

66875804

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



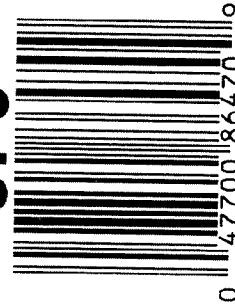
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875804

UPC



BM FORM

GUN SERIAL # G 6875804

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	RP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	RP
470	DIS-ASSEMBLE ACTION		8-28-09	RP
472	SERIALIZE BOLT HANDLE		8-31-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	9/2/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	SP
540	APPLY COATINGS (BARREL ACTION)		9/14	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	RP
	D) OIL FIRING PIN ASSEMBLY		9-18-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

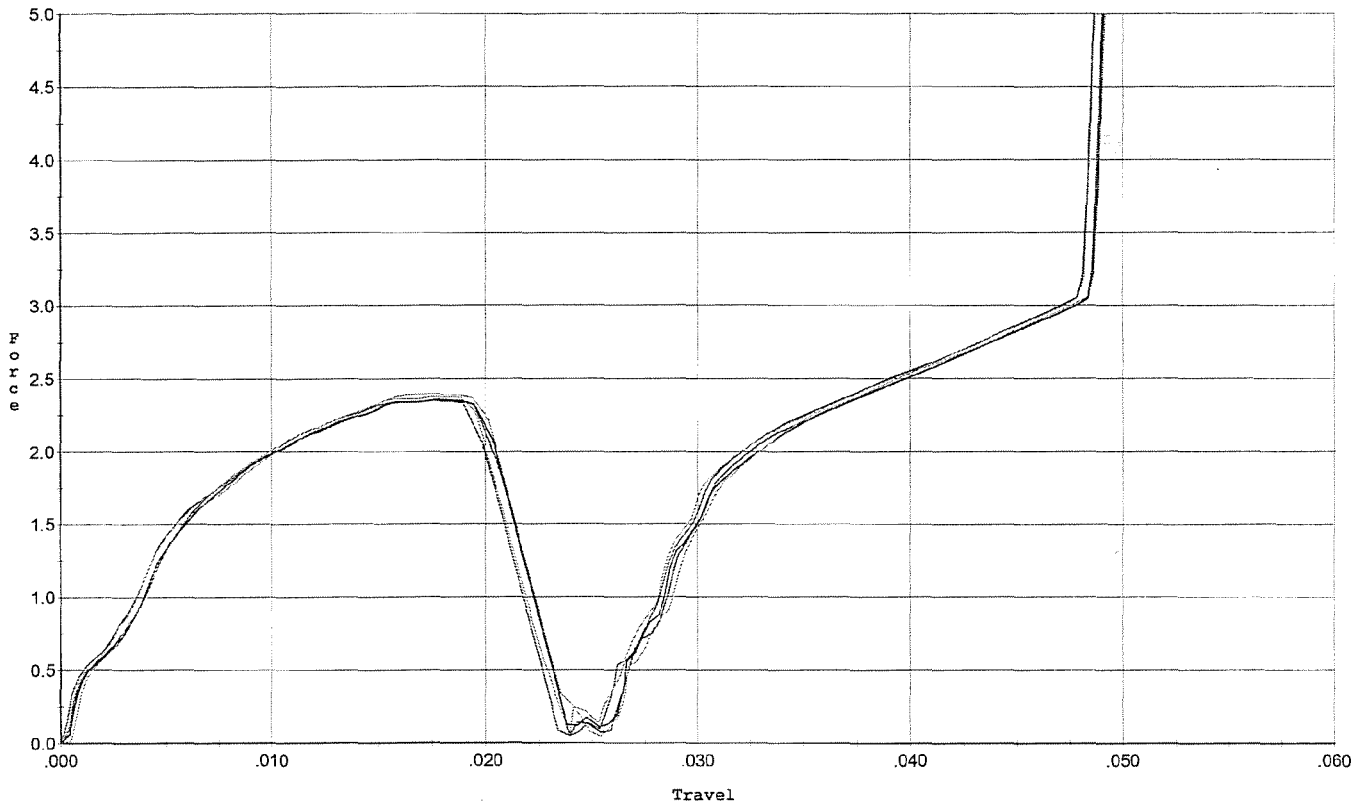
560	BARBER - M24 0081733 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/30/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/30/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/30/09	RB		
	J) ASSEMBLE STOCK					9-18-09	R.N.		
	K) ASSEMBLE SWIVEL STUDS					9/30/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-28-09	TC		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-28-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/30/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.83</u>	<u>2.79</u>	<u>2.81</u>	<u>2.73</u>	9-30-09	TC
	C) FUNCTION					9/30/09	RB		
690	PACK					10/5/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



