

G6884902

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

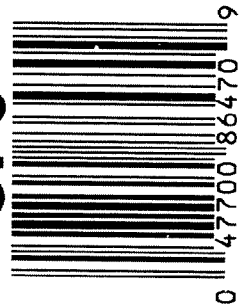
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6884902

UPC



GUN SERIAL # G 6884902

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	RPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	RPD
470	DIS-ASSEMBLE ACTION		8-28-09	RPD
472	SERIALIZE BOLT HANDLE		8-31-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/1/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	RP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

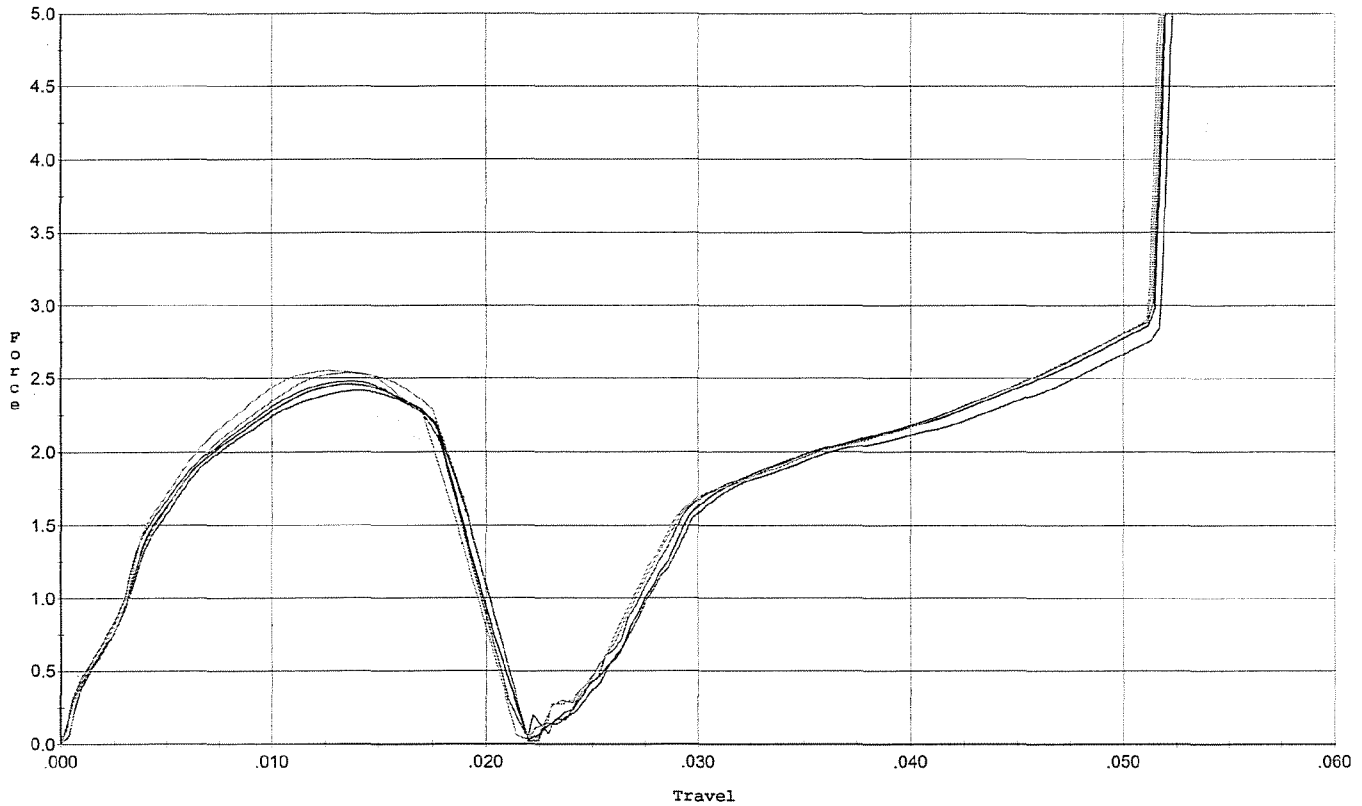
560	BARBER - M24 0081805 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	3°	3°	3°	9/21/07	LB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	8°	8°	8°	9/21/07	LB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	9/21/07	LB		
	J) ASSEMBLE STOCK					9-11-09	R.W		
	K) ASSEMBLE SWIVEL STUDS					9/21/07	LB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-17-09	RP		
			PASS	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-17-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/21/07	LB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.47	2.34	2.47	2.36	2.29	9-21-09	TC
	C) FUNCTION					9/21/07	LB		
690	PACK					9/29/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



