

G6875801

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

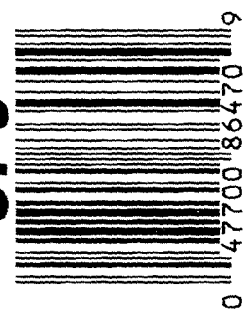


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875801

UPC



GUN SERIAL # G 6875801

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8/14/09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8/14/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8/14/09	SPD
470	DIS-ASSEMBLE ACTION	2009	8/14/09	SPD
472	SERIALIZE BOLT HANDLE		8/15/09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	WJF
540	APPLY COATINGS (BARREL ACTION)		8/29	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

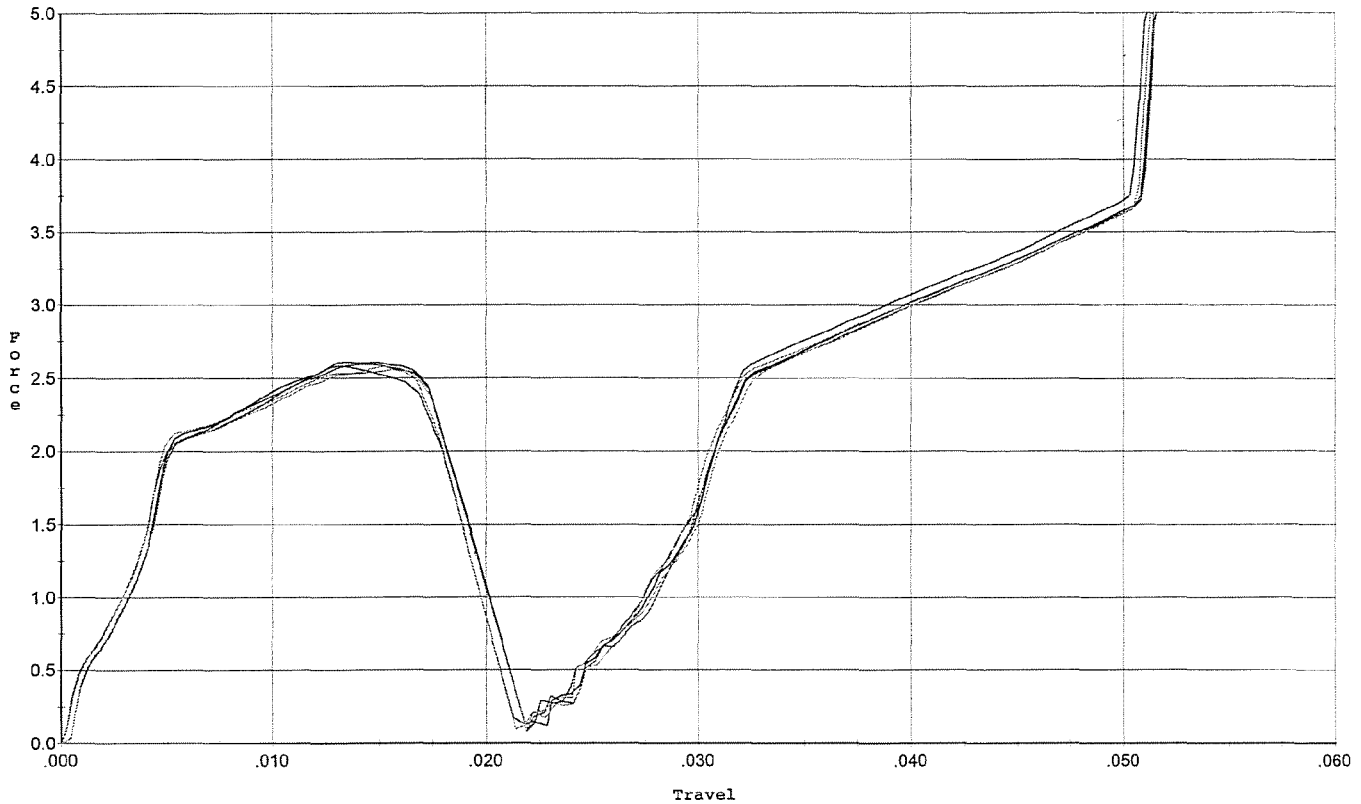
560	BARBER - M24 0081721 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>60</u> <u>60</u> <u>60</u>	9-24-09	RT
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>20</u> <u>20</u> <u>20</u>	9-24-09	RT
	H) TRIGGER PULL TEST AND RETAINABILITY			9-24-09	RT
	I) FIRING PIN INDENT	.020 MIN	<u>022</u> <u>022</u> <u>022</u>	9-24-09	RT
	J) ASSEMBLE STOCK			9-9-09	L.H.
	K) ASSEMBLE SWIVEL STUDS			9-24-09	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-9-09	RP
670	FINAL INSPECTION A) HEADSPACE			9-24-09	RT
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.61</u> <u>2.55</u> <u>2.53</u> <u>2.53</u>	9/10/09	RP
	C) FUNCTION			9-24-09	RT
690	PACK			10/5/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



