

66875796

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

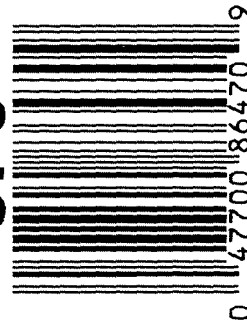
proof of purchase



owner registration sticker



BM FORM

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6875796****UPC**

GUN SERIAL # G 6875796

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION	2009	8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	RTE
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	RB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/22	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-8-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

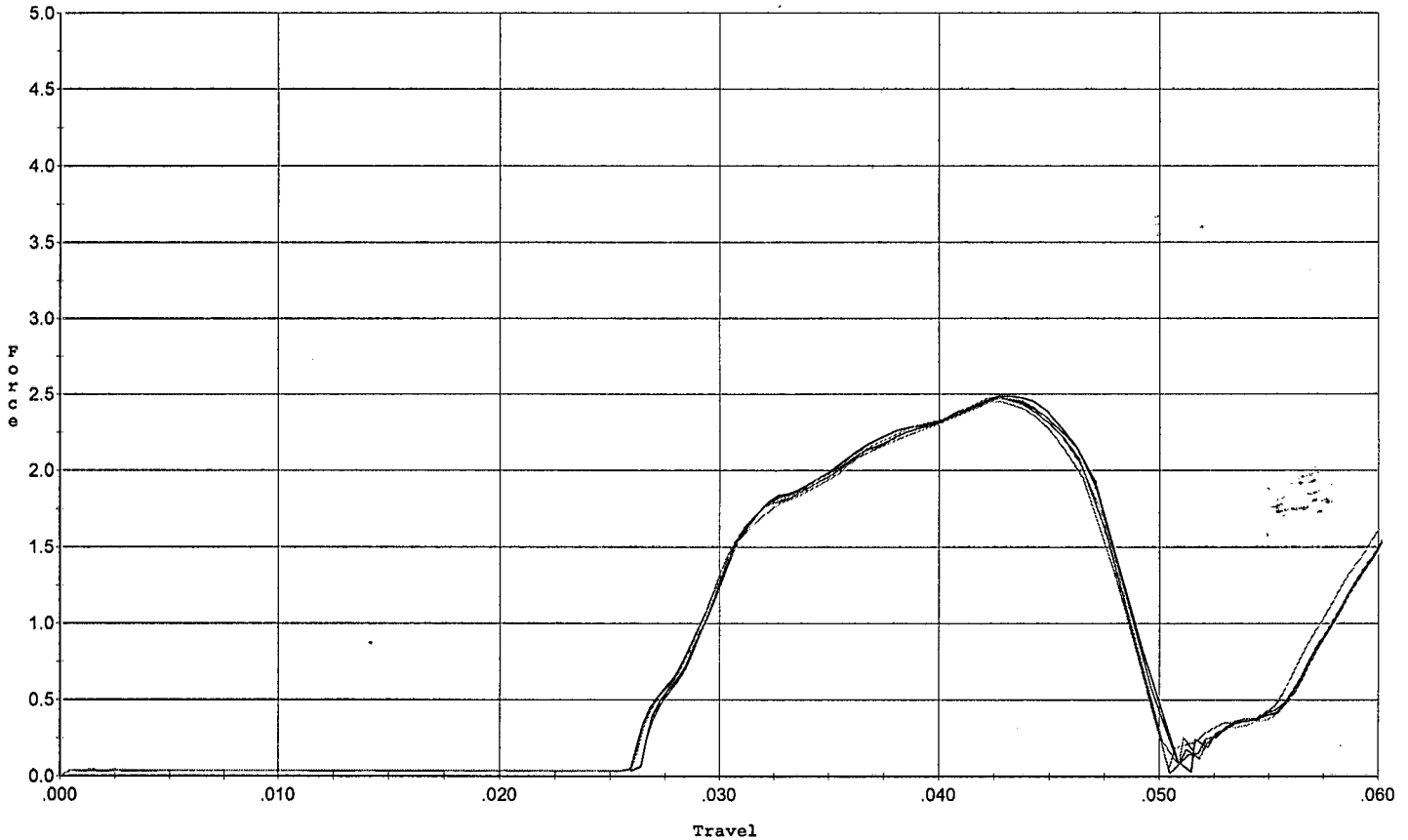
560	BARBER - M24 0081700 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/10/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/10/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9/10/09	RB
	J) ASSEMBLE STOCK			9-8-09	L.H.
	K) ASSEMBLE SWIVEL STUDS			9/10/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-09	L.H.
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
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660	INSPECT FOR LIVE AMMO			9-9-09	RP
670	FINAL INSPECTION A) HEADSPACE			9/10/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.35</u> <u>2.37</u> <u>2.40</u> <u>2.45</u>	9/10/09	RB
	C) FUNCTION			9/10/09	RB
690	PACK			9/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



