

G 6884953

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

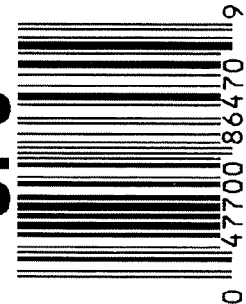


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6884953

UPC



GUN SERIAL #

G 6884953

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-3-09	RP
430	ASSEMBLE TO STOCK		9-3-09	SP
440	PROOF		9-3-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	9-3-09	RP
470	DIS-ASSEMBLE ACTION		9-3-09	RP
472	SERIALIZE BOLT HANDLE		9-4-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/10/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/09	SP
510	DRILL AND TAP SIGHT HOLES		9-4-09	SP
520	GOFF BLAST BBL / REC		9-11	TL
540	APPLY COATINGS (BARREL ACTION)		9/15-	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-09	L. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

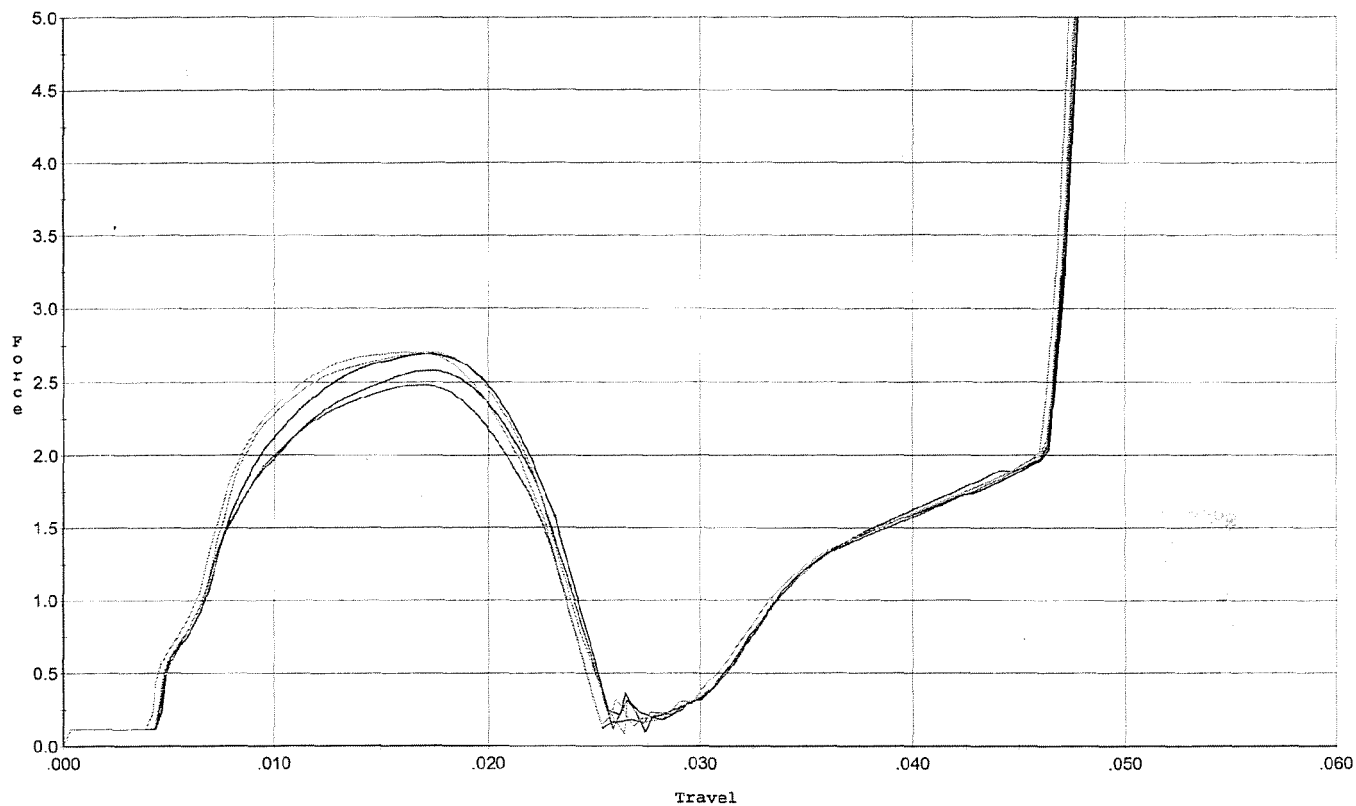
560	BARBER - M24 0081889 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	10/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	10/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	10/1/09	RB		
	J) ASSEMBLE STOCK					9-24-09	L.N.		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		9-30-09	RP		
			(PASS)	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-30-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u>	<u>2.60</u>	<u>2.55</u>	<u>2.56</u>	<u>2.46</u>	10-1-09	TL
	C) FUNCTION					10/1/09	RB		
690	PACK					10-2-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