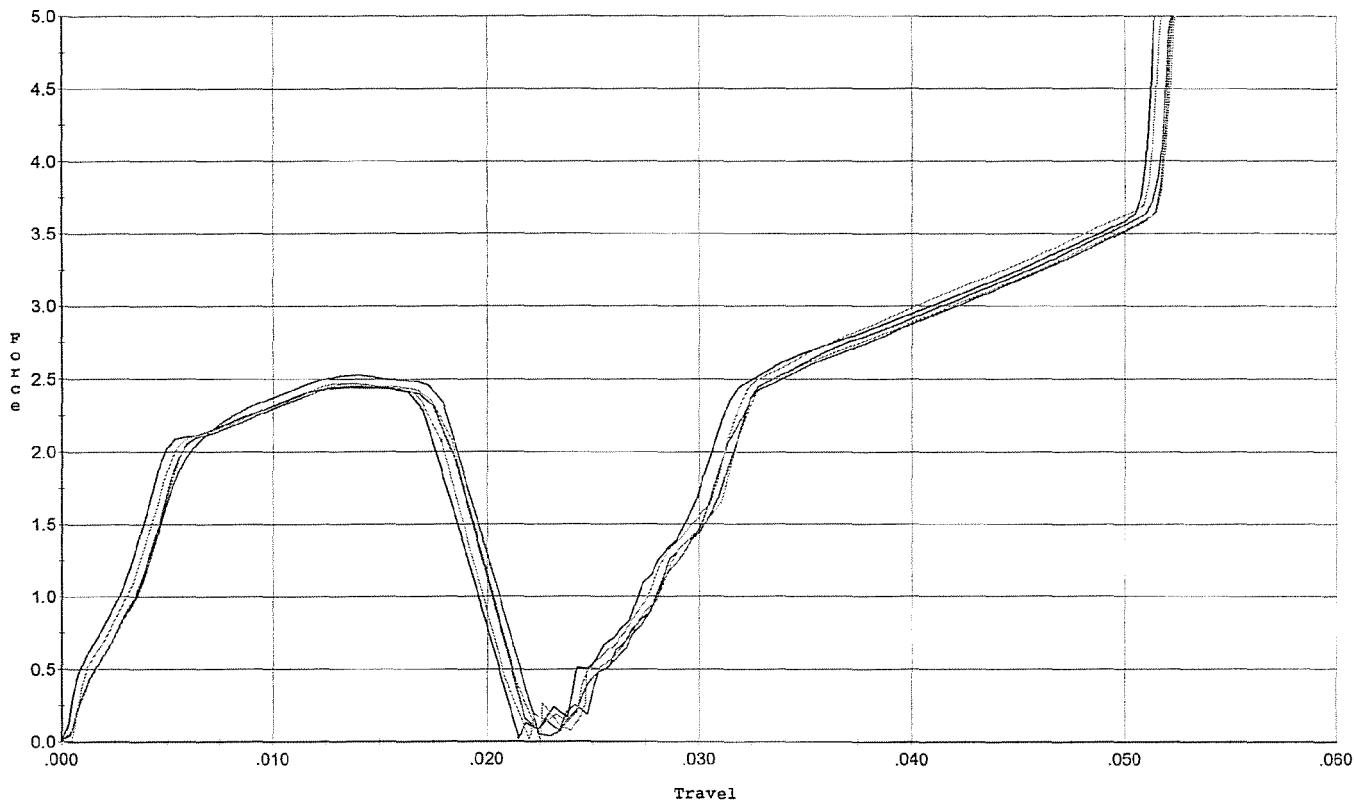
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.018	0.00	0.036	0.033		Set Trigger
2	2.607	0.019	0.00	0.036	0.036		Set Trigger
3	2.593	0.020	0.00	0.036	0.036		Set Trigger
4	2.577	0.020	0.00	0.036	0.036		Set Trigger
5	2.557	0.018	0.00	0.036	0.033		Set Trigger

