

G6875799

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



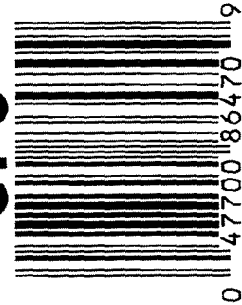
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875799

UPC



BM FORM

GUN SERIAL # G6875799

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE		8-13-09	SP
470	DIS-ASSEMBLE ACTION		8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	SP
480	MAGNAFLUX BBL ACTION		8-19-09	SP
490	MAGNAFLUX BOLT		8-19-09	SP
500	ROLLMARK CALIBER		8-19-09	SP
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8-20-09	REM
540	APPLY COATINGS (BARREL ACTION)		8-28	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

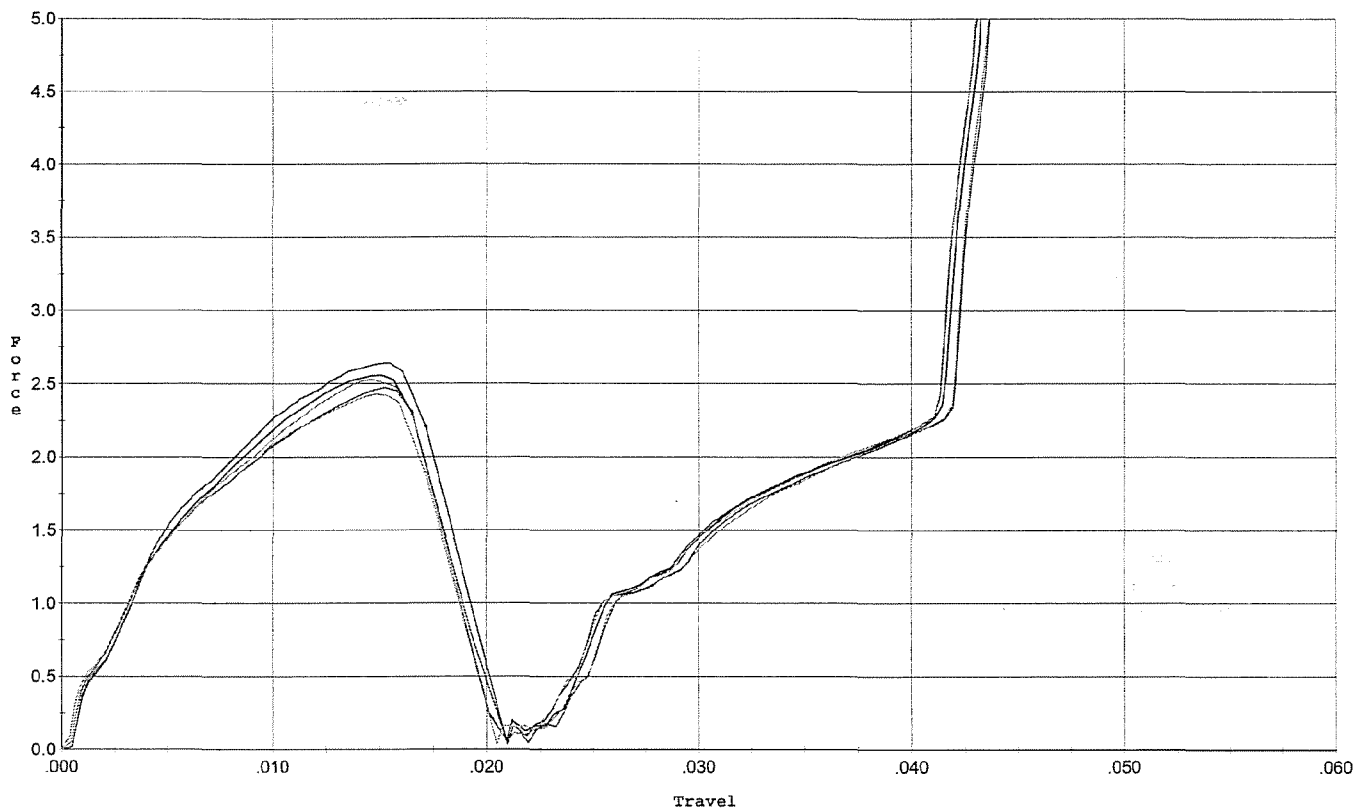
560	BARBER - M24 0081697 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>22</u> <u>80</u> <u>82</u>	9-24-09	RT
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.50</u>	9-24-09	RT
	H) TRIGGER PULL TEST AND RETAINABILITY			9-24-09	RT
	I) FIRING PIN INDENT	.020 MIN	<u>022</u> <u>022</u> <u>022</u>	9-24-09	RTL
	J) ASSEMBLE STOCK			9-3-09	2 SD
	K) ASSEMBLE SWIVEL STUDS			9-24-09	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-17-09	RPD
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-17-09	RP
670	FINAL INSPECTION A) HEADSPACE			9-24-09	RT
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.54</u> <u>2.51</u> <u>2.46</u> <u>2.49</u>	9-18-09	TE
	C) FUNCTION			9-24-09	RT
690	PACK			10-5-09	TE

