

G 6884950

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



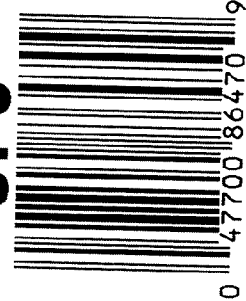
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6884950

UPC



BM FORM

GUN SERIAL #

G 6884950

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-3-09	RP
430	ASSEMBLE TO STOCK		9-3-09	SP
440	PROOF		9-3-09	RP
460	CHECK HEADSPACE	MAGNAFLUX	9-3-09	RP
470	DIS-ASSEMBLE ACTION		9-3-09	RP
472	SERIALIZE BOLT HANDLE		9-4-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/10/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/09	SP
510	DRILL AND TAP SIGHT HOLES		9-4-09	SP
520	GOFF BLAST BBL / REC		9-11	TZ
540	APPLY COATINGS (BARREL ACTION)		9/15	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-09	W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

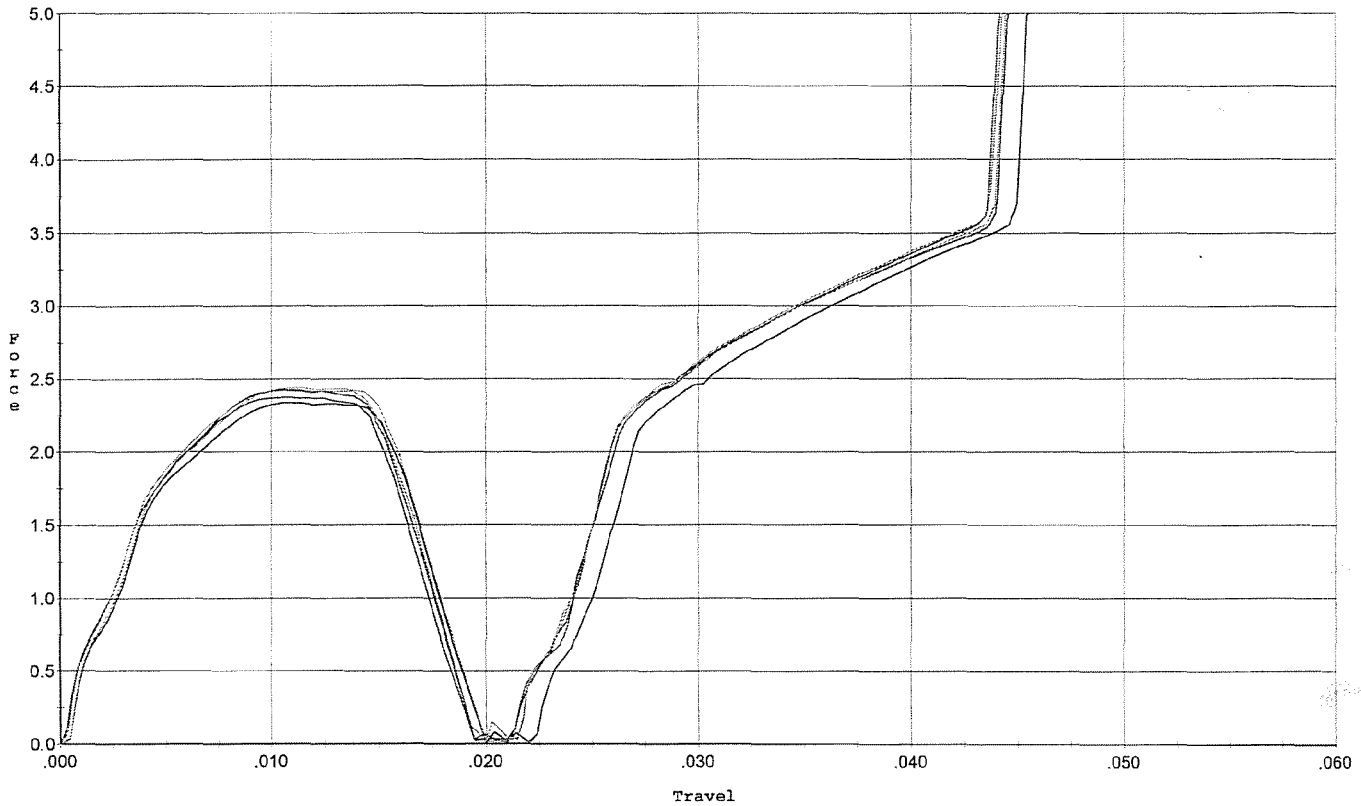
560	BARBER M24 0081877 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2°	2°	2°	10/1/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	6°	6°	6°	10/1/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.023	10/1/09	RP		
	J) ASSEMBLE STOCK					9-25-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-30-09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-30-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.60	2.55	2.60	2.61	2.62	10-1-09	TC
	C) FUNCTION					10/1/09	RP		
690	PACK					10/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



