

G 6884916

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

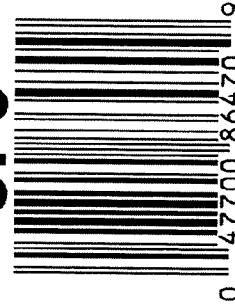
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6884916

UPC



GUN SERIAL #

G 688 4916

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-3-09	RP
430	ASSEMBLE TO STOCK		9-3-09	SP
440	PROOF		9-3-09	RP
460	CHECK HEADSPACE	MAGNA FLUX	9-3-09	RP
470	DIS-ASSEMBLE ACTION		9-3-09	RP
472	SERIALIZE BOLT HANDLE		9-4-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/10/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/09	SP
510	DRILL AND TAP SIGHT HOLES		9-4-09	SP
520	GOFF BLAST BBL / REC		9-11	TL
540	APPLY COATINGS (BARREL ACTION)		9/15	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-21-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-21-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-21-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-23-09	L. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

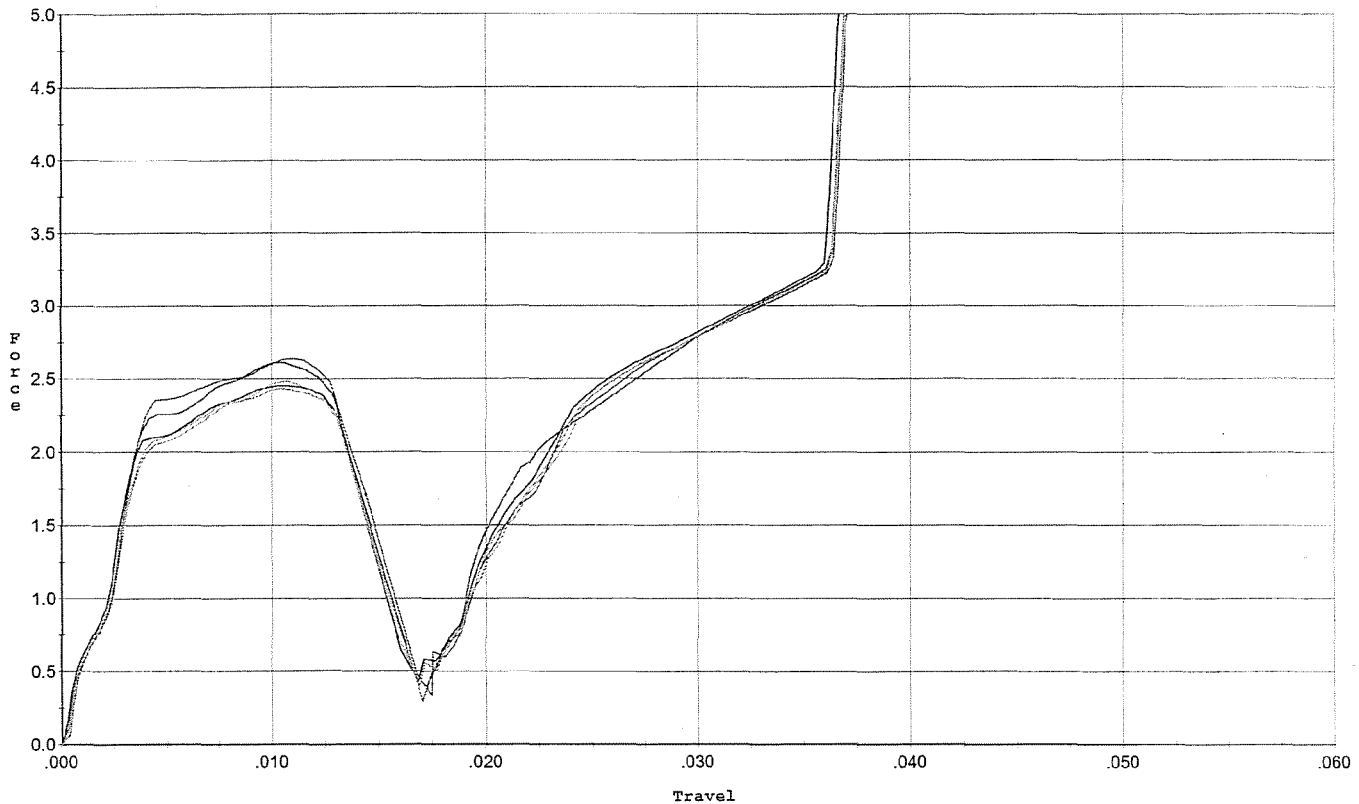
560	BARBER - M24 0081829 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/30/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	9/30/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/30/09	RB		
	J) ASSEMBLE STOCK					9-23-09	L.H.		
	K) ASSEMBLE SWIVEL STUDS					9/30/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-29-09	TC		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION		N/A				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-29-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/30/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u>	<u>2.44</u>	<u>2.54</u>	<u>2.48</u>	<u>2.52</u>	9-30-09	TC
	C) FUNCTION					9/30/09	RB		
690	PACK					10/5/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



