

66875792

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



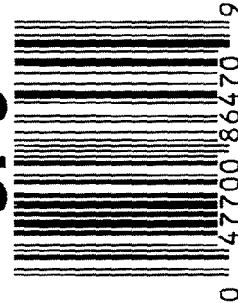
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875792

UPC



BM FORM

GUN SERIAL #

G6875792

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	RPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	RPD
470	DIS-ASSEMBLE ACTION		8-28-09	RPD
472	SERIALIZE BOLT HANDLE		8-31-09	RTC
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	HP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-09	J.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

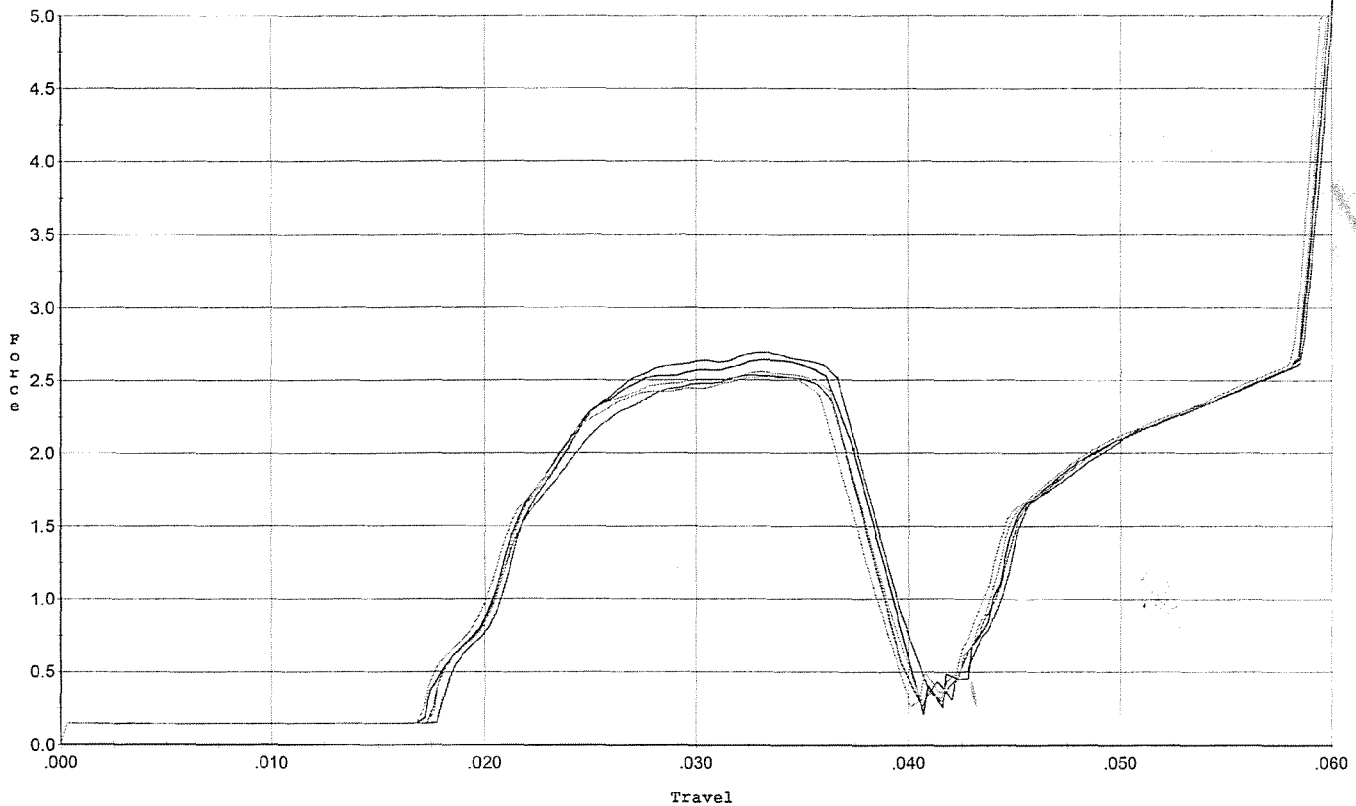
560	BARBER - M24 0081637 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/30/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/30/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9/30/09	RB		
	J) ASSEMBLE STOCK					9-15-09	X.N.		
	K) ASSEMBLE SWIVEL STUDS					9/30/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-29-09	TL		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/29/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/30/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u>	<u>2.34</u>	<u>2.31</u>	<u>2.37</u>	<u>2.37</u>	9-30-09	TL
	C) FUNCTION							9/30/09	RB
690	PACK							10/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



