

66875795

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

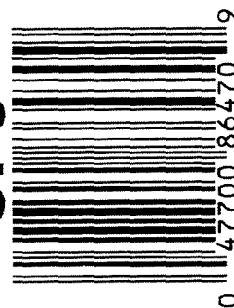
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875795

UPC



GUN SERIAL # G 6875795

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SPD
460	CHECK HEADSPACE	MAGNA FLUX	8-28-09	SPD
470	DIS-ASSEMBLE ACTION		8-28-09	SPD
472	SERIALIZE BOLT HANDLE		8-31-09	RIZ
480	MAGNAFLUX BBL ACTION		9/2/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

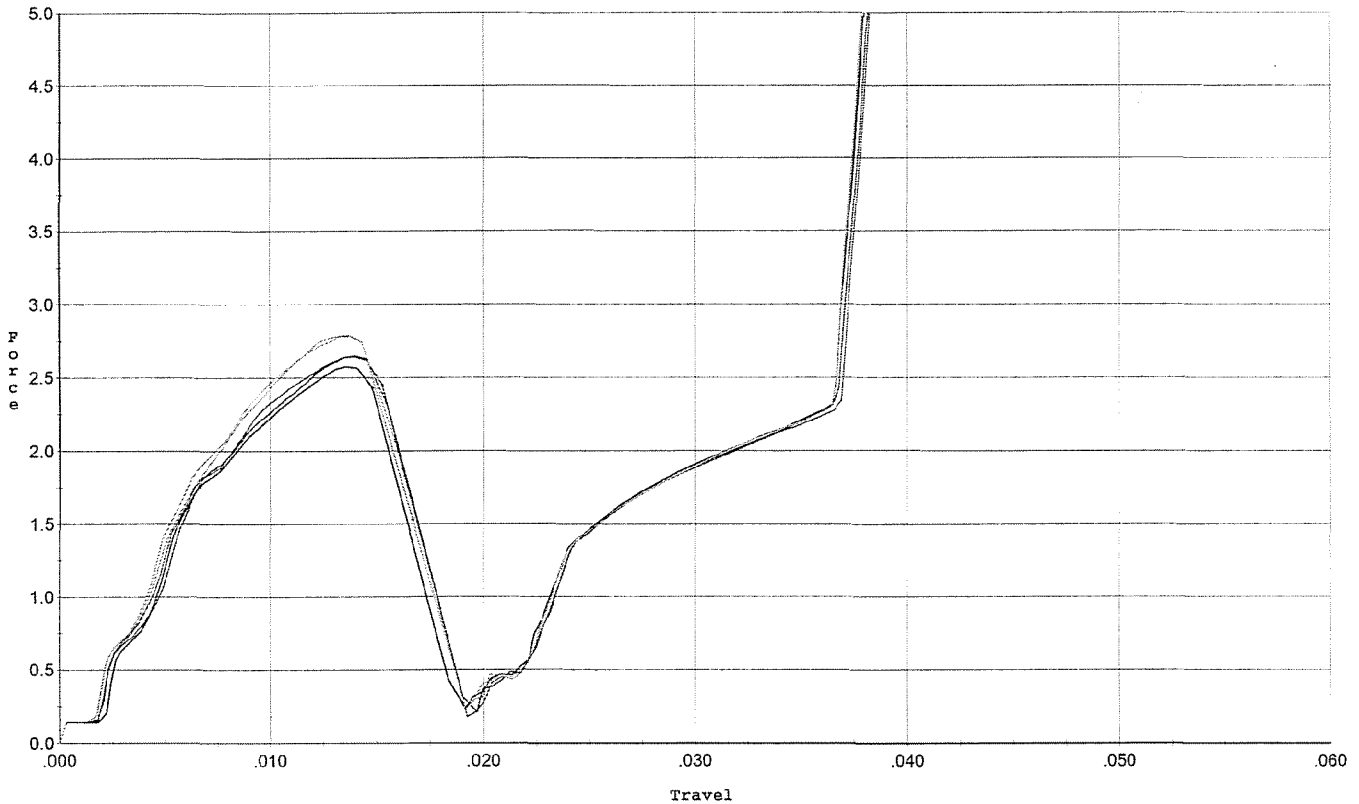
560	BARBER - M24 0081649 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/30/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/30/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	9/30/09	RB		
	J) ASSEMBLE STOCK					9-15-09	2.91		
	K) ASSEMBLE SWIVEL STUDS					9/30/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-29-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-29-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/30/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u>	<u>2.69</u>	<u>2.70</u>	<u>2.77</u>	<u>2.80</u>	9-30-09	TL
	C) FUNCTION					9/30/09	RB		
690	PACK					10/6/09	Fry		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