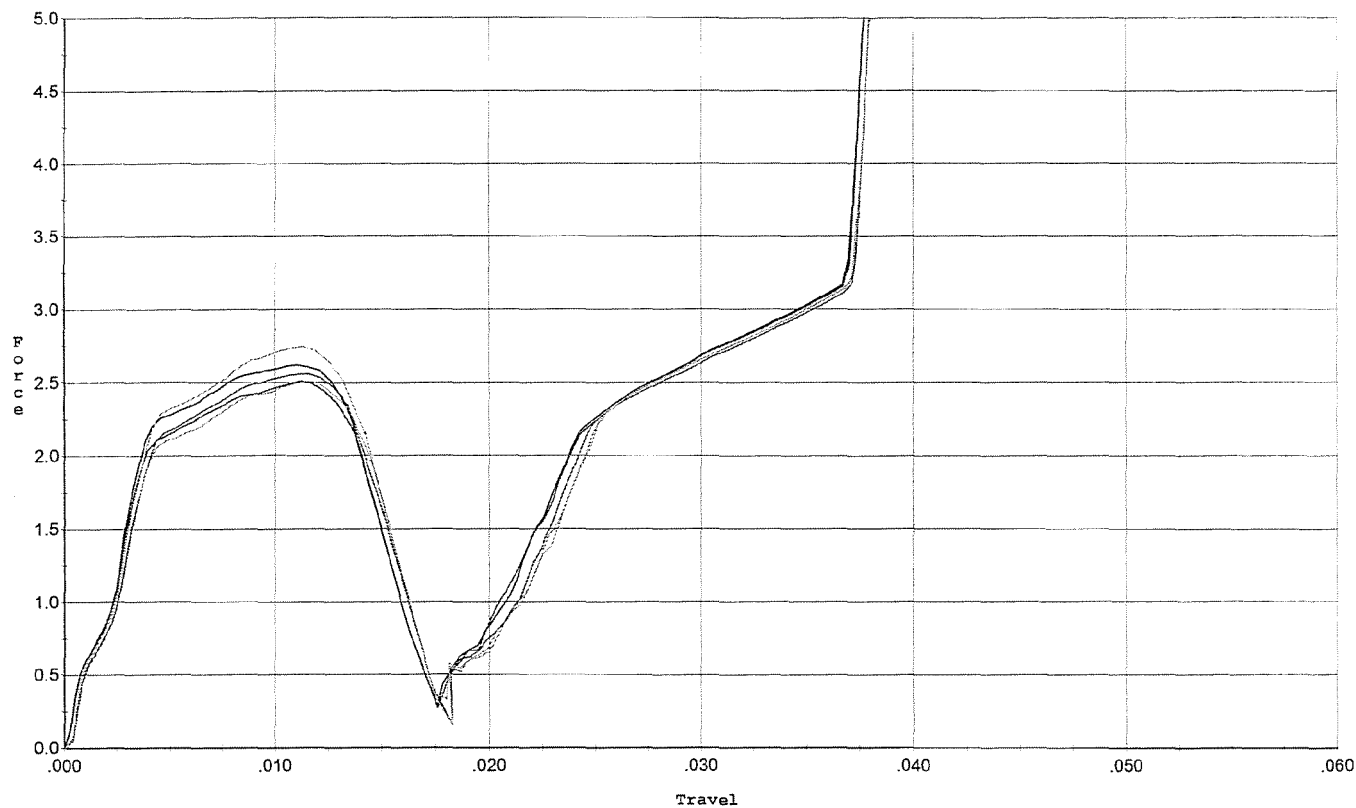
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.013	0.00	0.026	0.024		Set Trigger
2	2.450	0.013	0.00	0.026	0.024		Set Trigger
3	2.635	0.014	0.00	0.026	0.027		Set Trigger
4	2.479	0.013	0.00	0.026	0.023		Set Trigger
5	2.432	0.013	0.00	0.026	0.023		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



