

66884865

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

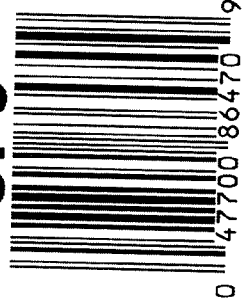
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6884865

UPC



GUN SERIAL #

G 6884865

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	RP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	RP
460	CHECK HEADSPACE	MAGNA FLUX	8-28-09	RP
470	DIS-ASSEMBLE ACTION		8-28-09	RP
472	SERIALIZE BOLT HANDLE		8-31-09	KTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/1/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	RP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

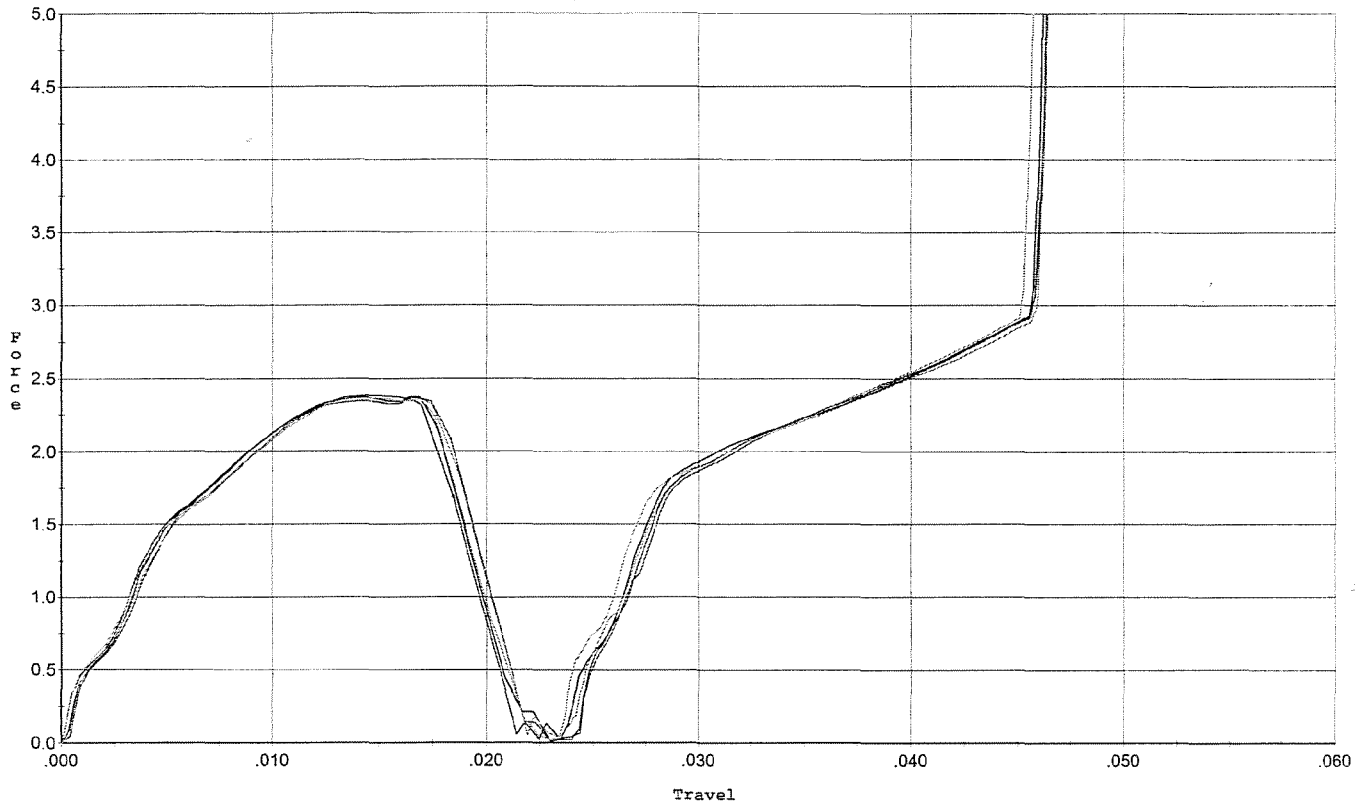
560	BARBER - M24 0081793 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>22</u> <u>22</u> <u>22</u>	7/11/09	LB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>62</u> <u>62</u> <u>62</u>	7/21/09	LB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>022</u> <u>022</u> <u>023</u>	7/21/09	LB
	J) ASSEMBLE STOCK			9-16-09	L.N
	K) ASSEMBLE SWIVEL STUDS			9/21/09	LB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9/18/09	LB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9/18/09	TAR
670	FINAL INSPECTION A) HEADSPACE			7/21/09	LB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.33</u> <u>2.36</u> <u>2.34</u> <u>2.35</u>	9-21-09	TL
	C) FUNCTION			9/21/09	LB
690	PACK			9/25/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