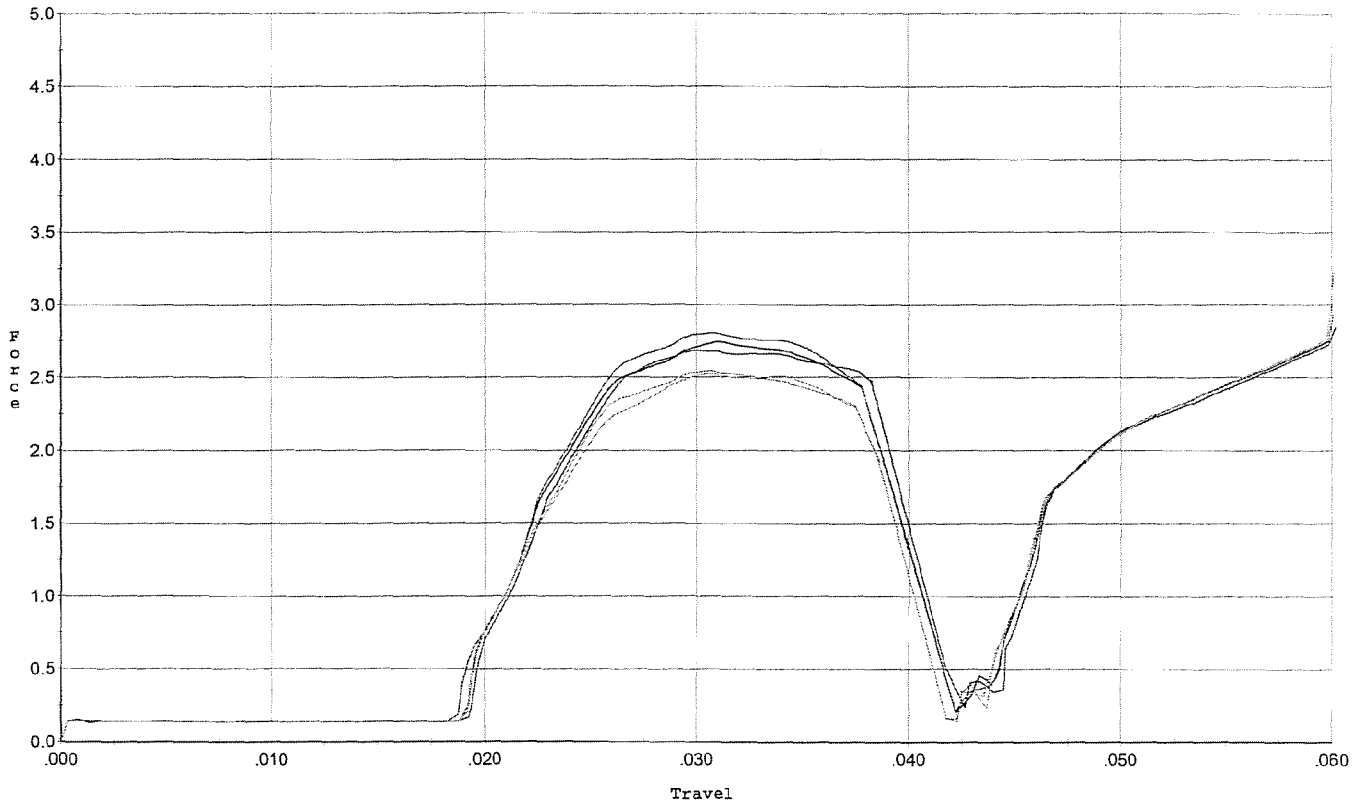
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.693	0.037	0.018	0.026	0.043		Set Trigger
2	2.639	0.037	0.017	0.025	0.044		Set Trigger
3	2.538	0.036	0.018	0.026	0.041		Set Trigger
4	2.560	0.036	0.018	0.026	0.041		Set Trigger
5	2.524	0.036	0.017	0.026	0.040		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