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



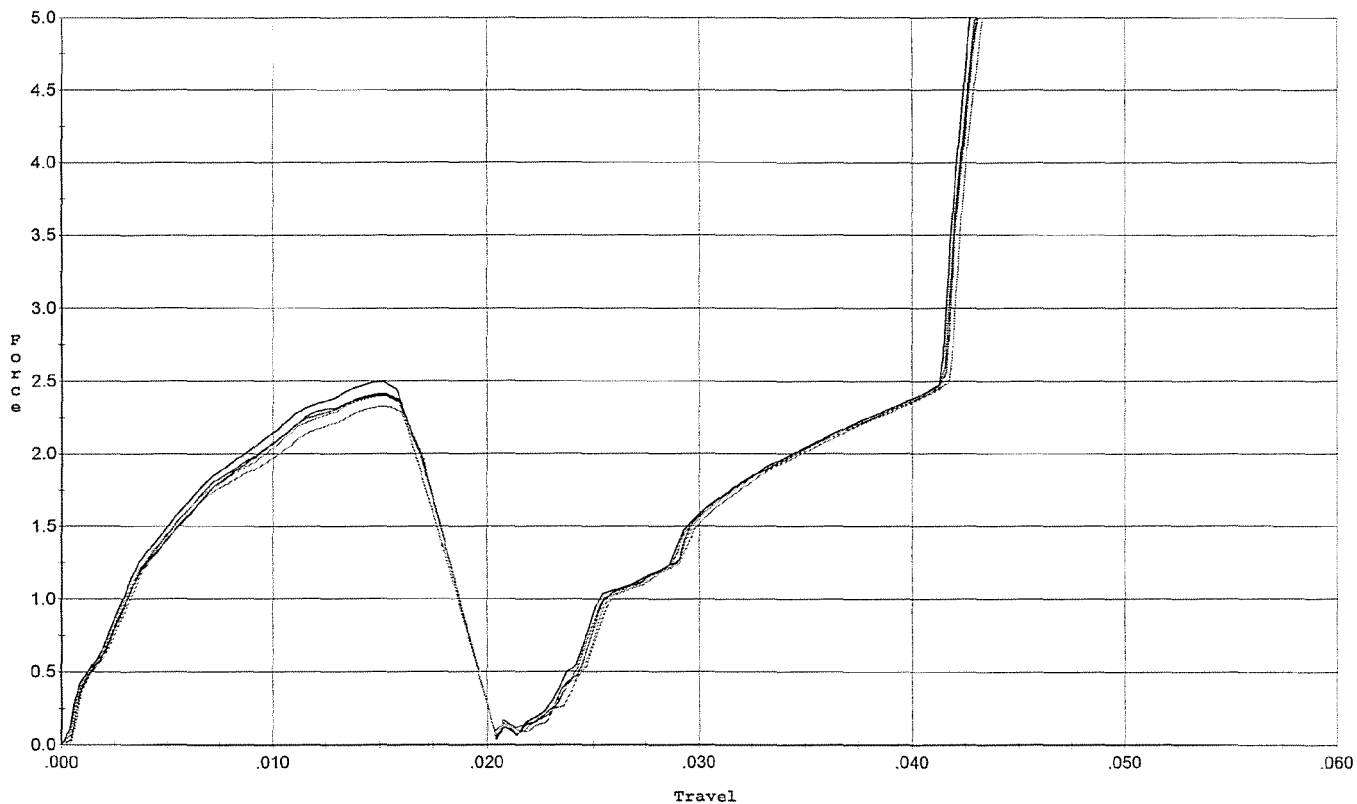
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.017	0.00	0.030	0.030		Single Action
2	2.555	0.017	0.00	0.031	0.028		Single Action
3	2.472	0.016	0.00	0.031	0.027		Single Action
4	2.428	0.017	0.00	0.030	0.028		Single Action
5	2.527	0.017	0.00	0.031	0.027		Single Action