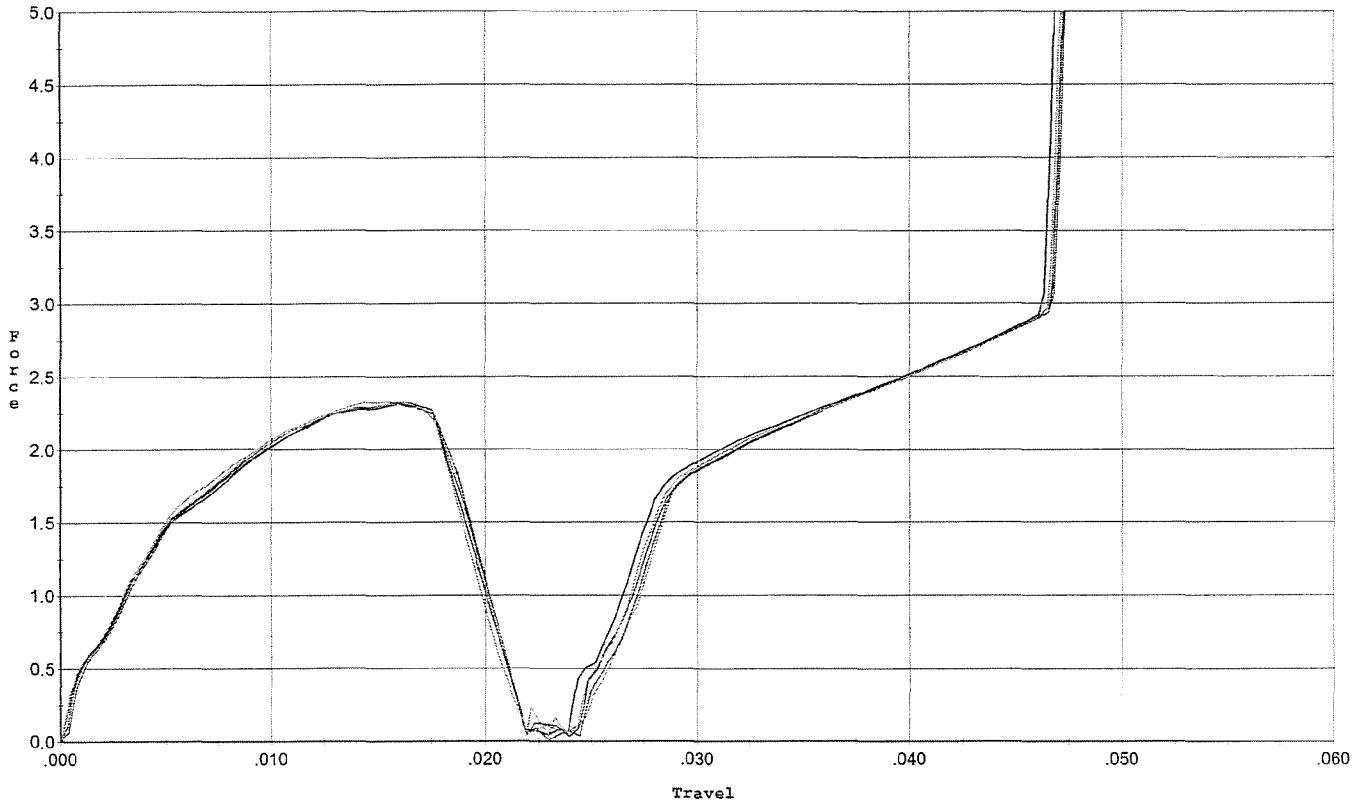
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.018	0.00	0.032	0.031		Set Trigger
2	2.374	0.018	0.00	0.032	0.029		Set Trigger
3	2.382	0.018	0.00	0.031	0.030		Set Trigger
4	2.366	0.018	0.00	0.031	0.029		Set Trigger
5	2.368	0.019	0.00	0.031	0.031		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