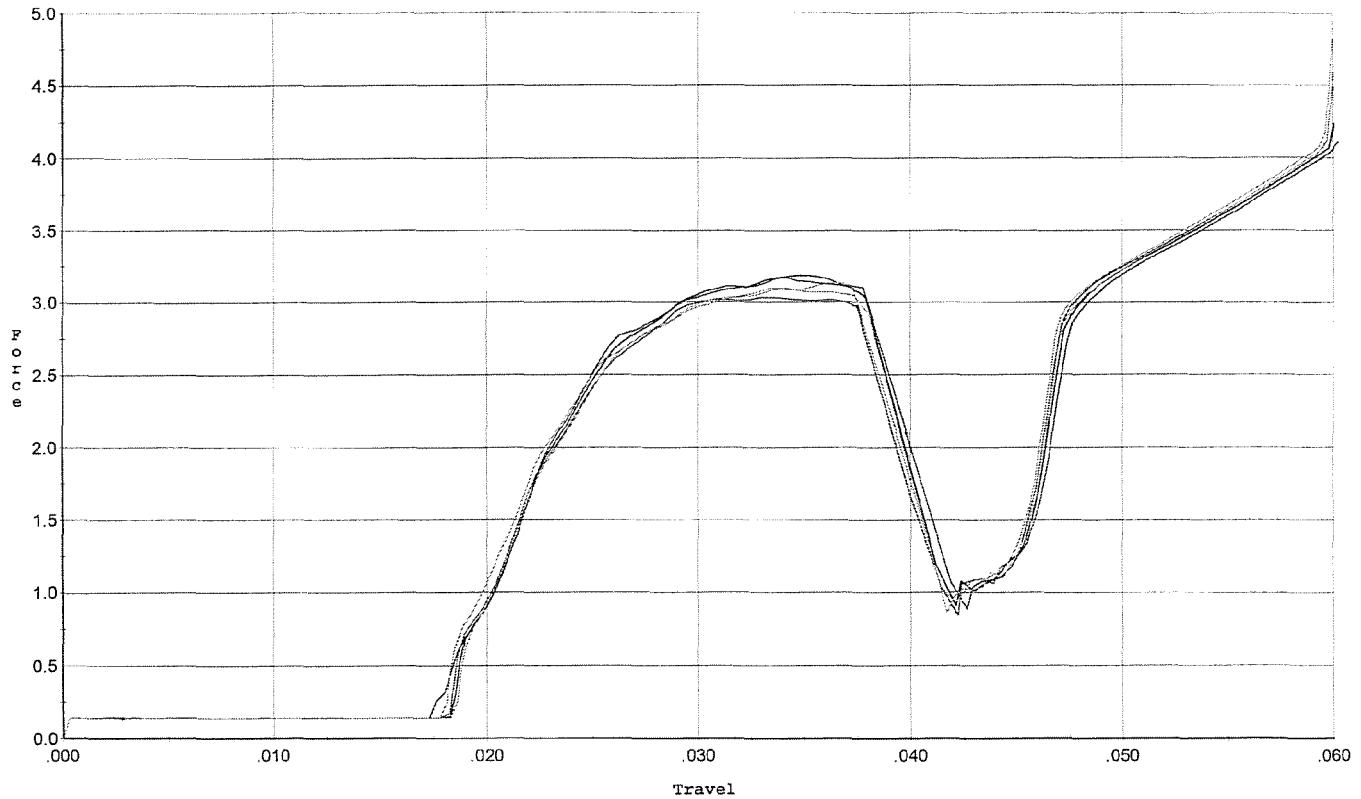
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.686	0.038	0.019	0.026	0.045		Set Trigger
2	2.739	0.040	0.019	0.025	0.048		Set Trigger
3	2.804	0.040	0.019	0.025	0.049		Set Trigger
4	2.526	0.039	0.019	0.026	0.043		Set Trigger
5	2.543	0.039	0.019	0.026	0.043		Set Trigger

