

66884850

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

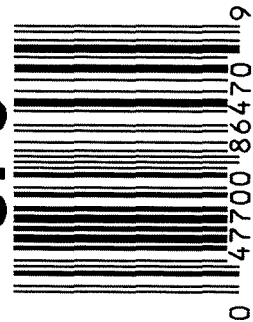
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6884850

UPC



GUN SERIAL #

G 6884850

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SPD
470	DIS-ASSEMBLE ACTION		8-28-09	SPD
472	SERIALIZE BOLT HANDLE		8-31-09	RTL
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	HP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

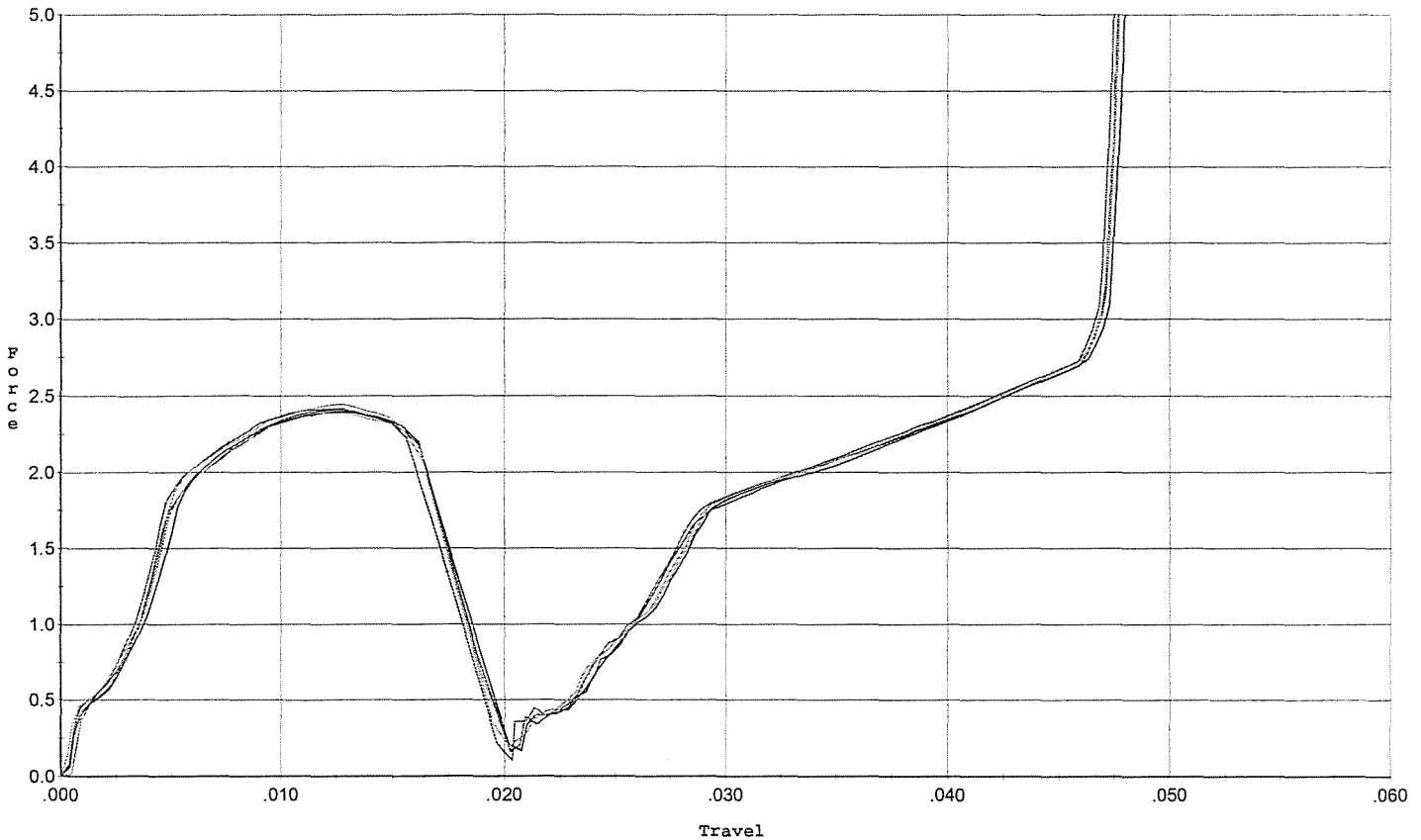
560	F) SAFETY ON FORCE	10 LBS MAX	<u>3</u>	<u>3</u>	<u>3</u>	9/22/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8.9</u>	<u>8.9</u>	<u>8.9</u>	9/22/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	9/22/09	RB		
	J) ASSEMBLE STOCK								
	K) ASSEMBLE SWIVEL STUDS					9/22/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/18/09	RB		
			PASS	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9/18/09	TOR		
670	FINAL INSPECTION A) HEADSPACE					9/22/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u>	<u>2.18</u>	<u>2.22</u>	<u>2.22</u>	<u>2.18</u>	9/21/09	RB
	C) FUNCTION					9/22/09	RB		
690	PACK					9/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



