

G 6884922

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



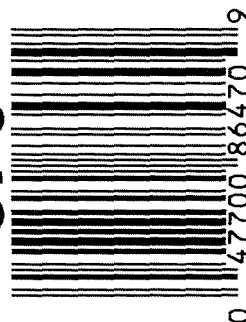
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6884922

UPC



BM FORM

GUN SERIAL # 66884922

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-14-09	SP
430	ASSEMBLE TO STOCK		9-14-09	RP
440	PROOF		9-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	9-14-09	RP
470	DIS-ASSEMBLE ACTION		9-14-09	RP
472	SERIALIZE BOLT HANDLE		9-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/17/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/17/09	SP
510	DRILL AND TAP SIGHT HOLES		9-15-09	SP
520	GOFF BLAST BBL / REC		9/17/09	W
540	APPLY COATINGS (BARREL ACTION)		9/21	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

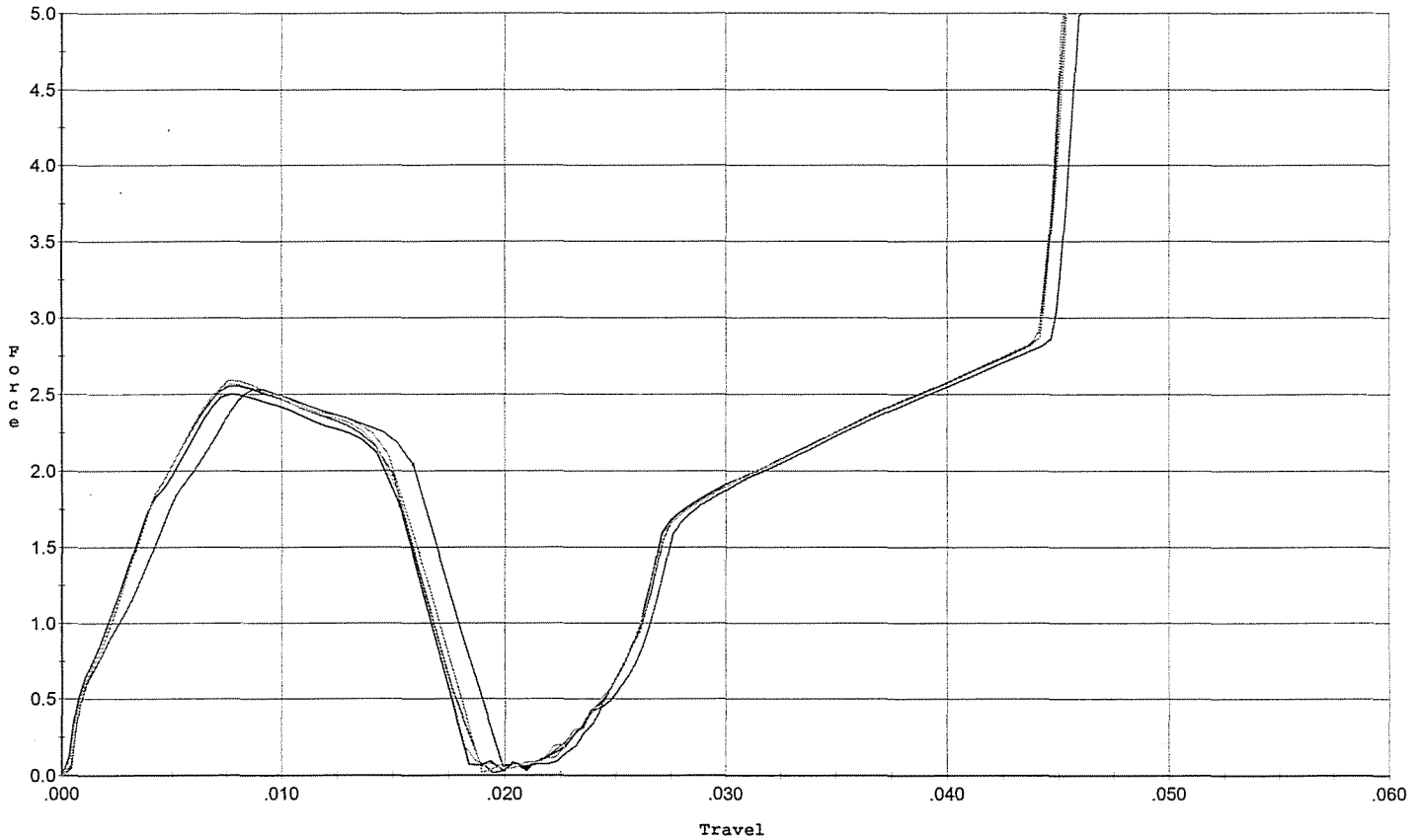
560	F) SAFETY ON FORCE	10 LBS MAX	<u>21</u> <u>20</u> <u>20</u>	10/1/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	10/1/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>023</u> <u>023</u> <u>024</u>	10/1/09	RB
	J) ASSEMBLE STOCK			9-28-09	R.W.
	K) ASSEMBLE SWIVEL STUDS			10/1/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-09	RP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-30-09	RP
670	FINAL INSPECTION A) HEADSPACE			10/1/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.53</u> <u>2.48</u> <u>2.37</u> <u>2.37</u>	10-1-09	TL
	C) FUNCTION			10/1/09	RB
690	PACK			10-2-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