A 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



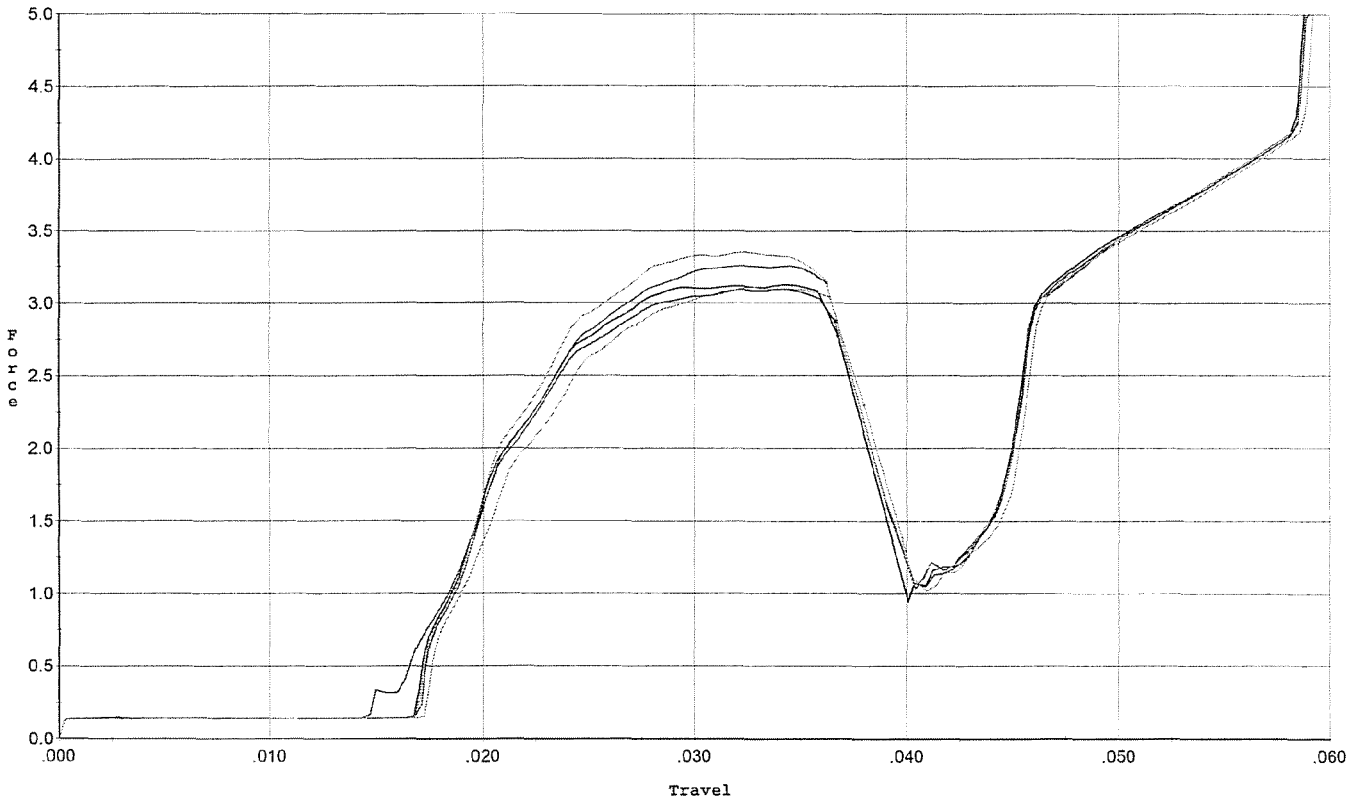
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.173	0.040	0.018	0.024	0.056		Set Trigger
2	3.185	0.038	0.019	0.024	0.053		Set Trigger
3	3.034	0.037	0.018	0.024	0.050		Set Trigger
4	3.096	0.038	0.019	0.024	0.052		Set Trigger
5	3.136	0.039	0.018	0.024	0.054		Set Trigger