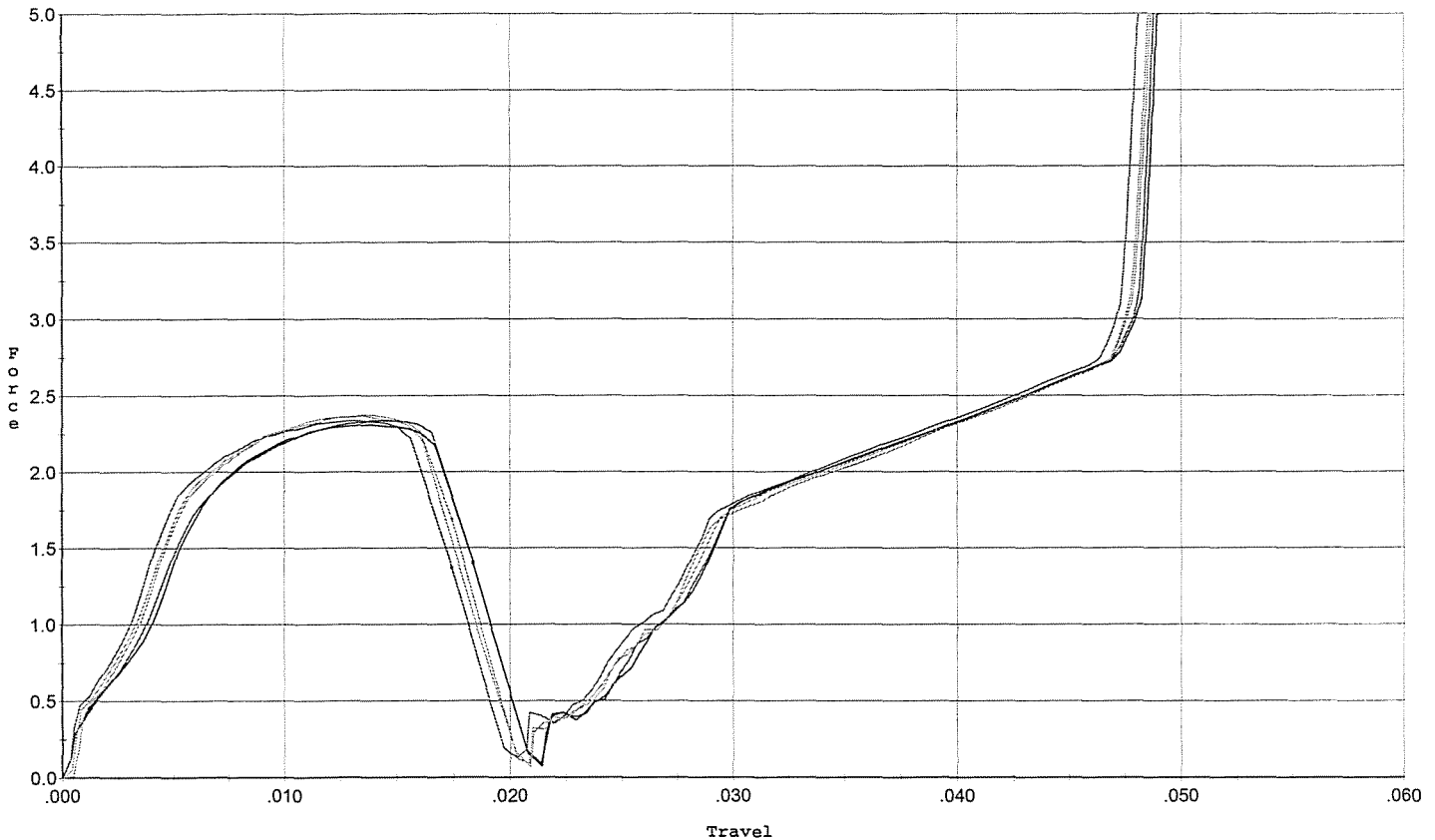
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.016	0.00	0.035	0.028		Set Trigger
2	2.399	0.016	0.00	0.035	0.027		Set Trigger
3	2.415	0.017	0.00	0.034	0.030		Set Trigger
4	2.390	0.016	0.00	0.035	0.027		Set Trigger
5	2.445	0.016	0.00	0.035	0.028		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