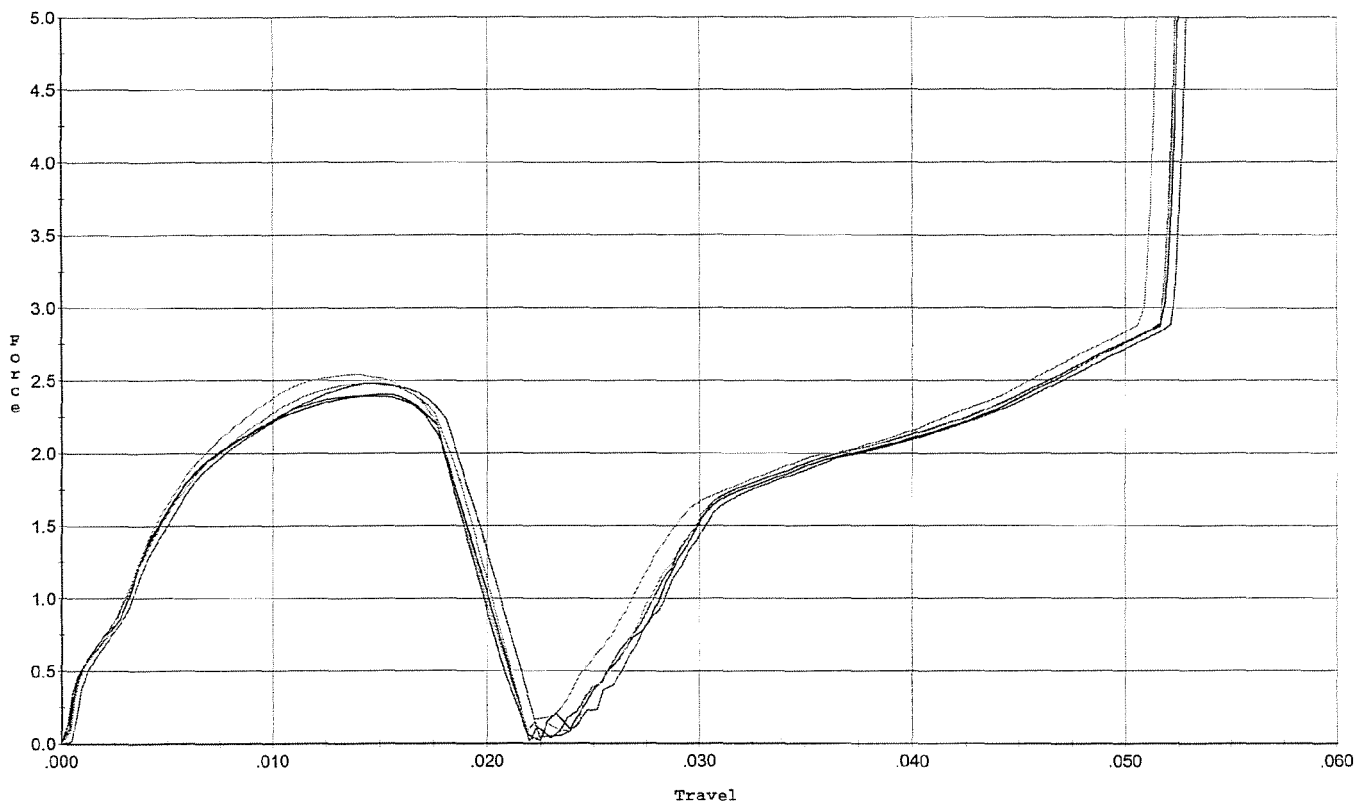
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.414	0.019	0.00	0.037	0.033		Set Trigger
2	2.459	0.018	0.00	0.037	0.031		Set Trigger
3	2.478	0.018	0.00	0.037	0.032		Set Trigger
4	2.555	0.019	0.00	0.037	0.034		Set Trigger
5	2.537	0.019	0.00	0.037	0.034		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