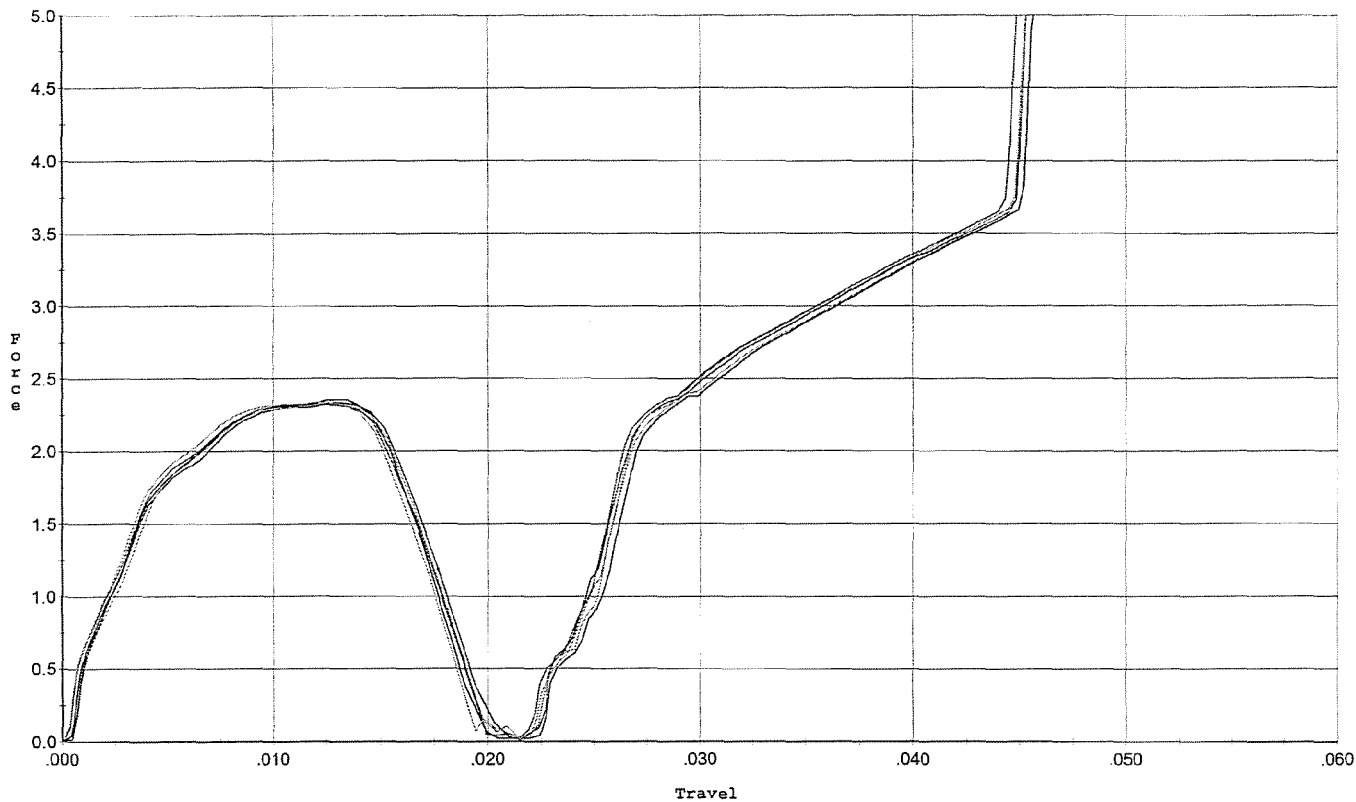
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.372	0.016	0.00	0.031	0.027		Set Trigger
2	2.334	0.016	0.00	0.032	0.028		Set Trigger
3	2.422	0.017	0.00	0.031	0.030		Set Trigger
4	2.442	0.016	0.00	0.031	0.028		Set Trigger
5	2.428	0.017	0.00	0.031	0.030		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