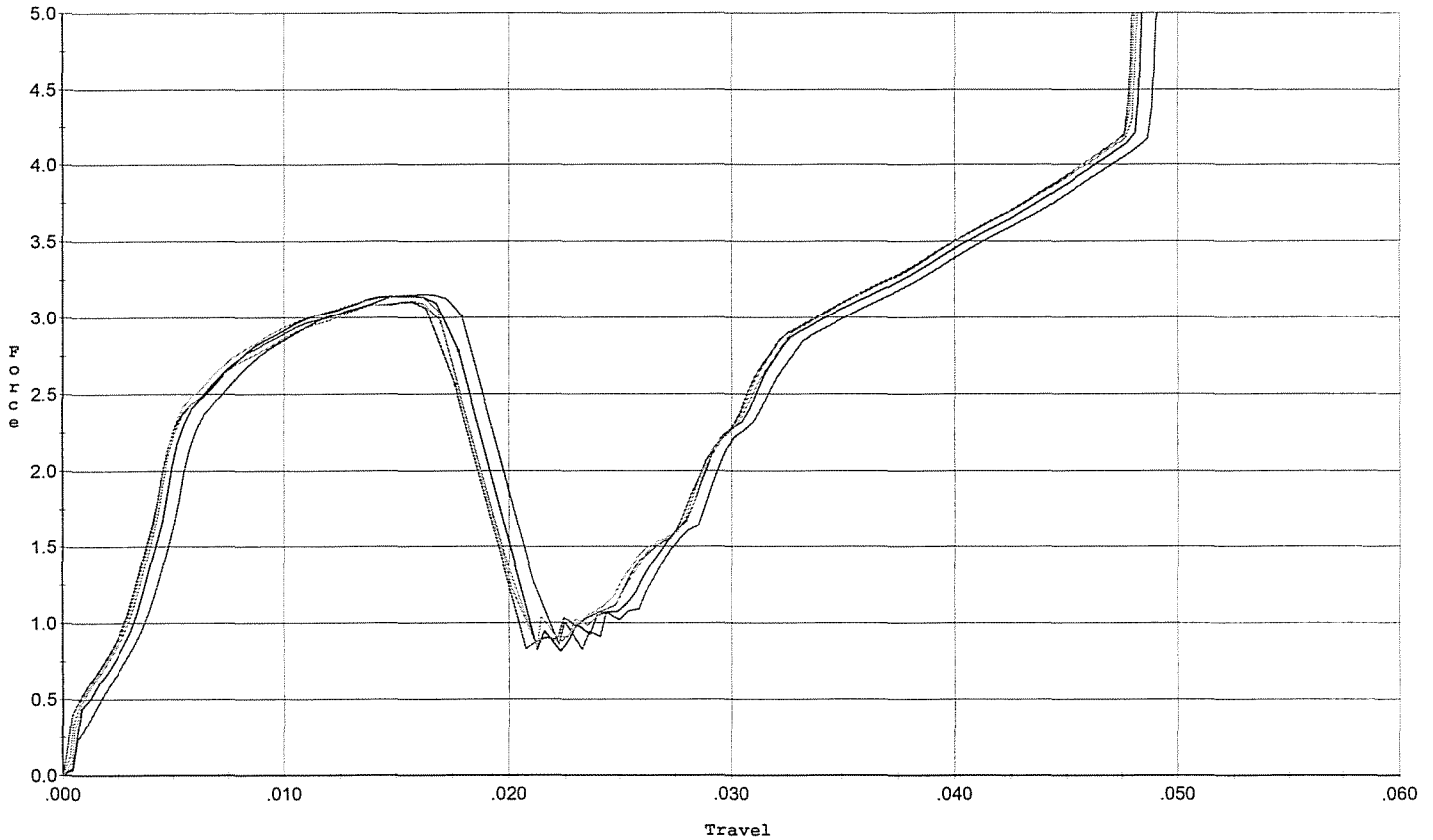
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.018	0.00	0.035	0.030		Set Trigger
2	2.307	0.018	0.00	0.035	0.030		Set Trigger
3	2.335	0.017	0.00	0.035	0.029		Set Trigger
4	2.364	0.016	0.00	0.035	0.027		Set Trigger
5	2.372	0.017	0.00	0.035	0.029		Set Trigger