Aug 2,58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



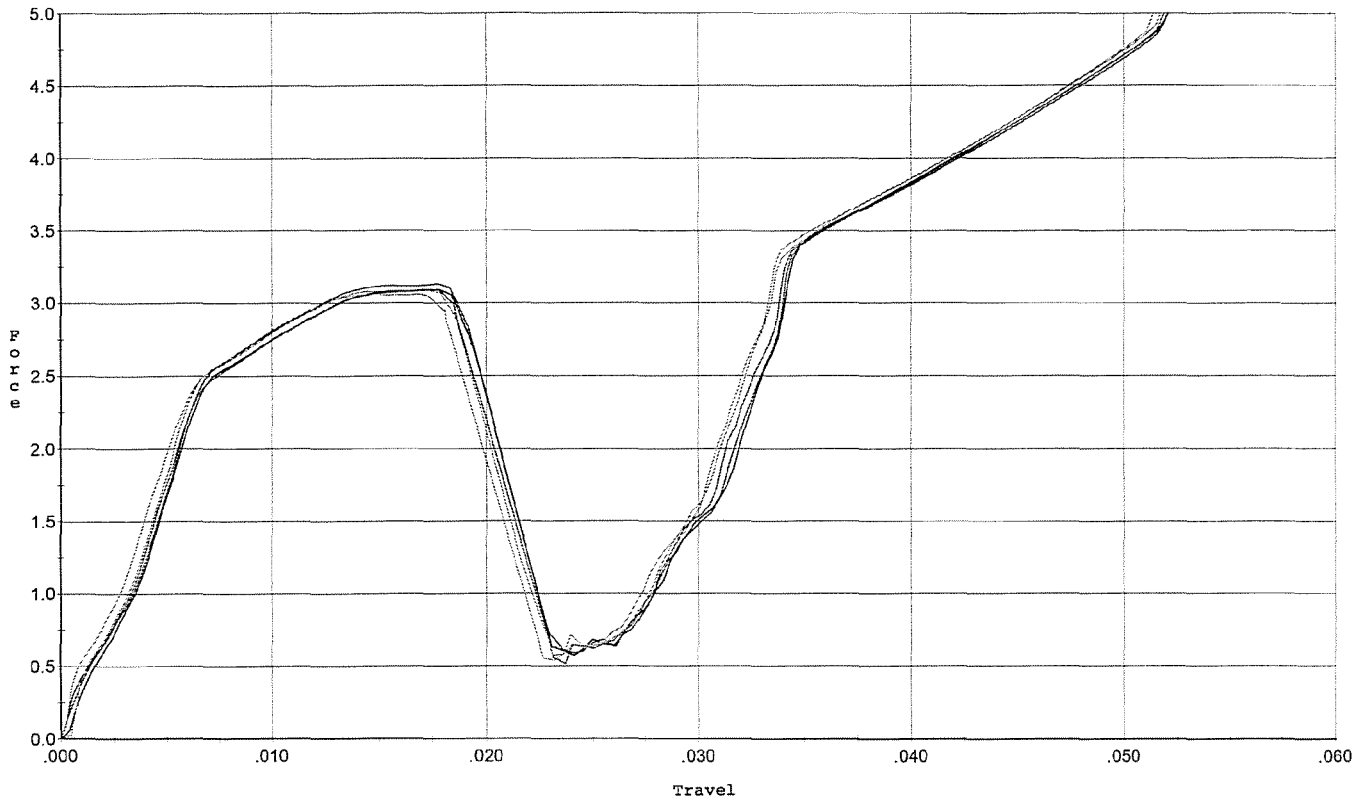
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.020	0.00	0.036	0.036		Set Trigger
2	2.442	0.019	0.00	0.036	0.035		Set Trigger
3	2.449	0.019	0.00	0.036	0.033		Set Trigger
4	2.469	0.018	0.00	0.036	0.032		Set Trigger
5	2.469	0.018	0.00	0.036	0.033		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