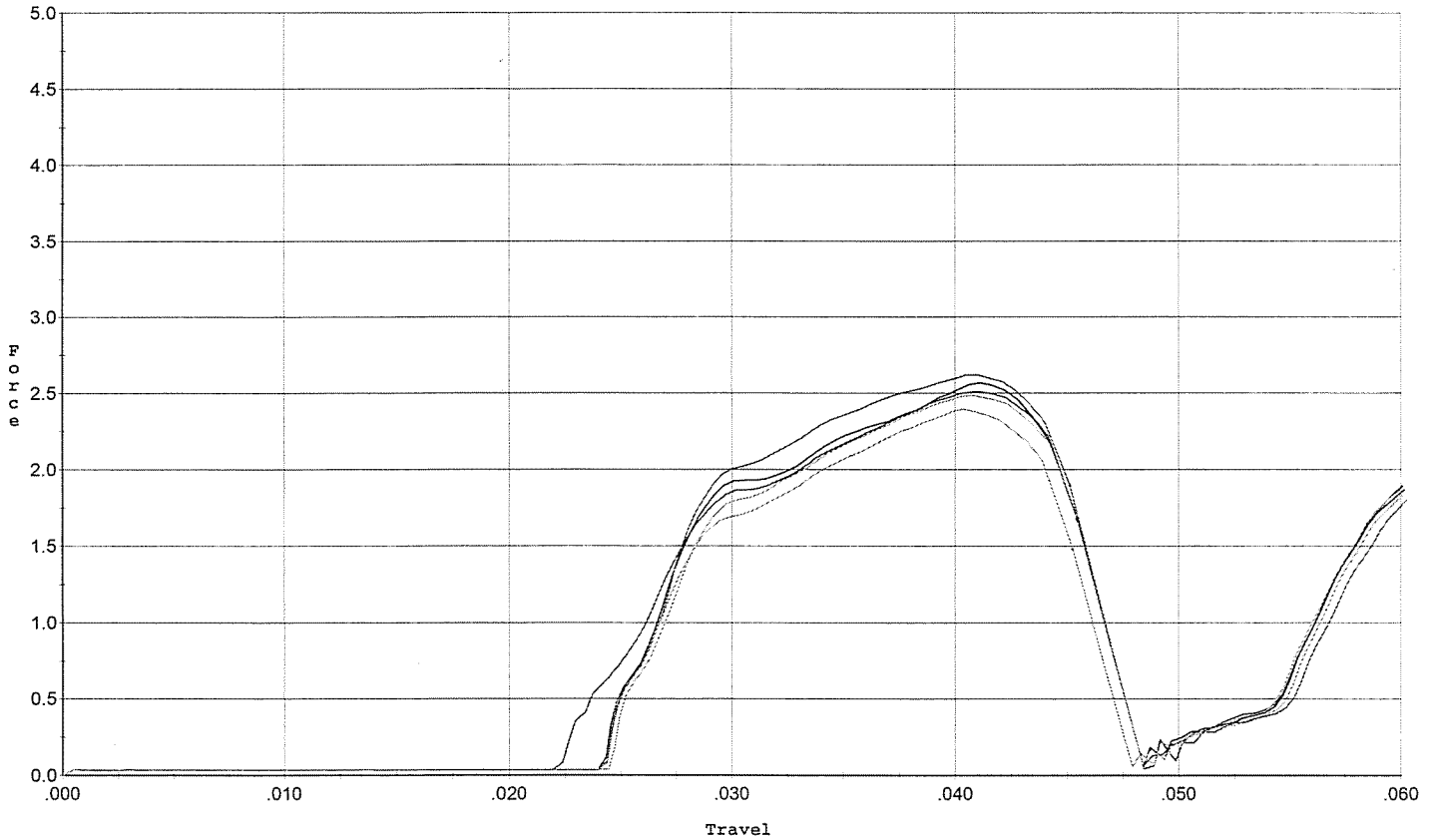
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.047	0.027	0.038	0.040		Set Trigger
2	2.487	0.047	0.027	0.038	0.041		Set Trigger
3	2.476	0.048	0.026	0.038	0.041		Set Trigger
4	2.481	0.047	0.026	0.038	0.041		Set Trigger
5	2.453	0.048	0.026	0.037	0.040		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