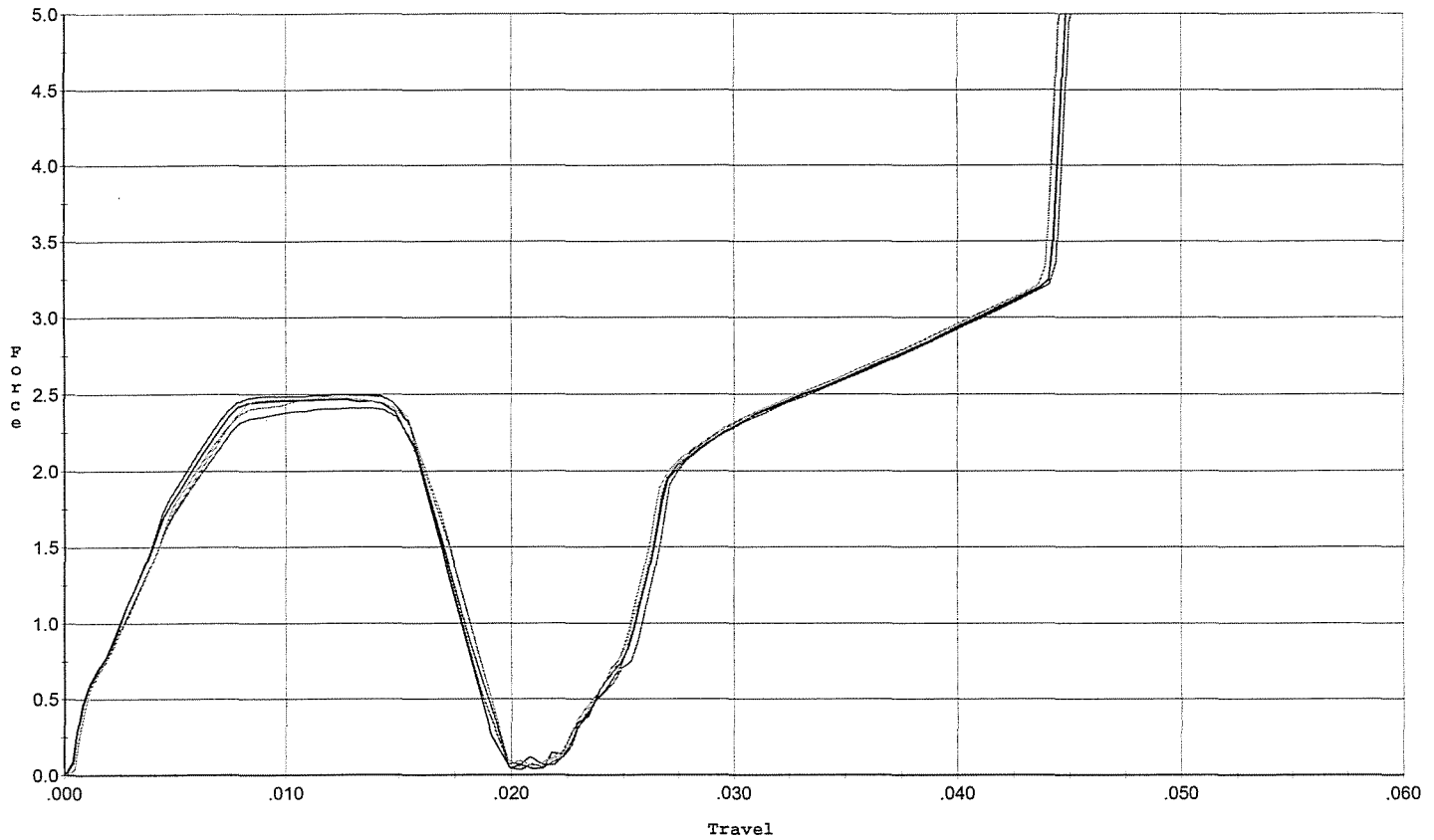
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.016	0.00	0.034	0.028		Set Trigger
2	2.503	0.015	0.00	0.034	0.027		Set Trigger
3	2.554	0.015	0.00	0.034	0.027		Set Trigger
4	2.567	0.015	0.00	0.034	0.028		Set Trigger
5	2.591	0.017	0.00	0.033	0.030		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



