

66875800

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

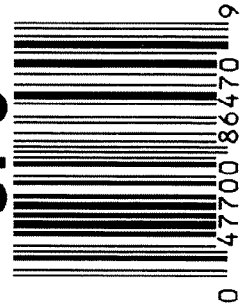


owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875800**UPC**

GUN SERIAL #

G 6875800

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE		8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RZ
480	MAGNAFLUX BBL ACTION		8/19/09	D
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8/14-09	J
520	GOFF BLAST BBL / REC		8/20/09	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	J
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	J
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	J
	D) OIL FIRING PIN ASSEMBLY		9-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

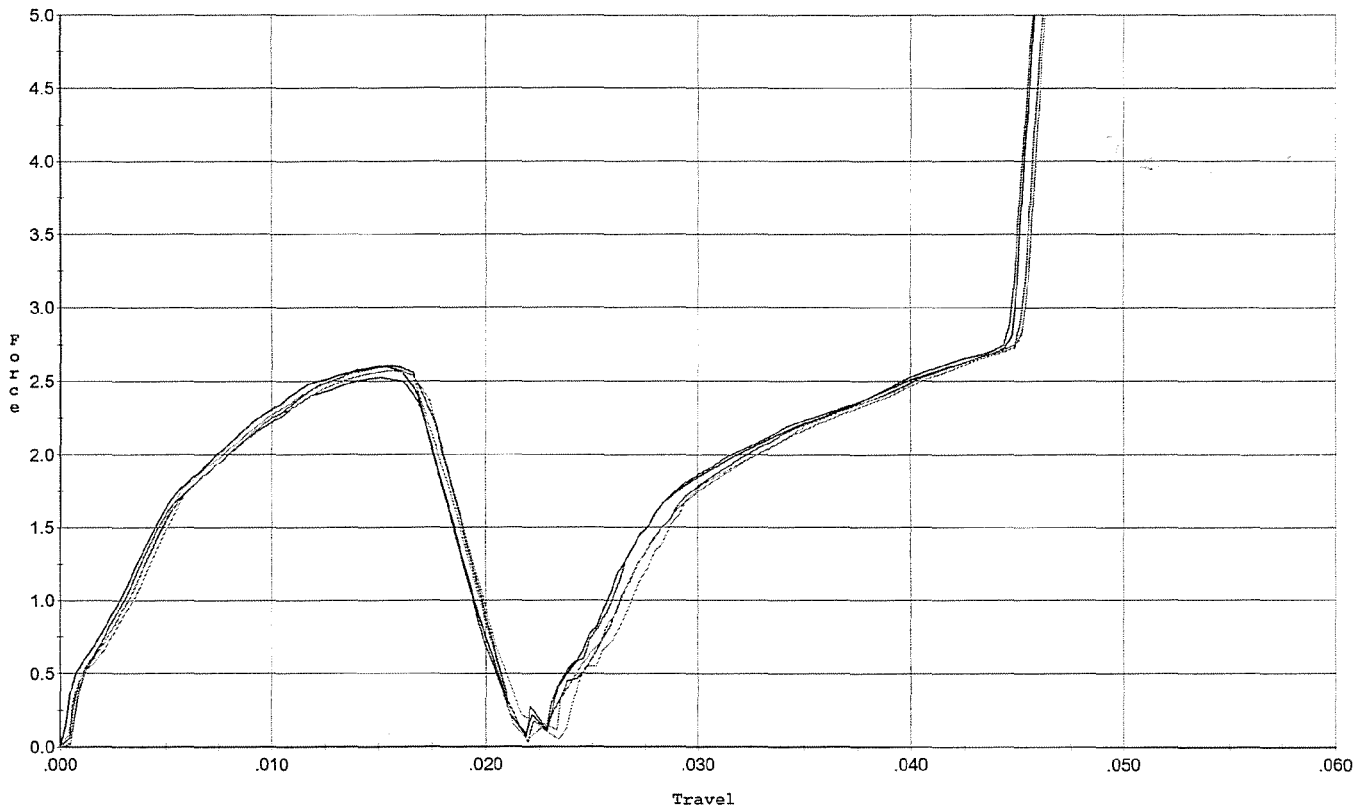
560	BARBER - M24 0081709 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/22/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	9/22/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	9/22/09	RB		
	J) ASSEMBLE STOCK					9-3-09	RP		
	K) ASSEMBLE SWIVEL STUDS					9/22/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-17-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/22/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u>	<u>2.19</u>	<u>2.18</u>	<u>2.17</u>	<u>2.15</u>	9-18-09	TL
	C) FUNCTION					9/22/09	RB		
690	PACK					9/28/09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