Avg 2.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



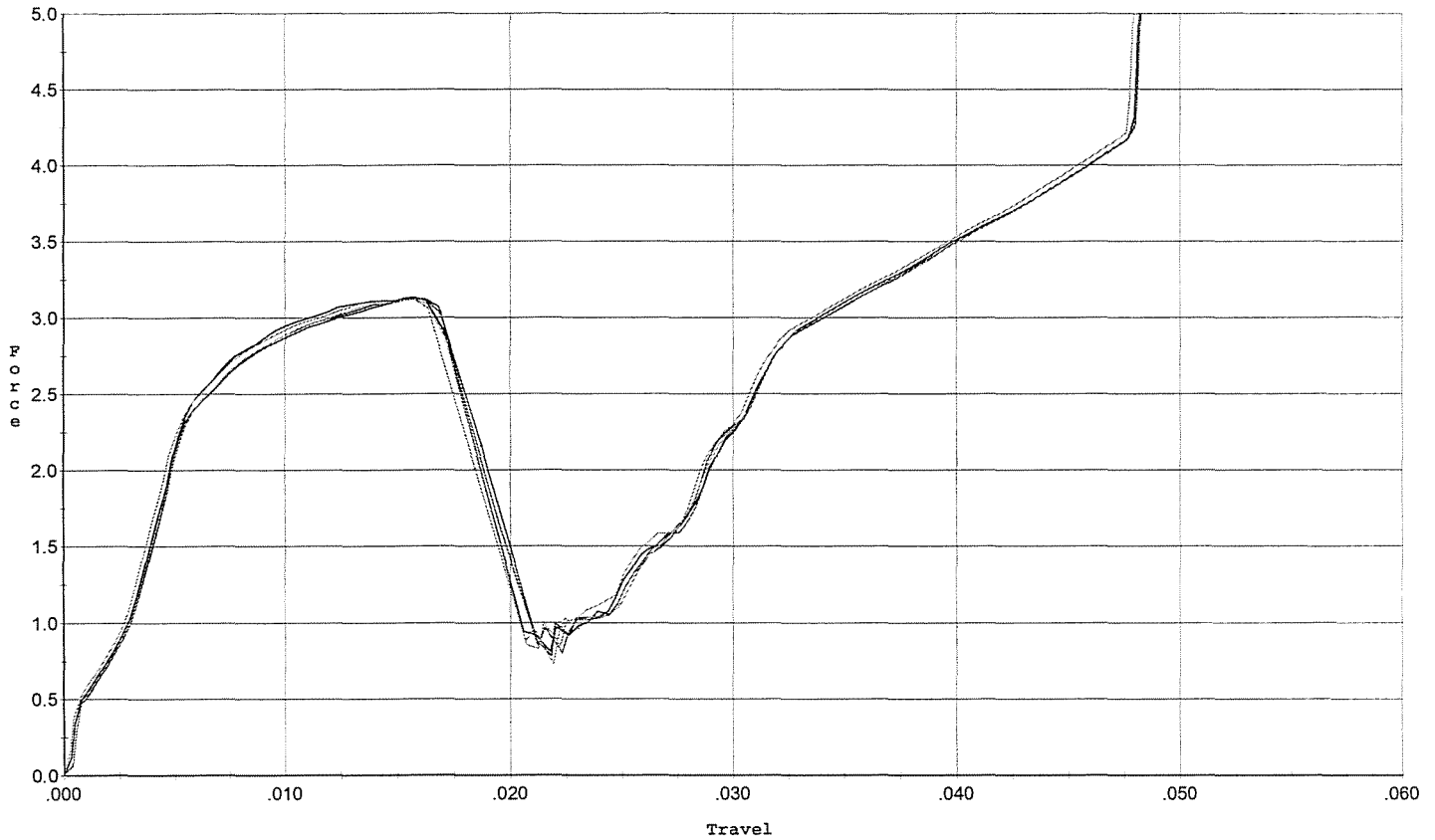
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.018	0.00	0.032	0.038		Set Trigger
2	3.142	0.018	0.00	0.032	0.039		Set Trigger
3	3.102	0.018	0.00	0.032	0.038		Set Trigger
4	3.155	0.017	0.00	0.032	0.037		Set Trigger
5	3.111	0.017	0.00	0.032	0.037		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