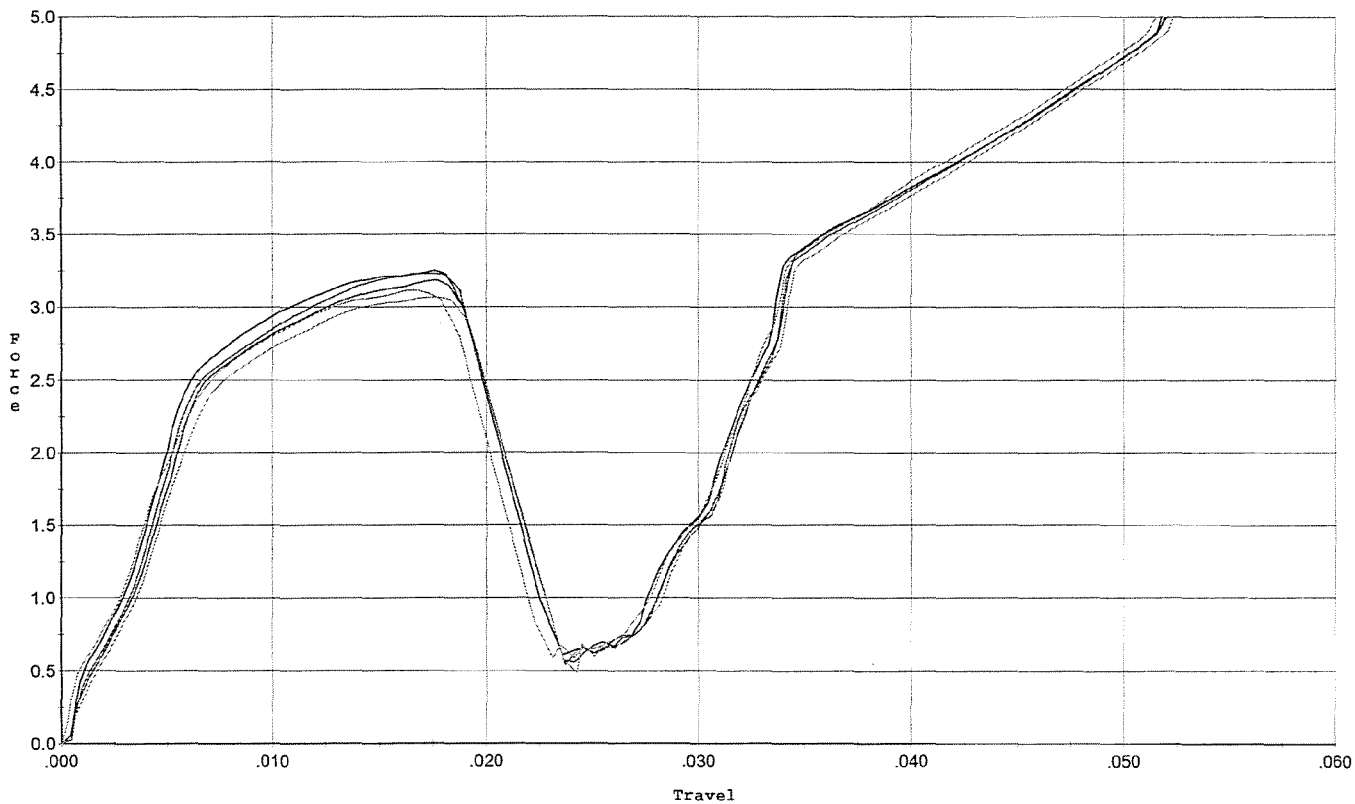
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.019	0.00	0.034	0.042		Set Trigger
2	3.092	0.019	0.00	0.034	0.041		Set Trigger
3	3.095	0.021	0.00	0.034	0.044		Set Trigger
4	3.061	0.018	0.00	0.034	0.039		Set Trigger
5	3.088	0.019	0.00	0.034	0.040		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