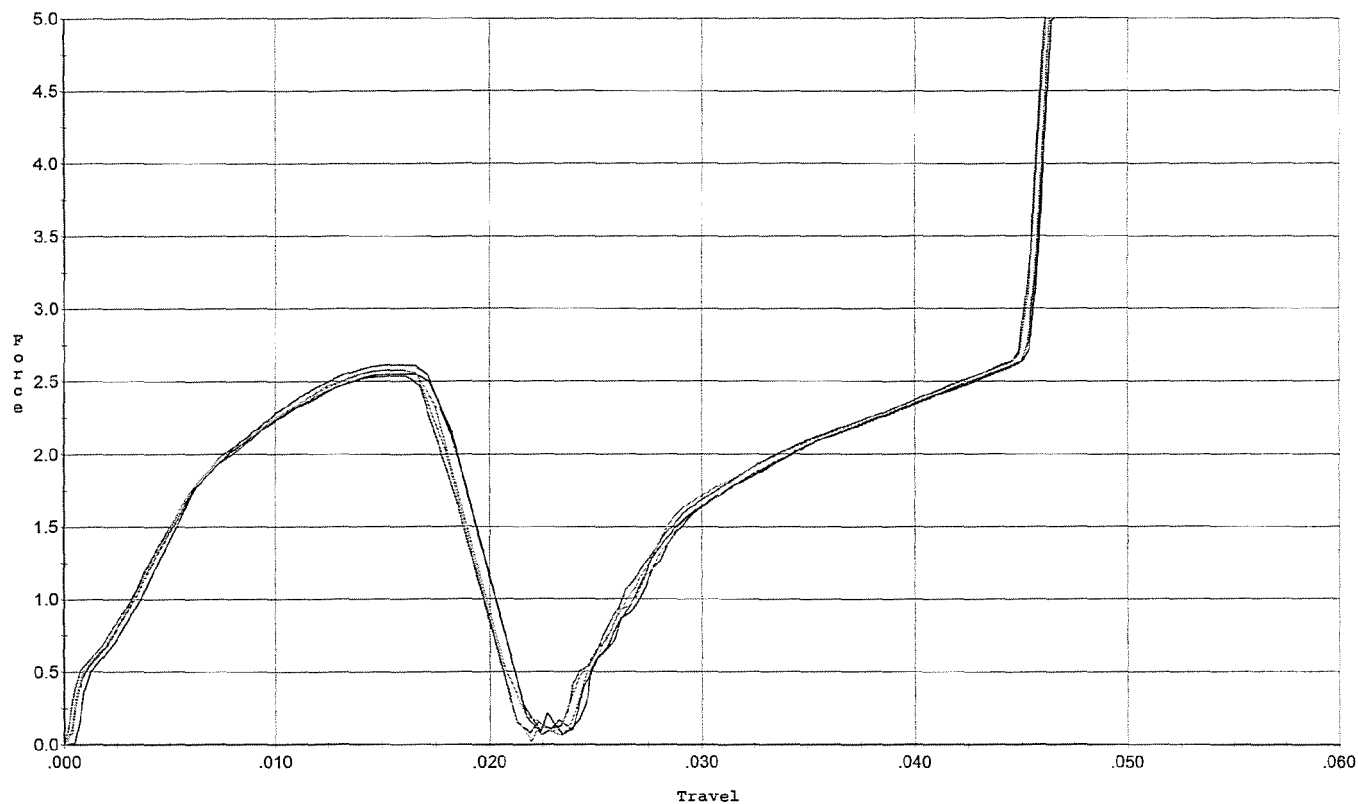
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.017	0.00	0.032	0.029		Single Action
2	2.604	0.017	0.00	0.032	0.030		Single Action
3	2.607	0.018	0.00	0.032	0.031		Single Action
4	2.576	0.017	0.00	0.032	0.030		Single Action
5	2.599	0.018	0.00	0.032	0.032		Single Action