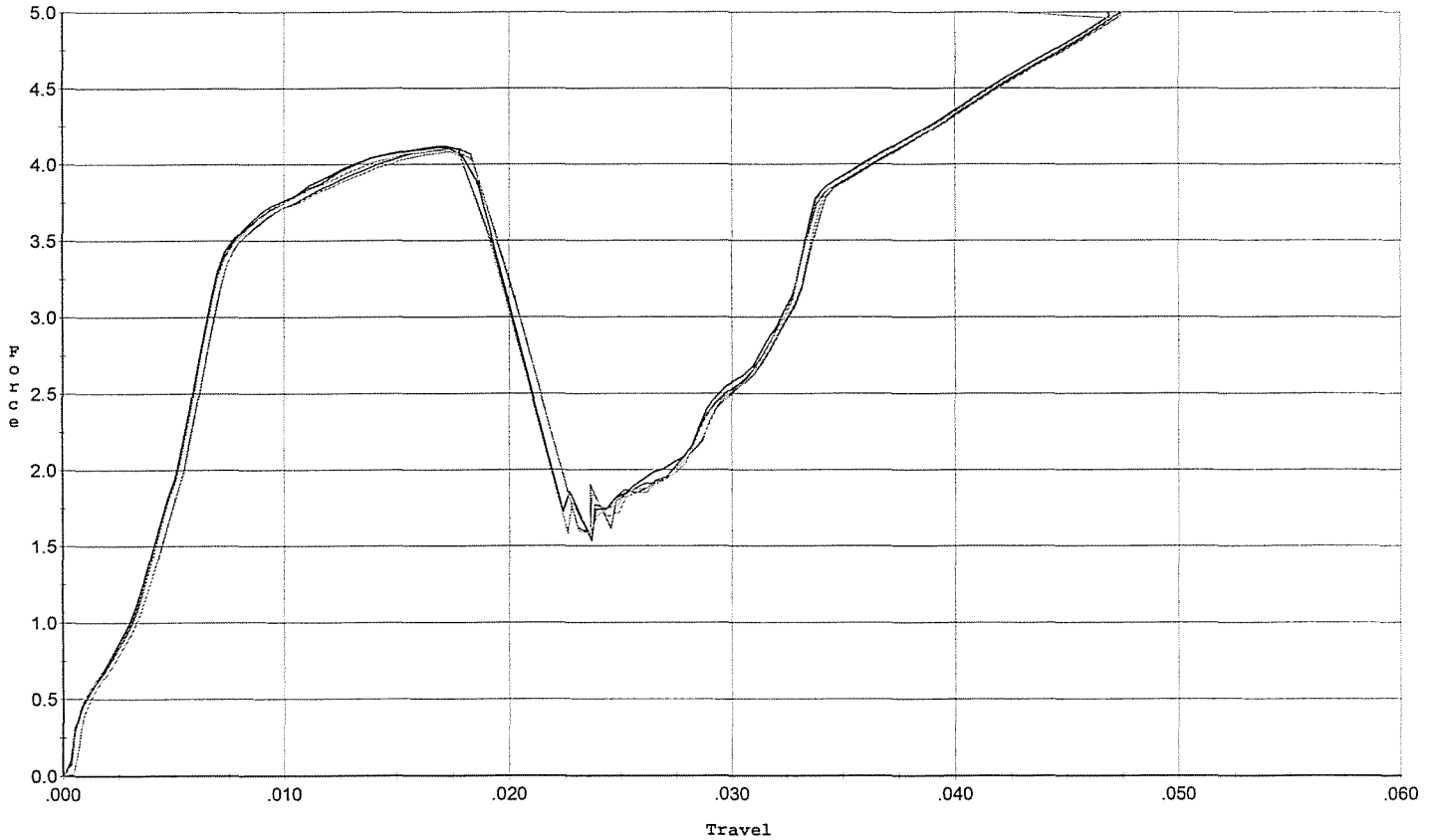
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.019	0.00	0.032	0.040		Set Trigger
2	3.133	0.017	0.00	0.032	0.037		Set Trigger
3	3.127	0.017	0.00	0.032	0.037		Set Trigger
4	3.119	0.017	0.00	0.032	0.037		Set Trigger
5	3.123	0.018	0.00	0.032	0.040		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