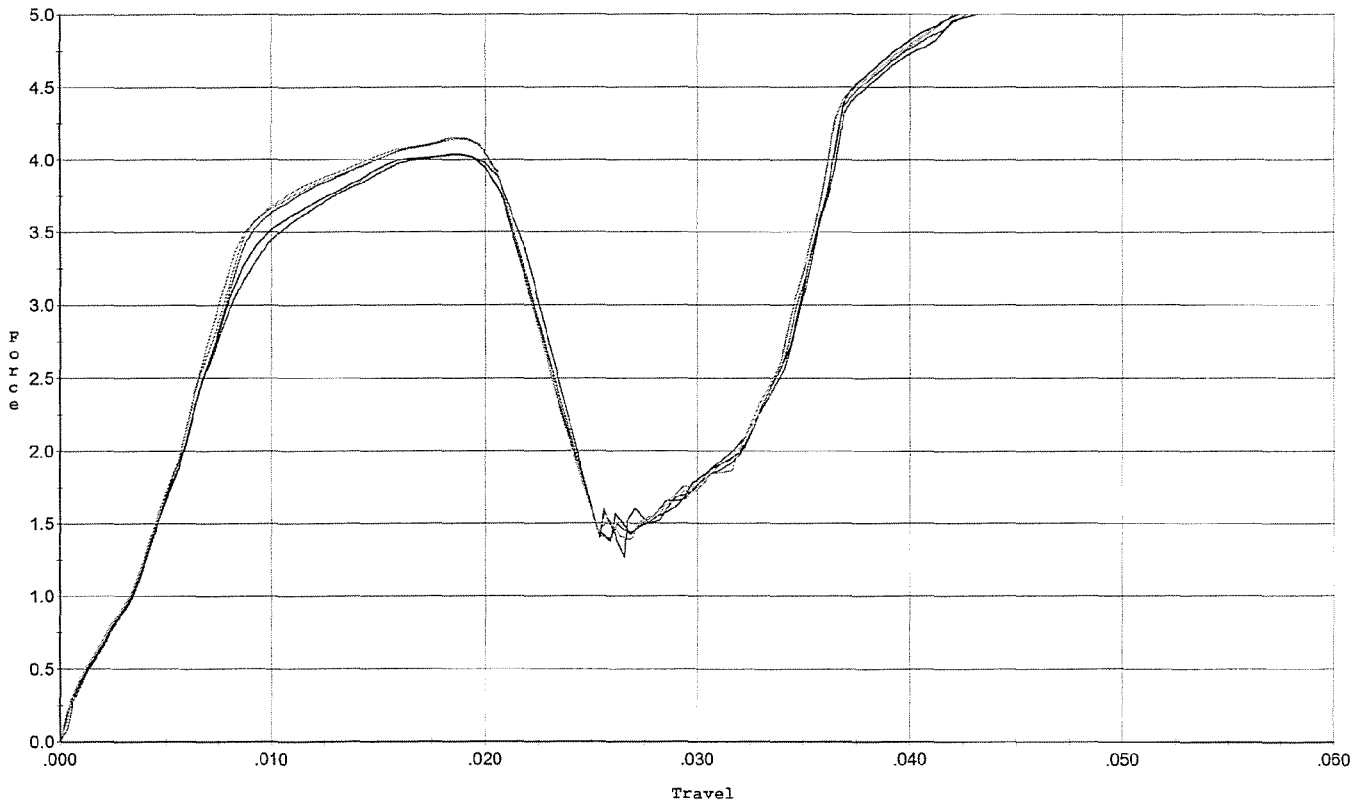
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.184	0.019	0.00	0.034	0.041		Set Trigger
2	3.247	0.019	0.00	0.034	0.043		Set Trigger
3	3.228	0.019	0.00	0.034	0.042		Set Trigger
4	3.064	0.019	0.00	0.034	0.040		Set Trigger
5	3.115	0.019	0.00	0.034	0.041		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