A-3-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



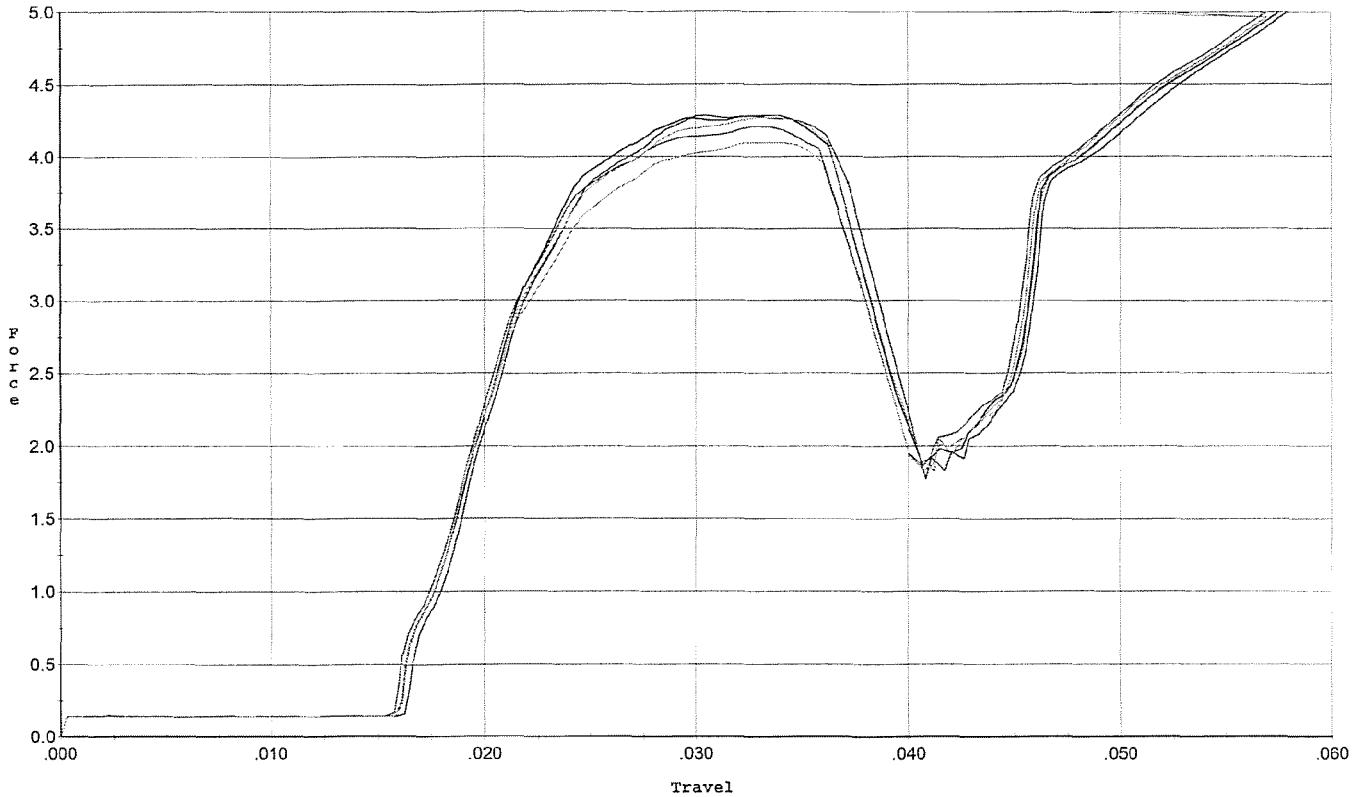
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.037	0.015	0.024	0.053		Set Trigger
2	3.126	0.037	0.017	0.024	0.053		Set Trigger
3	3.256	0.036	0.017	0.024	0.053		Set Trigger
4	3.109	0.038	0.017	0.024	0.053		Set Trigger
5	3.355	0.036	0.017	0.024	0.055		Set Trigger