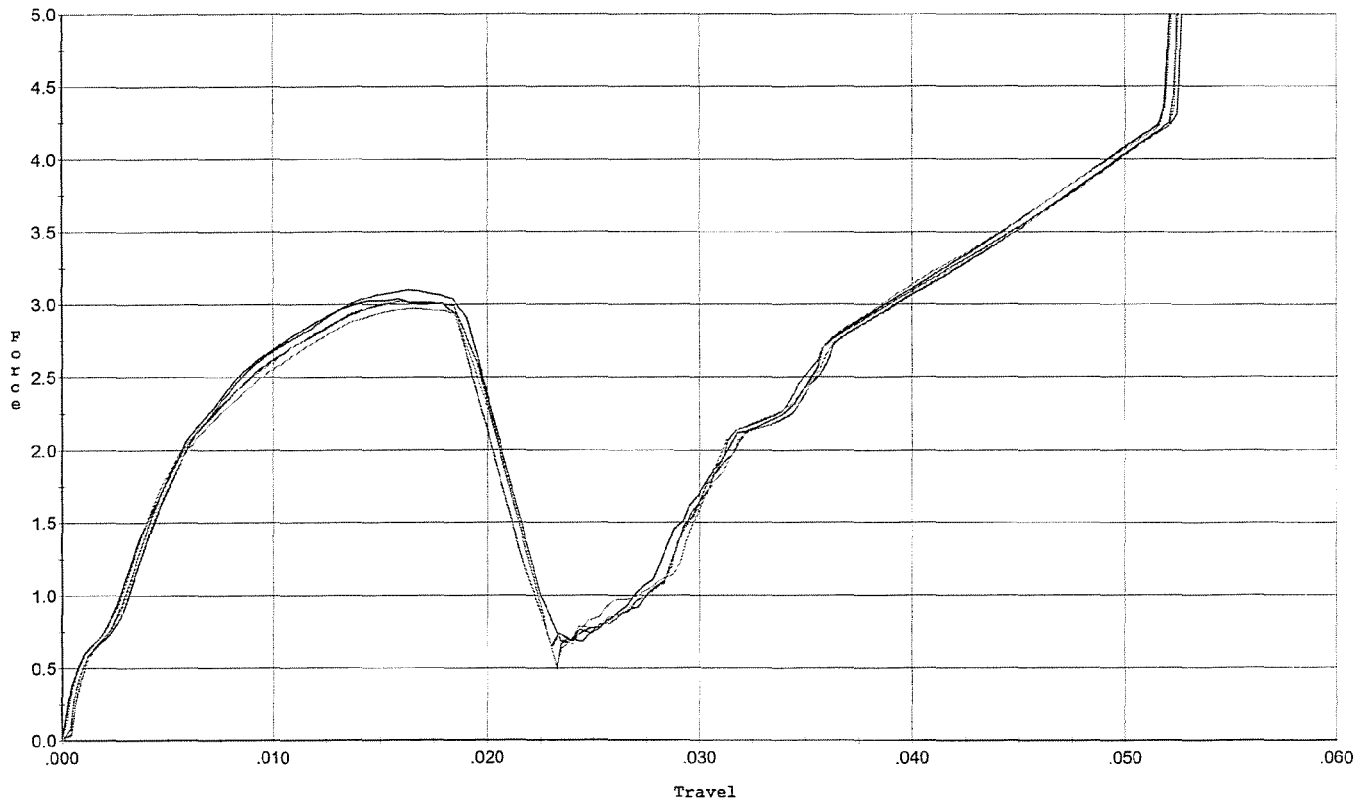
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.018	0.00	0.038	0.031		Set Trigger
2	2.403	0.020	0.00	0.037	0.034		Set Trigger
3	2.477	0.020	0.00	0.037	0.034		Set Trigger
4	2.542	0.018	0.00	0.038	0.032		Set Trigger
5	2.477	0.019	0.00	0.036	0.033		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