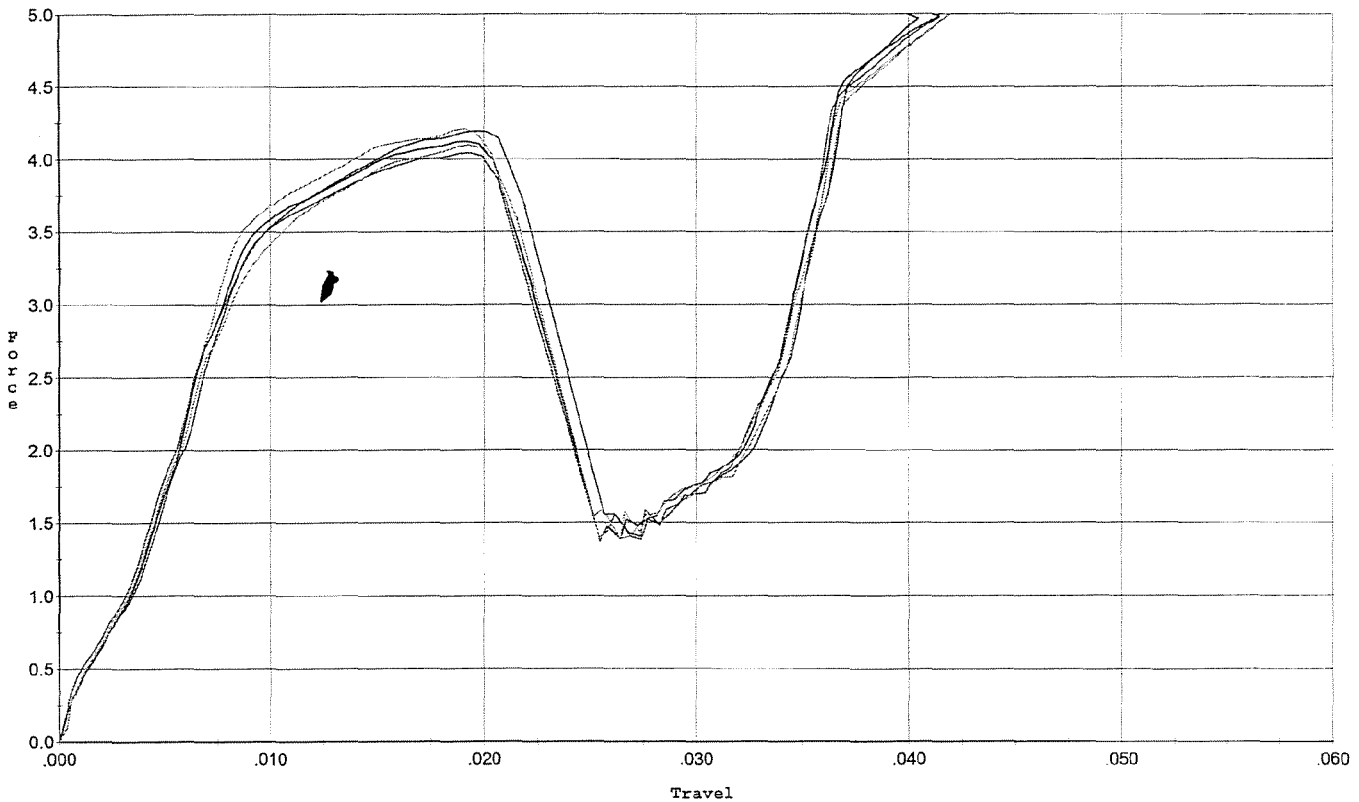
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.022	0.00	0.033	0.059		Set Trigger
2	4.035	0.021	0.00	0.032	0.056		Set Trigger
3	4.150	0.021	0.00	0.032	0.056		Set Trigger
4	4.148	0.021	0.00	0.033	0.057		Set Trigger
5	4.140	0.021	0.00	0.033	0.057		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