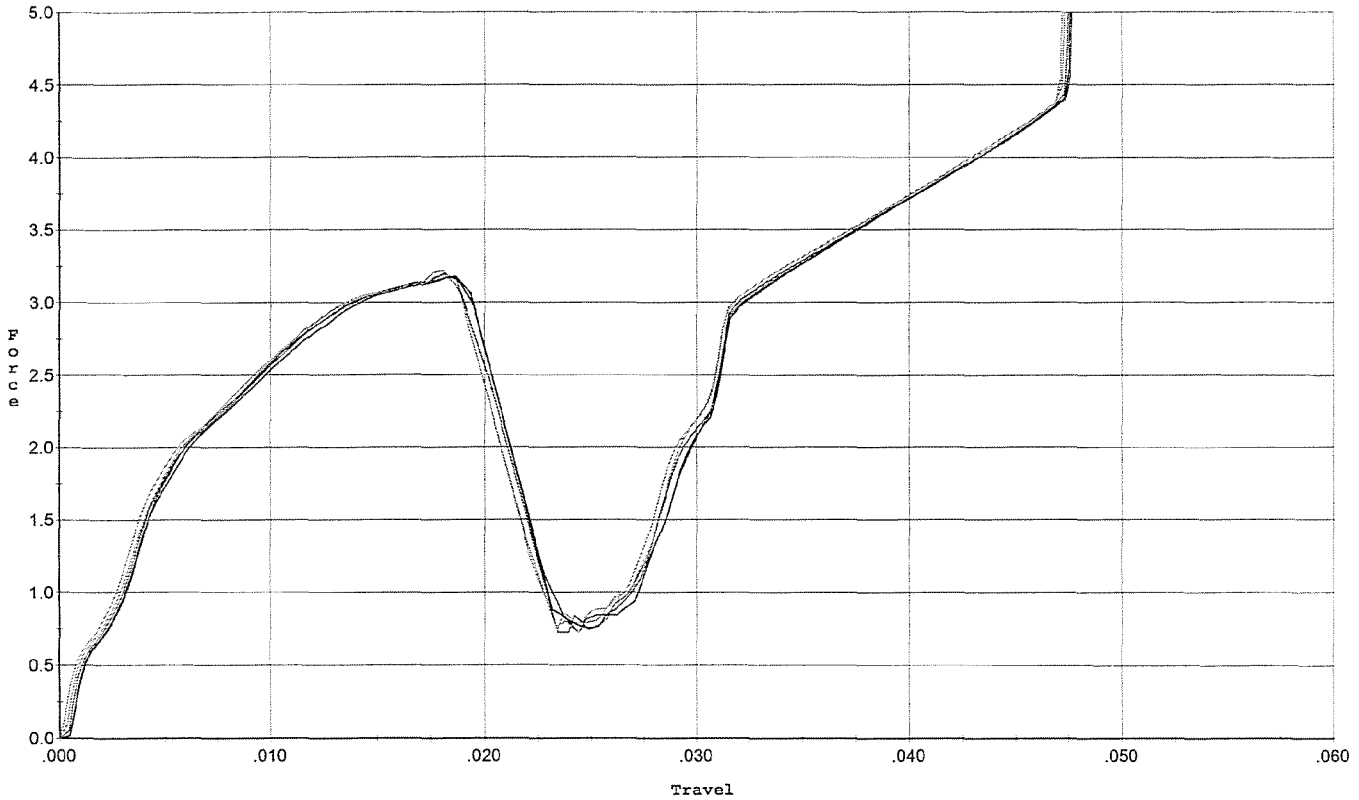
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.320	0.020	0.00	0.032	0.032		Set Trigger
2	2.309	0.019	0.00	0.032	0.031		Set Trigger
3	2.330	0.019	0.00	0.032	0.030		Set Trigger
4	2.309	0.018	0.00	0.032	0.029		Set Trigger
5	2.328	0.019	0.00	0.032	0.031		Set Trigger