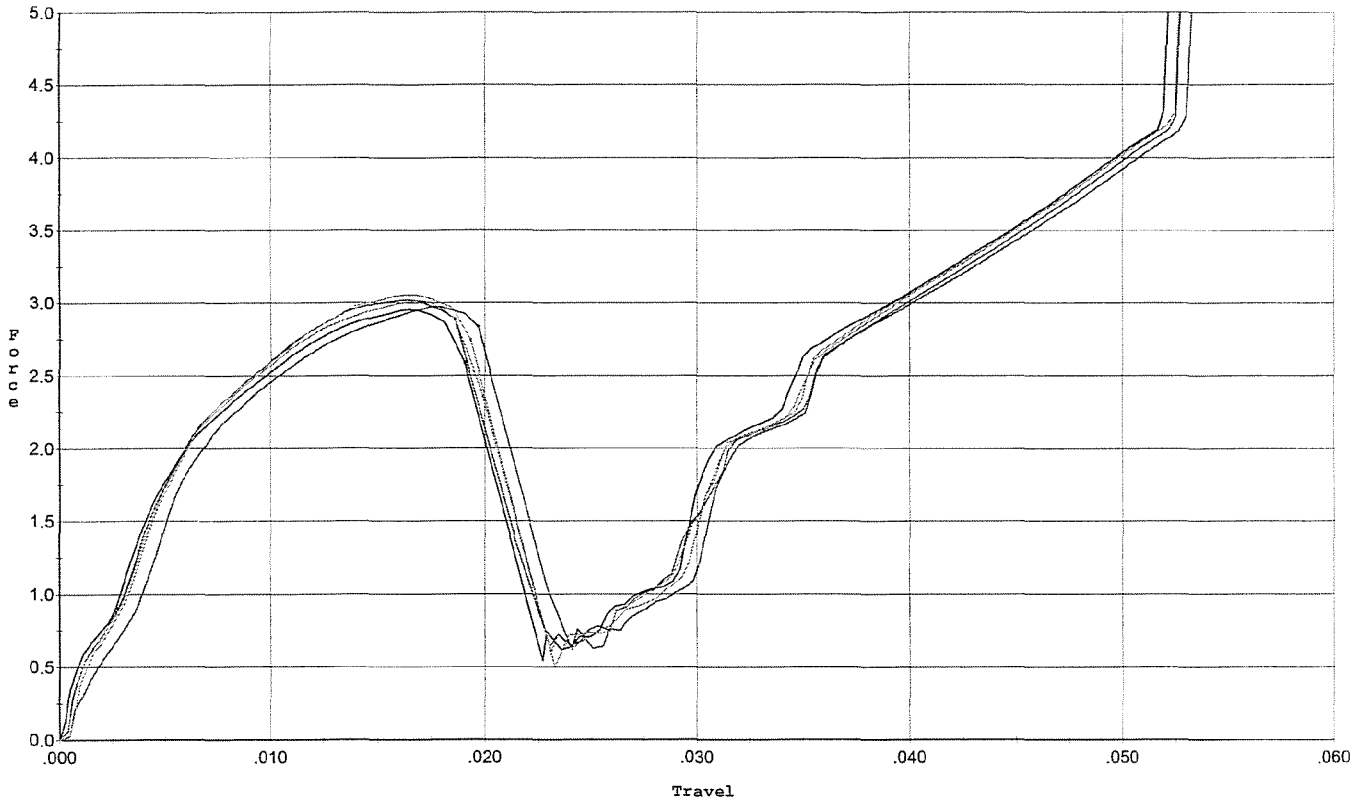
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.019	0.00	0.035	0.040		Set Trigger
2	3.033	0.019	0.00	0.035	0.039		Set Trigger
3	3.018	0.020	0.00	0.035	0.041		Set Trigger
4	2.973	0.020	0.00	0.035	0.041		Set Trigger
5	3.018	0.019	0.00	0.035	0.039		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