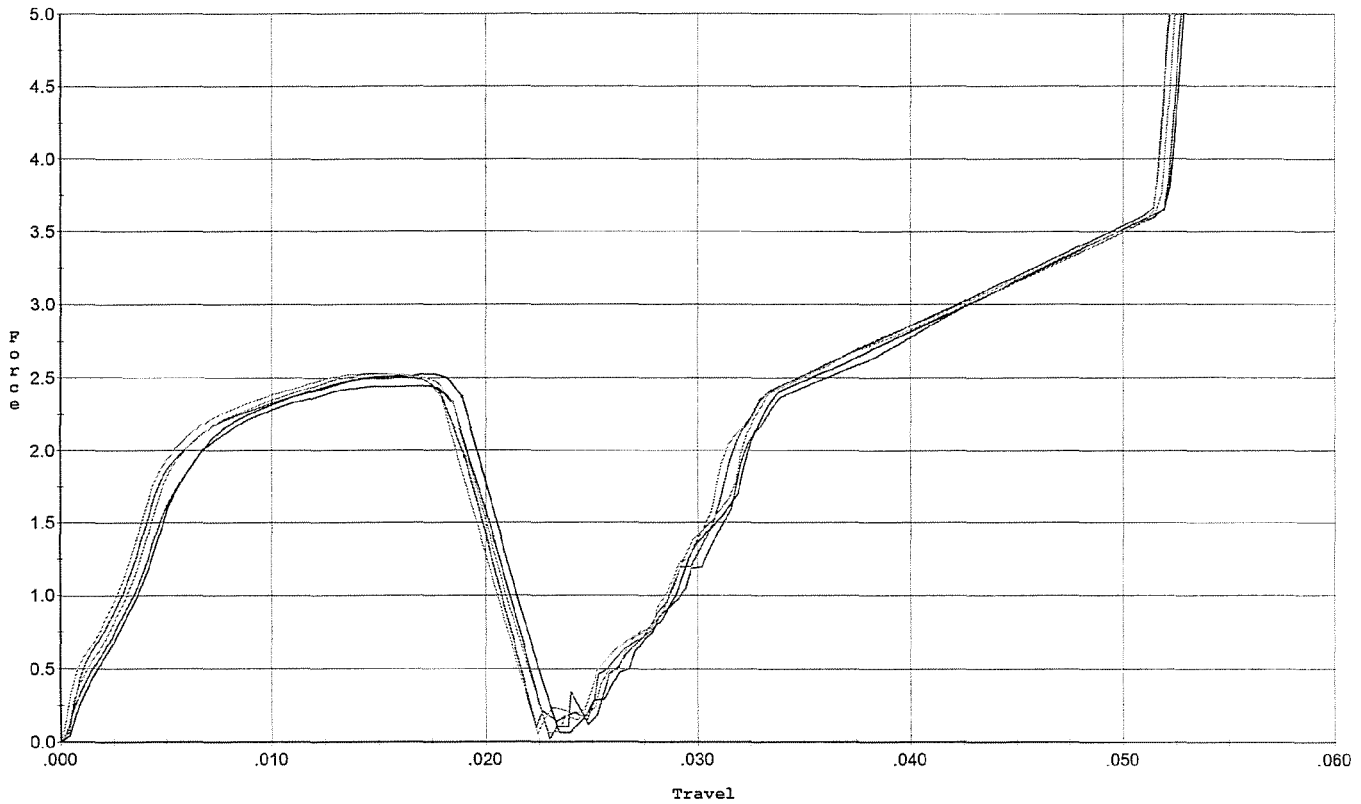
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.022	0.00	0.033	0.061		Set Trigger
2	4.121	0.022	0.00	0.032	0.061		Set Trigger
3	4.042	0.021	0.00	0.033	0.056		Set Trigger
4	4.206	0.023	0.00	0.032	0.063		Set Trigger
5	4.096	0.022	0.00	0.032	0.058		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