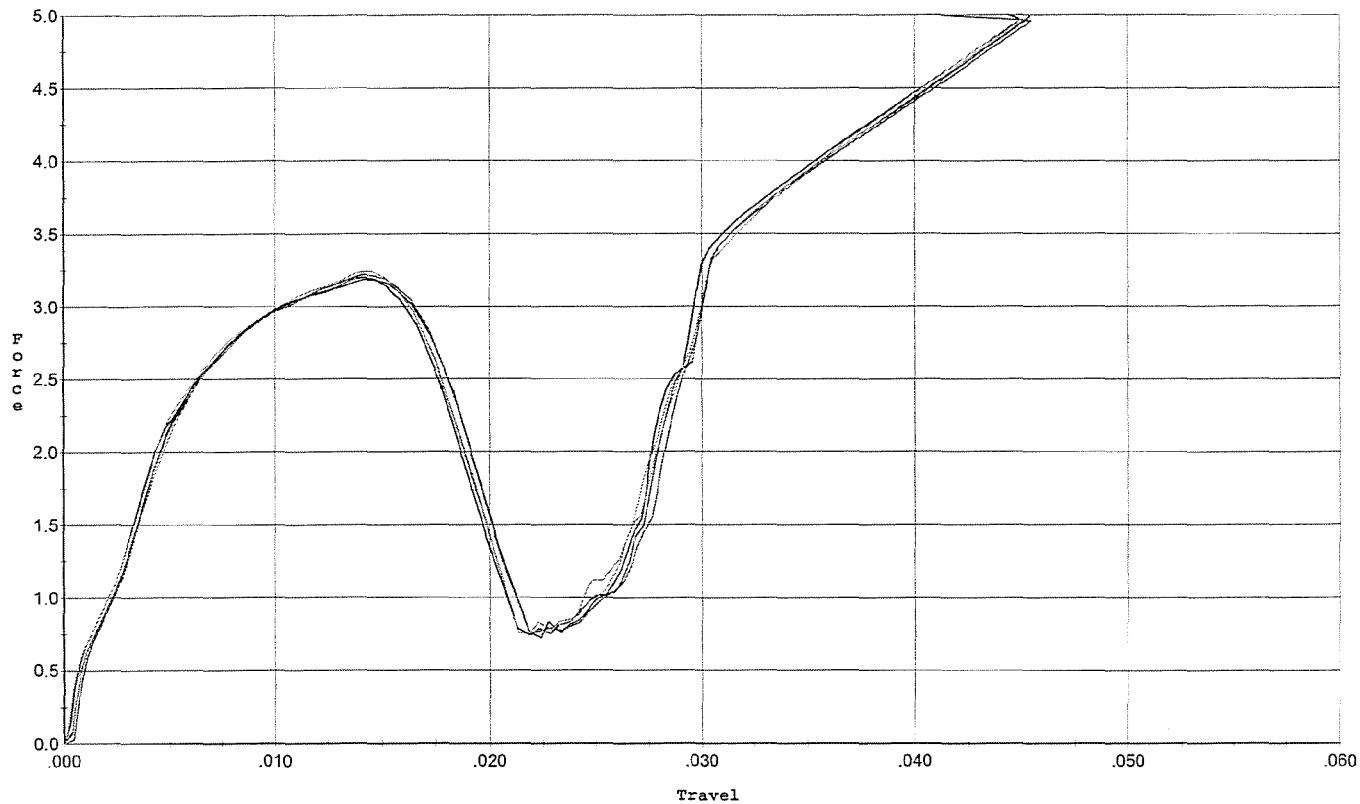
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.333	0.018	0.00	0.031	0.030		Set Trigger
2	2.353	0.017	0.00	0.032	0.029		Set Trigger
3	2.320	0.018	0.00	0.031	0.031		Set Trigger
4	2.335	0.017	0.00	0.032	0.030		Set Trigger
5	2.329	0.018	0.00	0.031	0.030		Set Trigger