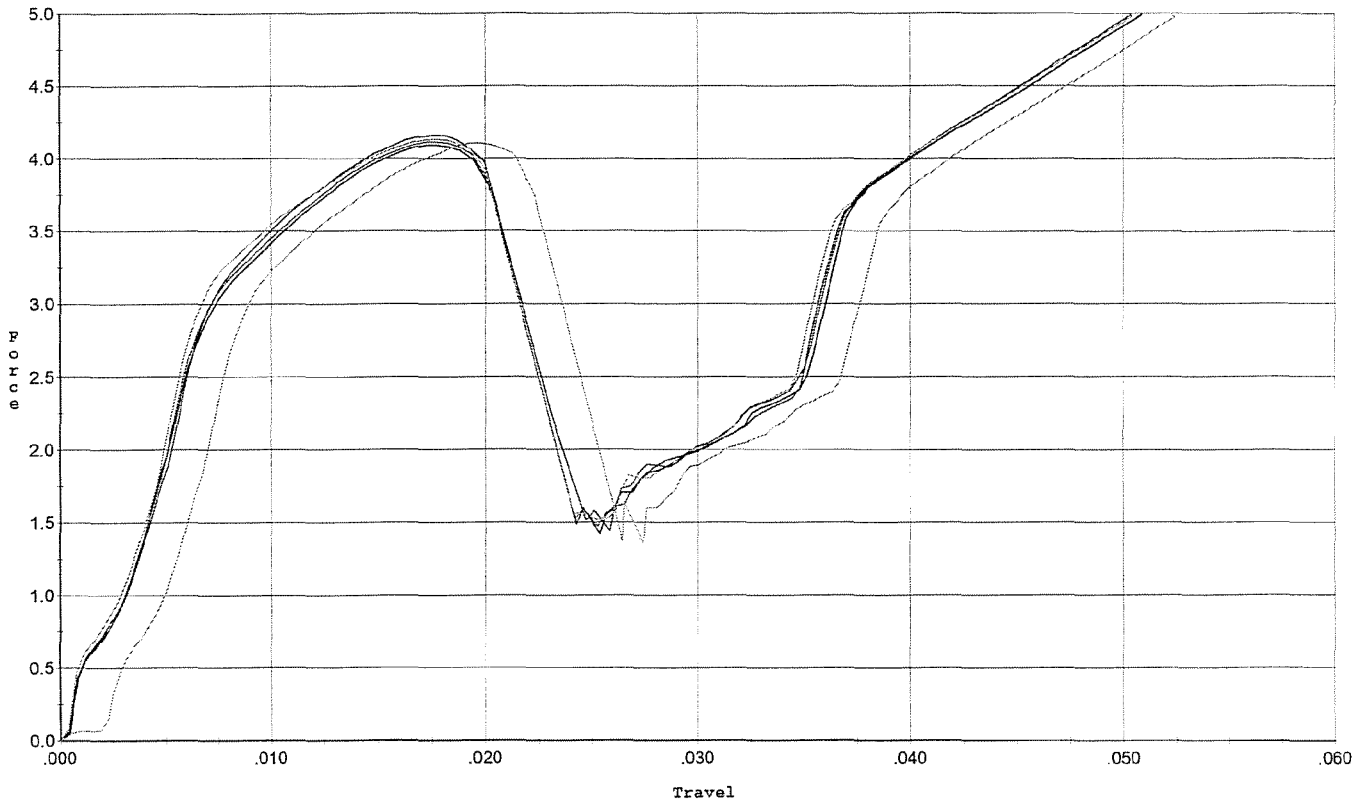
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.974	0.020	0.00	0.035	0.039		Set Trigger
2	2.954	0.019	0.00	0.035	0.039		Set Trigger
3	3.021	0.019	0.00	0.036	0.039		Set Trigger
4	3.055	0.019	0.00	0.035	0.040		Set Trigger
5	3.015	0.020	0.00	0.035	0.041		Set Trigger