Avg 2.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



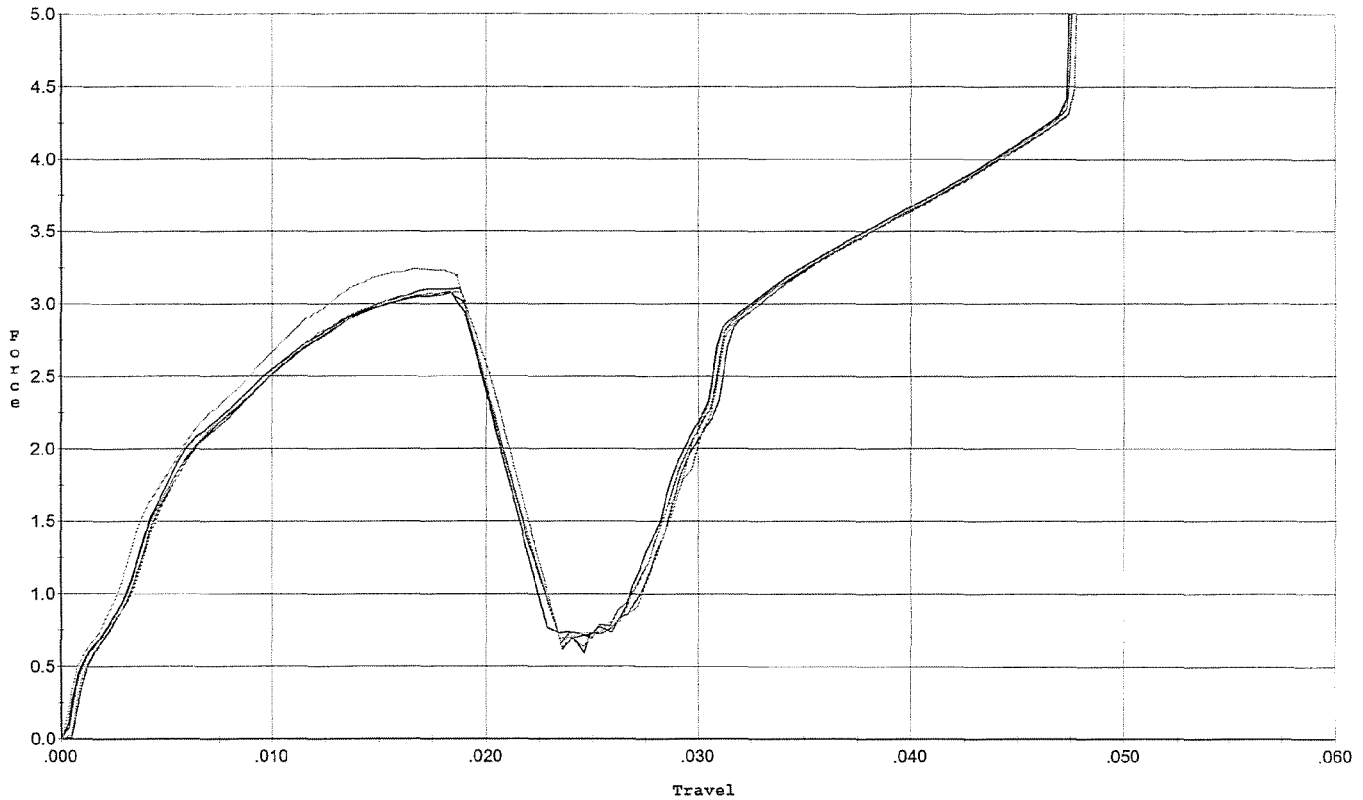
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.181	0.019	0.00	0.030	0.041		Set Trigger
2	3.171	0.019	0.00	0.030	0.041		Set Trigger
3	3.203	0.020	0.00	0.030	0.043		Set Trigger
4	3.219	0.019	0.00	0.030	0.041		Set Trigger
5	3.192	0.019	0.00	0.030	0.040		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