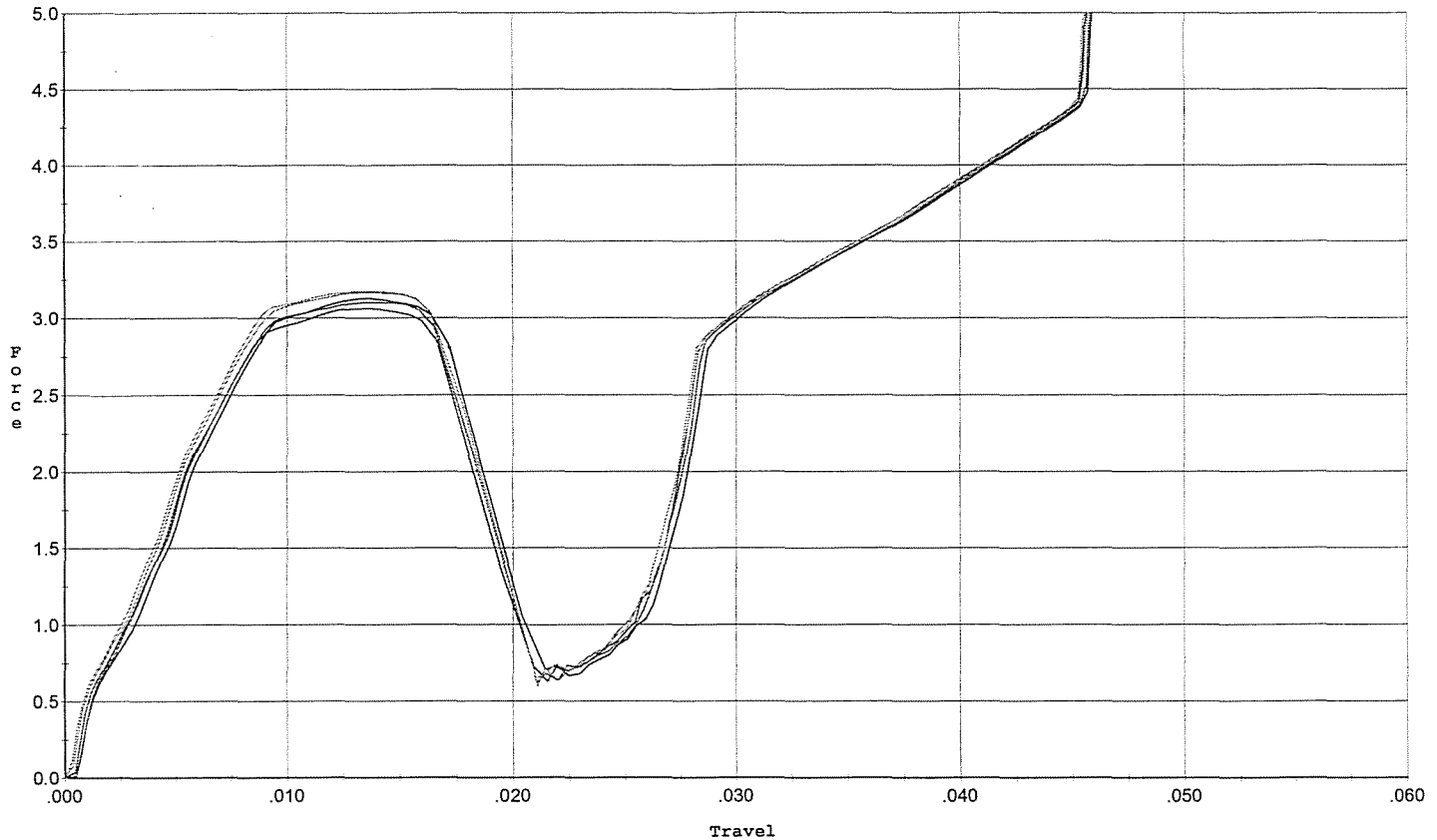
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.015	0.00	0.032	0.028		Set Trigger
2	2.465	0.016	0.00	0.032	0.028		Set Trigger
3	2.412	0.016	0.00	0.032	0.027		Set Trigger
4	2.494	0.017	0.00	0.031	0.030		Set Trigger
5	2.480	0.017	0.00	0.031	0.030		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