Avg 2.33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



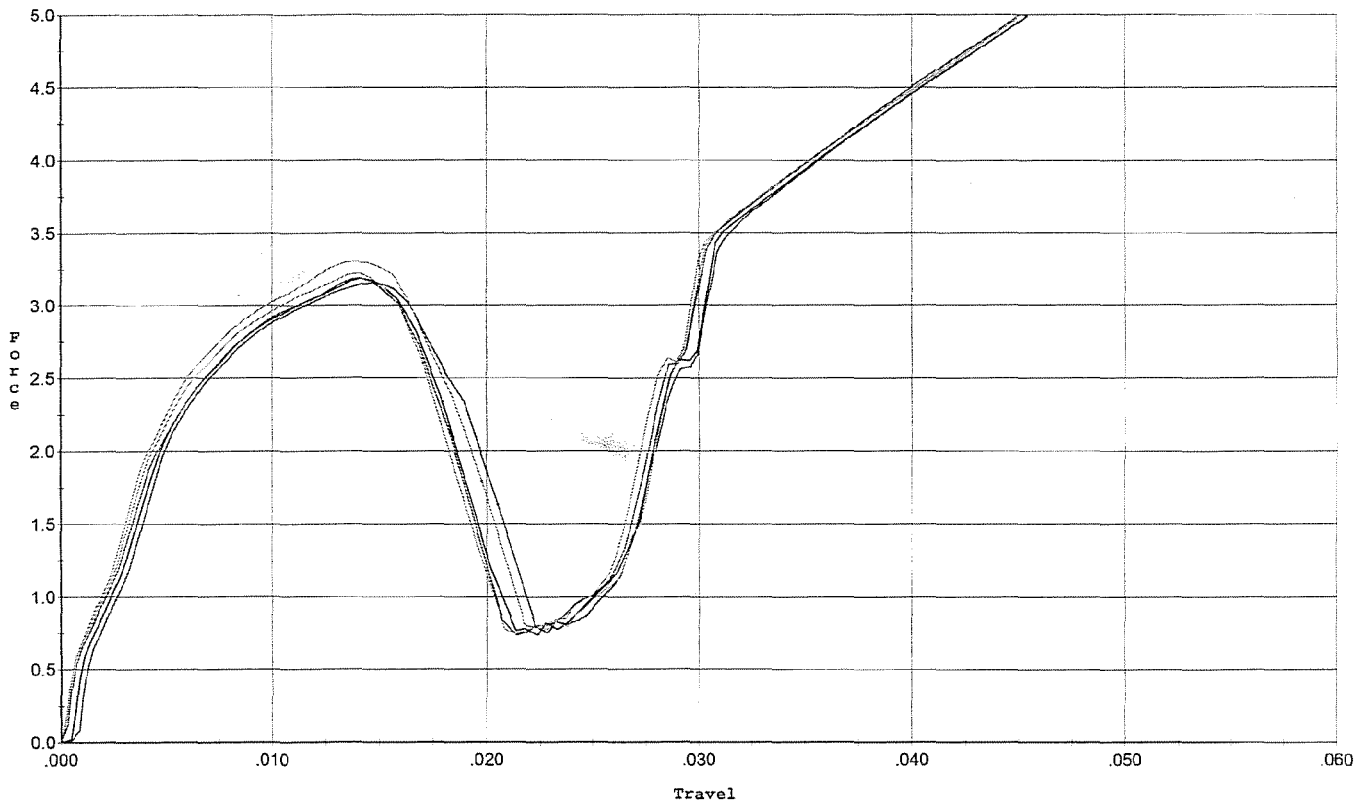
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.184	0.018	0.00	0.030	0.041		Set Trigger
2	3.198	0.018	0.00	0.030	0.040		Set Trigger
3	3.218	0.018	0.00	0.030	0.041		Set Trigger
4	3.242	0.019	0.00	0.030	0.043		Set Trigger
5	3.215	0.019	0.00	0.030	0.043		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