A 252

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs aafter 50 cycles+/- .50 lb



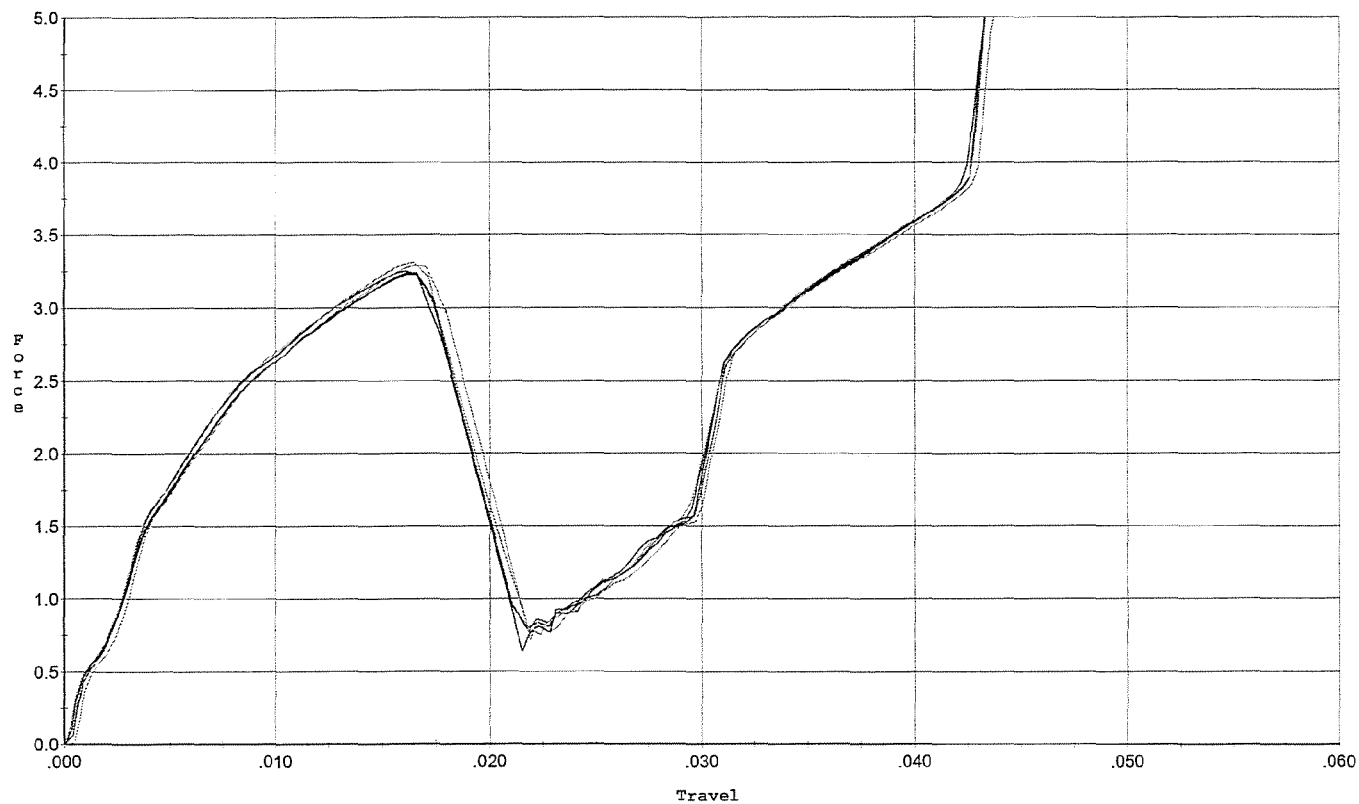
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.017	0.00	0.030	0.027		Single Action
2	2.493	0.017	0.00	0.030	0.029		Single Action
3	2.411	0.017	0.00	0.030	0.028		Single Action
4	2.325	0.017	0.00	0.031	0.027		Single Action
5	2.394	0.018	0.00	0.031	0.029		Single Action