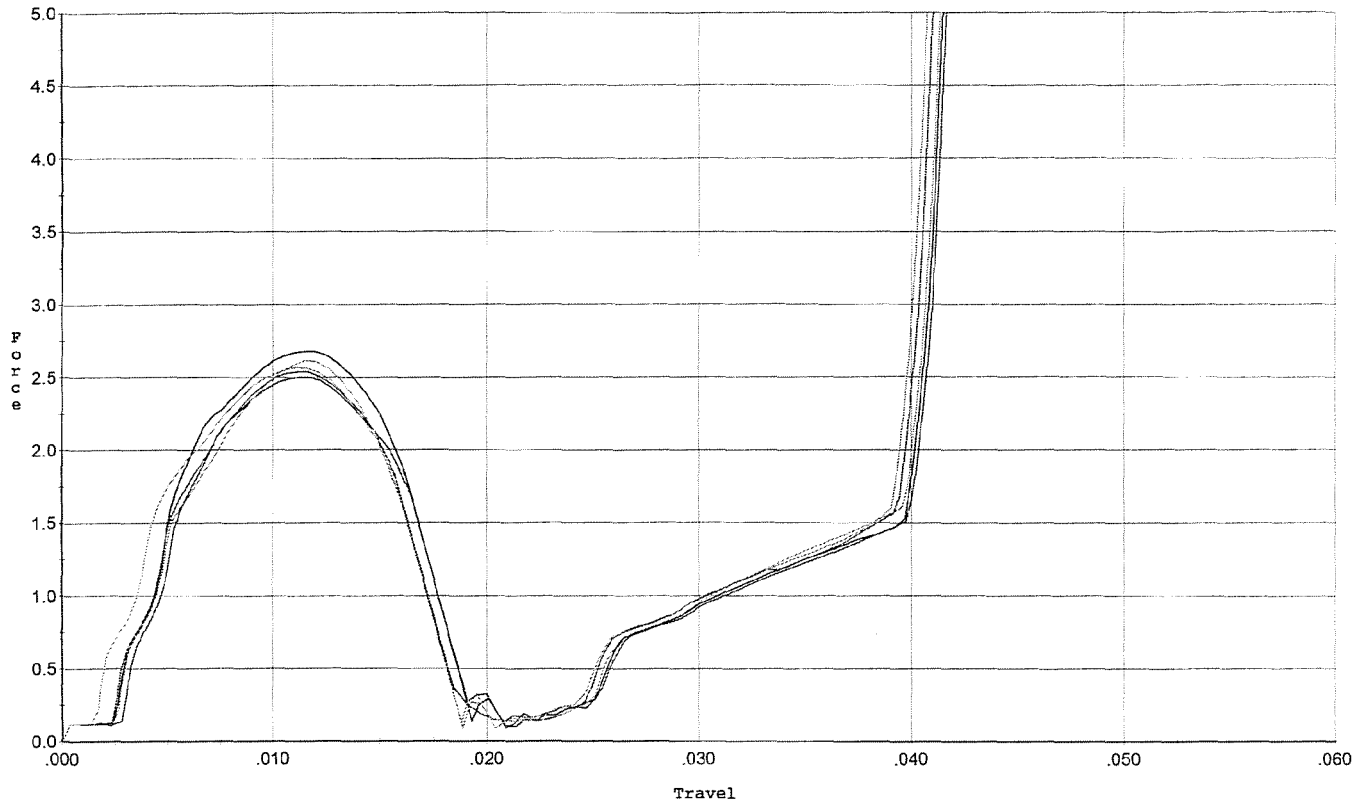
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.024	0.005	0.031	0.037		Set Trigger
2	2.689	0.023	0.005	0.031	0.038		Set Trigger
3	2.480	0.023	0.005	0.032	0.035		Set Trigger
4	2.701	0.023	0.004	0.031	0.038		Set Trigger
5	2.701	0.022	0.005	0.032	0.037		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/23/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