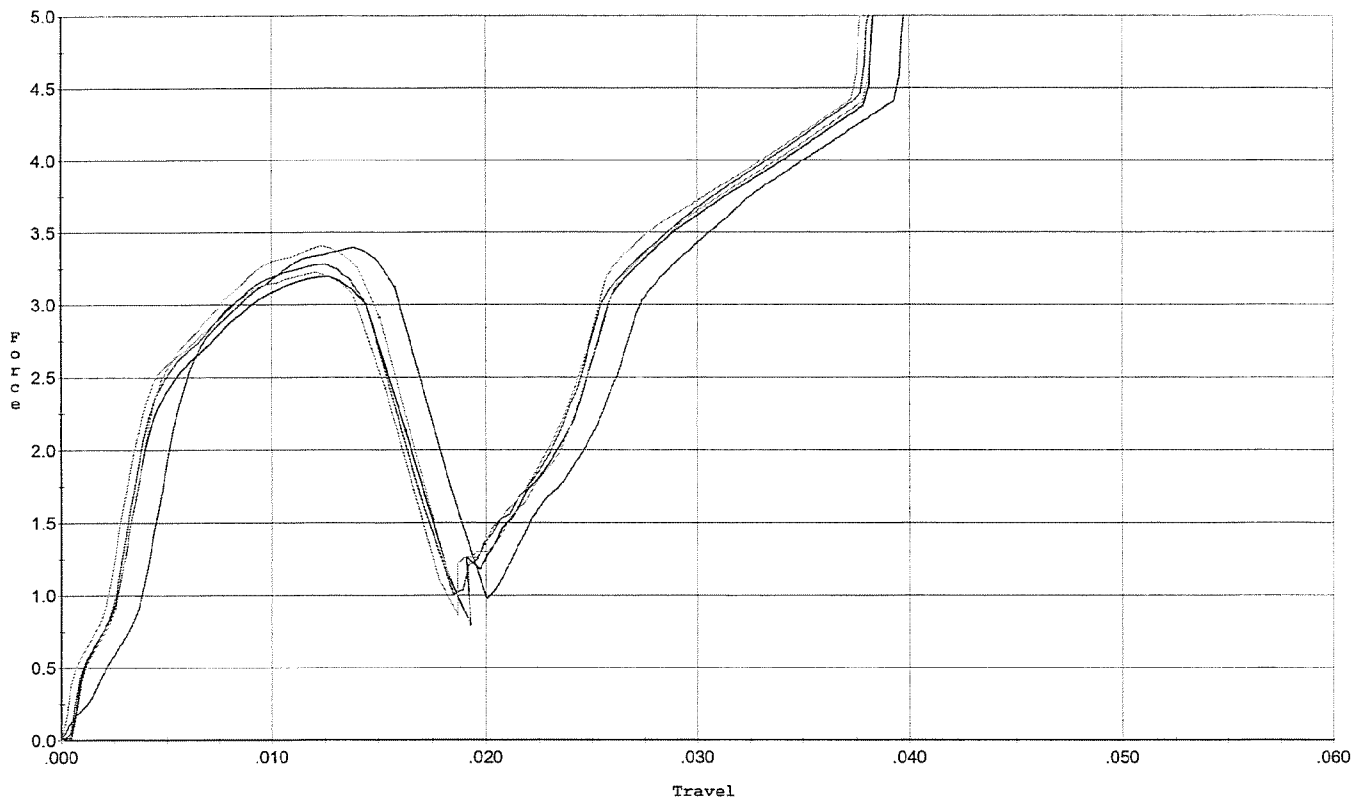
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.014	0.00	0.027	0.025		Set Trigger
2	2.622	0.014	0.00	0.027	0.026		Set Trigger
3	2.558	0.015	0.00	0.026	0.027		Set Trigger
4	2.508	0.015	0.00	0.026	0.026		Set Trigger
5	2.746	0.014	0.00	0.026	0.027		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