A 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



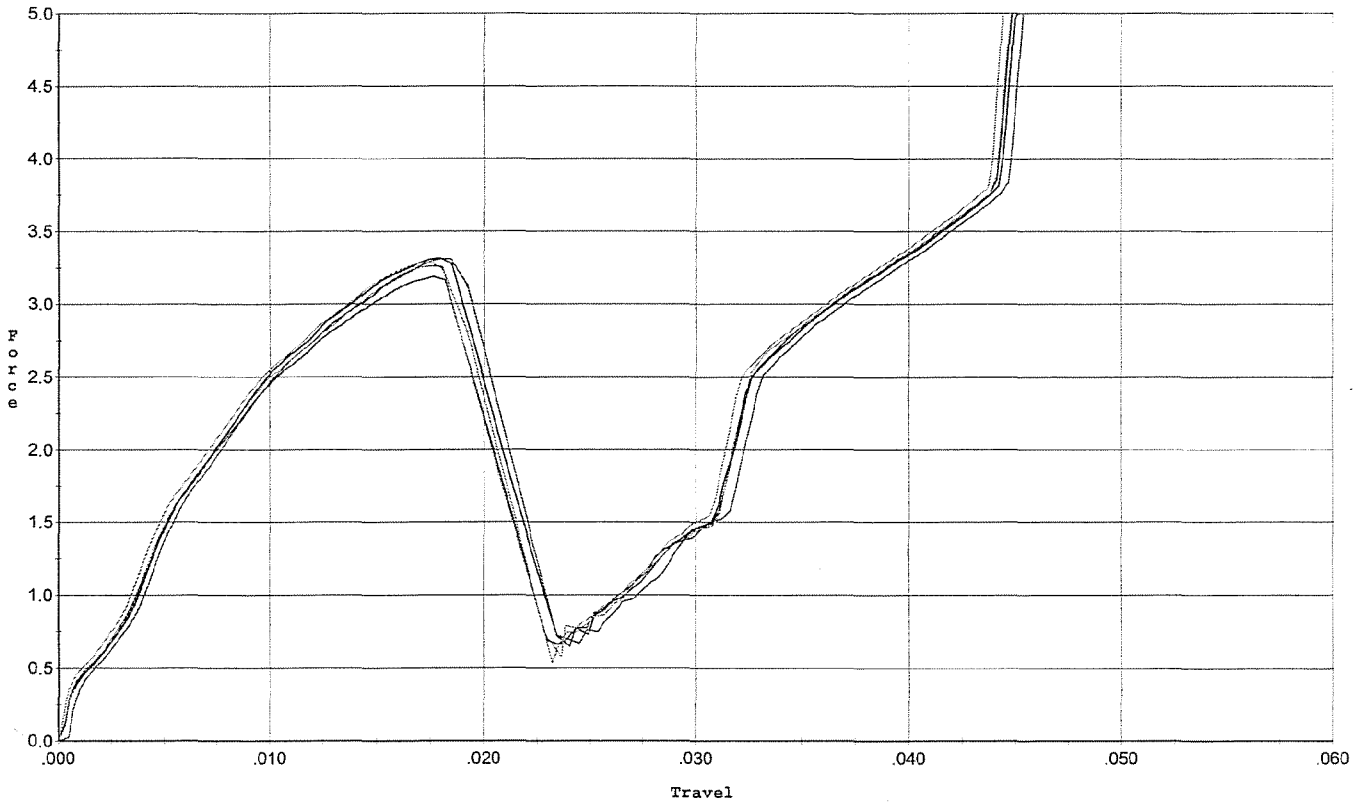
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.249	0.018	0.00	0.029	0.037		Single Action
2	3.226	0.017	0.00	0.029	0.036		Single Action
3	3.236	0.017	0.00	0.029	0.036		Single Action
4	3.292	0.018	0.00	0.029	0.038		Single Action
5	3.309	0.017	0.00	0.029	0.036		Single Action