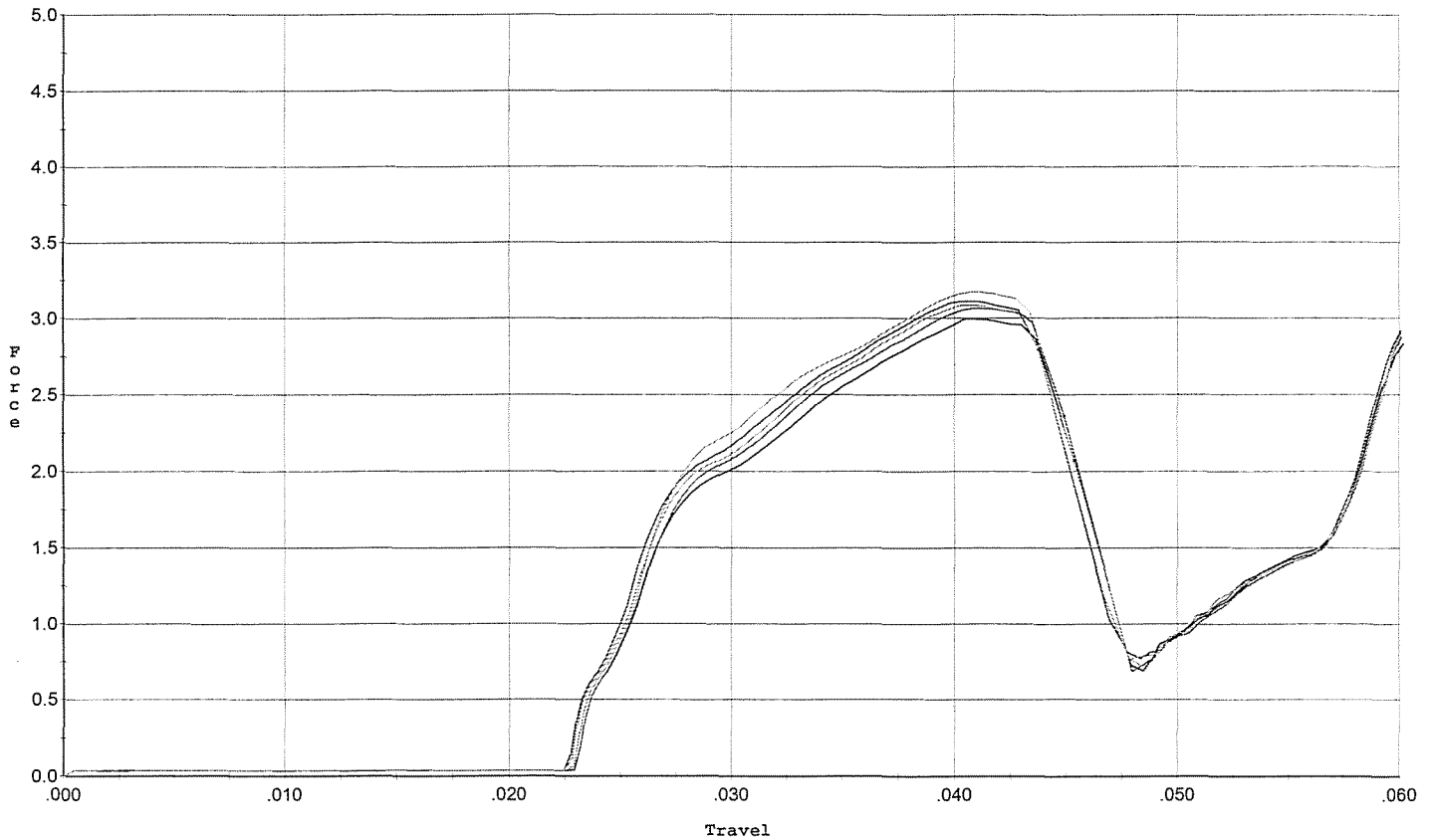
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.045	0.023	0.036	0.043		Set Trigger
2	2.567	0.045	0.024	0.037	0.042		Set Trigger
3	2.621	0.045	0.025	0.037	0.044		Set Trigger
4	2.486	0.045	0.025	0.037	0.041		Set Trigger
5	2.396	0.045	0.024	0.037	0.039		Set Trigger