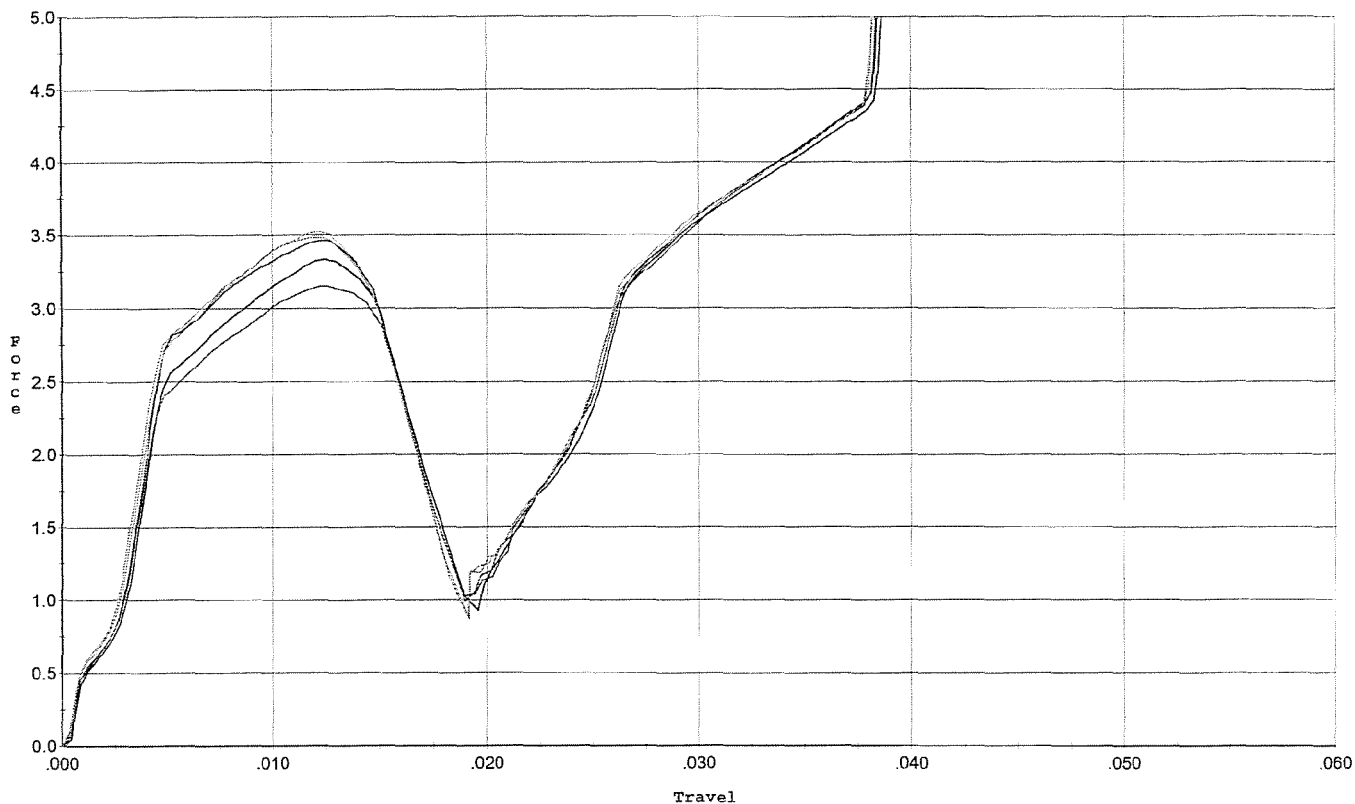
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.399	0.016	0.00	0.026	0.034		Set Trigger
2	3.195	0.016	0.00	0.025	0.035		Set Trigger
3	3.282	0.014	0.00	0.025	0.032		Set Trigger
4	3.409	0.015	0.00	0.025	0.034		Set Trigger
5	3.226	0.015	0.00	0.025	0.034		Set Trigger