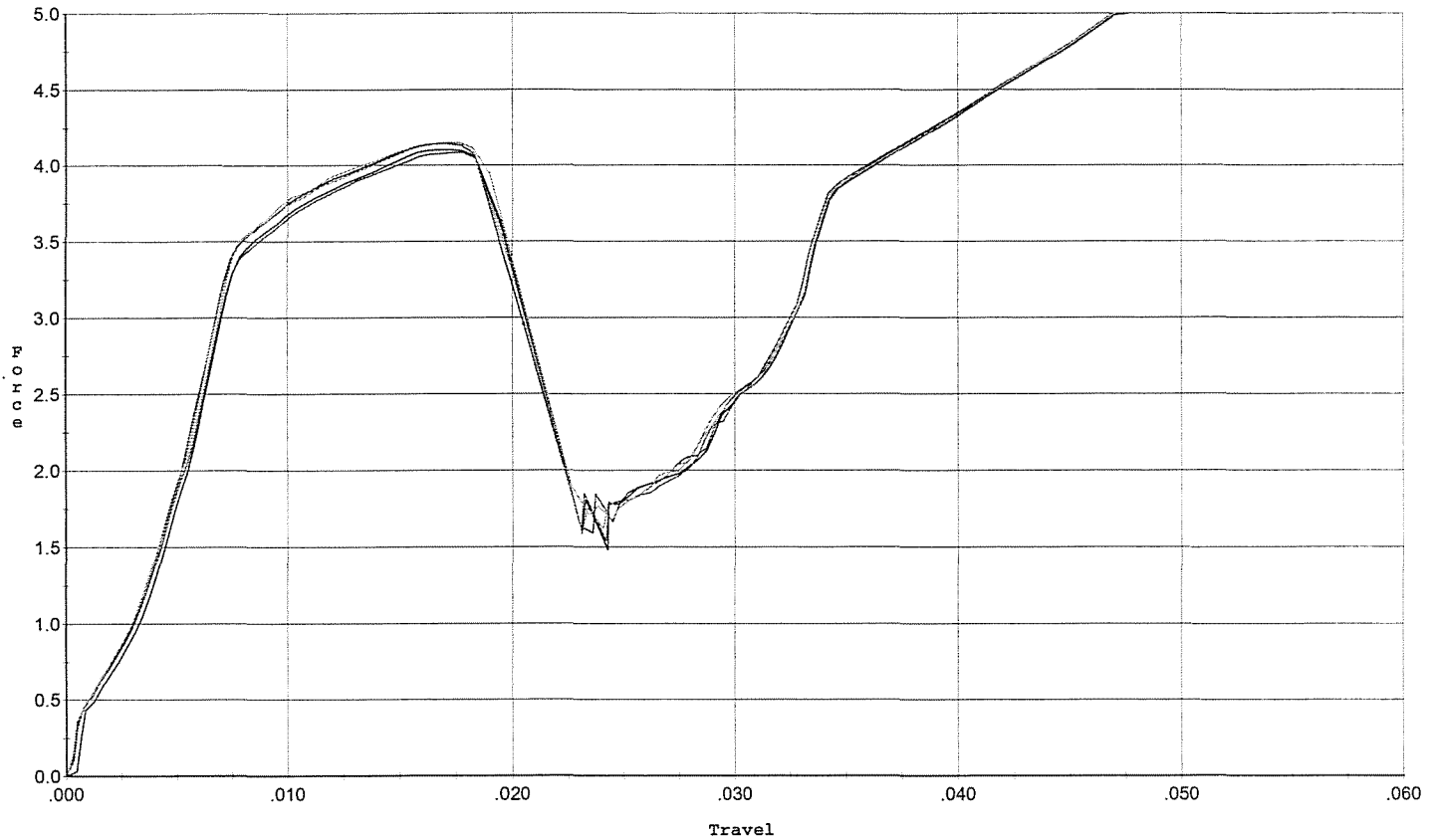
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.019	0.00	0.030	0.052		Set Trigger
2	4.118	0.019	0.00	0.030	0.051		Set Trigger
3	4.103	0.020	0.00	0.030	0.055		Set Trigger
4	4.090	0.019	0.00	0.030	0.052		Set Trigger
5	4.081	0.020	0.00	0.030	0.055		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