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



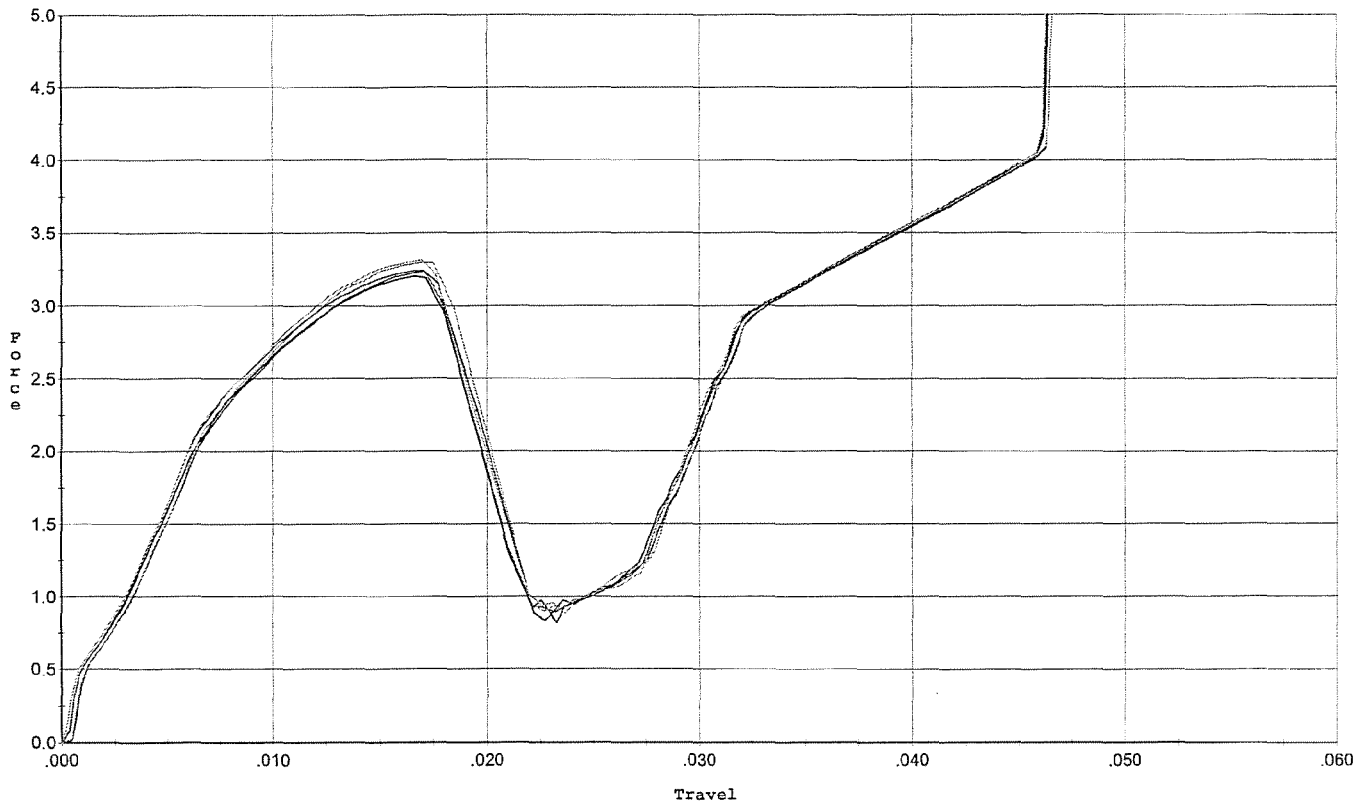
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.018	0.00	0.032	0.033		Single Action
2	2.551	0.018	0.00	0.032	0.032		Single Action
3	2.537	0.018	0.00	0.032	0.032		Single Action
4	2.575	0.017	0.00	0.032	0.031		Single Action
5	2.578	0.018	0.00	0.032	0.031		Single Action