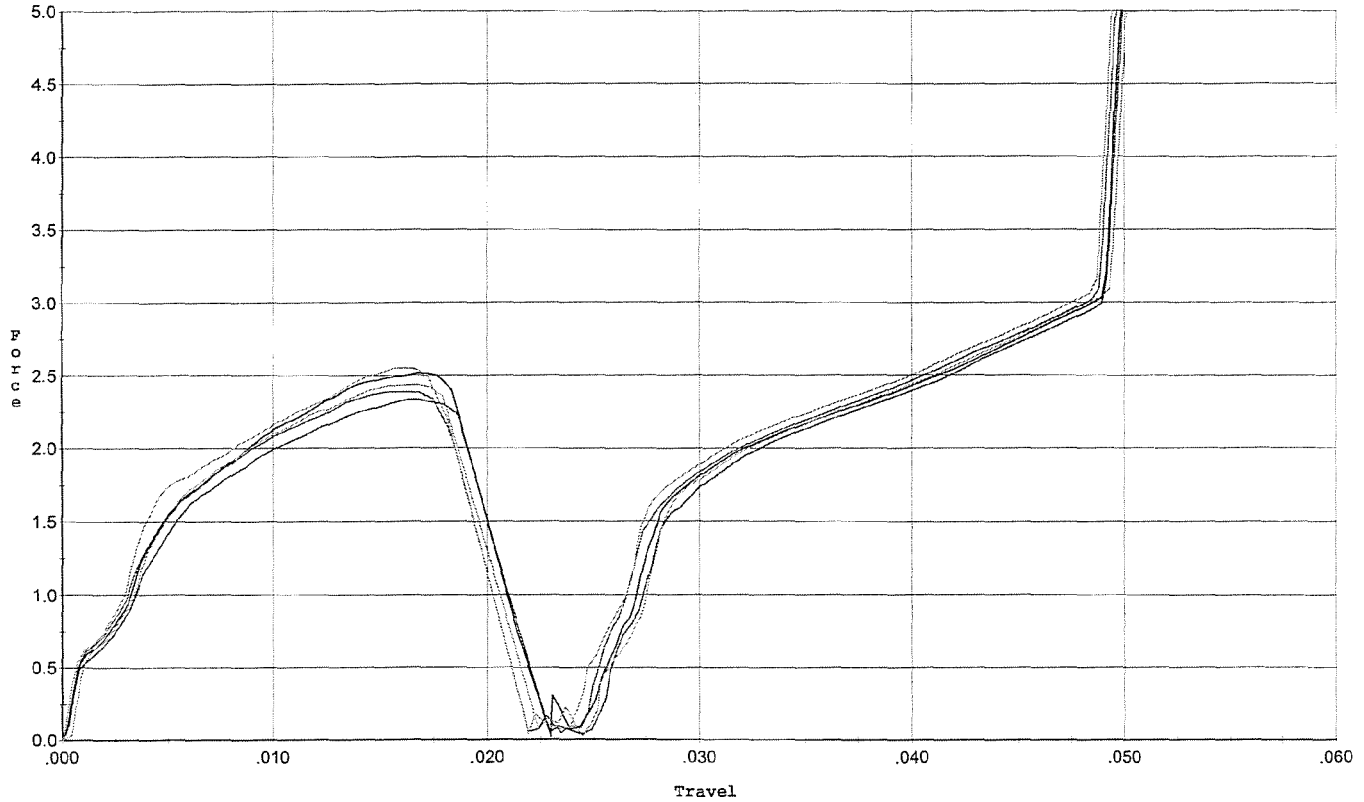
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.358	0.021	0.00	0.032	0.034		Set Trigger
2	2.358	0.020	0.00	0.032	0.034		Set Trigger
3	2.352	0.020	0.00	0.032	0.033		Set Trigger
4	2.377	0.020	0.00	0.032	0.033		Set Trigger
5	2.394	0.020	0.00	0.033	0.033		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