A-2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



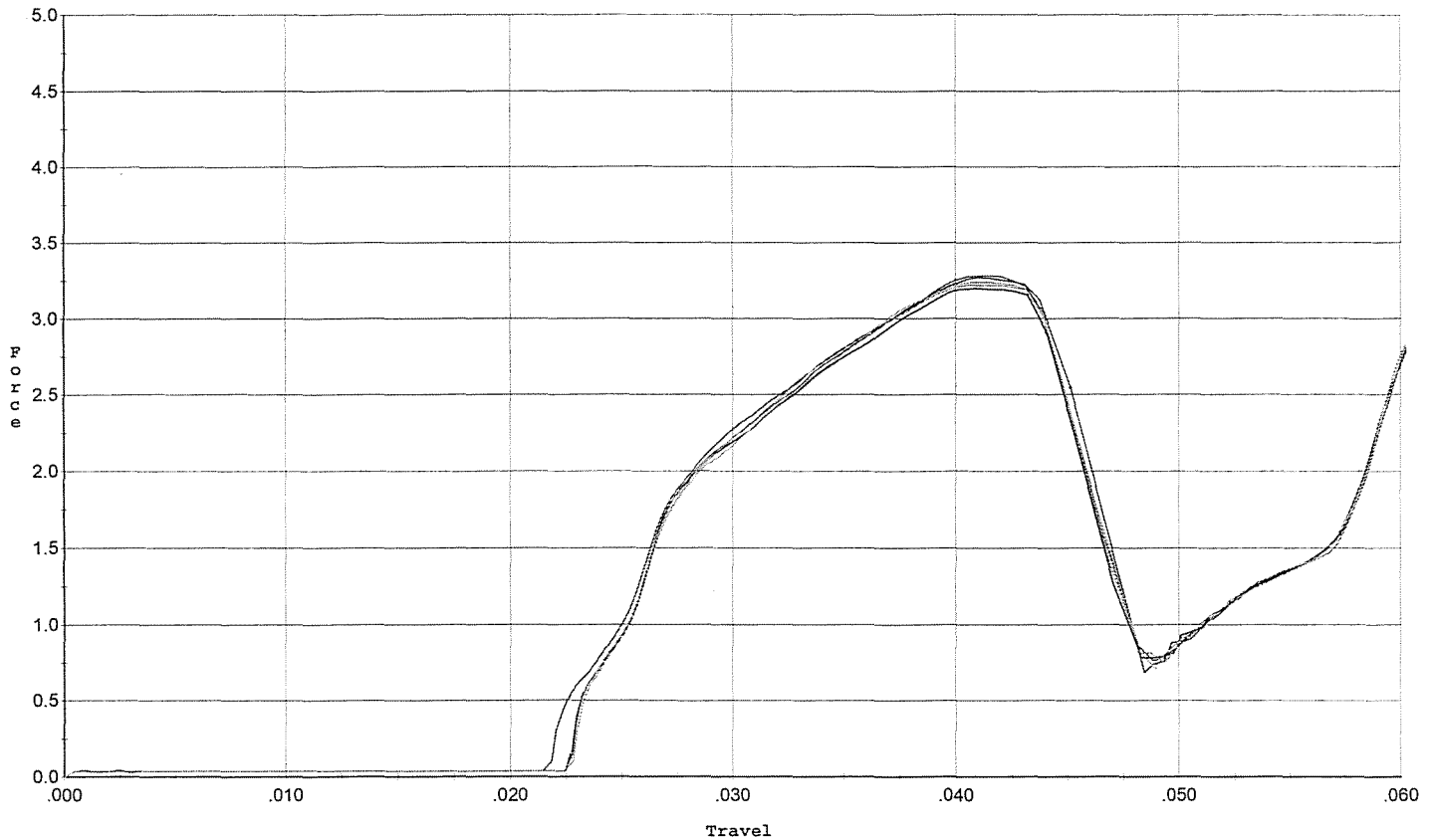
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.044	0.023	0.035	0.051		Set Trigger
2	2.995	0.045	0.023	0.035	0.051		Set Trigger
3	3.064	0.045	0.023	0.035	0.051		Set Trigger
4	3.085	0.044	0.023	0.035	0.050		Set Trigger
5	3.172	0.045	0.023	0.034	0.054		Set Trigger