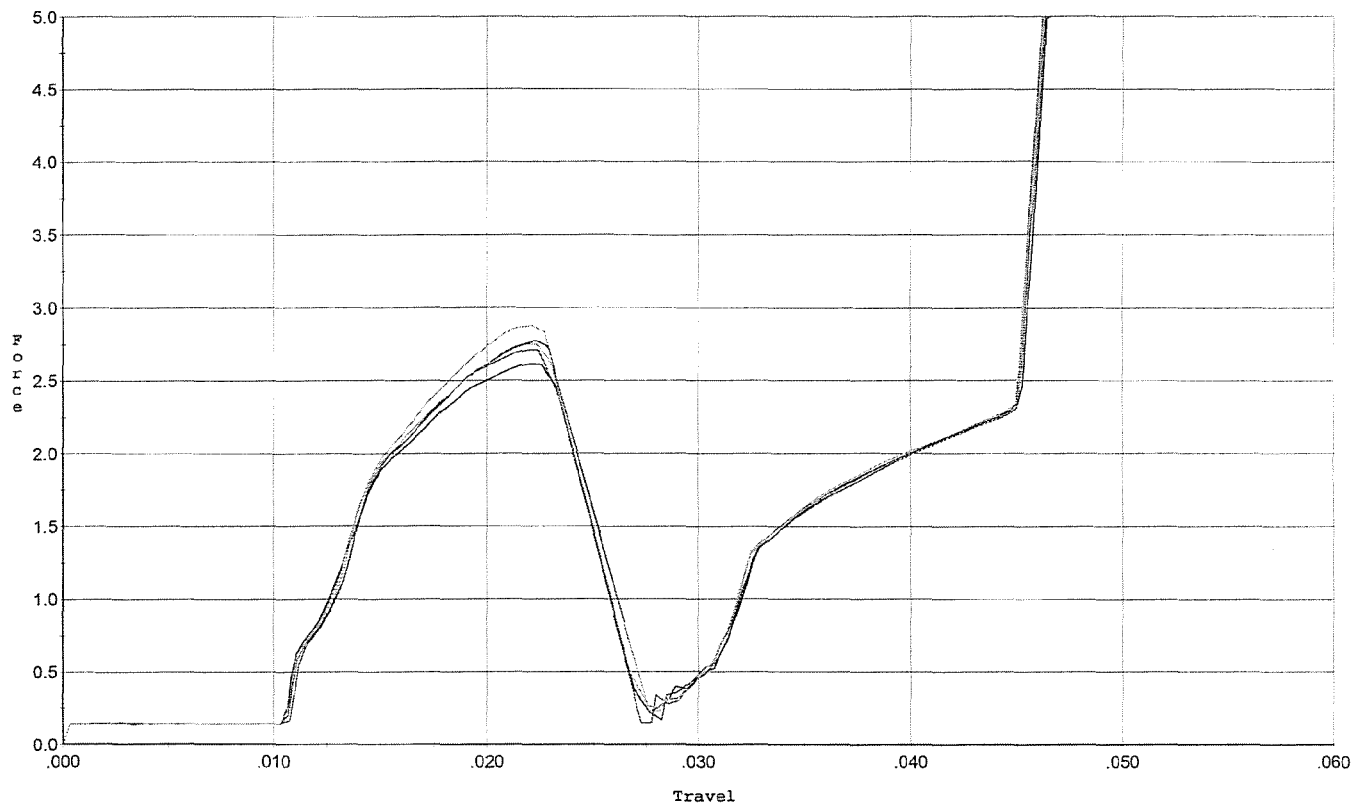
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.643	0.015	0.002	0.027	0.024		Set Trigger
2	2.575	0.015	0.002	0.027	0.023		Set Trigger
3	2.649	0.015	0.002	0.027	0.025		Set Trigger
4	2.780	0.017	0.002	0.026	0.028		Set Trigger
5	2.791	0.016	0.002	0.026	0.026		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