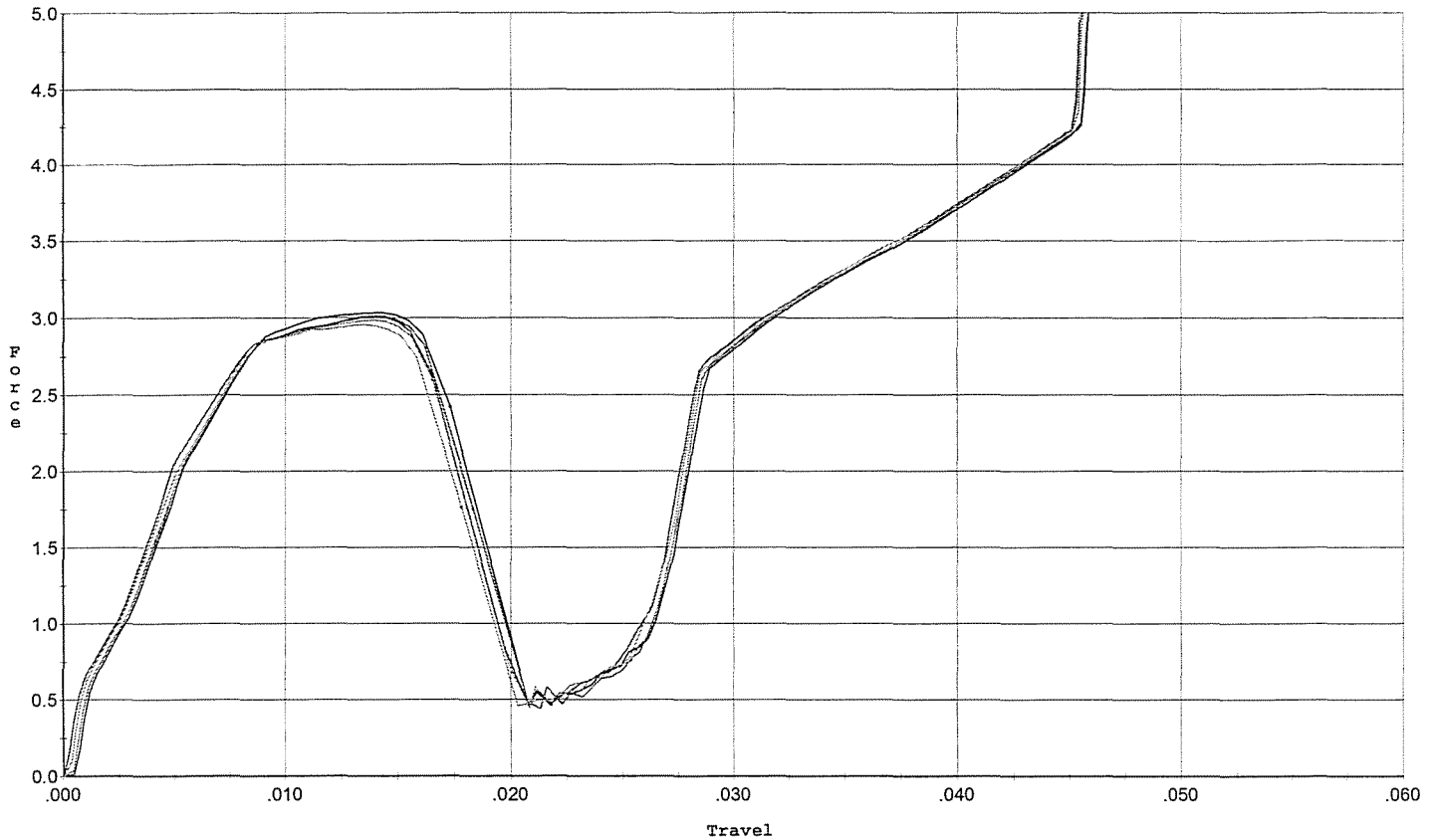
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.017	0.00	0.030	0.035		Set Trigger
2	3.126	0.017	0.00	0.030	0.036		Set Trigger
3	3.100	0.018	0.00	0.029	0.039		Set Trigger
4	3.174	0.018	0.00	0.029	0.040		Set Trigger
5	3.166	0.018	0.00	0.029	0.039		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