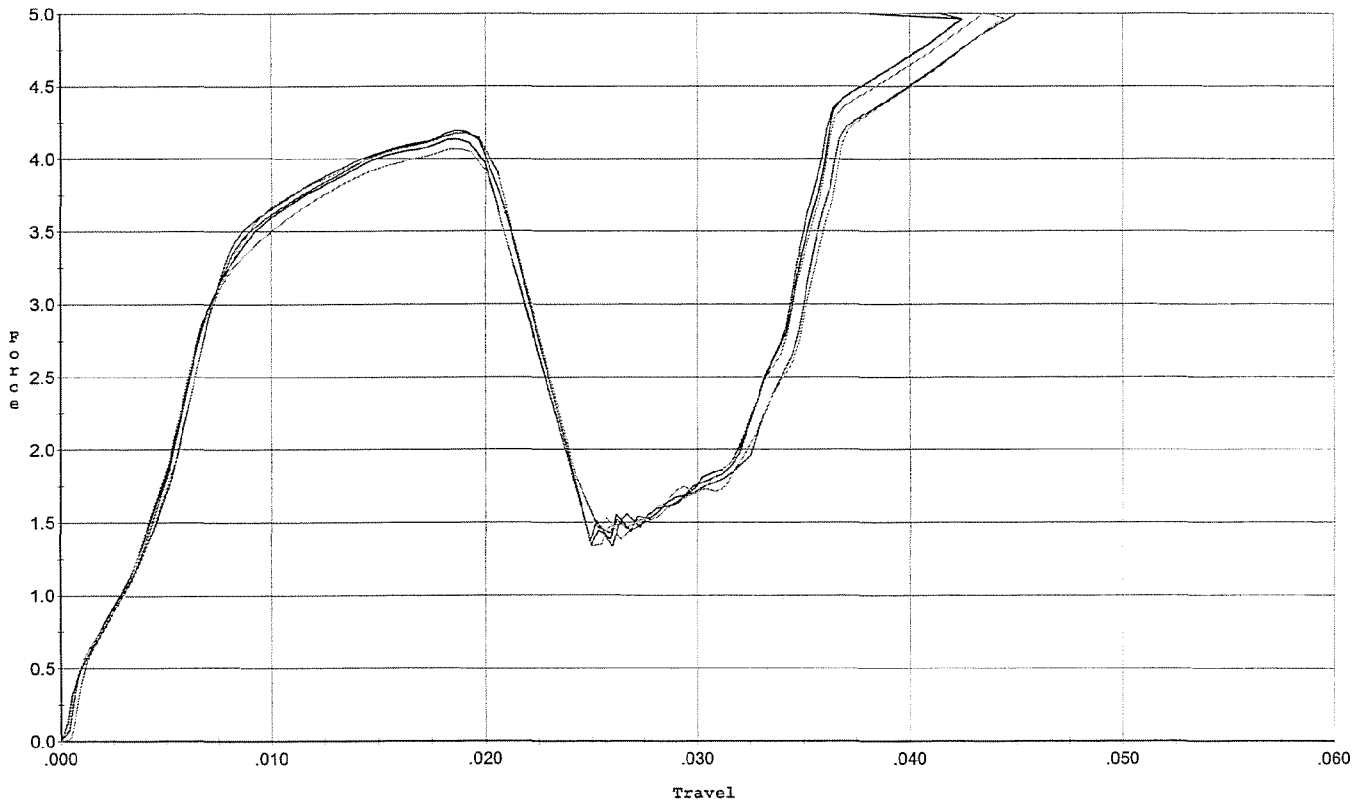
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.020	0.00	0.036	0.036		Set Trigger
2	2.528	0.019	0.00	0.036	0.034		Set Trigger
3	2.501	0.019	0.00	0.036	0.035		Set Trigger
4	2.531	0.018	0.00	0.037	0.034		Set Trigger
5	2.527	0.018	0.00	0.037	0.034		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.194	0.021	0.00	0.032	0.059		Set Trigger
2	4.135	0.022	0.00	0.032	0.062		Set Trigger
3	4.177	0.021	0.00	0.033	0.057		Set Trigger
4	4.068	0.022	0.00	0.032	0.060		Set Trigger
5	4.175	0.021	0.00	0.033	0.057		Set Trigger

Avg 4.15