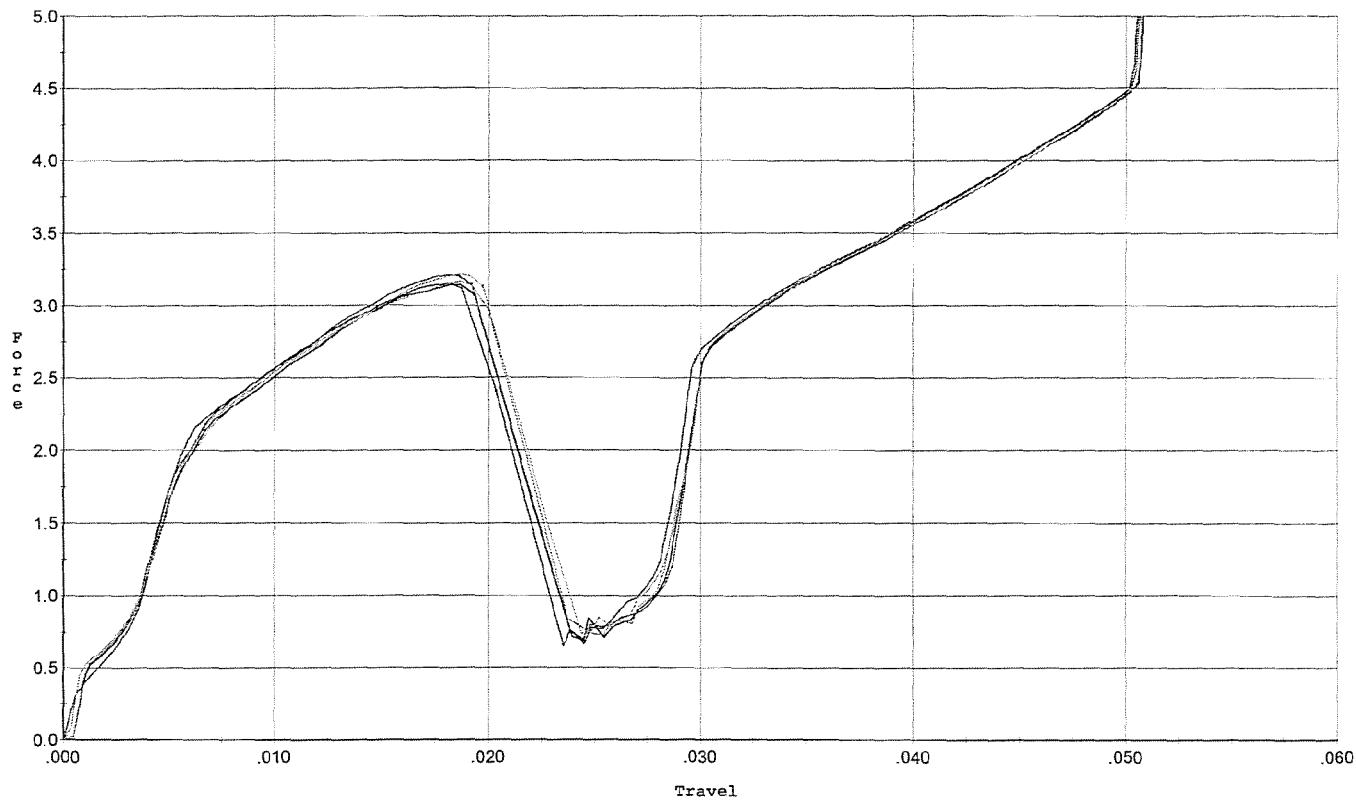
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.335	0.019	0.00	0.034	0.031		Set Trigger
2	2.514	0.018	0.00	0.034	0.032		Set Trigger
3	2.385	0.018	0.00	0.035	0.031		Set Trigger
4	2.436	0.020	0.00	0.035	0.034		Set Trigger
5	2.550	0.018	0.00	0.034	0.032		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