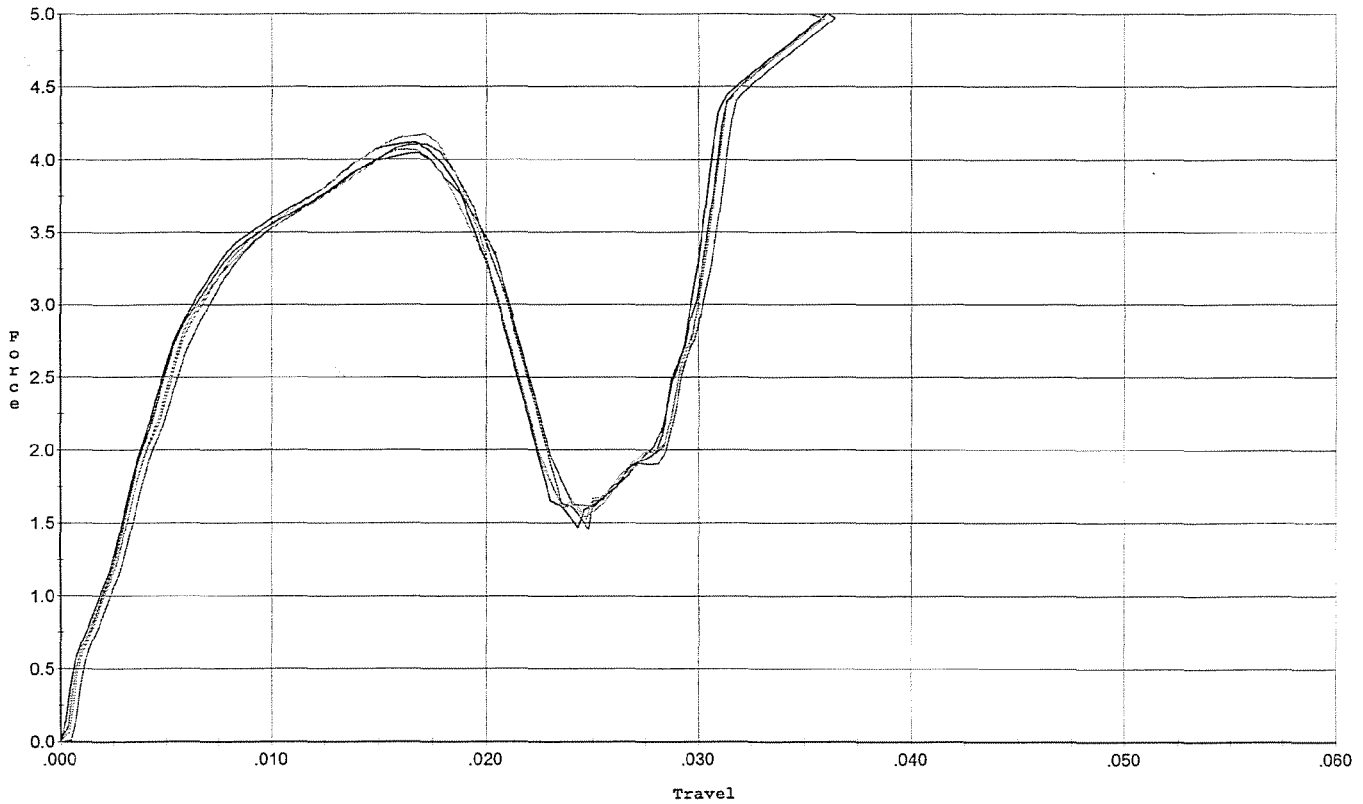
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.157	0.021	0.00	0.030	0.044		Set Trigger
2	3.185	0.018	0.00	0.030	0.039		Set Trigger
3	3.187	0.018	0.00	0.030	0.040		Set Trigger
4	3.220	0.017	0.00	0.030	0.038		Set Trigger
5	3.304	0.020	0.00	0.029	0.045		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