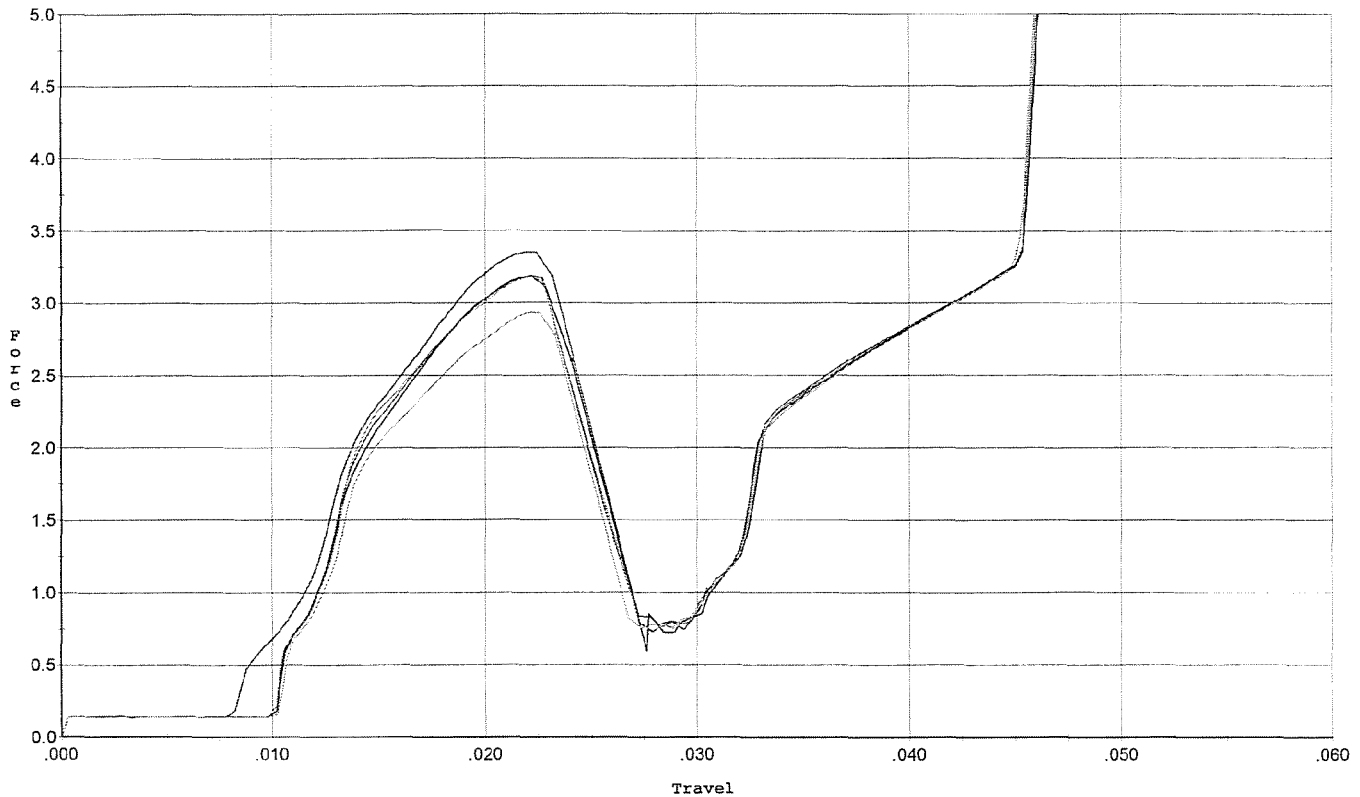
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.772	0.023	0.011	0.028	0.027		Set Trigger
2	2.614	0.023	0.011	0.029	0.027		Set Trigger
3	2.709	0.023	0.011	0.029	0.027		Set Trigger
4	2.880	0.023	0.011	0.029	0.028		Set Trigger
5	2.752	0.023	0.011	0.029	0.027		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