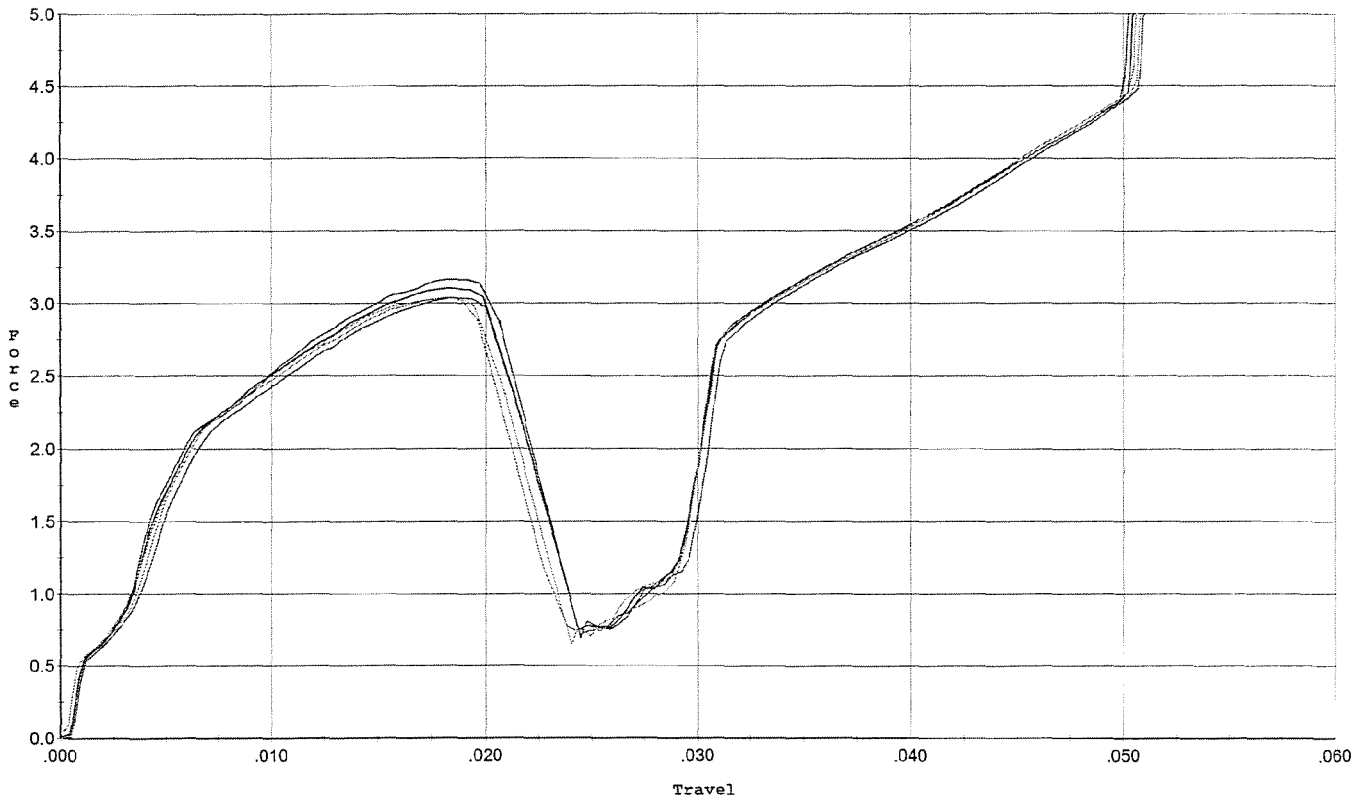
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.020	0.00	0.032	0.043		Set Trigger
2	3.142	0.019	0.00	0.032	0.040		Set Trigger
3	3.210	0.019	0.00	0.032	0.041		Set Trigger
4	3.217	0.020	0.00	0.031	0.042		Set Trigger
5	3.166	0.020	0.00	0.032	0.042		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