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



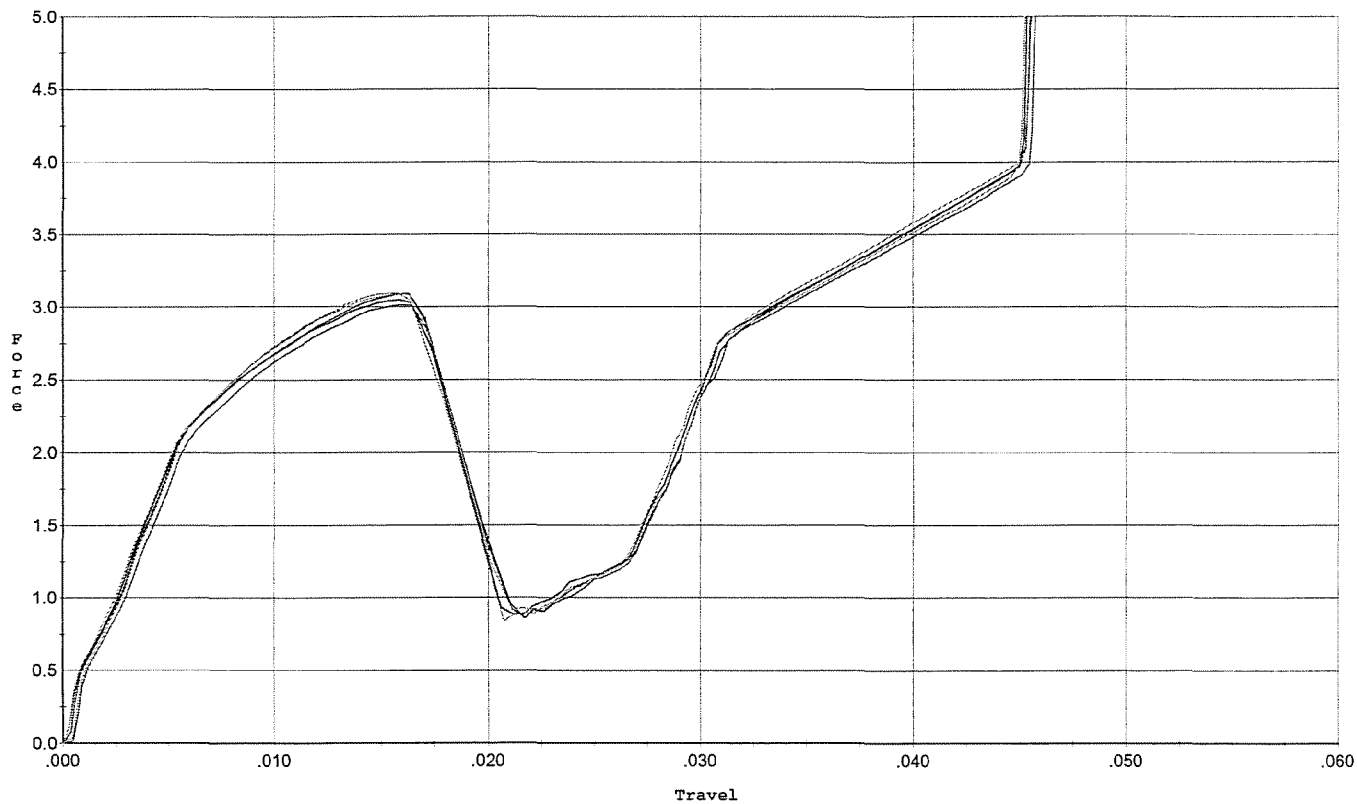
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.236	0.020	0.00	0.030	0.040		Single Action
2	3.202	0.018	0.00	0.030	0.038		Single Action
3	3.239	0.018	0.00	0.030	0.038		Single Action
4	3.315	0.018	0.00	0.030	0.038		Single Action
5	3.297	0.018	0.00	0.030	0.039		Single Action