A-3.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



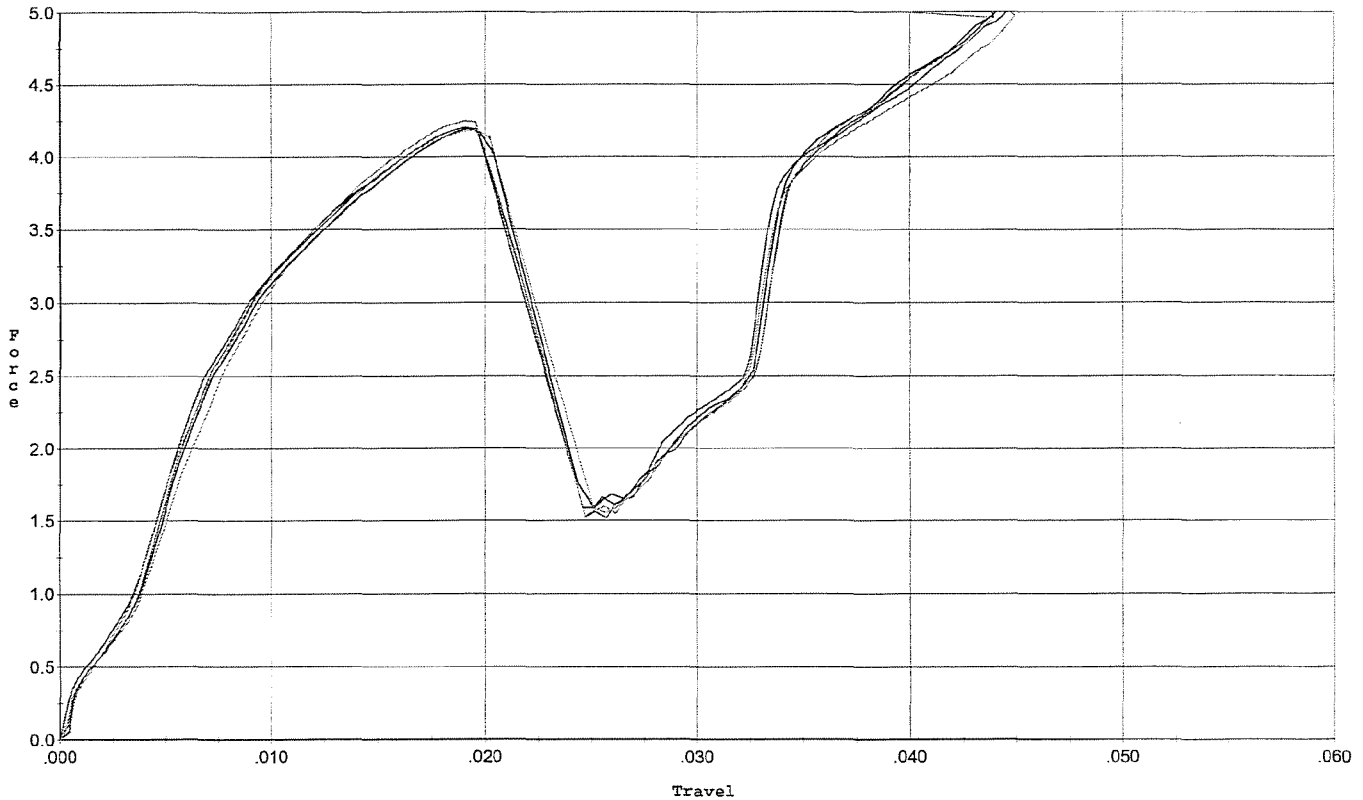
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.189	0.021	0.00	0.029	0.041		Single Action
2	3.317	0.019	0.00	0.029	0.038		Single Action
3	3.310	0.019	0.00	0.029	0.039		Single Action
4	3.288	0.018	0.00	0.029	0.037		Single Action
5	3.263	0.019	0.00	0.029	0.039		Single Action