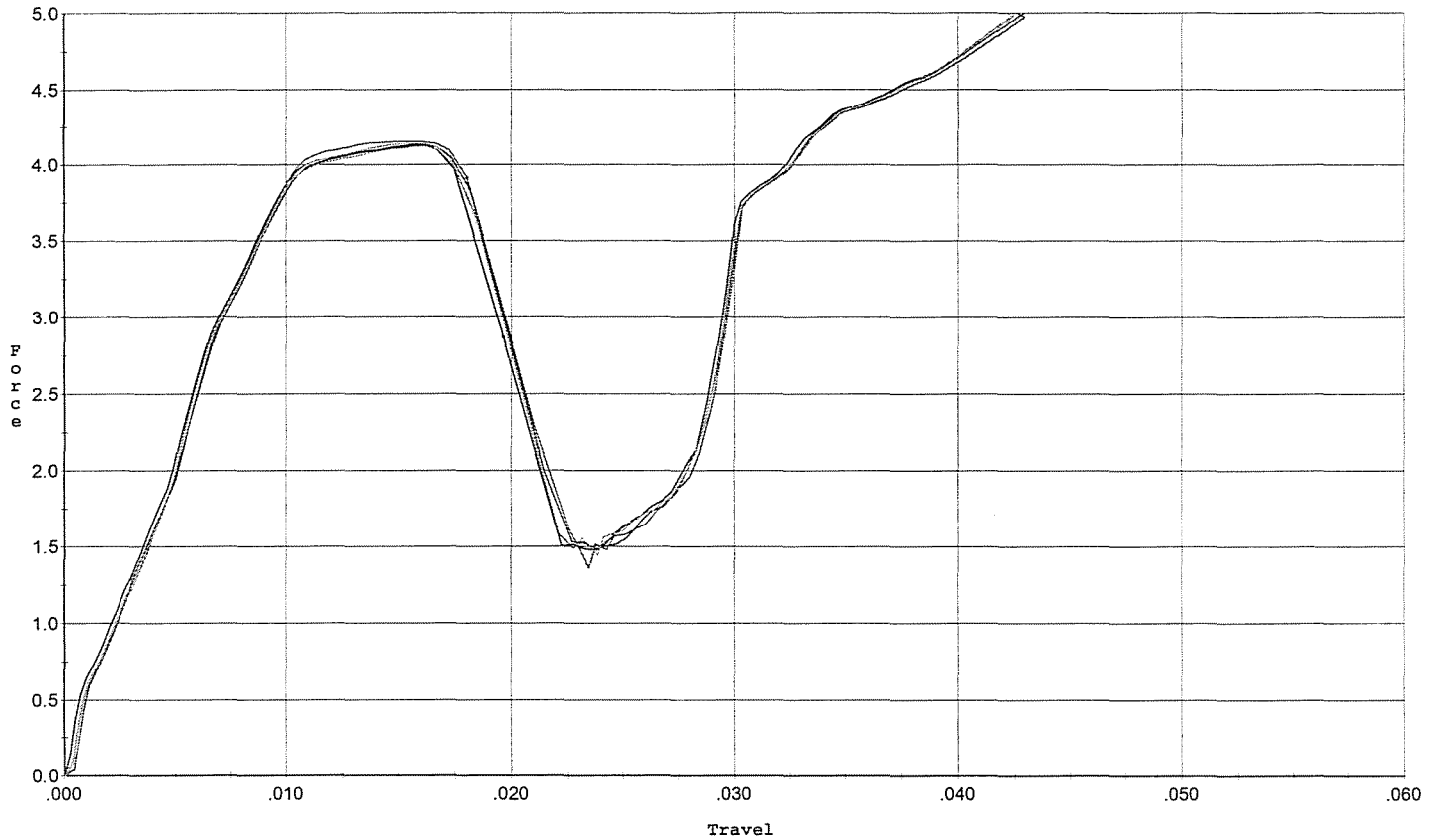
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.010	0.016	0.00	0.031	0.035		Set Trigger
2	3.032	0.017	0.00	0.030	0.036		Set Trigger
3	3.012	0.018	0.00	0.030	0.038		Set Trigger
4	2.956	0.018	0.00	0.030	0.037		Set Trigger
5	2.985	0.017	0.00	0.031	0.034		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