A-3-08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



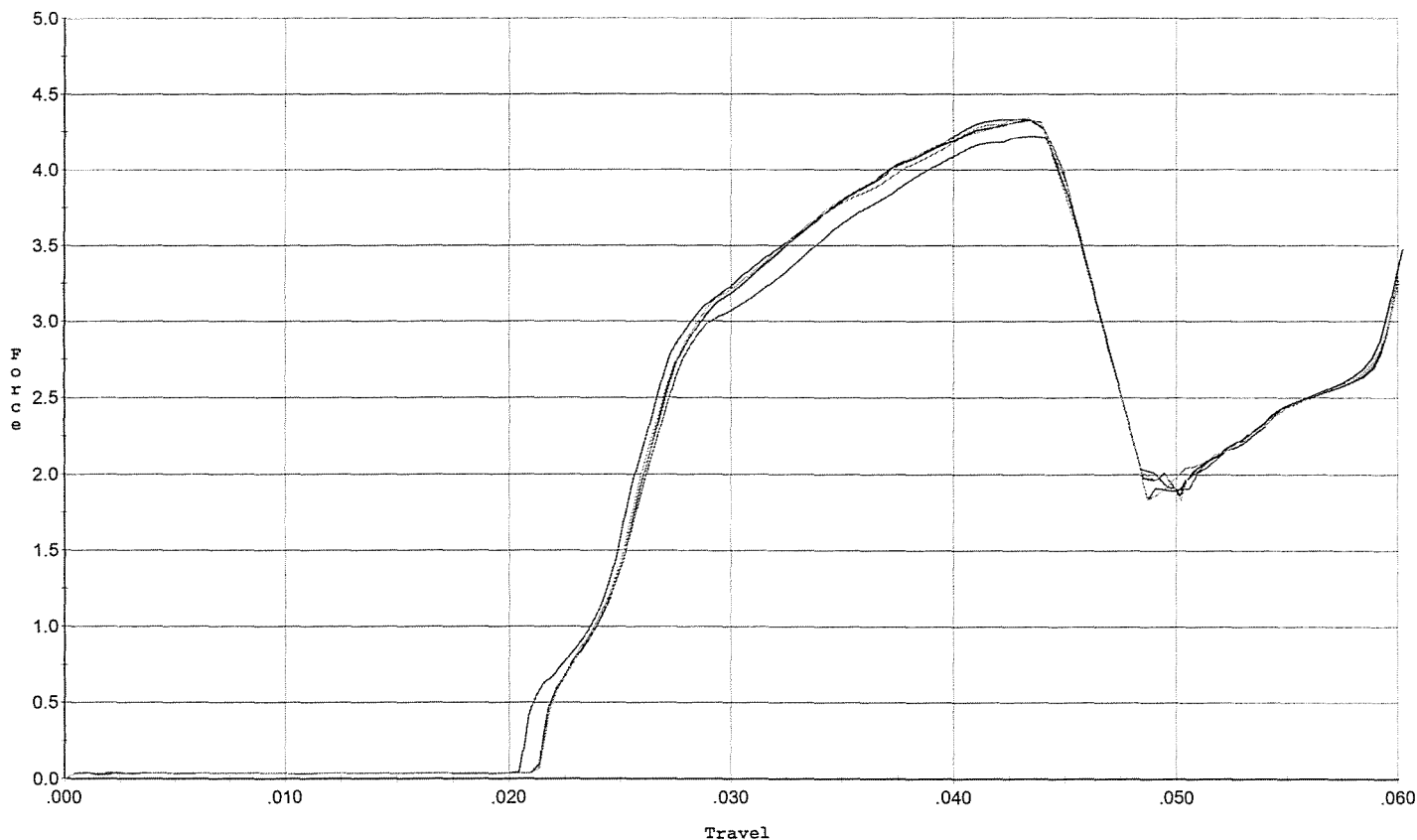
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.270	0.045	0.022	0.034	0.056		Set Trigger
2	3.196	0.044	0.023	0.035	0.053		Set Trigger
3	3.281	0.044	0.023	0.035	0.053		Set Trigger
4	3.235	0.044	0.023	0.035	0.053		Set Trigger
5	3.221	0.044	0.023	0.035	0.053		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