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



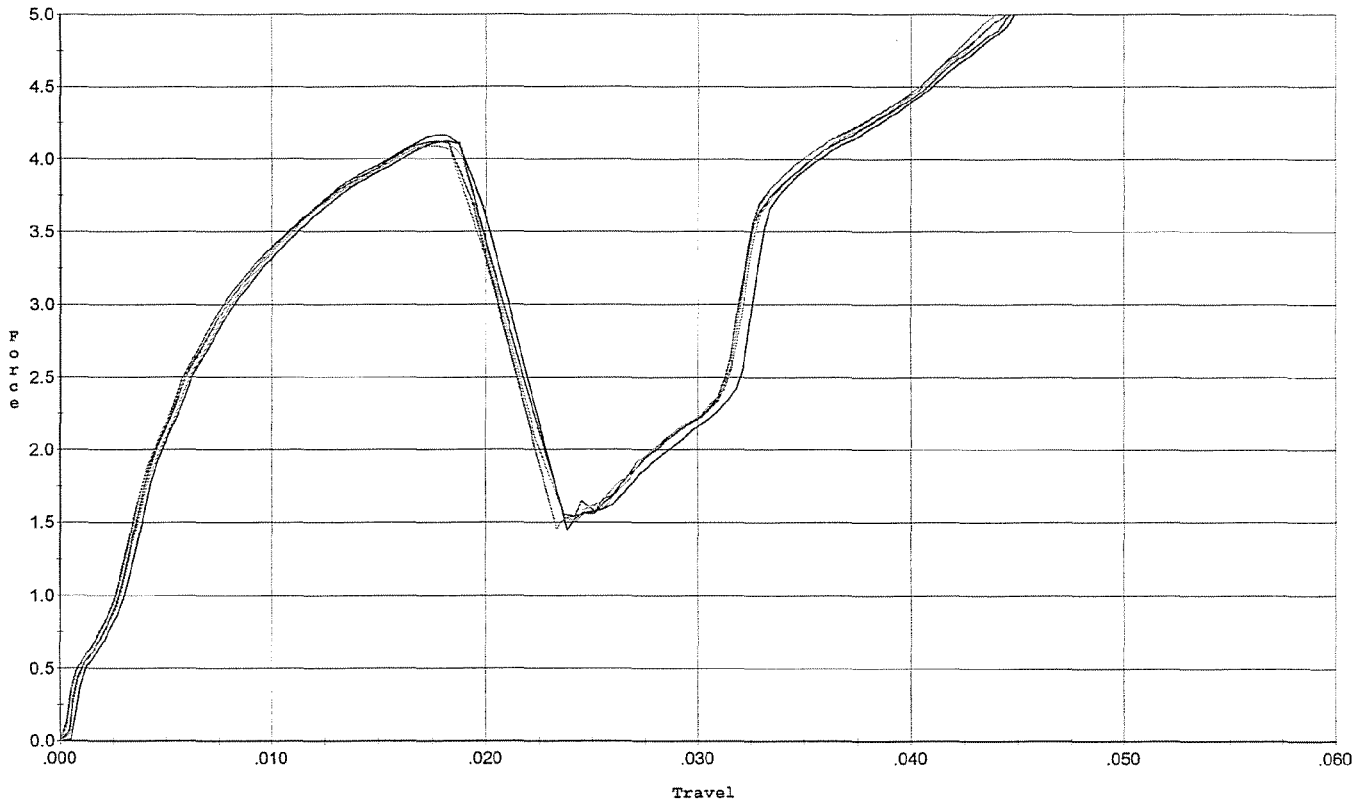
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.020	0.00	0.027	0.051		Single Action
2	4.191	0.020	0.00	0.026	0.053		Single Action
3	4.199	0.022	0.00	0.027	0.056		Single Action
4	4.182	0.020	0.00	0.027	0.052		Single Action
5	4.246	0.021	0.00	0.027	0.056		Single Action