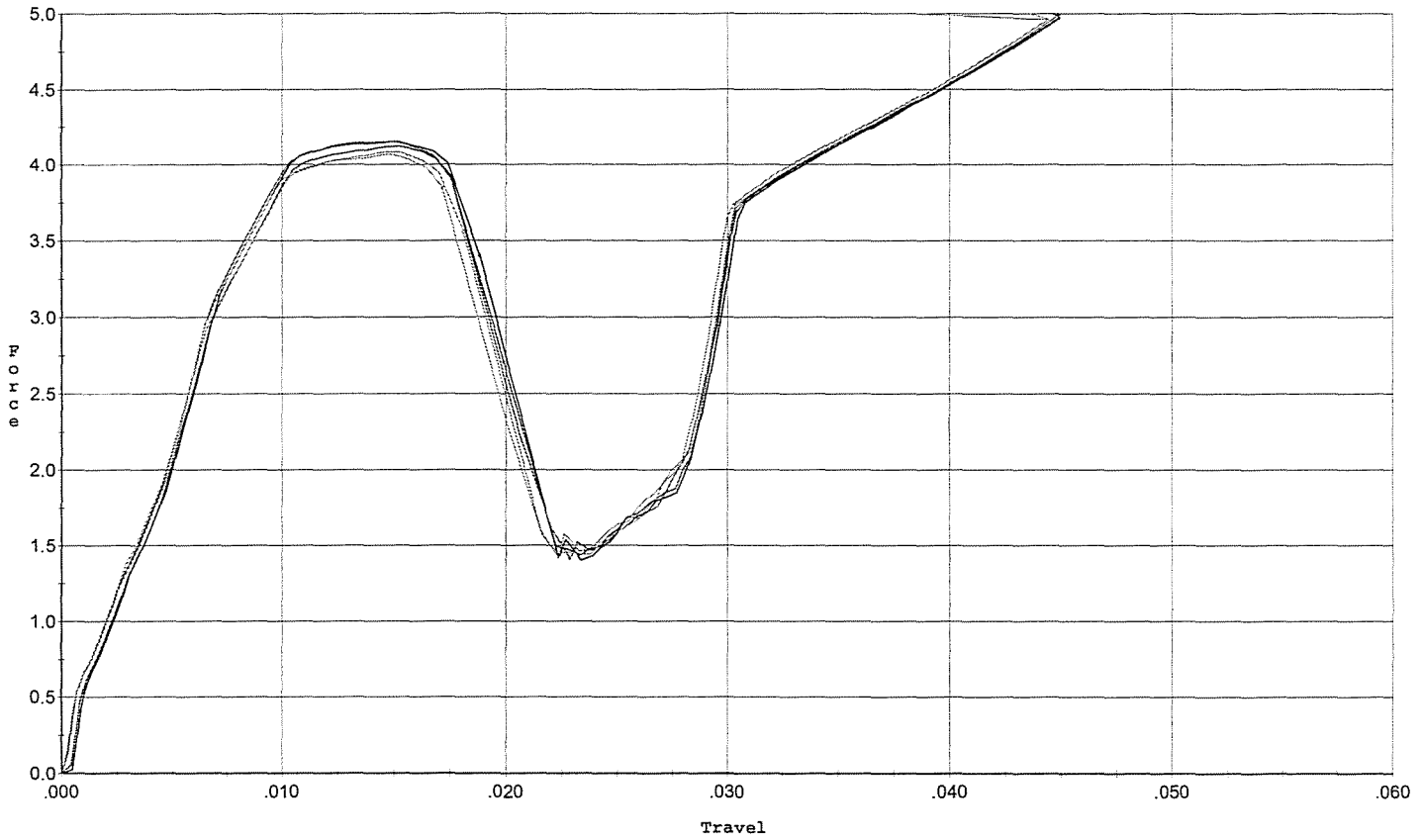
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.018	0.00	0.029	0.050		Set Trigger
2	4.133	0.020	0.00	0.029	0.054		Set Trigger
3	4.151	0.018	0.00	0.029	0.050		Set Trigger
4	4.123	0.018	0.00	0.029	0.051		Set Trigger
5	4.142	0.018	0.00	0.029	0.050		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