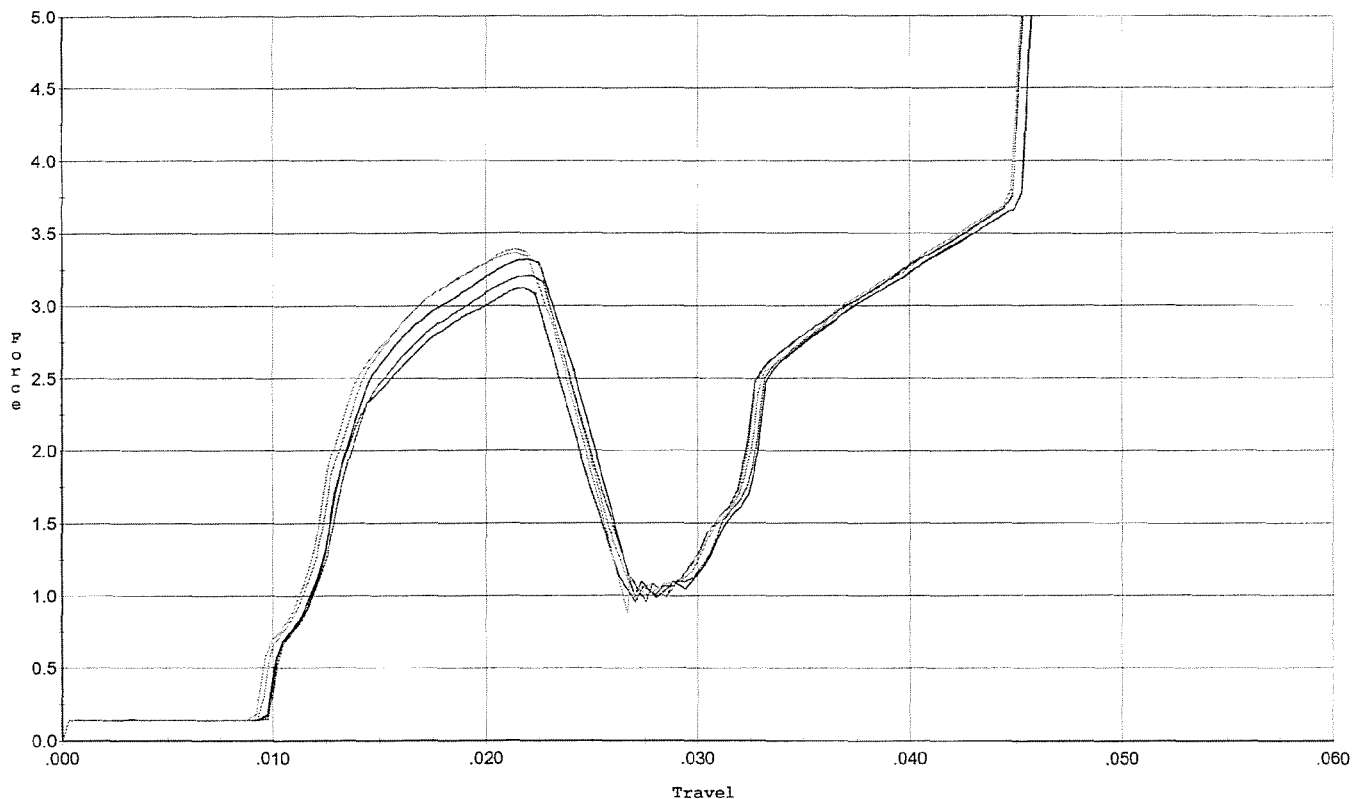
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.355	0.023	0.008	0.023	0.035		Set Trigger
2	3.190	0.024	0.010	0.024	0.033		Set Trigger
3	3.185	0.023	0.010	0.026	0.031		Set Trigger
4	2.935	0.023	0.010	0.027	0.030		Set Trigger
5	3.187	0.023	0.010	0.025	0.031		Set Trigger