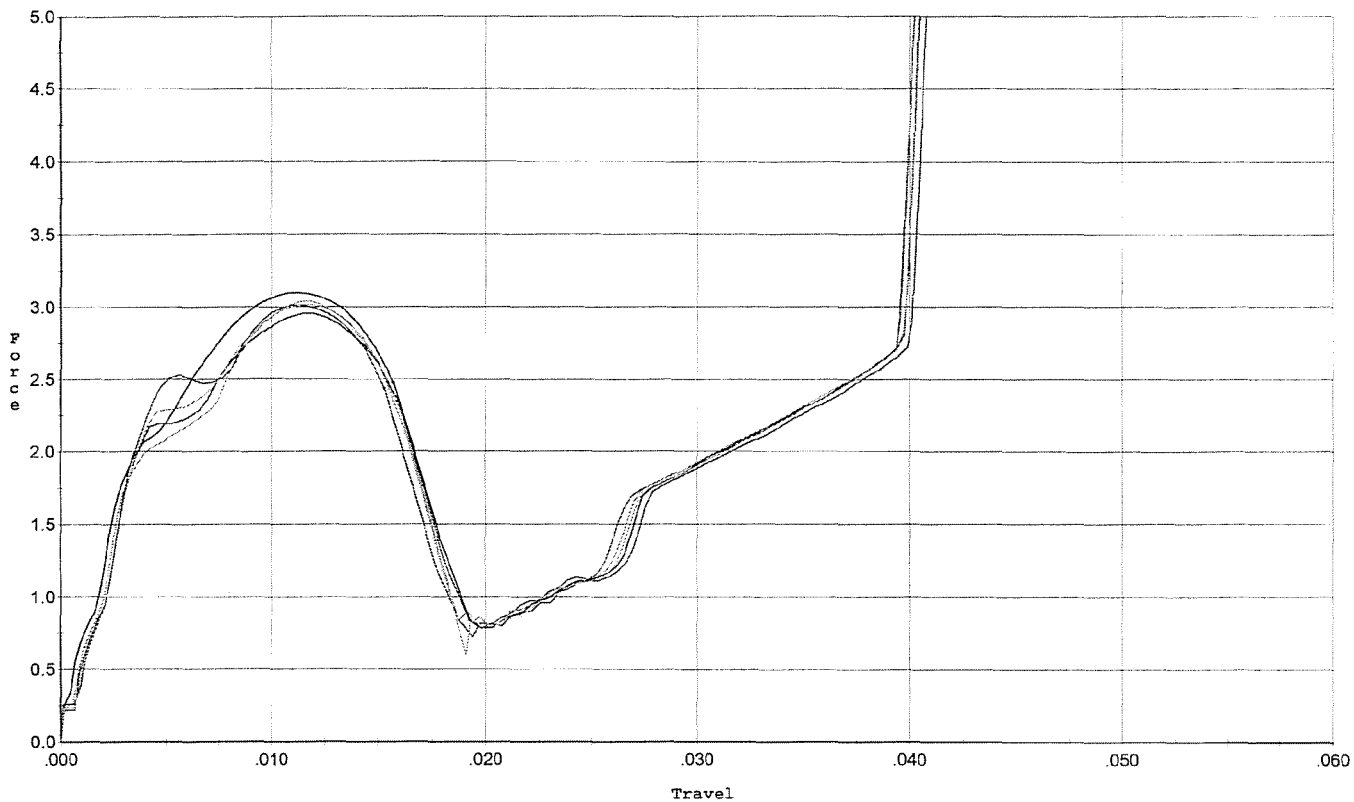
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.016	0.003	0.031	0.025		Set Trigger
2	2.679	0.016	0.003	0.031	0.027		Set Trigger
3	2.539	0.016	0.003	0.030	0.025		Set Trigger
4	2.569	0.016	0.002	0.031	0.027		Set Trigger
5	2.615	0.016	0.003	0.030	0.025		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