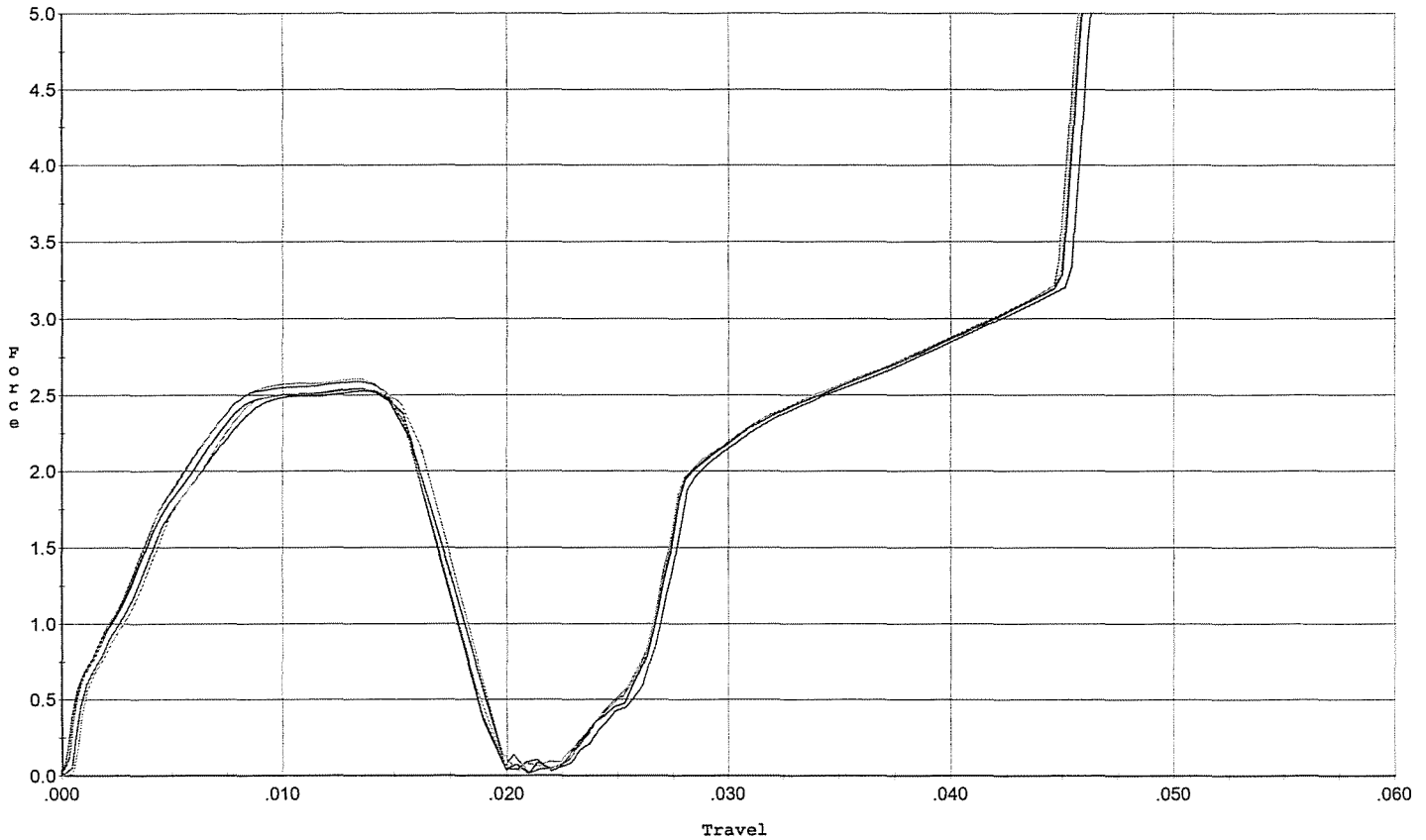
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.020	0.00	0.029	0.054		Set Trigger
2	4.147	0.019	0.00	0.029	0.052		Set Trigger
3	4.153	0.018	0.00	0.029	0.049		Set Trigger
4	4.069	0.017	0.00	0.029	0.047		Set Trigger
5	4.083	0.018	0.00	0.029	0.049		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