A 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



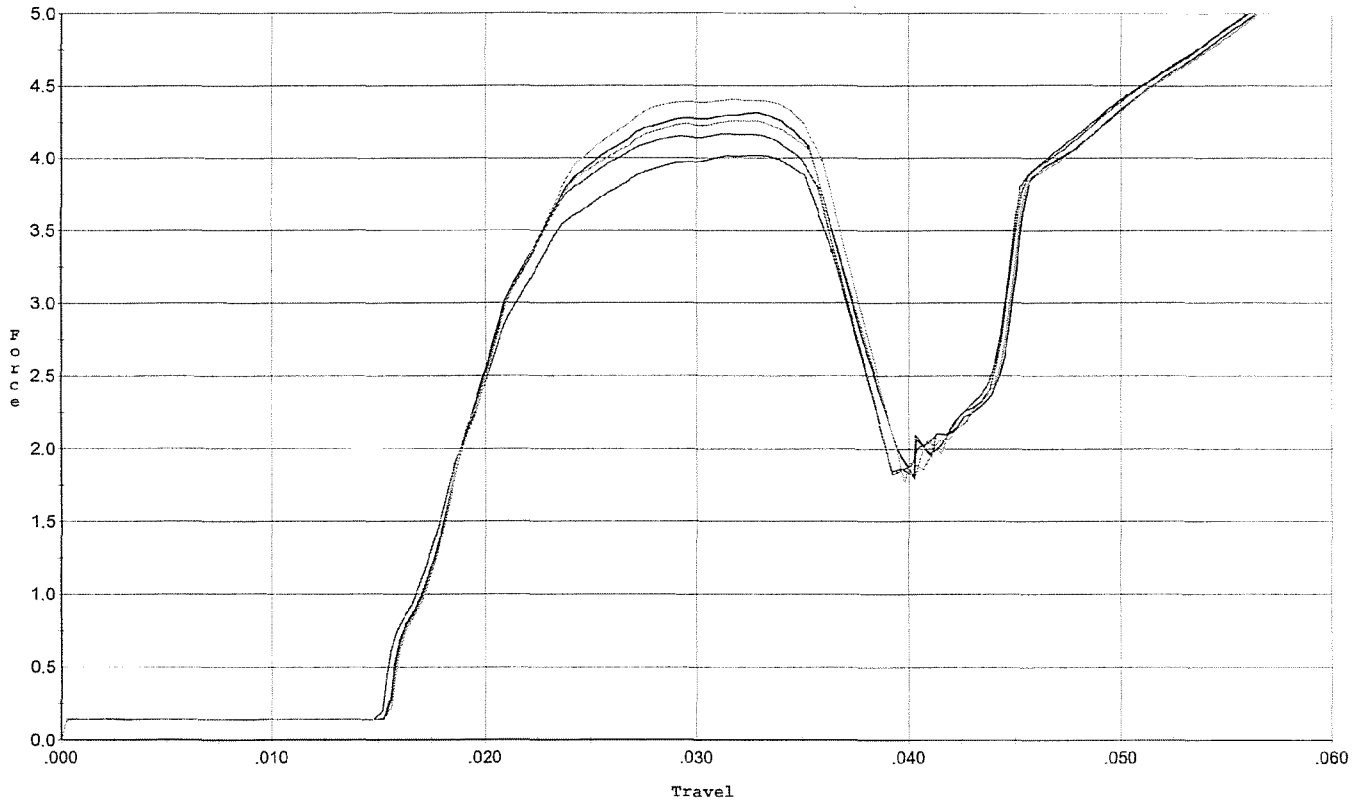
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.037	0.016	0.021	0.073		Set Trigger
2	4.285	0.036	0.016	0.021	0.072		Set Trigger
3	4.209	0.038	0.016	0.021	0.074		Set Trigger
4	4.269	0.036	0.016	0.022	0.071		Set Trigger
5	4.099	0.038	0.016	0.021	0.072		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