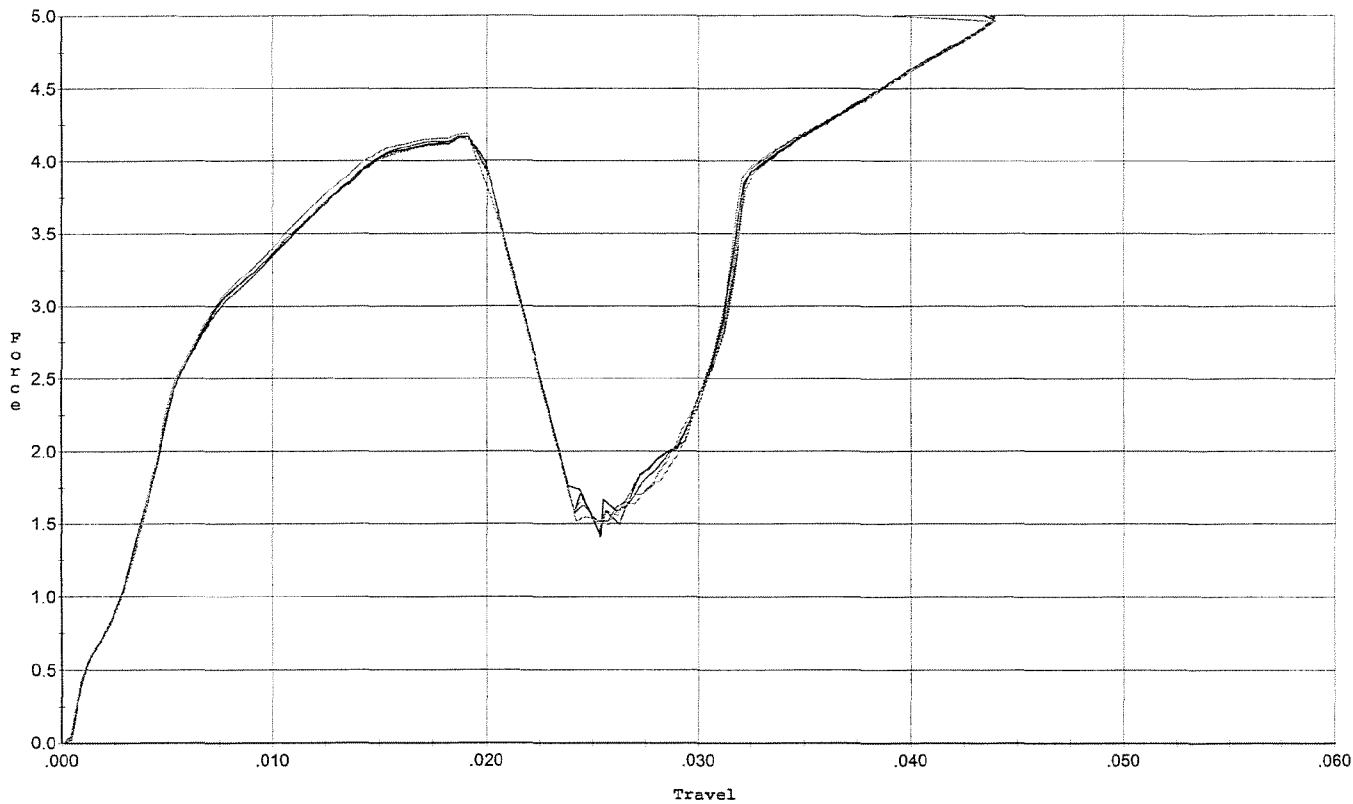
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.020	0.00	0.030	0.042		Set Trigger
2	3.083	0.019	0.00	0.030	0.040		Set Trigger
3	3.075	0.019	0.00	0.030	0.039		Set Trigger
4	3.241	0.019	0.00	0.030	0.041		Set Trigger
5	3.082	0.020	0.00	0.030	0.042		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