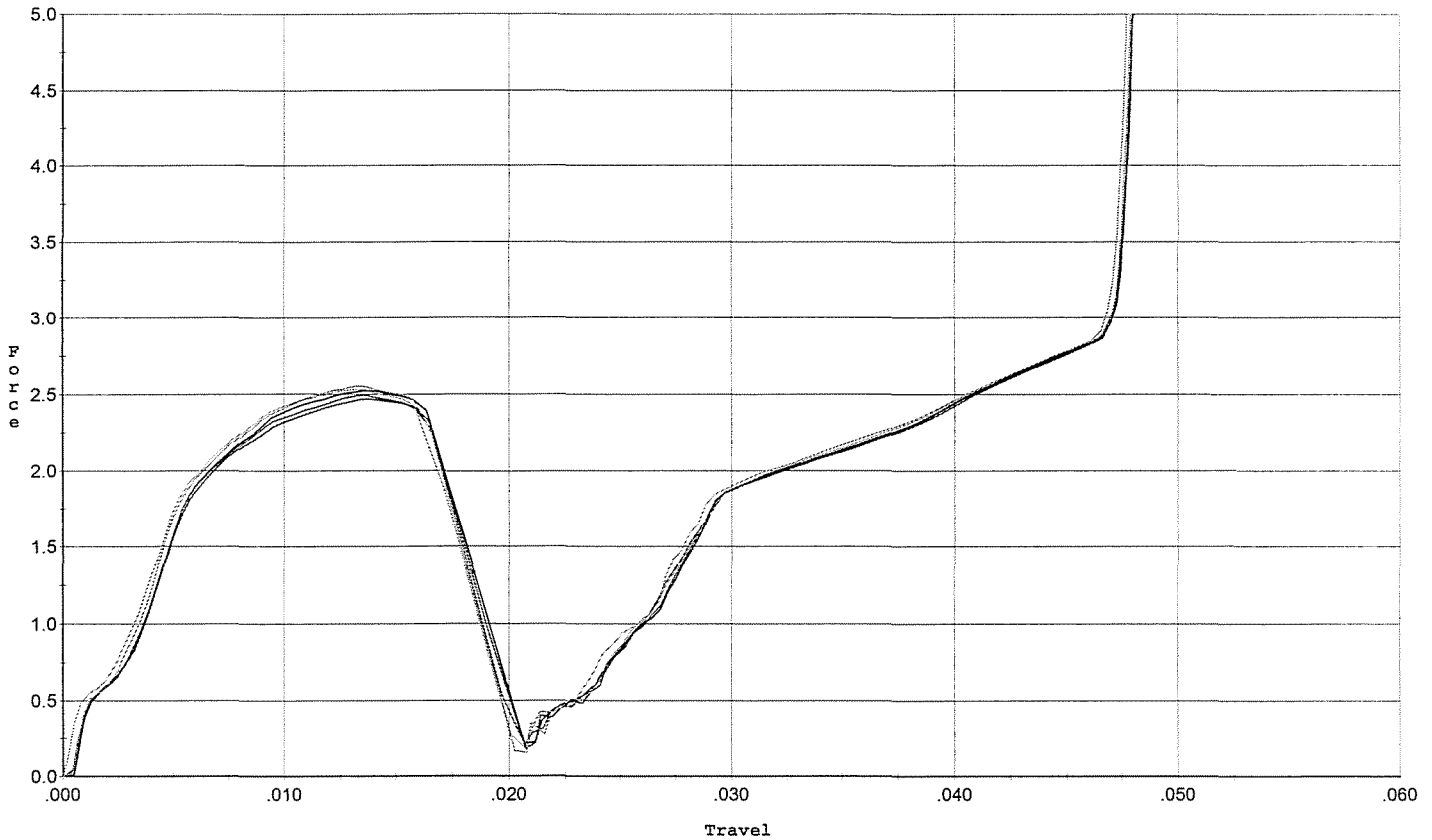
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.021	0.00	0.030	0.056		Set Trigger
2	4.101	0.019	0.00	0.030	0.053		Set Trigger
3	4.084	0.020	0.00	0.030	0.053		Set Trigger
4	4.150	0.019	0.00	0.030	0.053		Set Trigger
5	4.146	0.020	0.00	0.030	0.055		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