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



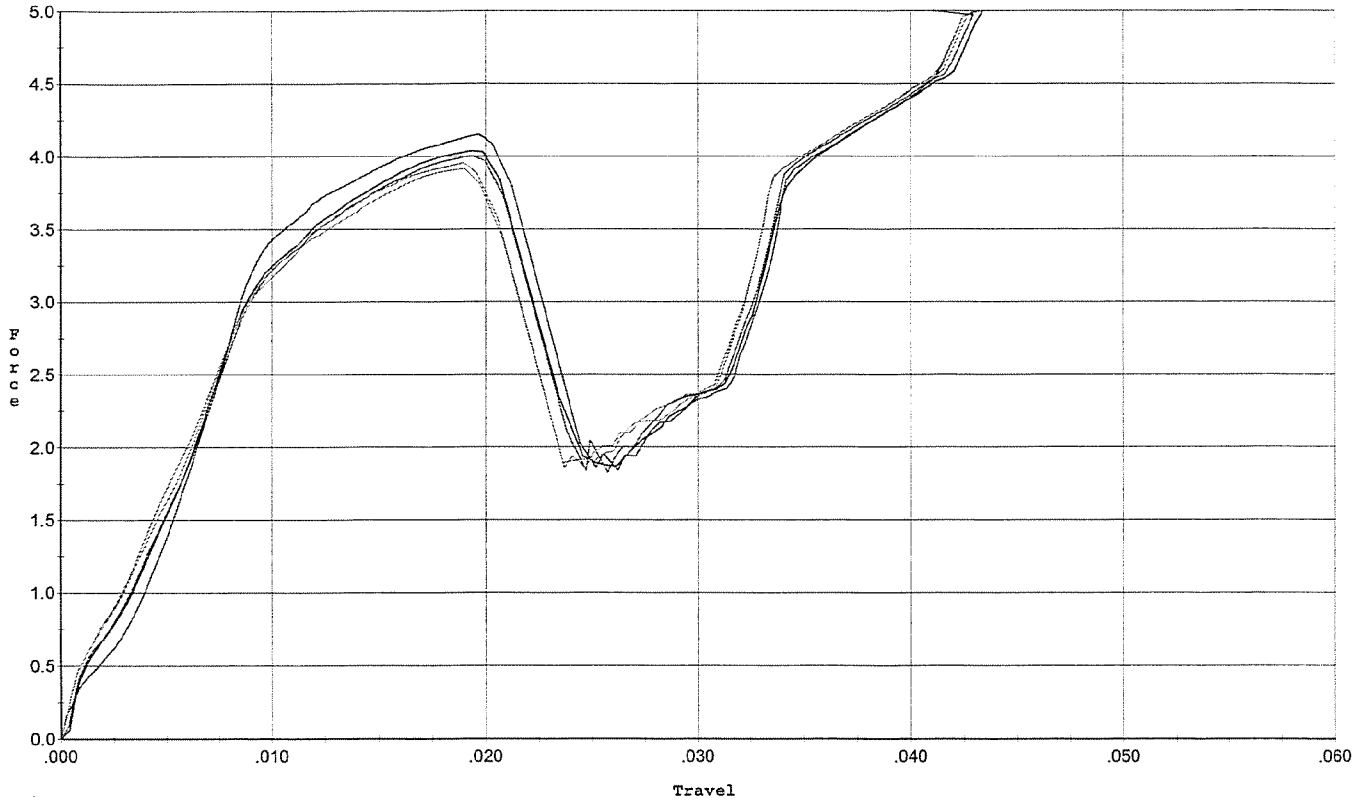
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.017	0.00	0.030	0.036		Single Action
2	3.048	0.017	0.00	0.030	0.036		Single Action
3	3.013	0.017	0.00	0.030	0.035		Single Action
4	3.091	0.017	0.00	0.030	0.036		Single Action
5	3.095	0.018	0.00	0.030	0.038		Single Action