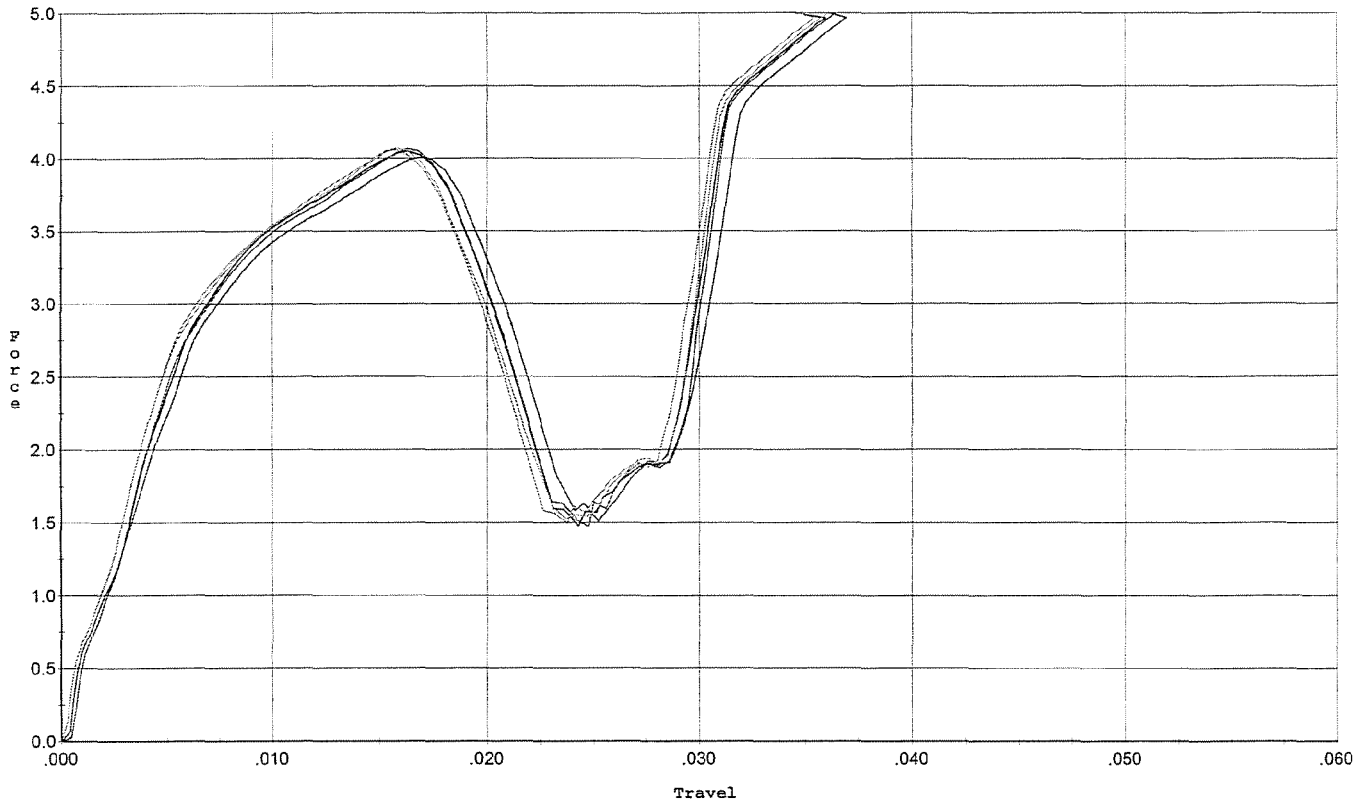
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.020	0.00	0.028	0.057		Set Trigger
2	4.117	0.020	0.00	0.028	0.057		Set Trigger
3	4.104	0.021	0.00	0.028	0.057		Set Trigger
4	4.069	0.020	0.00	0.028	0.055		Set Trigger
5	4.176	0.020	0.00	0.028	0.055		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