Aug 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



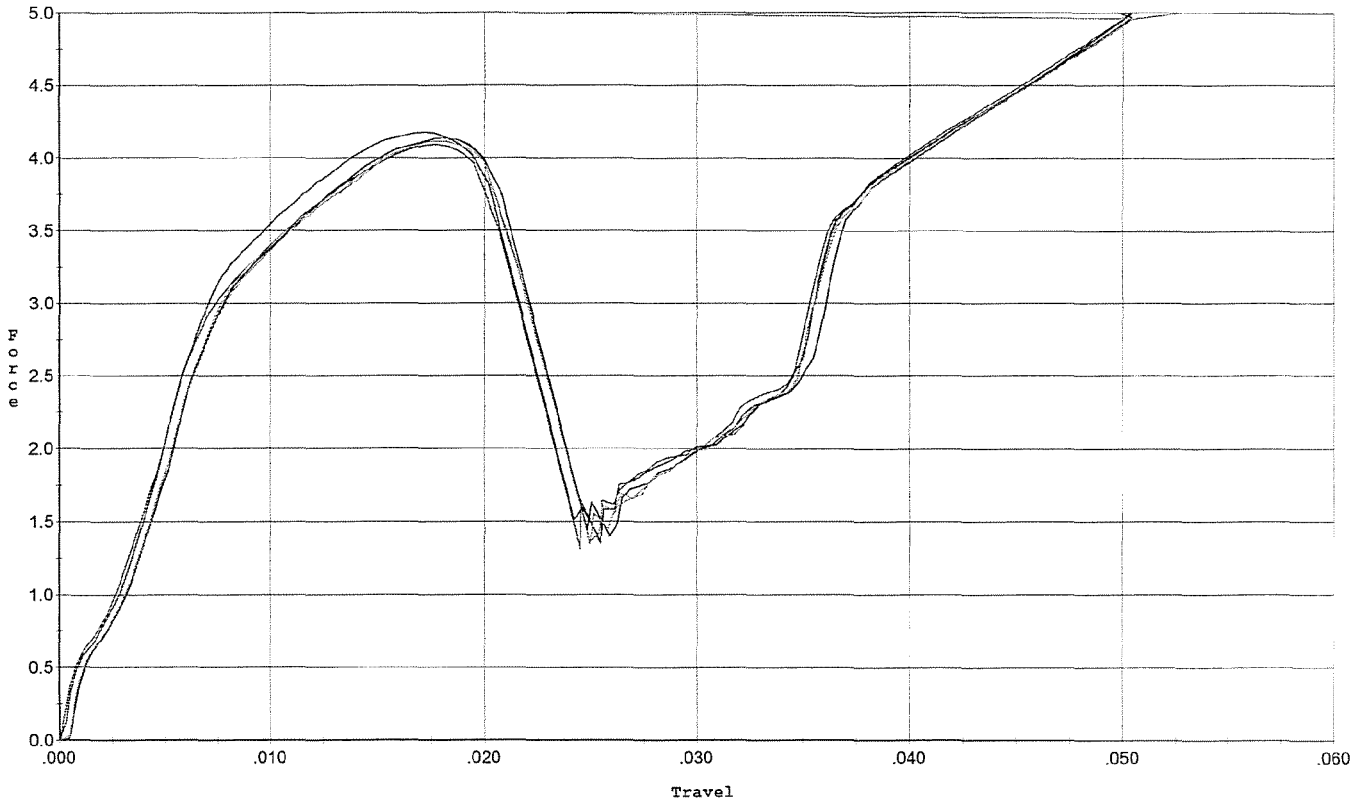
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.020	0.00	0.033	0.055		Set Trigger
2	4.090	0.020	0.00	0.033	0.055		Set Trigger
3	4.113	0.020	0.00	0.033	0.055		Set Trigger
4	4.103	0.022	0.002	0.033	0.057		Set Trigger
5	4.131	0.020	0.00	0.033	0.056		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