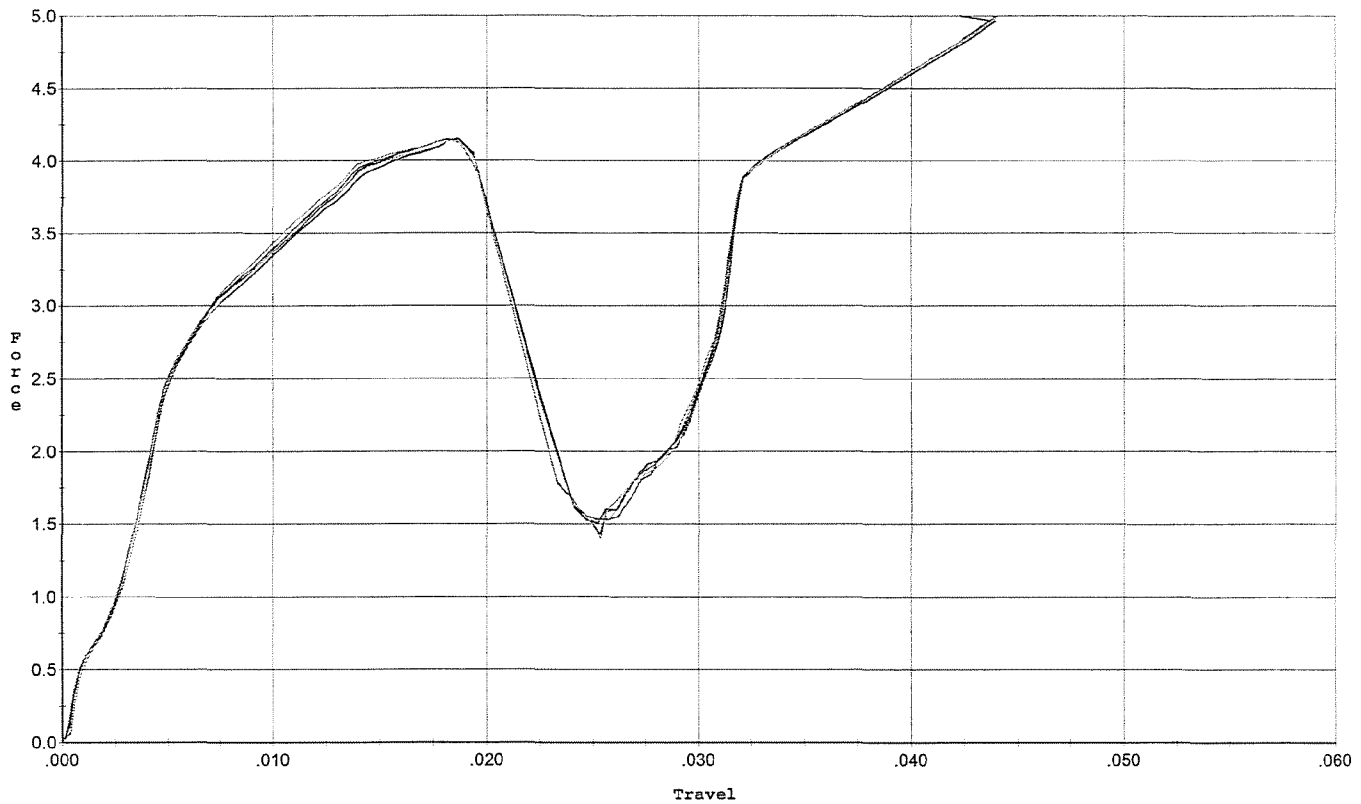
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.020	0.00	0.028	0.055		Set Trigger
2	4.167	0.020	0.00	0.028	0.055		Set Trigger
3	4.169	0.020	0.00	0.028	0.055		Set Trigger
4	4.191	0.020	0.00	0.029	0.056		Set Trigger
5	4.159	0.021	0.00	0.028	0.056		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