A-3-17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



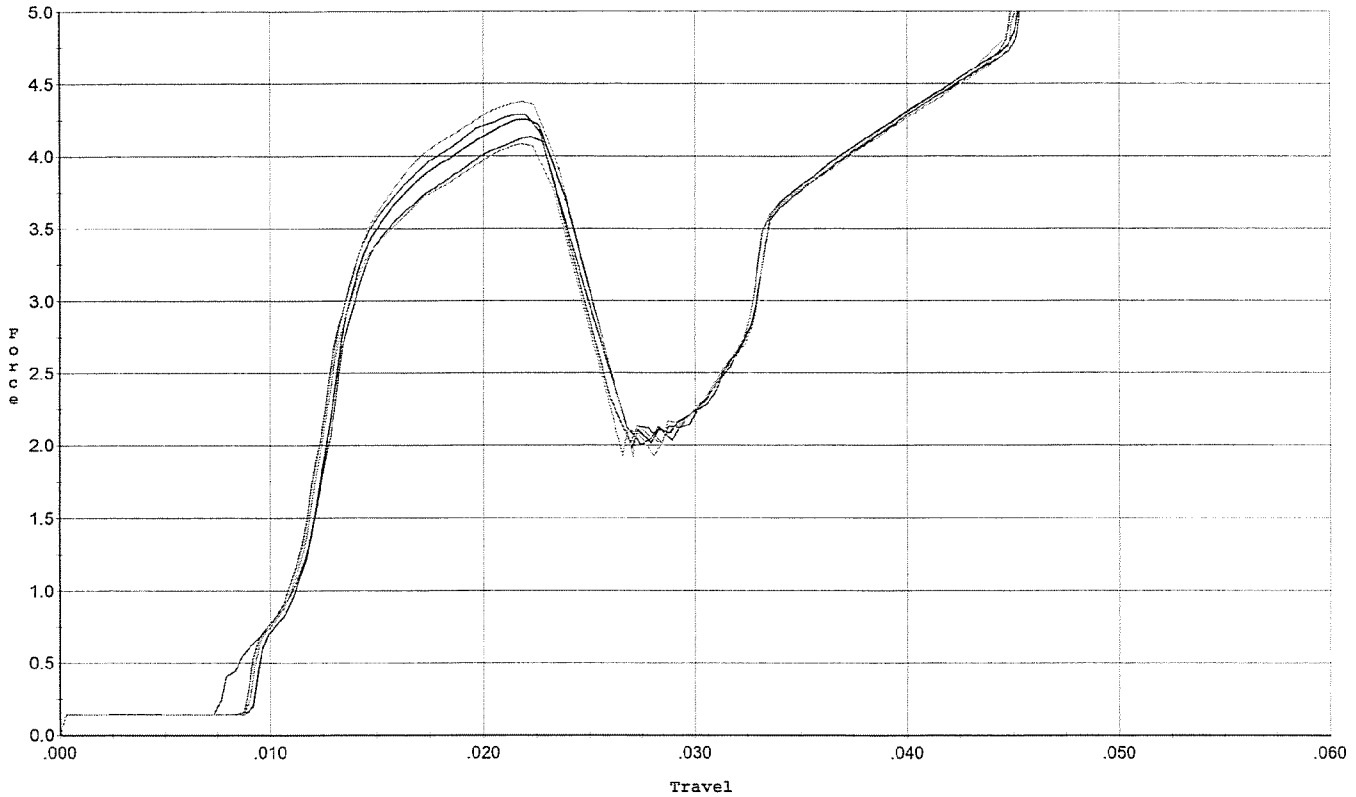
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.022	0.010	0.026	0.031		Set Trigger
2	3.323	0.024	0.010	0.022	0.036		Set Trigger
3	3.210	0.023	0.010	0.025	0.033		Set Trigger
4	3.366	0.023	0.009	0.023	0.036		Set Trigger
5	3.390	0.023	0.010	0.023	0.035		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