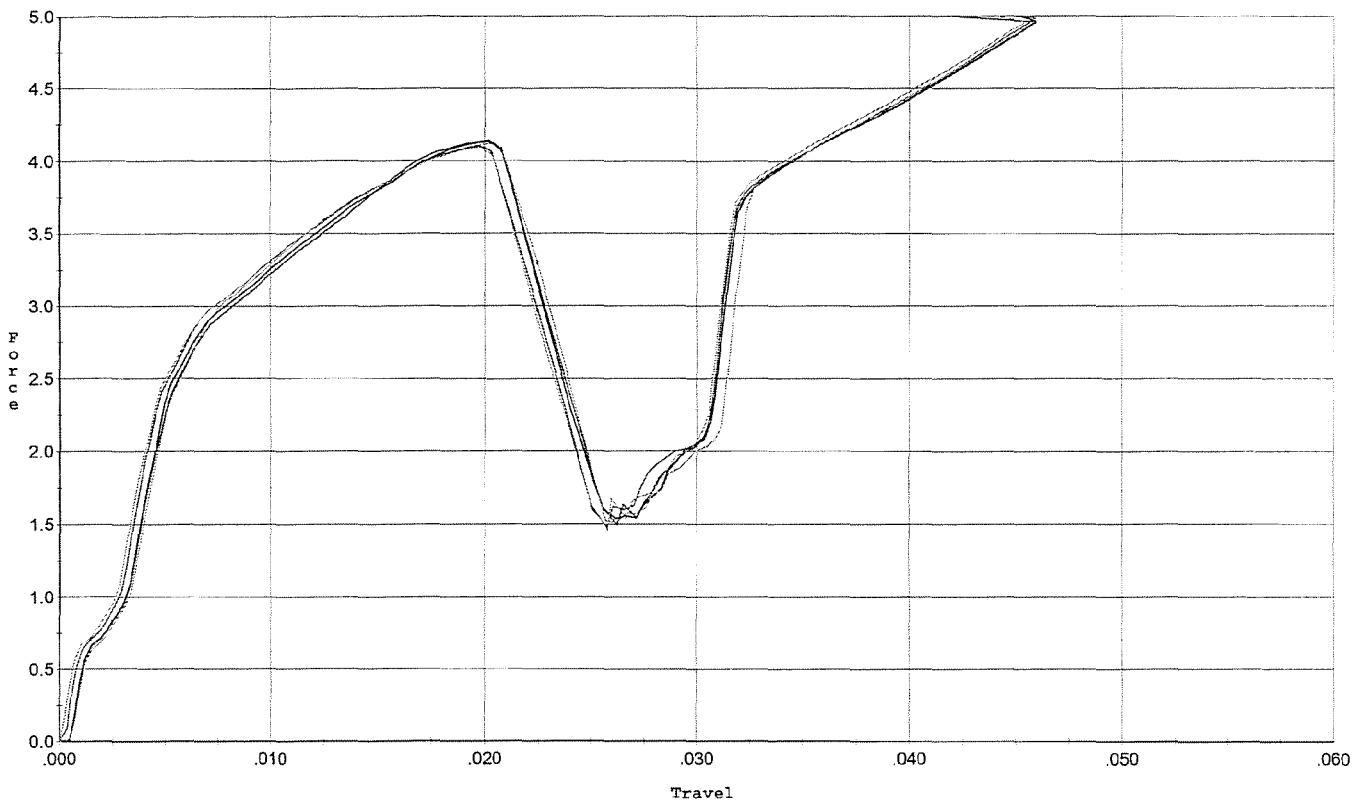
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.021	0.00	0.031	0.044		Set Trigger
2	3.103	0.022	0.00	0.031	0.046		Set Trigger
3	3.036	0.022	0.00	0.031	0.044		Set Trigger
4	3.035	0.021	0.00	0.032	0.043		Set Trigger
5	3.042	0.020	0.00	0.032	0.041		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