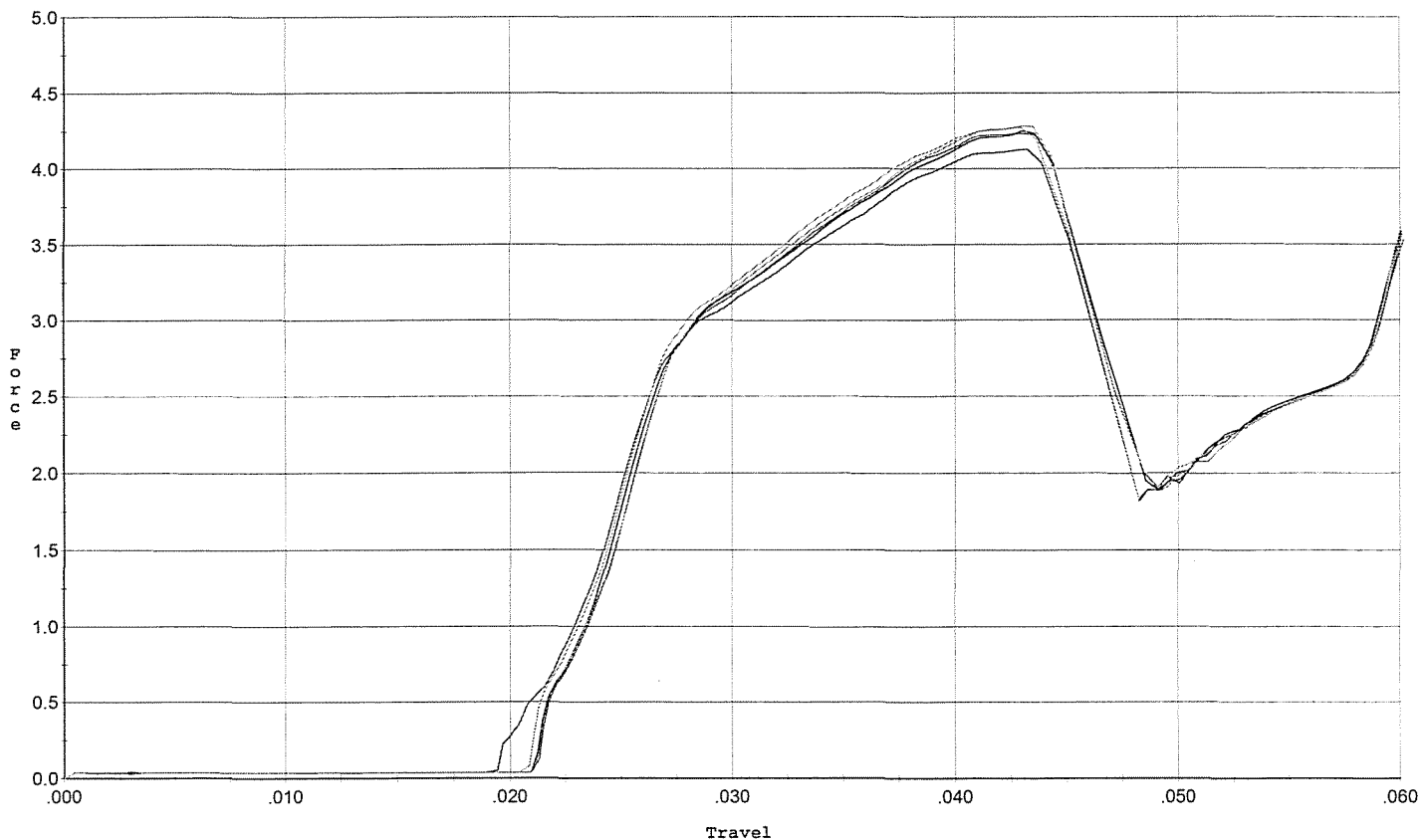
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.336	0.045	0.021	0.031	0.080		Set Trigger
2	4.328	0.045	0.021	0.031	0.078		Set Trigger
3	4.223	0.045	0.021	0.031	0.076		Set Trigger
4	4.325	0.045	0.022	0.031	0.078		Set Trigger
5	4.346	0.046	0.022	0.031	0.079		Set Trigger