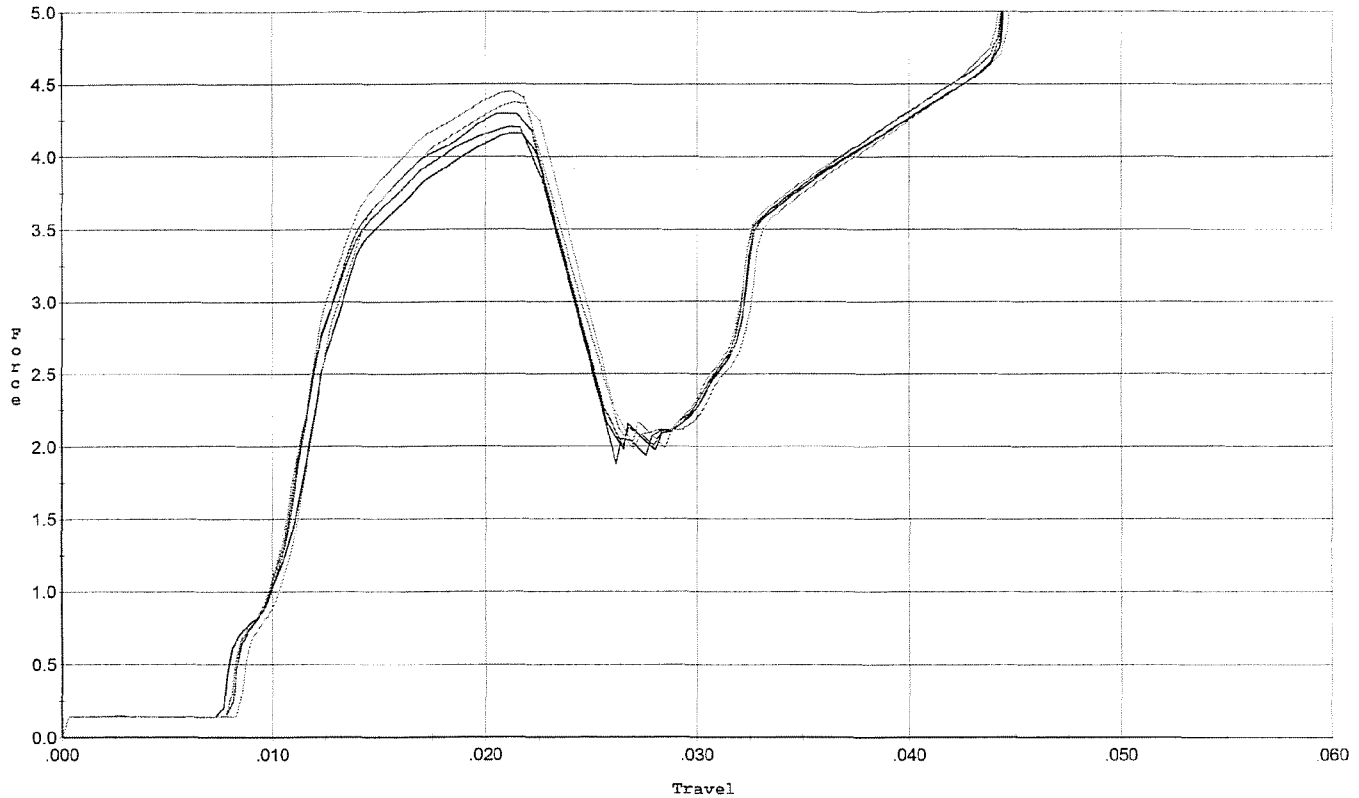
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.023	0.008	0.020	0.044		Set Trigger
2	4.255	0.024	0.009	0.019	0.047		Set Trigger
3	4.287	0.023	0.009	0.019	0.045		Set Trigger
4	4.378	0.024	0.009	0.019	0.048		Set Trigger
5	4.085	0.023	0.009	0.020	0.045		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



