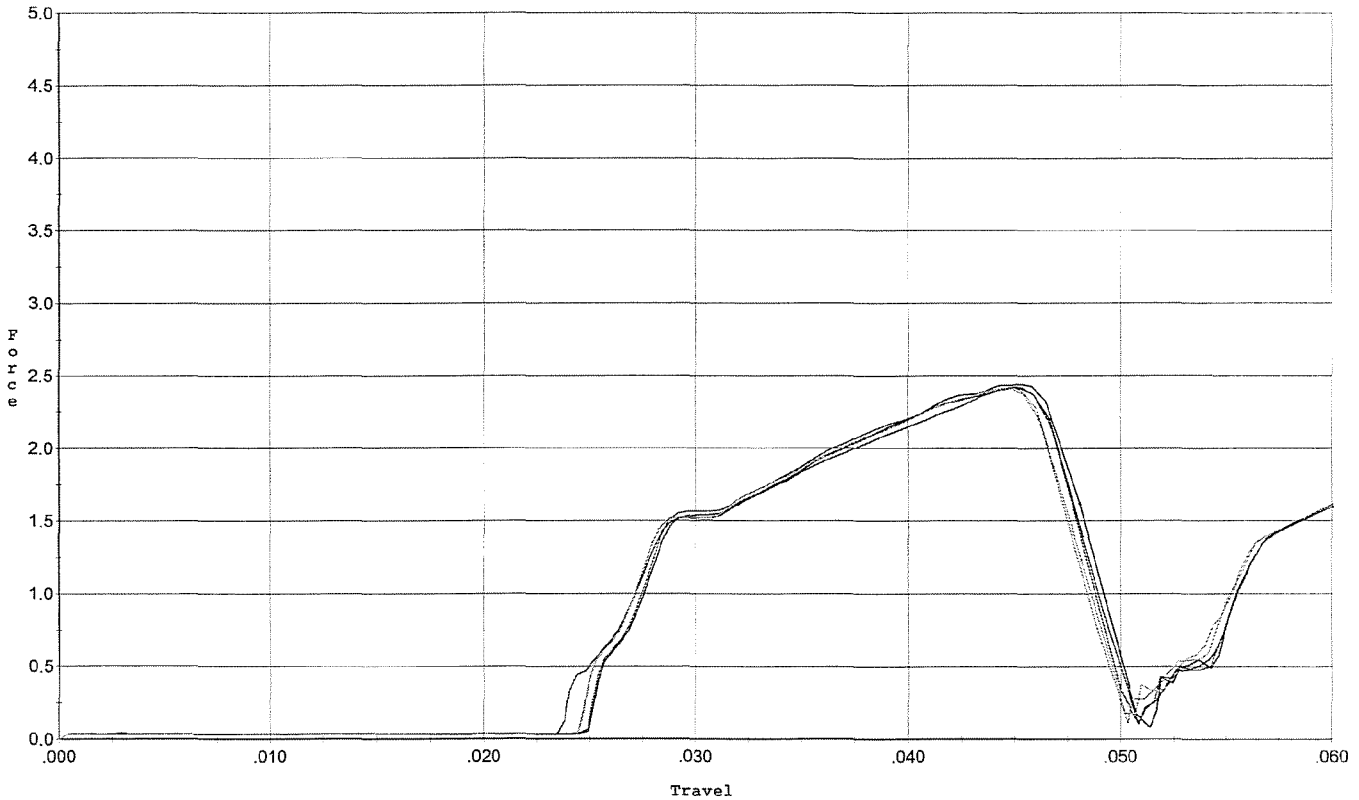
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.050	0.022	0.025	0.089		Set Trigger
2	4.304	0.048	0.023	0.025	0.084		Set Trigger
3	4.177	0.049	0.022	0.025	0.083		Set Trigger
4	4.141	0.048	0.022	0.025	0.081		Set Trigger
5	4.258	0.048	0.022	0.025	0.082		Set Trigger