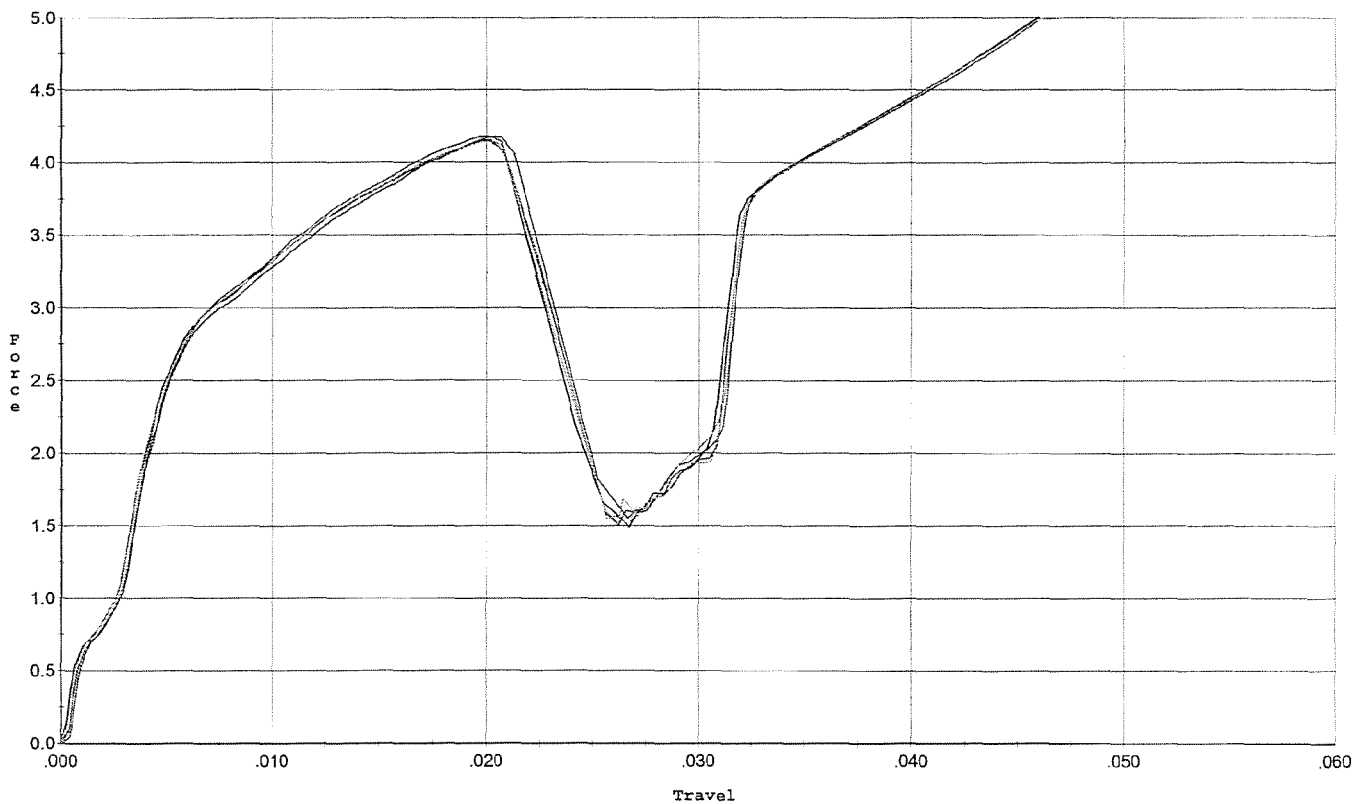
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.021	0.00	0.030	0.057		Set Trigger
2	4.133	0.021	0.00	0.030	0.057		Set Trigger
3	4.104	0.022	0.00	0.030	0.062		Set Trigger
4	4.093	0.020	0.00	0.030	0.057		Set Trigger
5	4.121	0.022	0.00	0.030	0.062		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