A 4.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



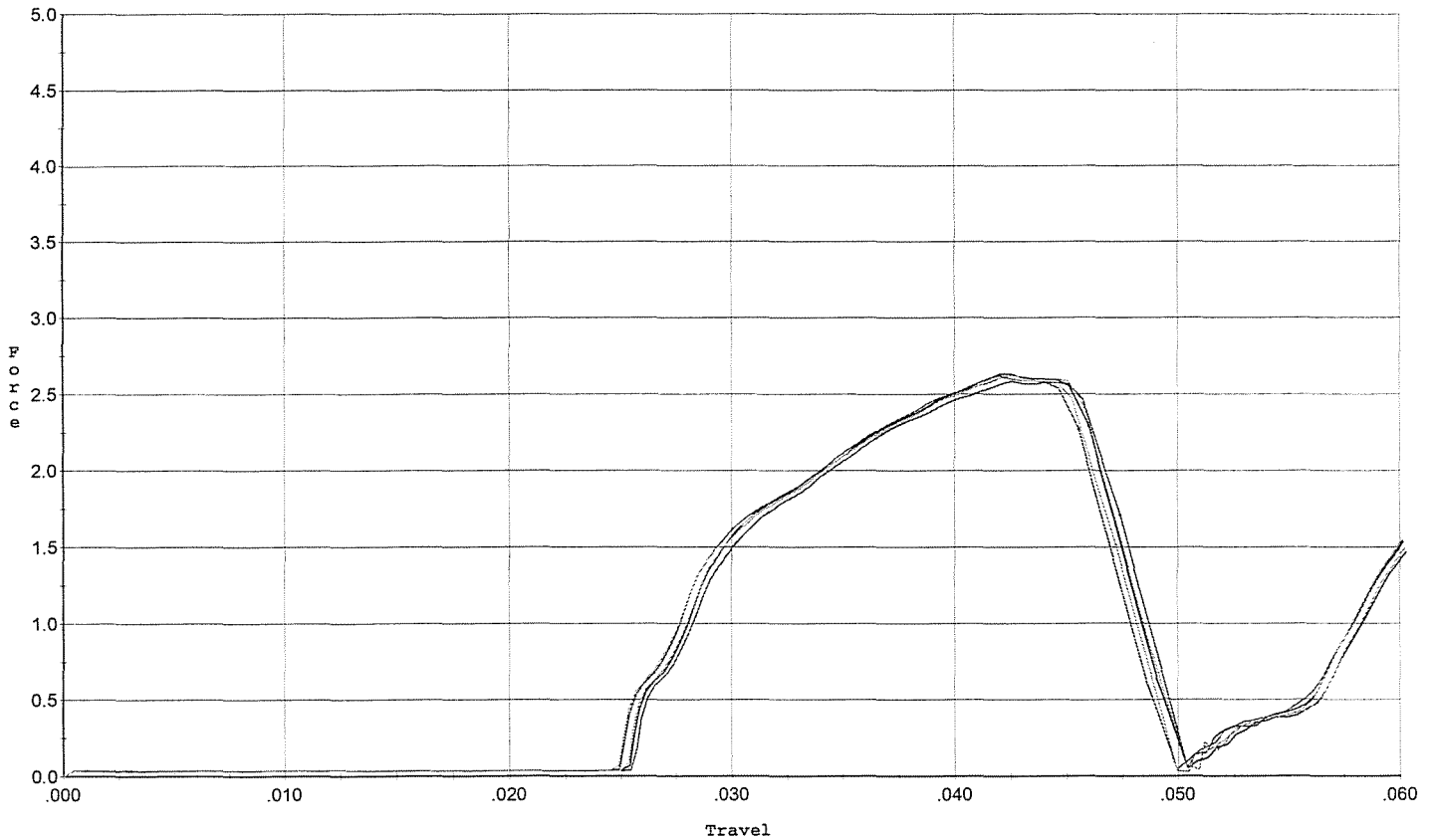
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.045	0.020	0.031	0.077		Set Trigger
2	4.253	0.044	0.021	0.031	0.076		Set Trigger
3	4.236	0.044	0.021	0.031	0.076		Set Trigger
4	4.273	0.045	0.021	0.031	0.078		Set Trigger
5	4.285	0.044	0.021	0.031	0.076		Set Trigger