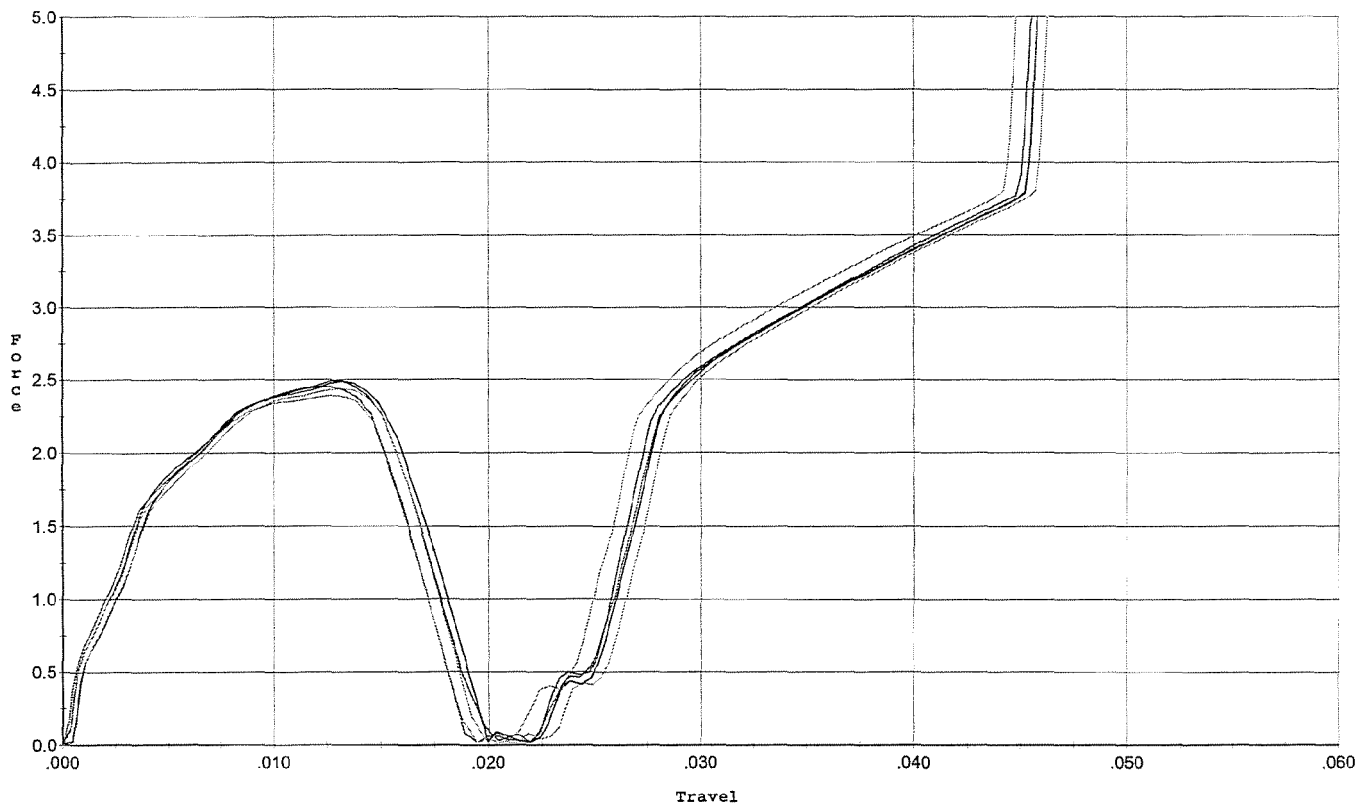
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.021	0.00	0.029	0.057		Set Trigger
2	4.052	0.021	0.00	0.028	0.057		Set Trigger
3	4.069	0.021	0.00	0.029	0.056		Set Trigger
4	4.074	0.020	0.00	0.029	0.055		Set Trigger
5	4.061	0.020	0.00	0.028	0.056		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