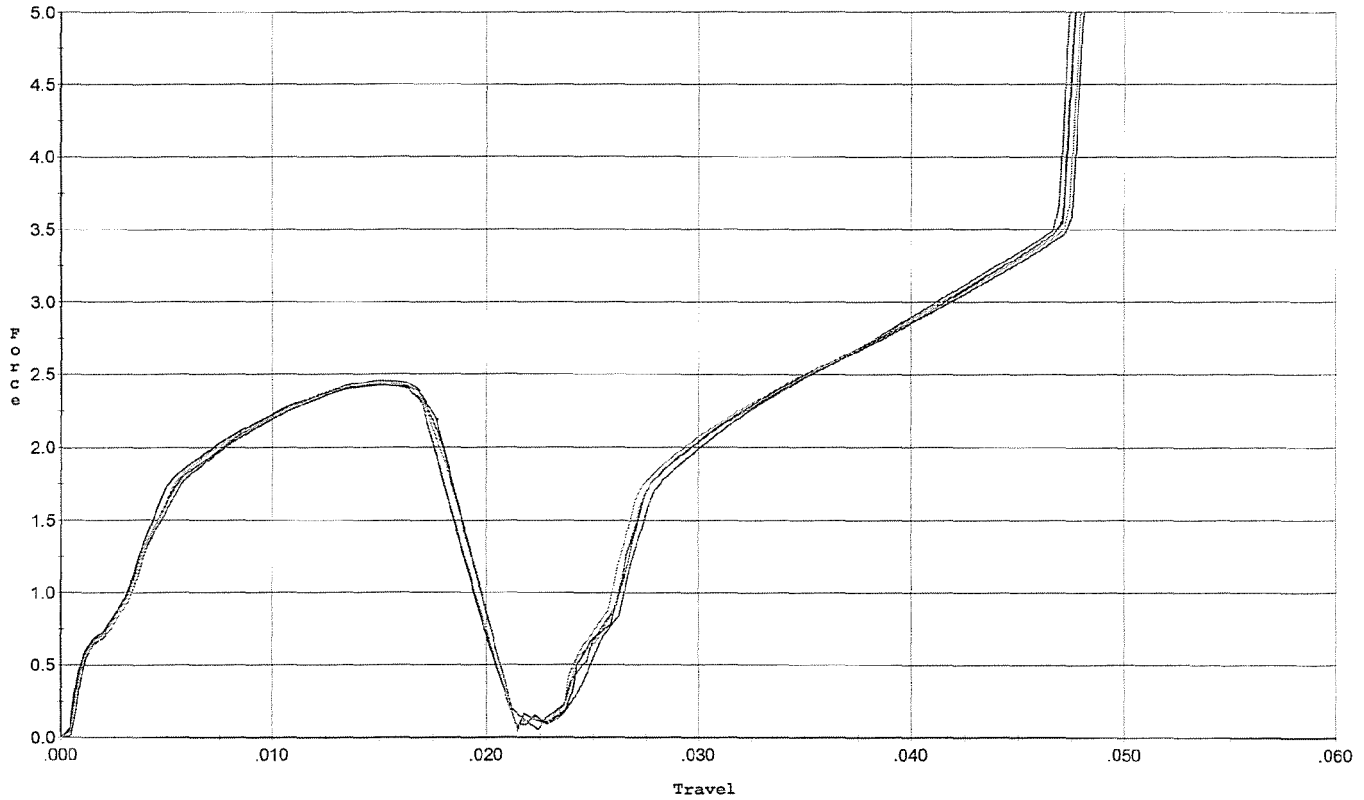
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.021	0.00	0.029	0.060		Set Trigger
2	4.151	0.021	0.00	0.030	0.059		Set Trigger
3	4.180	0.023	0.00	0.030	0.064		Set Trigger
4	4.140	0.021	0.00	0.030	0.059		Set Trigger
5	4.146	0.022	0.00	0.029	0.063		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