A-3-06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lb ini +/- 1.0 lb

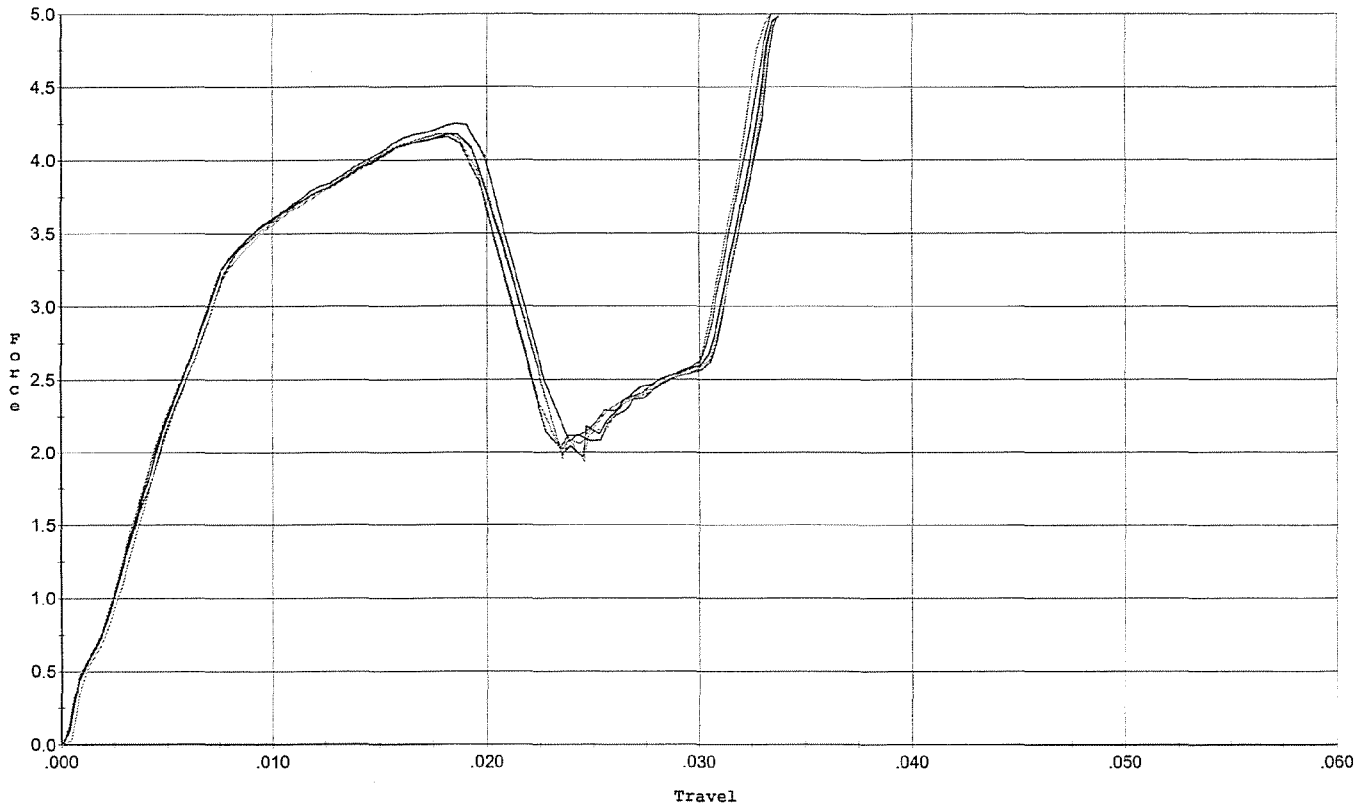


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.021	0.00	0.026	0.056		Single Action
2	4.037	0.021	0.00	0.026	0.053		Single Action
3	4.003	0.021	0.00	0.026	0.054		Single Action
4	3.914	0.021	0.00	0.026	0.053		Single Action
5	3.955	0.021	0.00	0.026	0.053		Single Action

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lb after 20 cycles+/- 1.0 lb