A-3-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



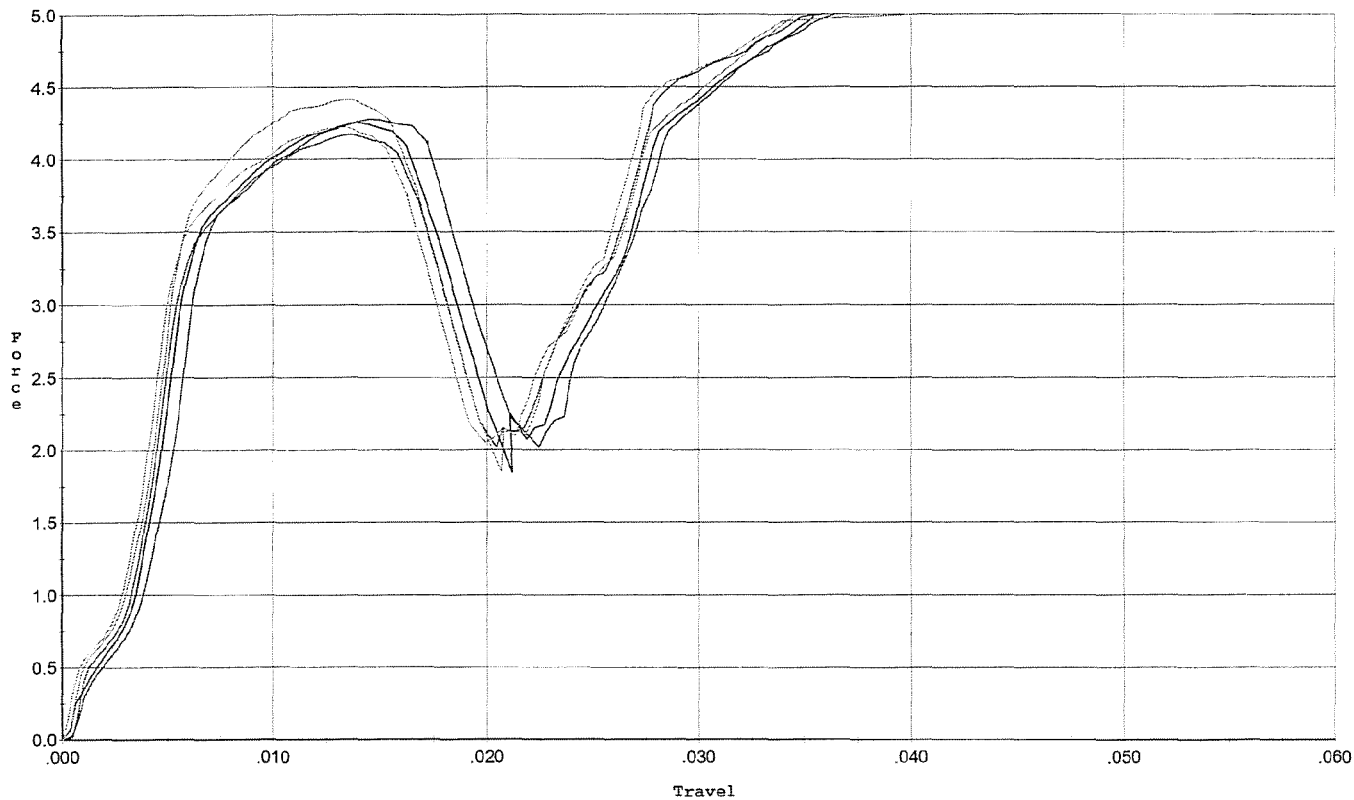
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.460	0.015	0.00	0.025	0.034		Set Trigger
2	3.333	0.015	0.00	0.025	0.033		Set Trigger
3	3.150	0.015	0.00	0.025	0.032		Set Trigger
4	3.485	0.015	0.00	0.025	0.035		Set Trigger
5	3.524	0.015	0.00	0.025	0.035		Set Trigger