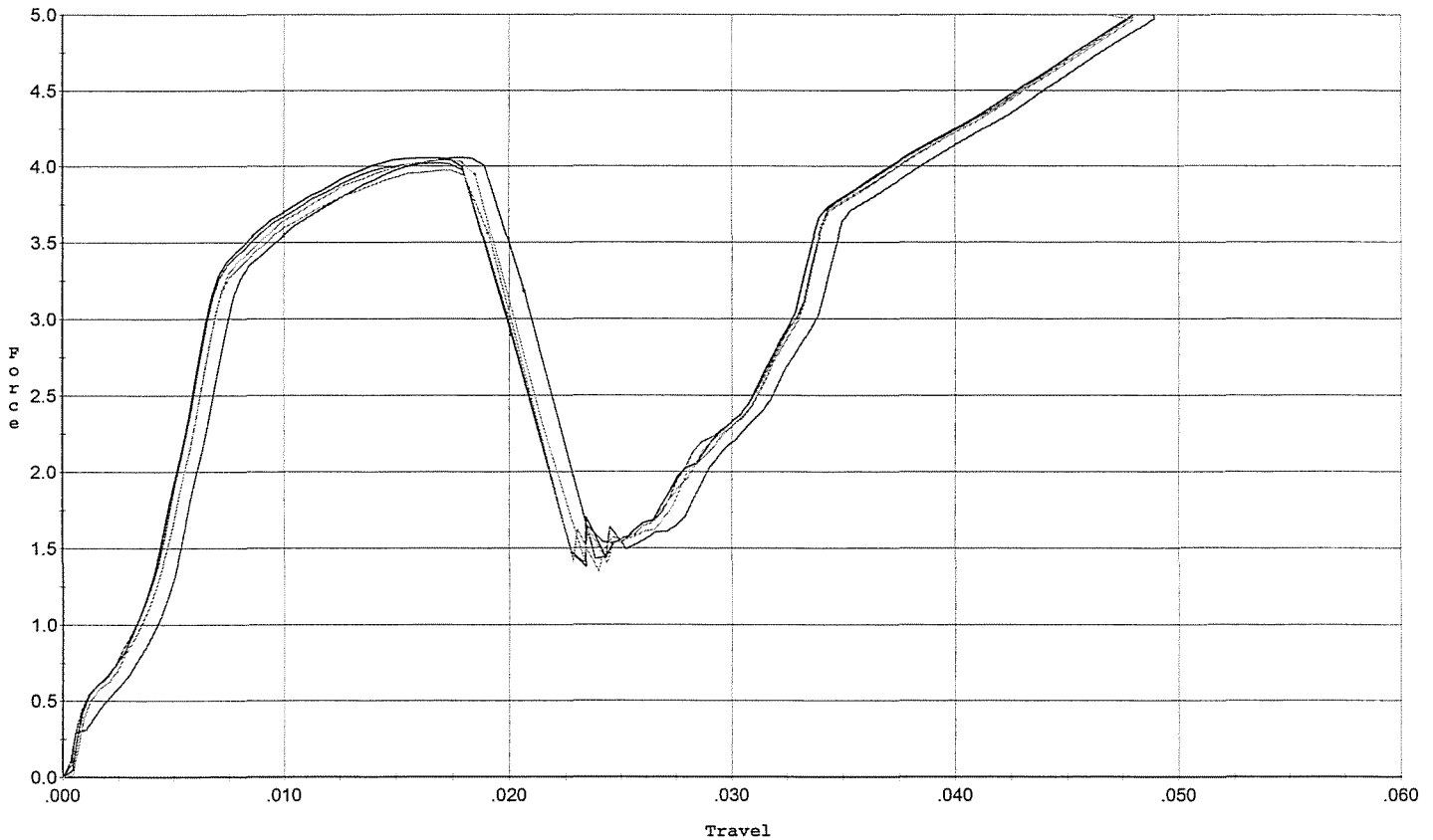
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.016	0.00	0.034	0.028		Set Trigger
2	2.526	0.018	0.00	0.034	0.032		Set Trigger
3	2.493	0.017	0.00	0.034	0.028		Set Trigger
4	2.531	0.017	0.00	0.034	0.031		Set Trigger
5	2.552	0.017	0.00	0.034	0.029		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.021	0.00	0.030	0.054		Set Trigger
2	4.055	0.020	0.00	0.030	0.054		Set Trigger
3	4.020	0.020	0.00	0.030	0.053		Set Trigger
4	4.037	0.018	0.00	0.030	0.049		Set Trigger
5	3.974	0.019	0.00	0.030	0.050		Set Trigger

Avg 4.02