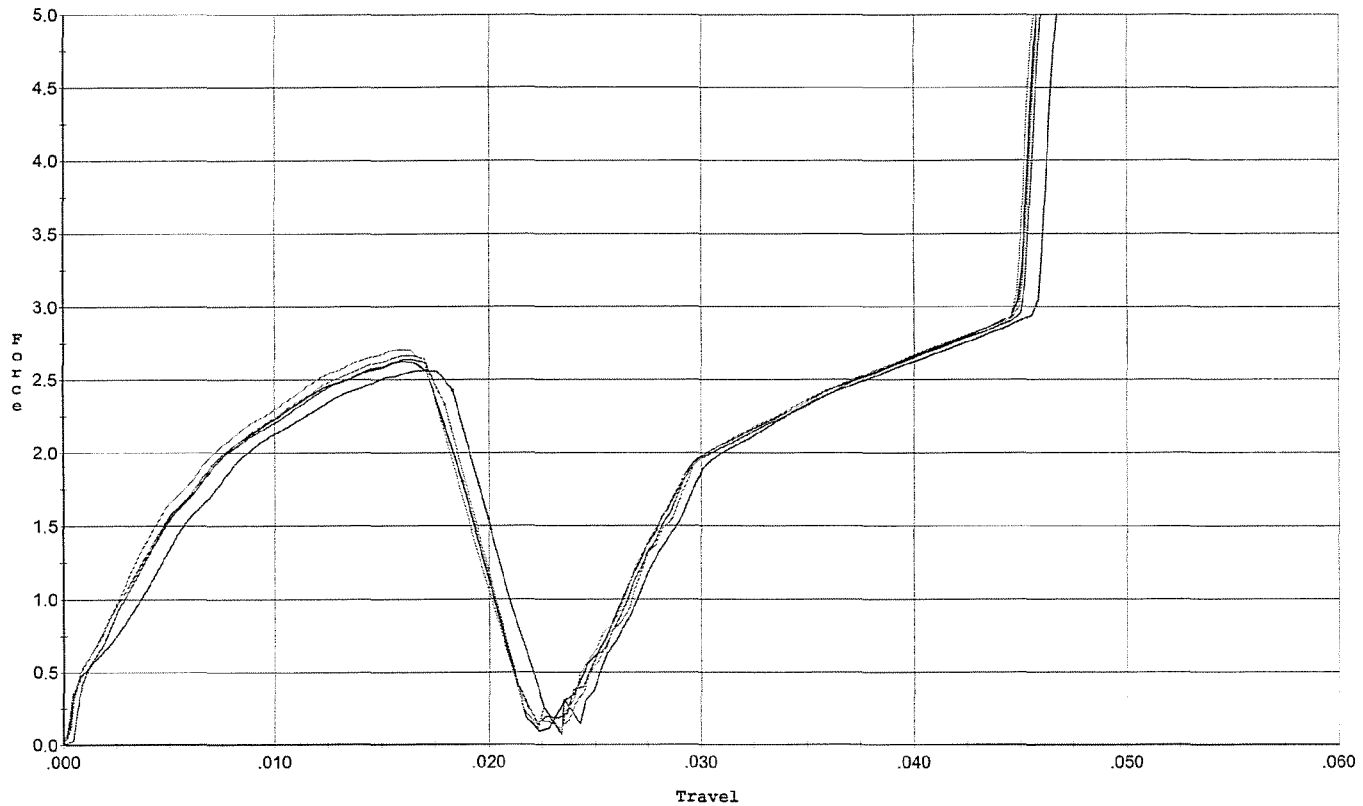
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.020	0.00	0.013	0.056		Single Action
2	4.177	0.021	0.00	0.013	0.059		Single Action
3	4.161	0.020	0.00	0.013	0.055		Single Action
4	4.180	0.021	0.00	0.013	0.058		Single Action
5	4.183	0.020	0.00	0.013	0.055		Single Action