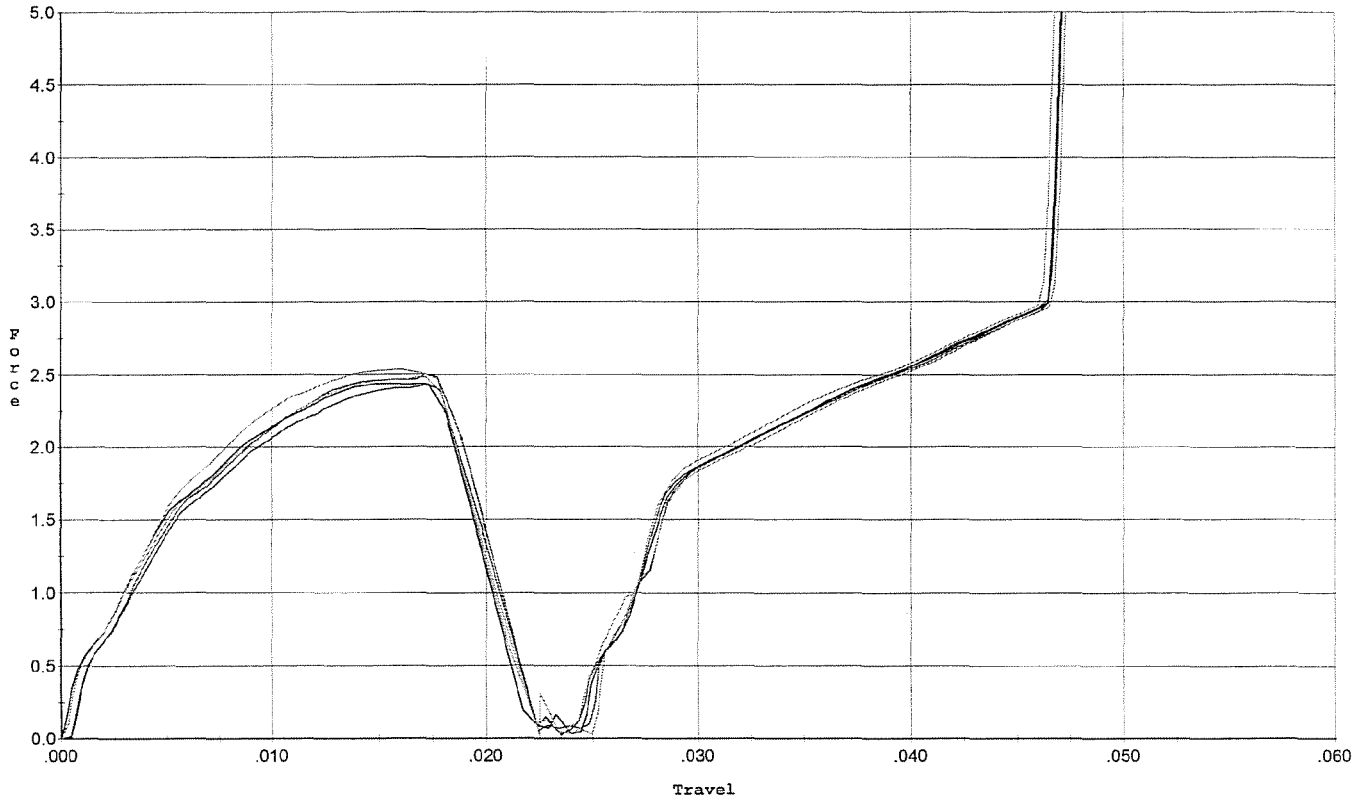
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.019	0.00	0.028	0.053		Set Trigger
2	4.151	0.019	0.00	0.028	0.053		Set Trigger
3	4.146	0.020	0.00	0.028	0.054		Set Trigger
4	4.135	0.019	0.00	0.029	0.053		Set Trigger
5	4.151	0.020	0.00	0.028	0.054		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