A-3-39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



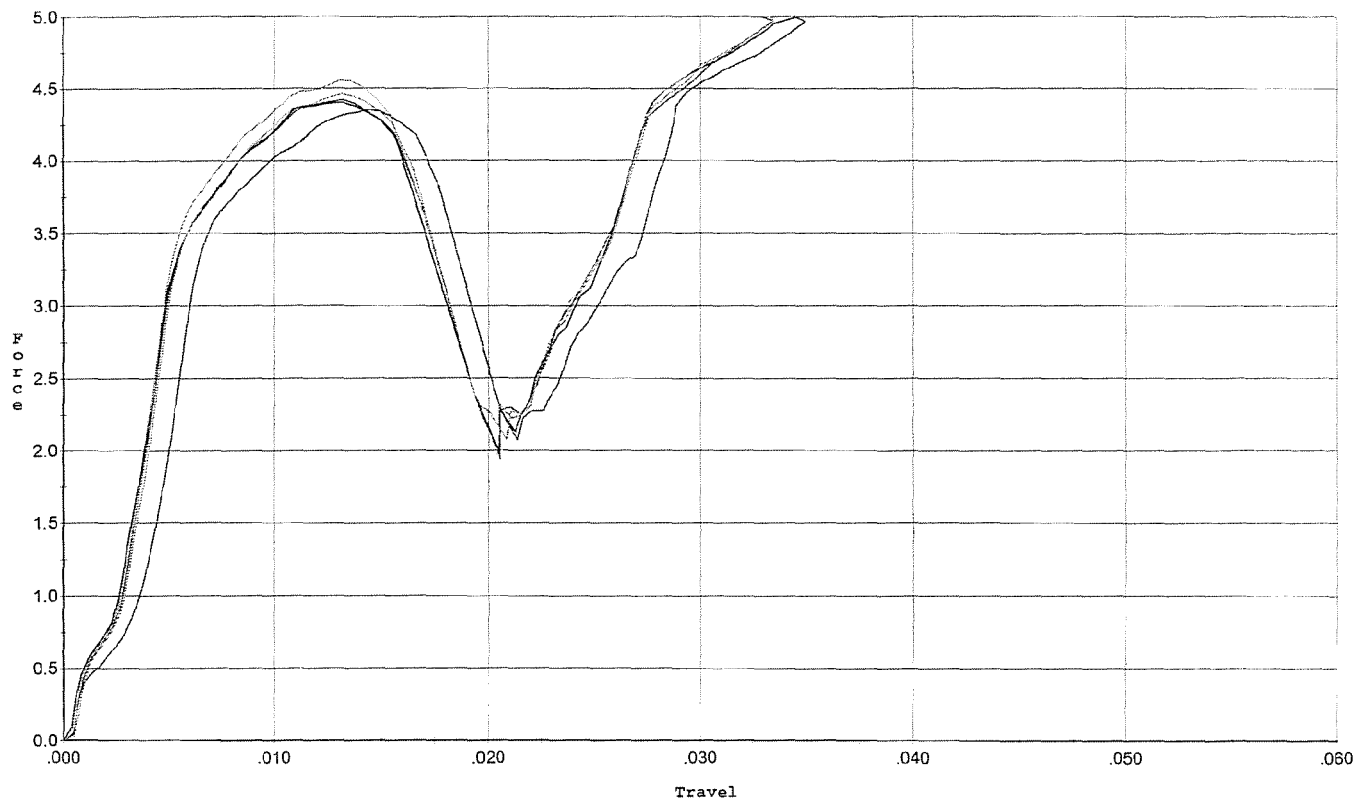
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.017	0.00	0.023	0.047		Set Trigger
2	4.253	0.018	0.00	0.023	0.049		Set Trigger
3	4.171	0.017	0.00	0.023	0.046		Set Trigger
4	4.219	0.016	0.00	0.023	0.046		Set Trigger
5	4.412	0.017	0.00	0.023	0.049		Set Trigger