44.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



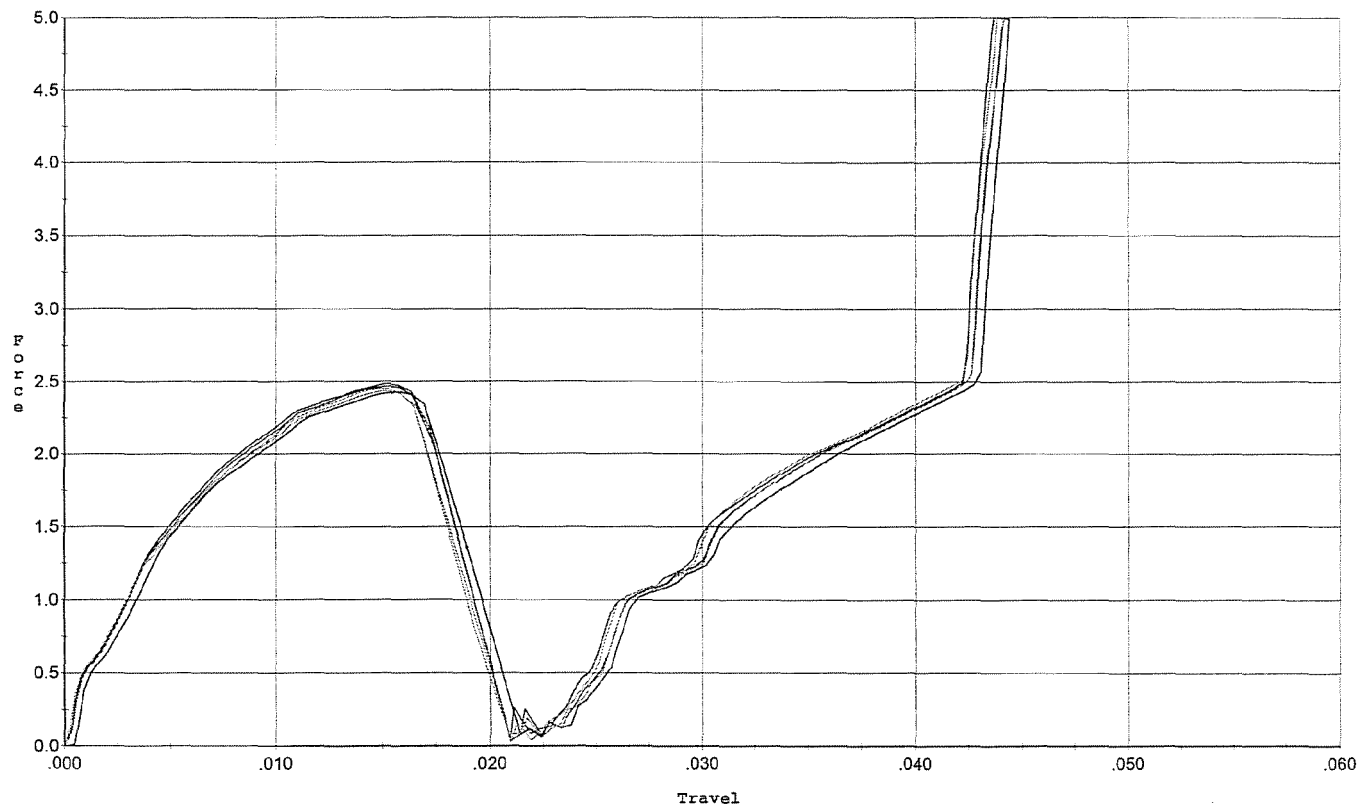
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.019	0.00	0.027	0.050		Single Action
2	4.123	0.020	0.00	0.026	0.053		Single Action
3	4.123	0.019	0.00	0.026	0.052		Single Action
4	4.120	0.019	0.00	0.027	0.050		Single Action
5	4.089	0.020	0.00	0.026	0.053		Single Action