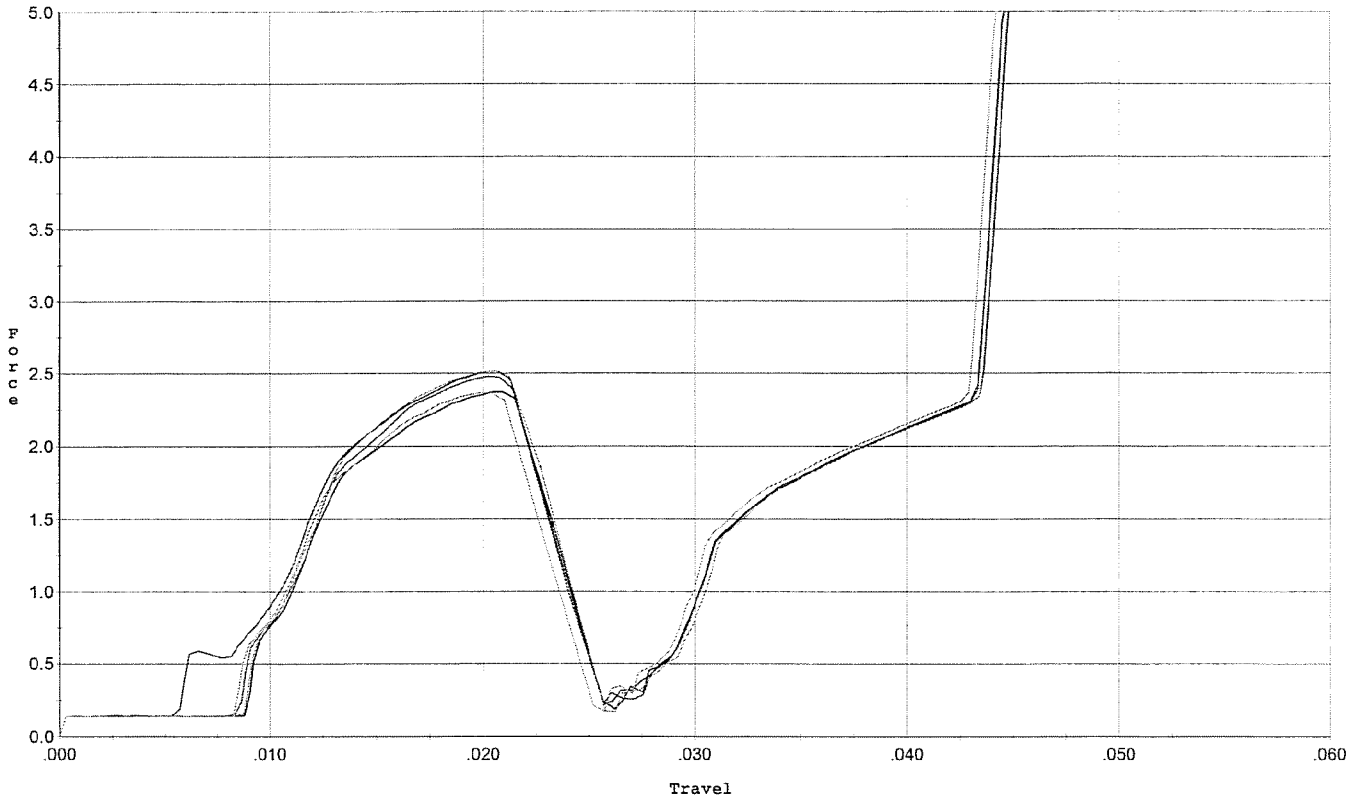
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.023	0.008	0.019	0.046		Set Trigger
2	4.161	0.022	0.008	0.019	0.045		Set Trigger
3	4.297	0.022	0.008	0.019	0.046		Set Trigger
4	4.372	0.023	0.009	0.019	0.047		Set Trigger
5	4.448	0.022	0.008	0.019	0.047		Set Trigger