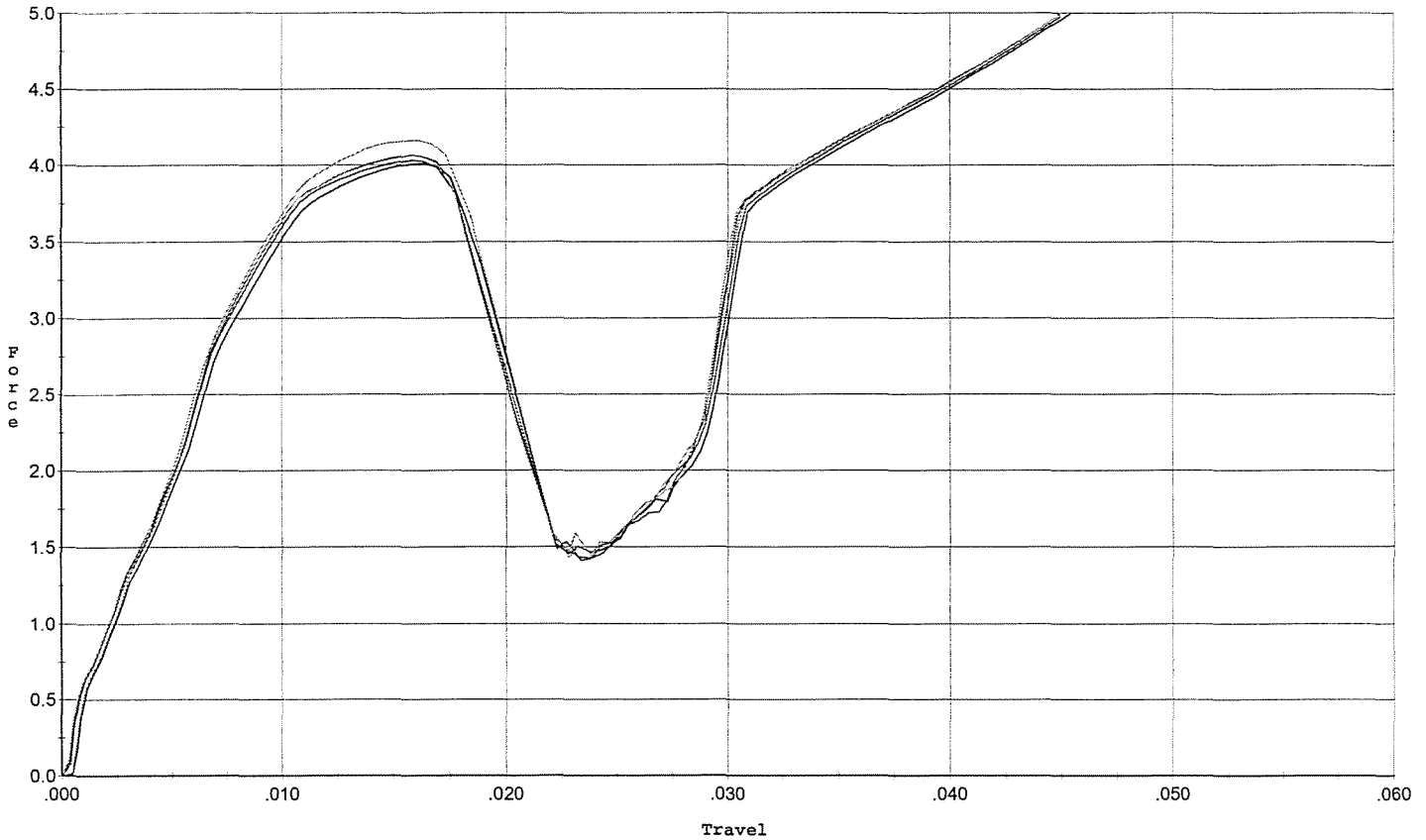
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.017	0.00	0.033	0.031		Set Trigger
2	2.540	0.016	0.00	0.033	0.029		Set Trigger
3	2.588	0.016	0.00	0.033	0.029		Set Trigger
4	2.606	0.015	0.00	0.033	0.029		Set Trigger
5	2.536	0.016	0.00	0.032	0.029		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.018	0.00	0.029	0.047		Set Trigger
2	4.012	0.019	0.00	0.029	0.049		Set Trigger
3	4.065	0.020	0.00	0.029	0.053		Set Trigger
4	4.064	0.018	0.00	0.029	0.047		Set Trigger
5	4.159	0.018	0.00	0.029	0.050		Set Trigger

Avg 4.06