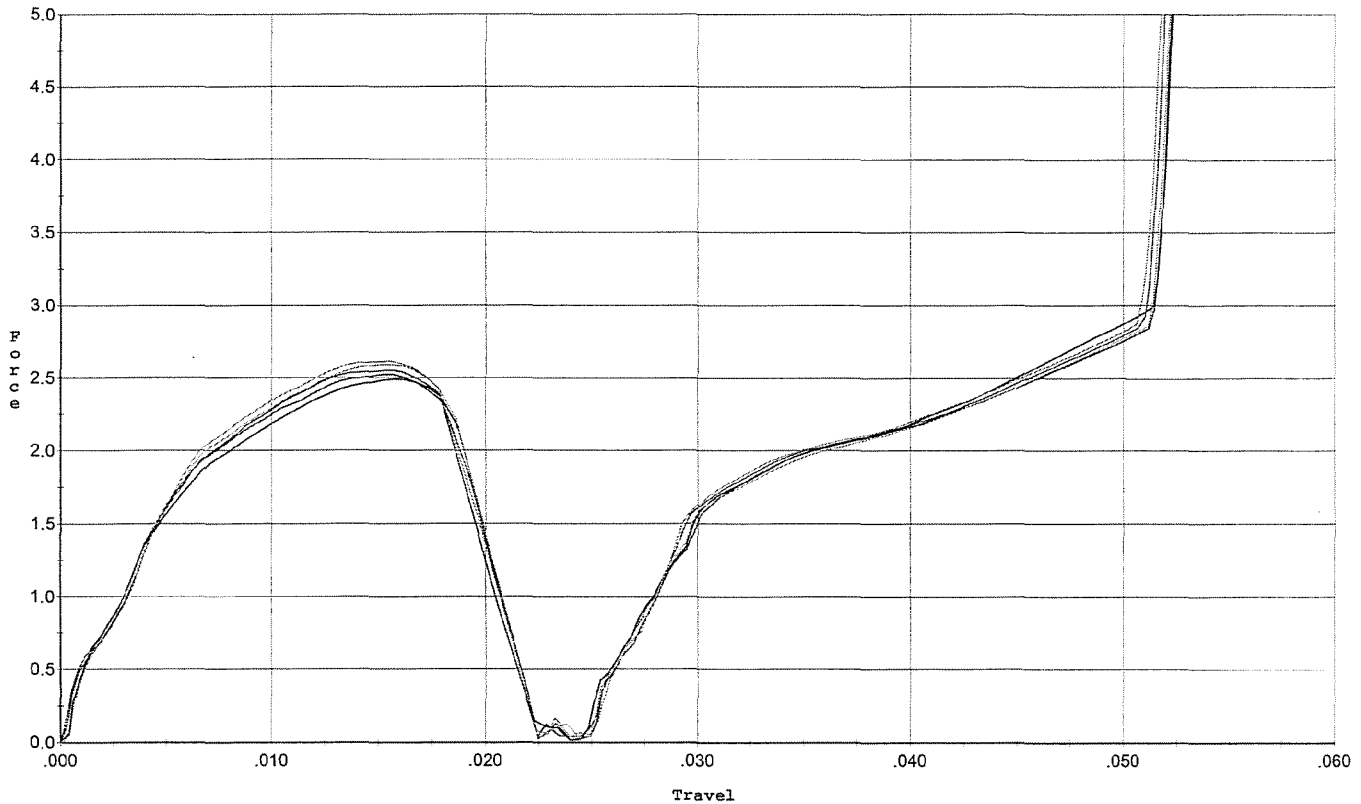
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.020	0.00	0.033	0.056		Set Trigger
2	4.138	0.021	0.00	0.033	0.056		Set Trigger
3	4.092	0.021	0.00	0.032	0.057		Set Trigger
4	4.141	0.022	0.00	0.033	0.058		Set Trigger
5	4.117	0.022	0.00	0.033	0.058		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