A 41-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



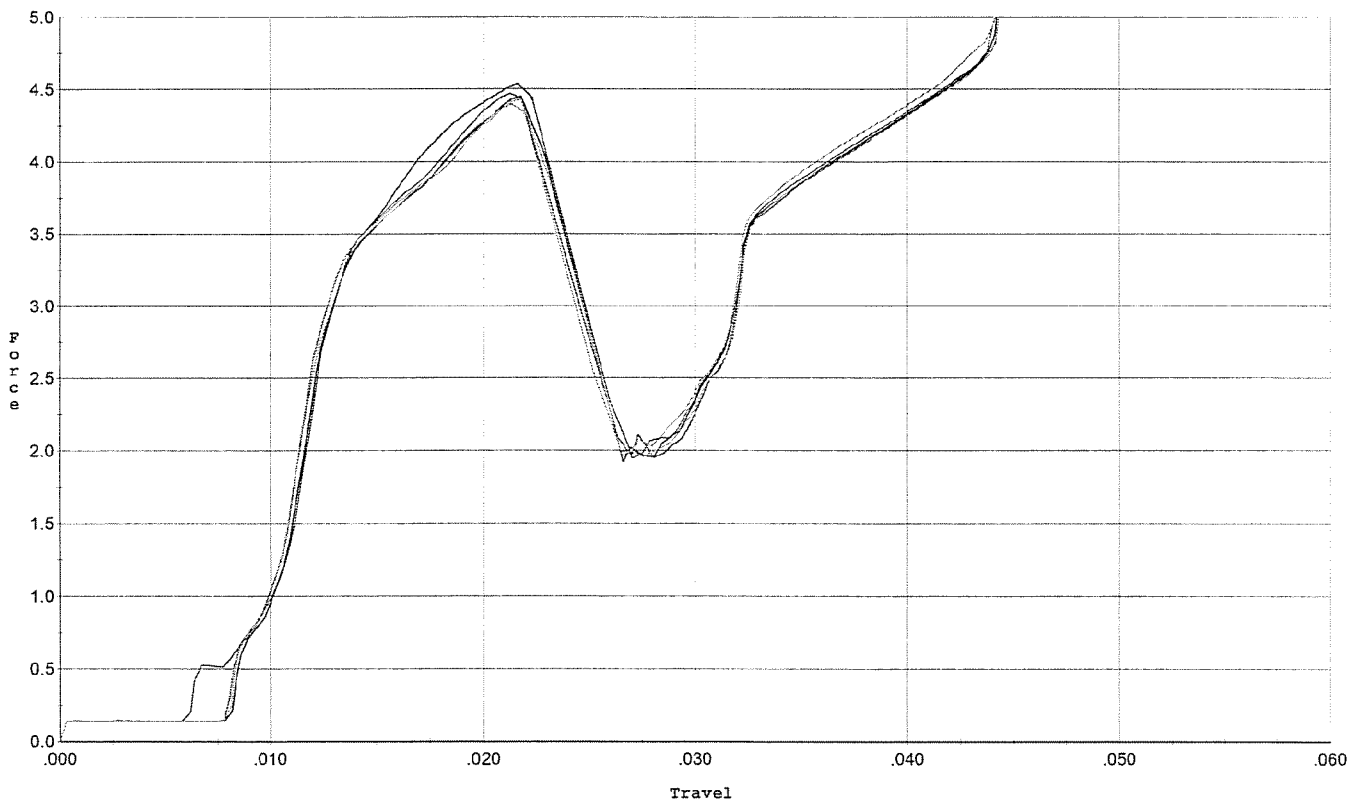
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.021	0.006	0.029	0.027		Set Trigger
2	2.371	0.023	0.009	0.028	0.026		Set Trigger
3	2.477	0.021	0.009	0.029	0.025		Set Trigger
4	2.364	0.021	0.009	0.029	0.024		Set Trigger
5	2.513	0.023	0.009	0.028	0.027		Set Trigger

A-2 44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for accuracy & target



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.535	0.022	0.006	0.019	0.048		Set Trigger
2	4.448	0.023	0.008	0.019	0.047		Set Trigger
3	4.466	0.022	0.008	0.019	0.045		Set Trigger
4	4.428	0.023	0.008	0.019	0.048		Set Trigger
5	4.397	0.022	0.008	0.019	0.045		Set Trigger

A-4.45