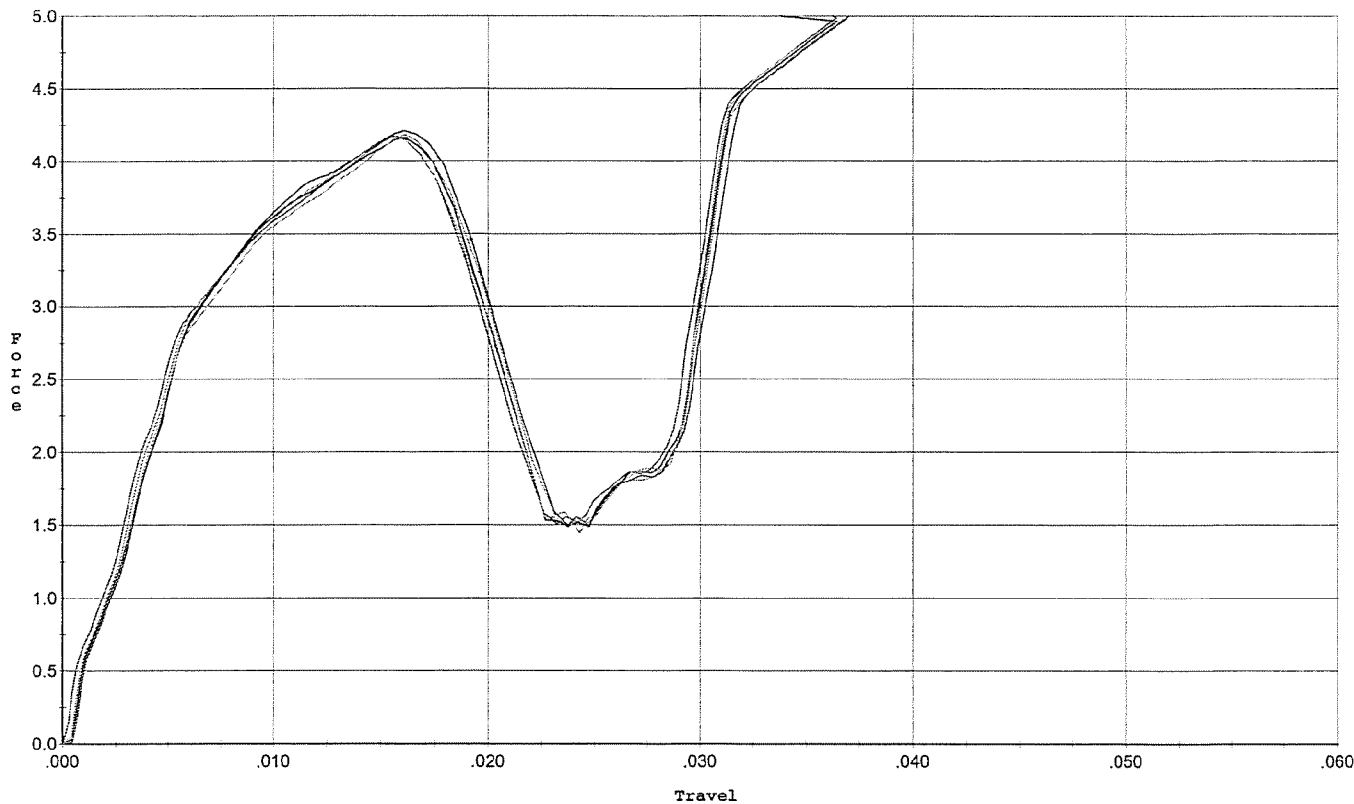
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.016	0.00	0.032	0.029		Set Trigger
2	2.491	0.017	0.00	0.032	0.031		Set Trigger
3	2.449	0.016	0.00	0.033	0.028		Set Trigger
4	2.439	0.016	0.00	0.033	0.028		Set Trigger
5	2.391	0.016	0.00	0.032	0.028		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.019	0.00	0.029	0.053		Set Trigger
2	4.160	0.020	0.00	0.029	0.056		Set Trigger
3	4.174	0.019	0.00	0.029	0.053		Set Trigger
4	4.180	0.020	0.00	0.029	0.054		Set Trigger
5	4.167	0.020	0.00	0.029	0.056		Set Trigger

Avg 4.17