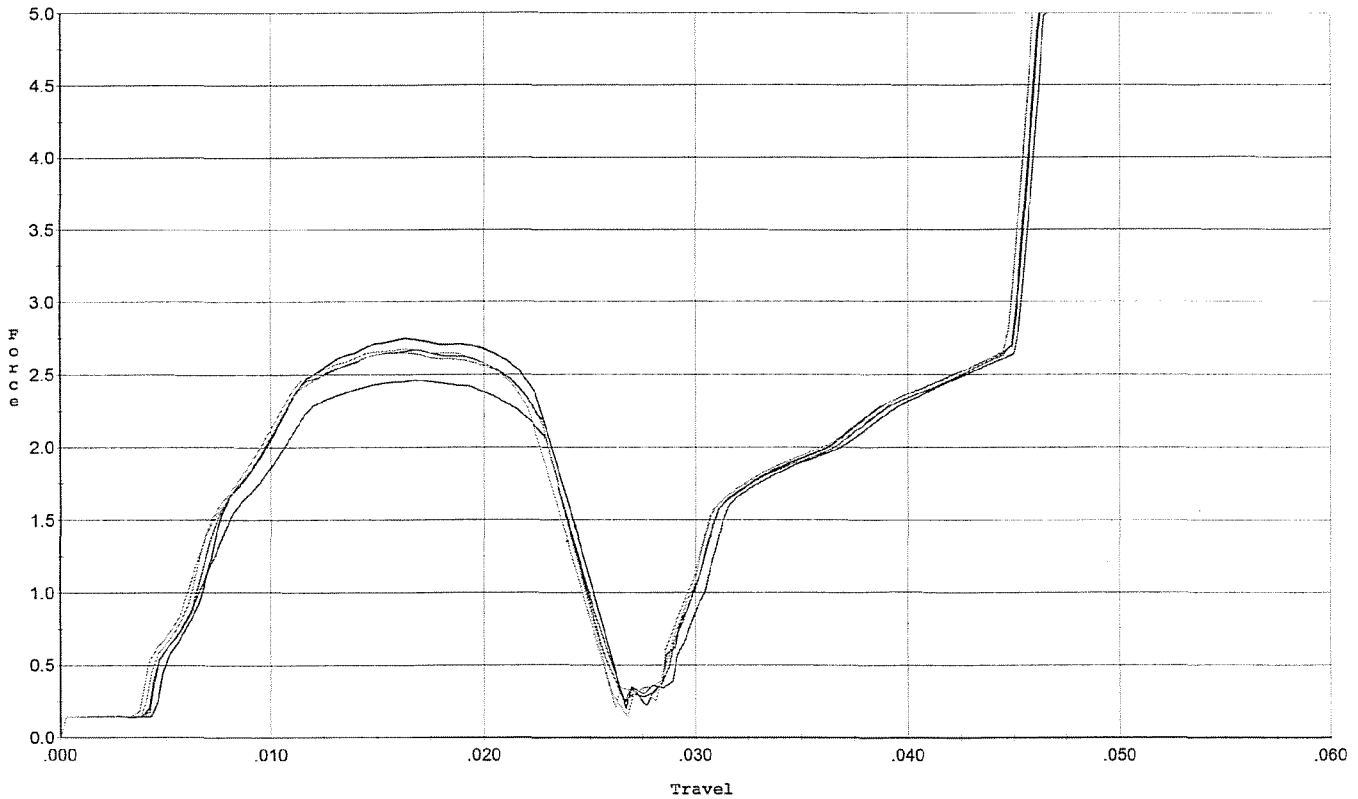
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.036	0.015	0.021	0.069		Set Trigger
2	4.315	0.035	0.016	0.021	0.070		Set Trigger
3	4.166	0.036	0.016	0.021	0.070		Set Trigger
4	4.409	0.036	0.016	0.021	0.073		Set Trigger
5	4.258	0.035	0.016	0.021	0.070		Set Trigger