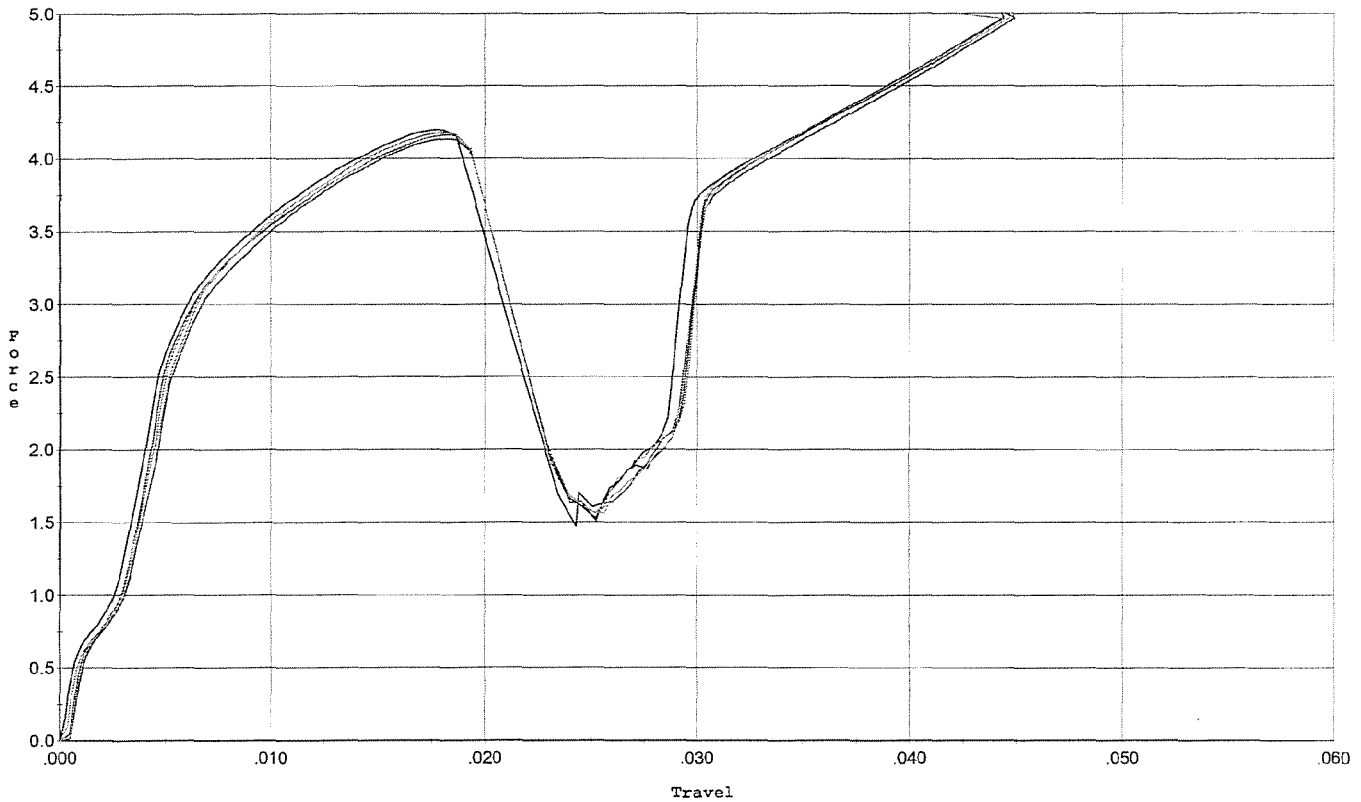
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.018	0.00	0.033	0.030		Set Trigger
2	2.426	0.017	0.00	0.033	0.030		Set Trigger
3	2.454	0.018	0.00	0.033	0.031		Set Trigger
4	2.431	0.017	0.00	0.033	0.029		Set Trigger
5	2.439	0.018	0.00	0.033	0.031		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.019	0.00	0.029	0.053		Set Trigger
2	4.194	0.019	0.00	0.029	0.053		Set Trigger
3	4.158	0.019	0.00	0.029	0.054		Set Trigger
4	4.155	0.019	0.00	0.029	0.054		Set Trigger
5	4.182	0.019	0.00	0.029	0.054		Set Trigger

Avg 4.16