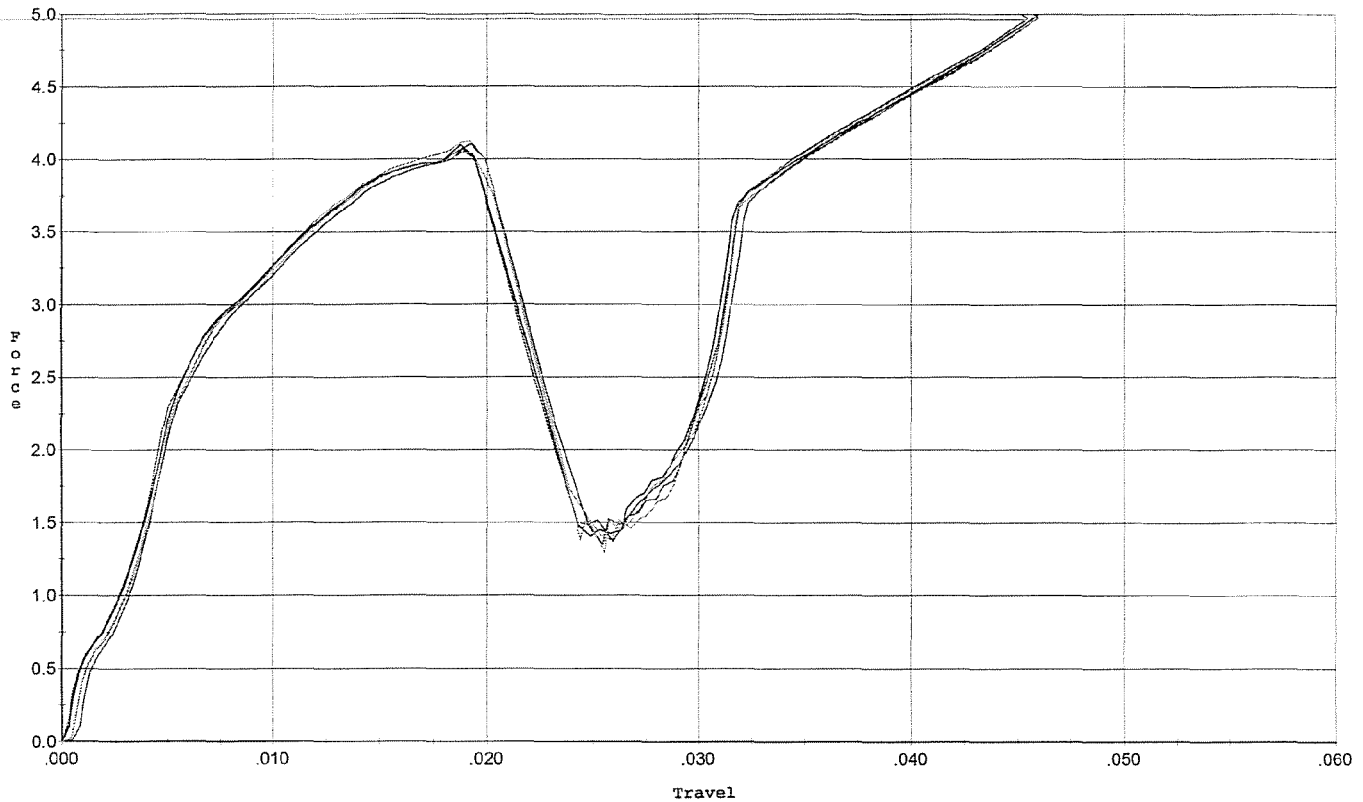
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.020	0.00	0.032	0.033		Set Trigger
2	2.436	0.018	0.00	0.032	0.031		Set Trigger
3	2.504	0.019	0.00	0.032	0.032		Set Trigger
4	2.536	0.018	0.00	0.032	0.032		Set Trigger
5	2.482	0.018	0.00	0.032	0.031		Set Trigger

Aug 247

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.020	0.00	0.029	0.053		Set Trigger
2	4.099	0.022	0.00	0.028	0.058		Set Trigger
3	4.070	0.019	0.00	0.029	0.052		Set Trigger
4	4.047	0.020	0.00	0.029	0.054		Set Trigger
5	4.124	0.020	0.00	0.028	0.053		Set Trigger

Avg 4.08