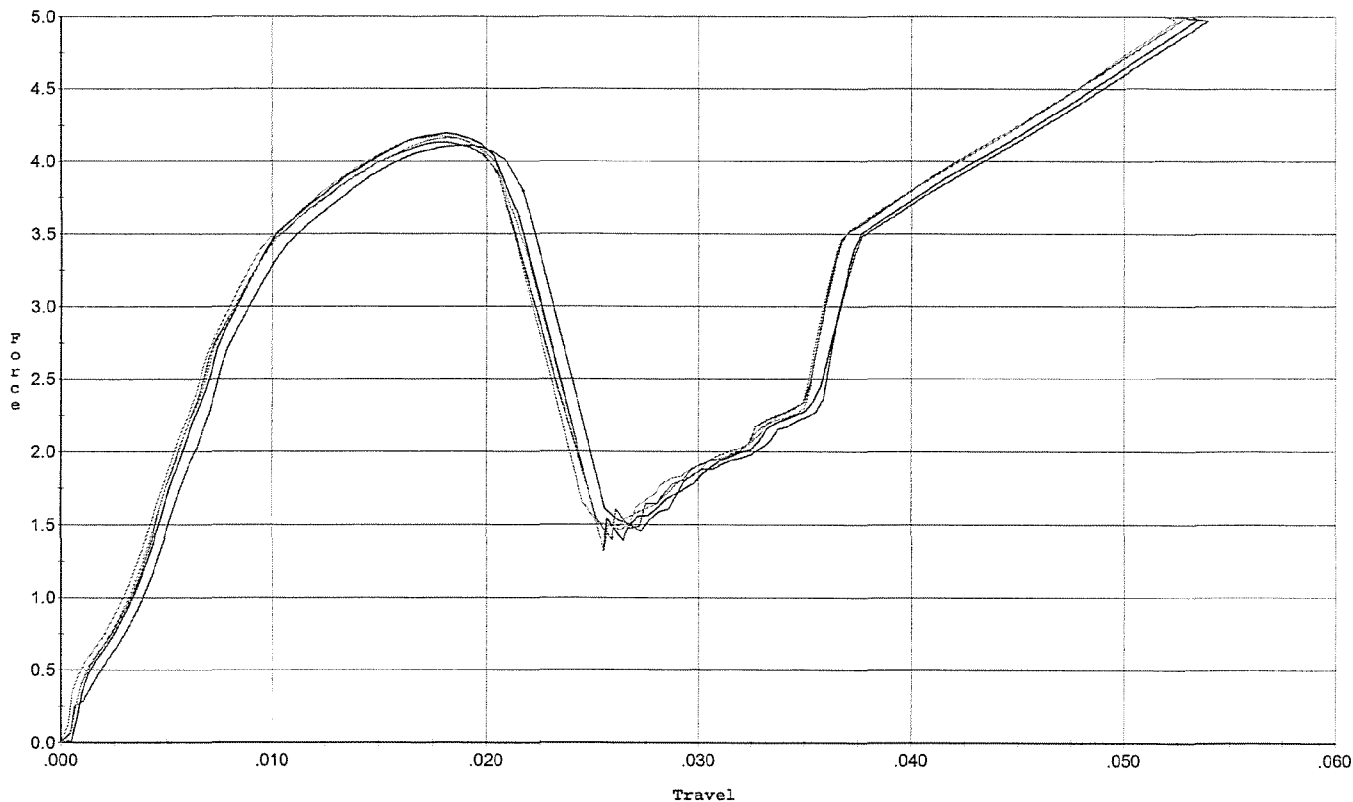
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.018	0.00	0.037	0.032		Set Trigger
2	2.489	0.019	0.00	0.037	0.033		Set Trigger
3	2.553	0.019	0.00	0.036	0.035		Set Trigger
4	2.589	0.019	0.00	0.037	0.034		Set Trigger
5	2.614	0.020	0.00	0.036	0.036		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.022	0.00	0.033	0.058		Set Trigger
2	4.194	0.021	0.00	0.033	0.059		Set Trigger
3	4.128	0.021	0.00	0.033	0.056		Set Trigger
4	4.164	0.022	0.00	0.033	0.060		Set Trigger
5	4.172	0.021	0.00	0.033	0.057		Set Trigger

Avg 4.15