A 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



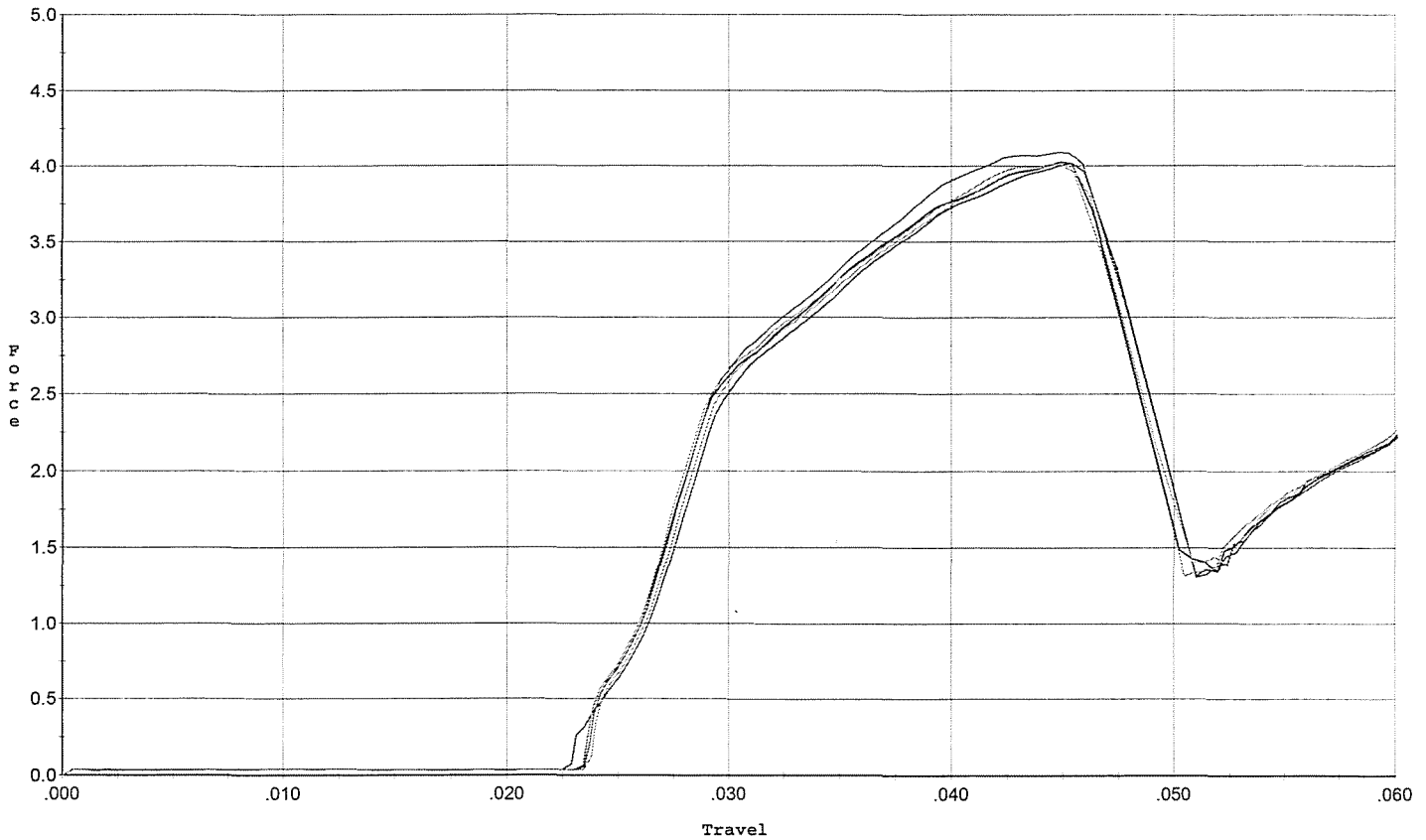
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.047	0.026	0.037	0.044		Set Trigger
2	2.631	0.046	0.026	0.037	0.043		Set Trigger
3	2.620	0.046	0.025	0.037	0.042		Set Trigger
4	2.606	0.047	0.025	0.037	0.044		Set Trigger
5	2.620	0.046	0.025	0.037	0.043		Set Trigger

A 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.047	0.023	0.033	0.071		Set Trigger
2	4.024	0.046	0.024	0.033	0.070		Set Trigger
3	4.090	0.048	0.024	0.032	0.074		Set Trigger
4	4.009	0.046	0.024	0.033	0.069		Set Trigger
5	4.011	0.047	0.024	0.032	0.071		Set Trigger

A 4.03