A-4-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



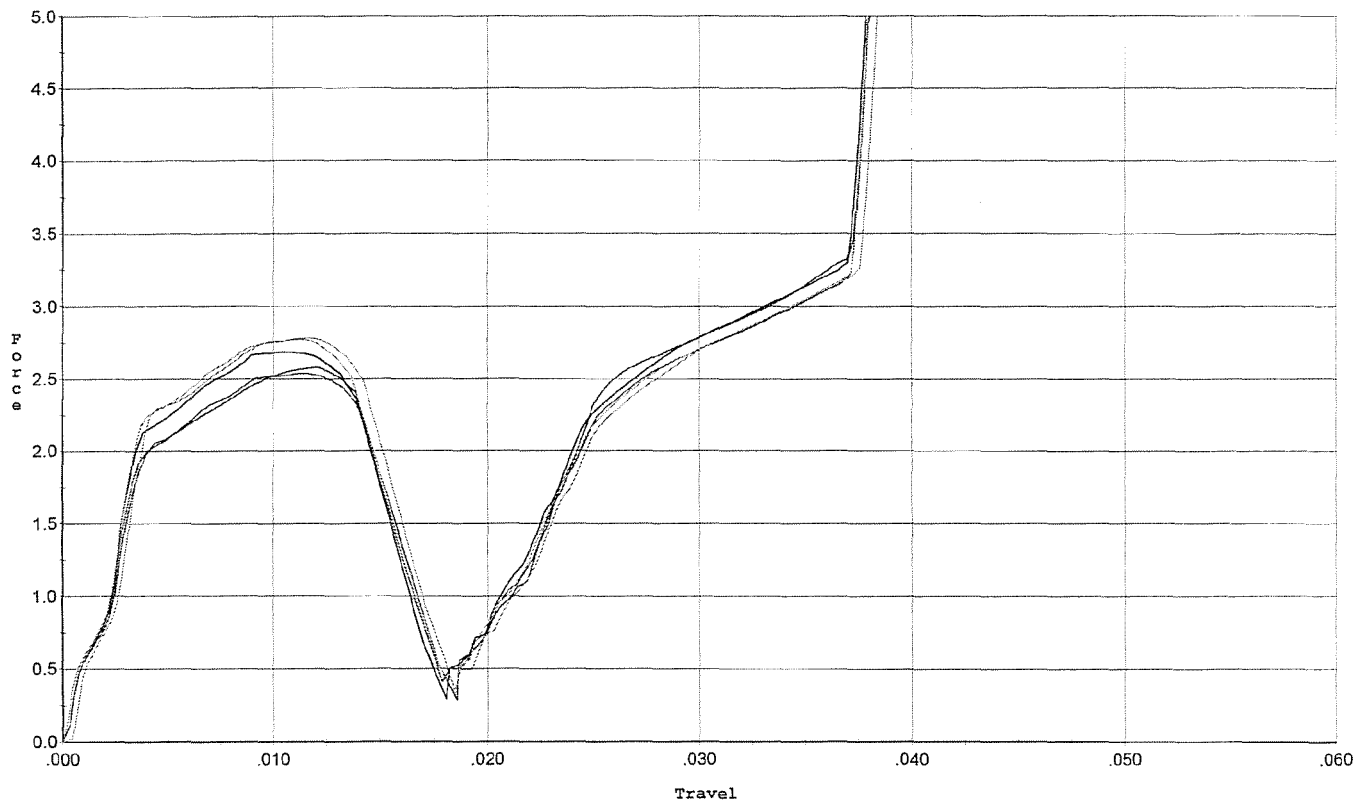
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.353	0.018	0.00	0.023	0.049		Set Trigger
2	4.401	0.016	0.00	0.023	0.046		Set Trigger
3	4.421	0.017	0.00	0.022	0.049		Set Trigger
4	4.466	0.017	0.00	0.022	0.048		Set Trigger
5	4.559	0.017	0.00	0.022	0.051		Set Trigger