A.4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



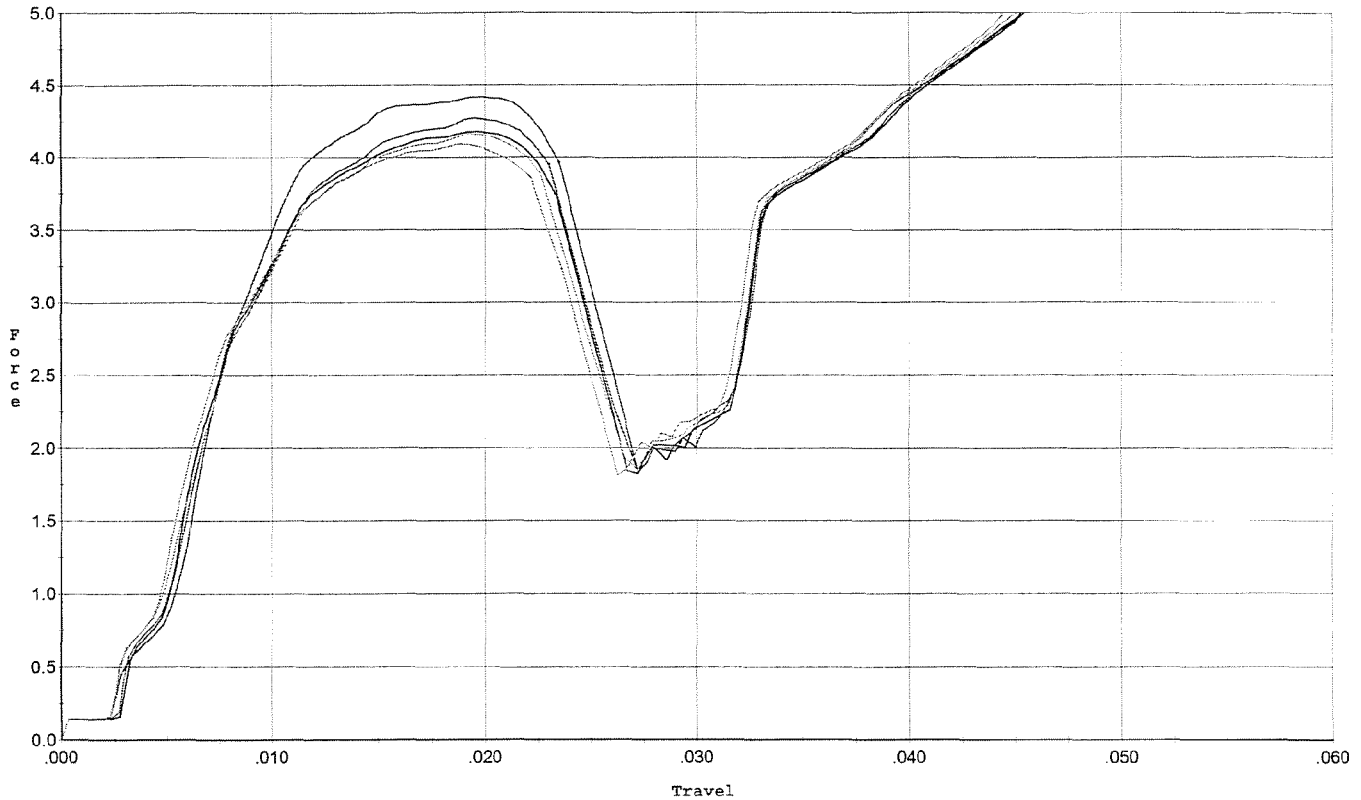
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.462	0.023	0.004	0.029	0.036		Set Trigger
2	2.751	0.024	0.005	0.029	0.042		Set Trigger
3	2.670	0.023	0.004	0.029	0.038		Set Trigger
4	2.678	0.024	0.004	0.029	0.041		Set Trigger
5	2.651	0.023	0.004	0.029	0.039		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.418	0.023	0.003	0.019	0.066		Set Trigger
2	4.177	0.023	0.003	0.020	0.063		Set Trigger
3	4.274	0.023	0.003	0.020	0.062		Set Trigger
4	4.162	0.023	0.003	0.020	0.060		Set Trigger
5	4.093	0.024	0.003	0.020	0.063		Set Trigger

A-4.22