A 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



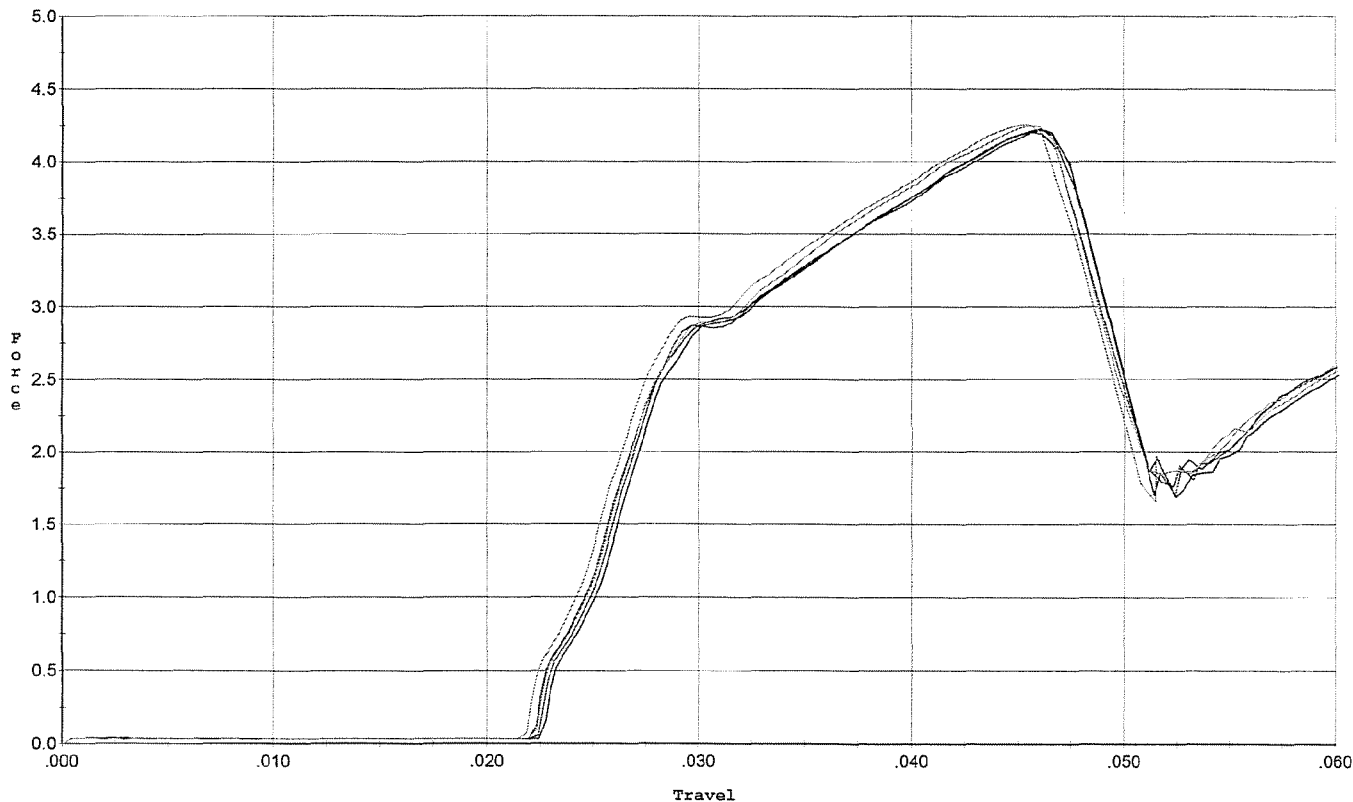
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.419	0.047	0.024	0.030	0.042		Set Trigger
2	2.443	0.048	0.025	0.029	0.043		Set Trigger
3	2.411	0.047	0.025	0.030	0.042		Set Trigger
4	2.413	0.048	0.025	0.030	0.043		Set Trigger
5	2.407	0.046	0.025	0.030	0.041		Set Trigger

A.2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.048	0.023	0.026	0.079		Set Trigger
2	4.226	0.047	0.023	0.026	0.078		Set Trigger
3	4.203	0.047	0.022	0.025	0.077		Set Trigger
4	4.251	0.047	0.022	0.025	0.078		Set Trigger
5	4.258	0.048	0.022	0.025	0.081		Set Trigger

A 4.23