4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



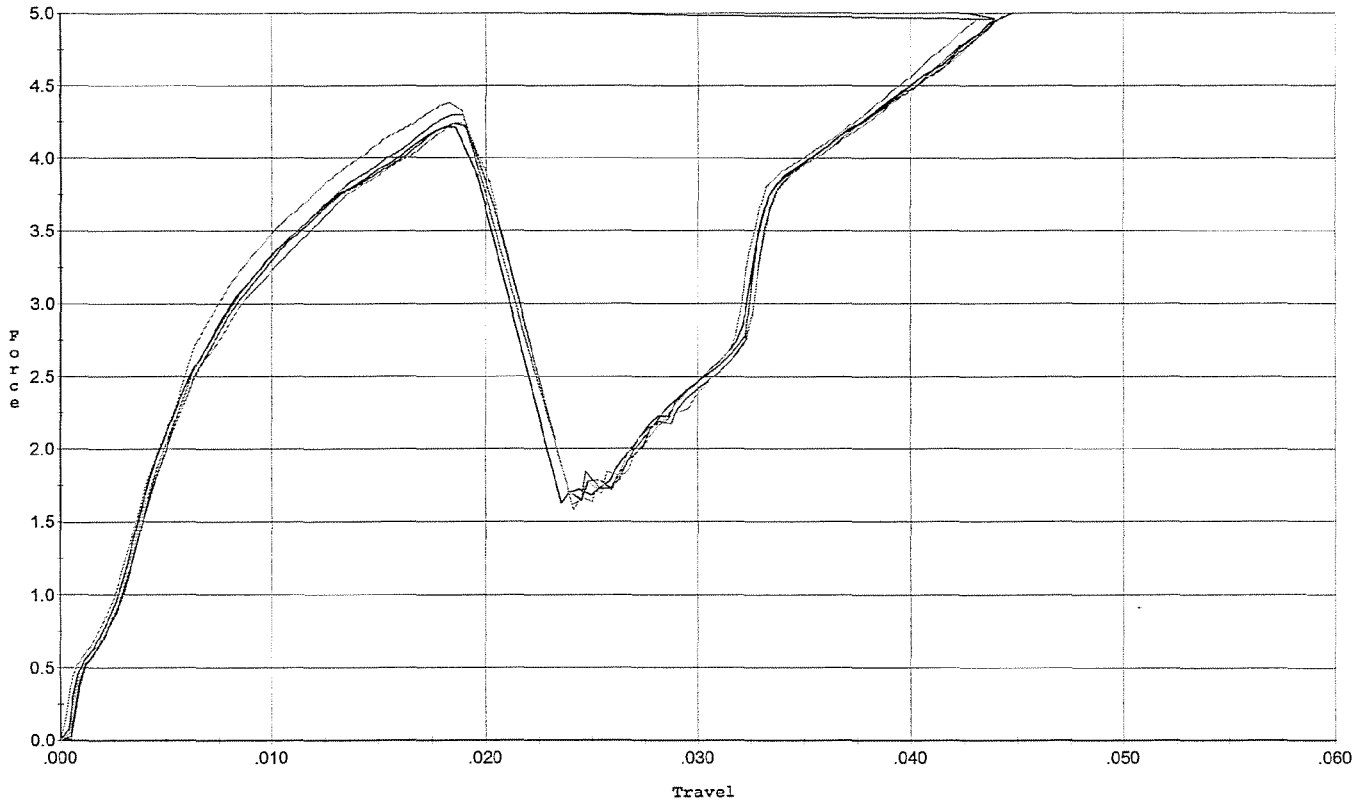
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.017	0.00	0.031	0.030		Single Action
2	2.427	0.019	0.00	0.031	0.031		Single Action
3	2.486	0.017	0.00	0.031	0.029		Single Action
4	2.451	0.016	0.00	0.031	0.027		Single Action
5	2.435	0.016	0.00	0.032	0.027		Single Action

A 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.019	0.00	0.026	0.051		Single Action
2	4.212	0.020	0.00	0.026	0.053		Single Action
3	4.299	0.021	0.00	0.026	0.056		Single Action
4	4.238	0.020	0.00	0.026	0.054		Single Action
5	4.382	0.019	0.00	0.026	0.053		Single Action

A.4.27