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 for final test



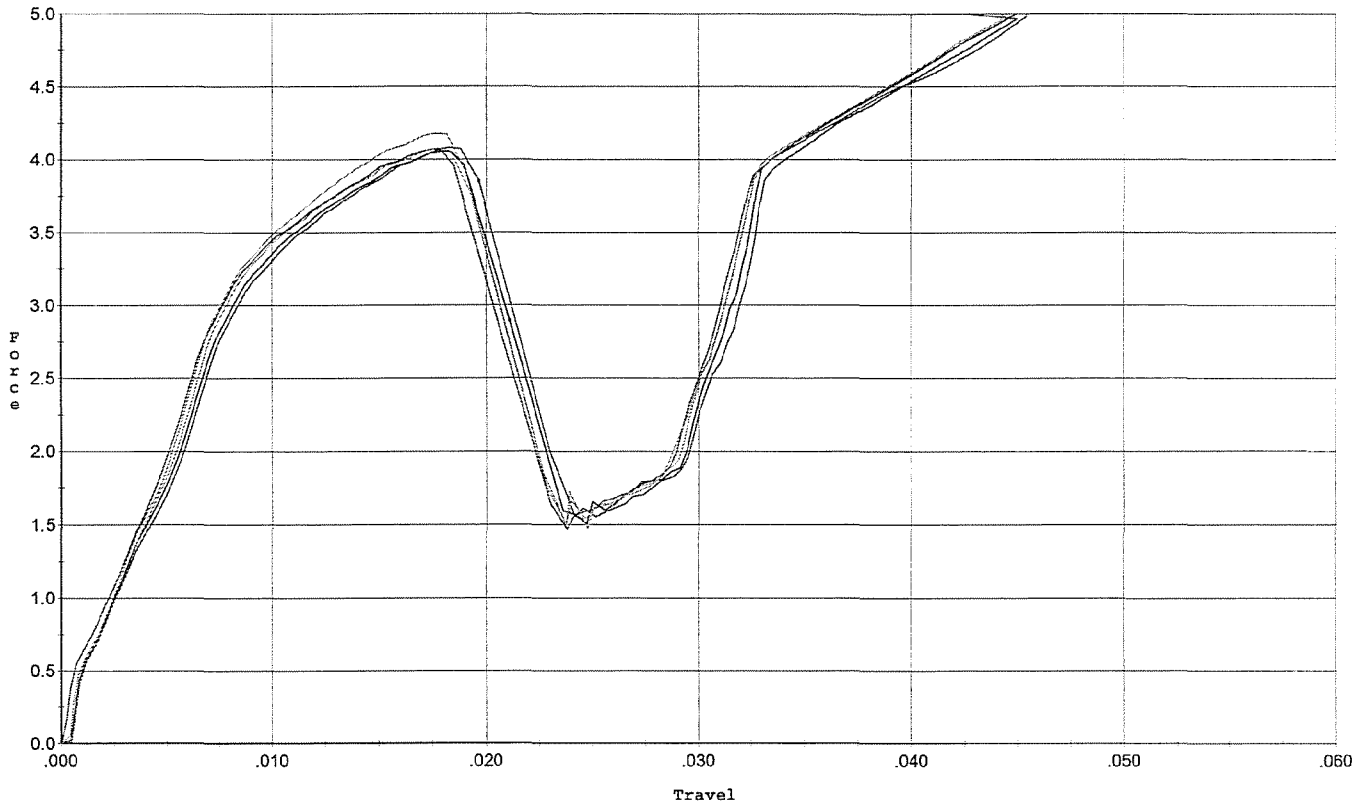
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.018	0.00	0.031	0.032		Single Action
2	2.624	0.019	0.00	0.031	0.034		Single Action
3	2.637	0.018	0.00	0.031	0.032		Single Action
4	2.708	0.017	0.00	0.031	0.031		Single Action
5	2.667	0.018	0.00	0.031	0.033		Single Action

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.020	0.00	0.028	0.051		Single Action
2	4.058	0.021	0.00	0.028	0.055		Single Action
3	4.072	0.018	0.00	0.028	0.049		Single Action
4	4.077	0.019	0.00	0.028	0.051		Single Action
5	4.178	0.019	0.00	0.028	0.051		Single Action

A 4.09