A 4.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



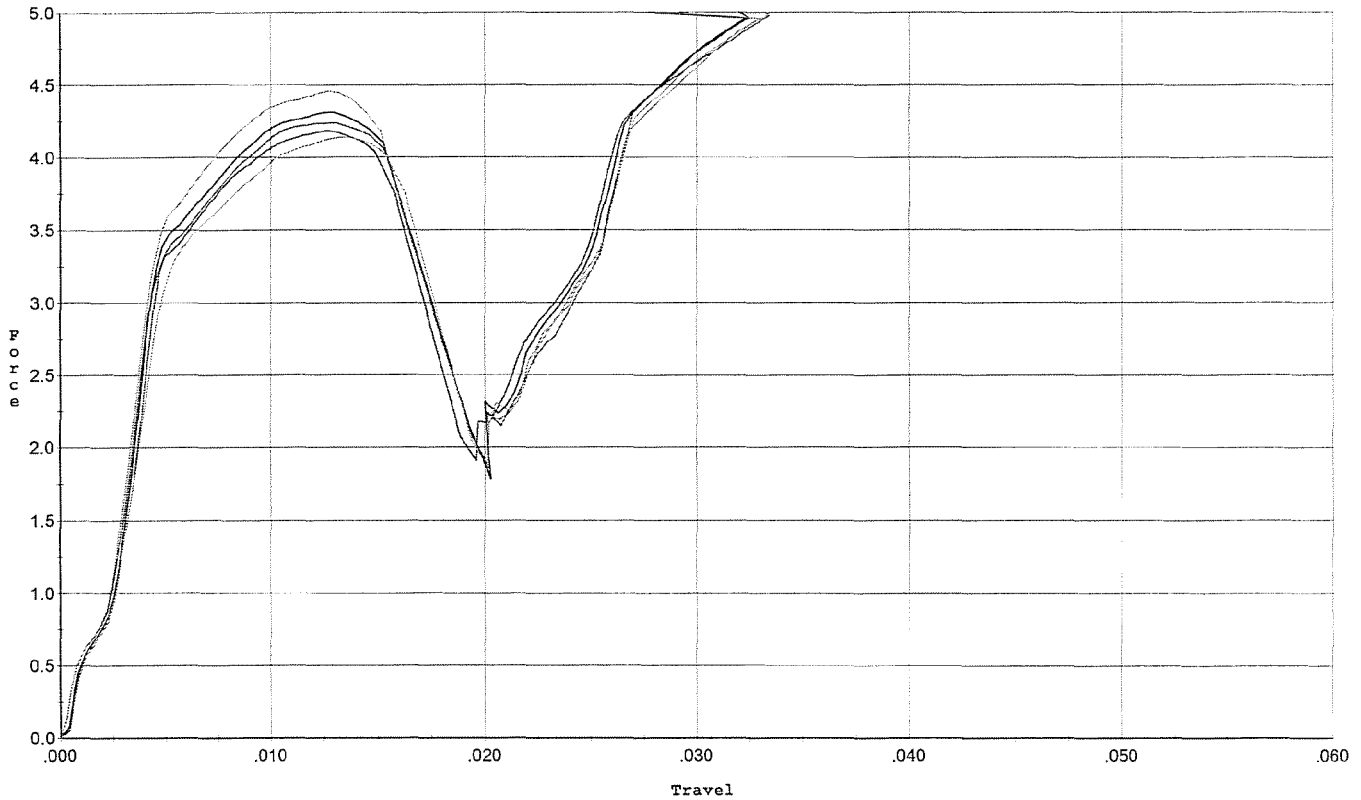
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.016	0.00	0.026	0.029		Set Trigger
2	2.688	0.014	0.00	0.026	0.027		Set Trigger
3	2.536	0.014	0.00	0.027	0.026		Set Trigger
4	2.775	0.014	0.00	0.027	0.027		Set Trigger
5	2.786	0.014	0.00	0.026	0.028		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.016	0.00	0.022	0.045		Set Trigger
2	4.309	0.017	0.00	0.022	0.050		Set Trigger
3	4.238	0.015	0.00	0.022	0.044		Set Trigger
4	4.136	0.016	0.00	0.022	0.046		Set Trigger
5	4.456	0.015	0.00	0.022	0.046		Set Trigger

A-4.26