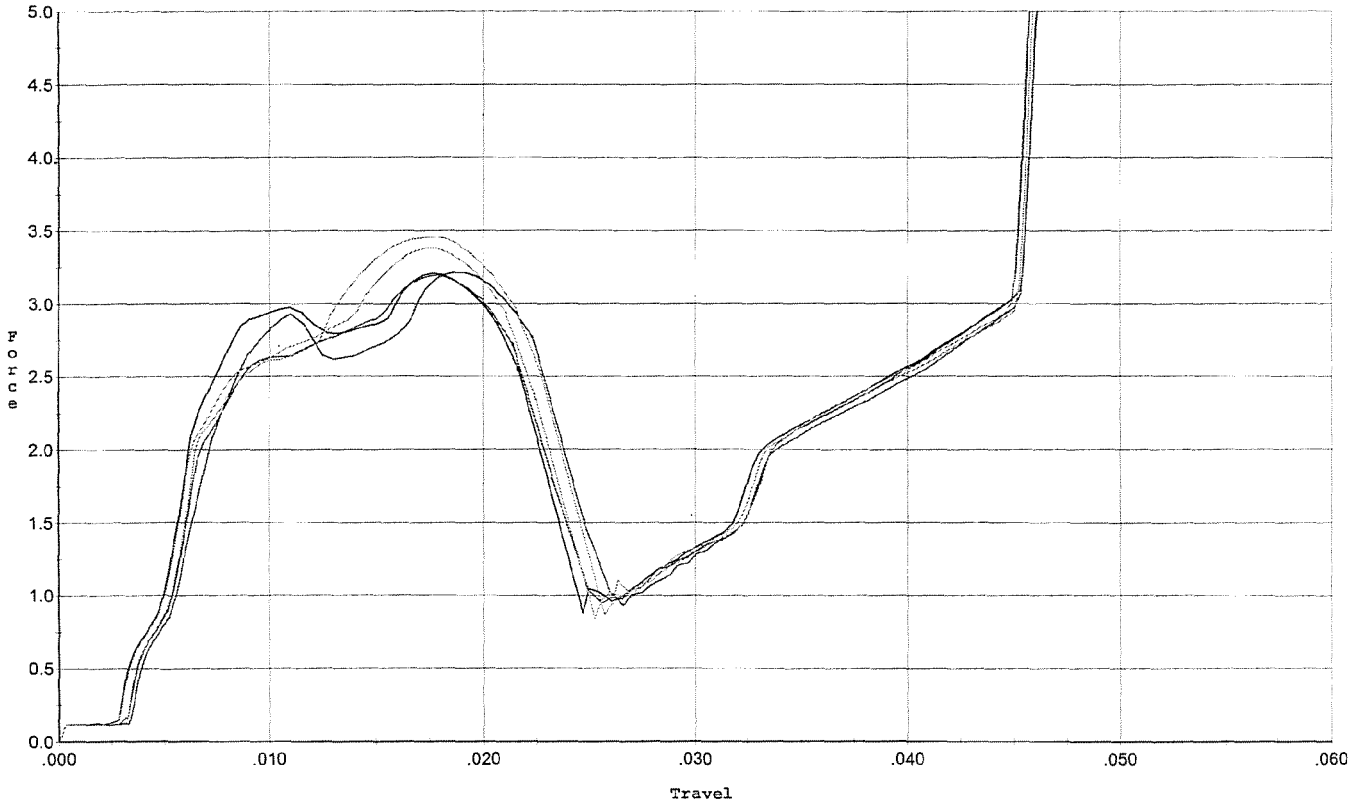
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.956	0.016	0.00	0.028	0.033		Set Trigger
2	3.099	0.016	0.00	0.028	0.034		Set Trigger
3	3.012	0.015	0.00	0.028	0.032		Set Trigger
4	3.015	0.016	0.00	0.028	0.034		Set Trigger
5	3.039	0.016	0.00	0.028	0.033		Set Trigger

A-3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



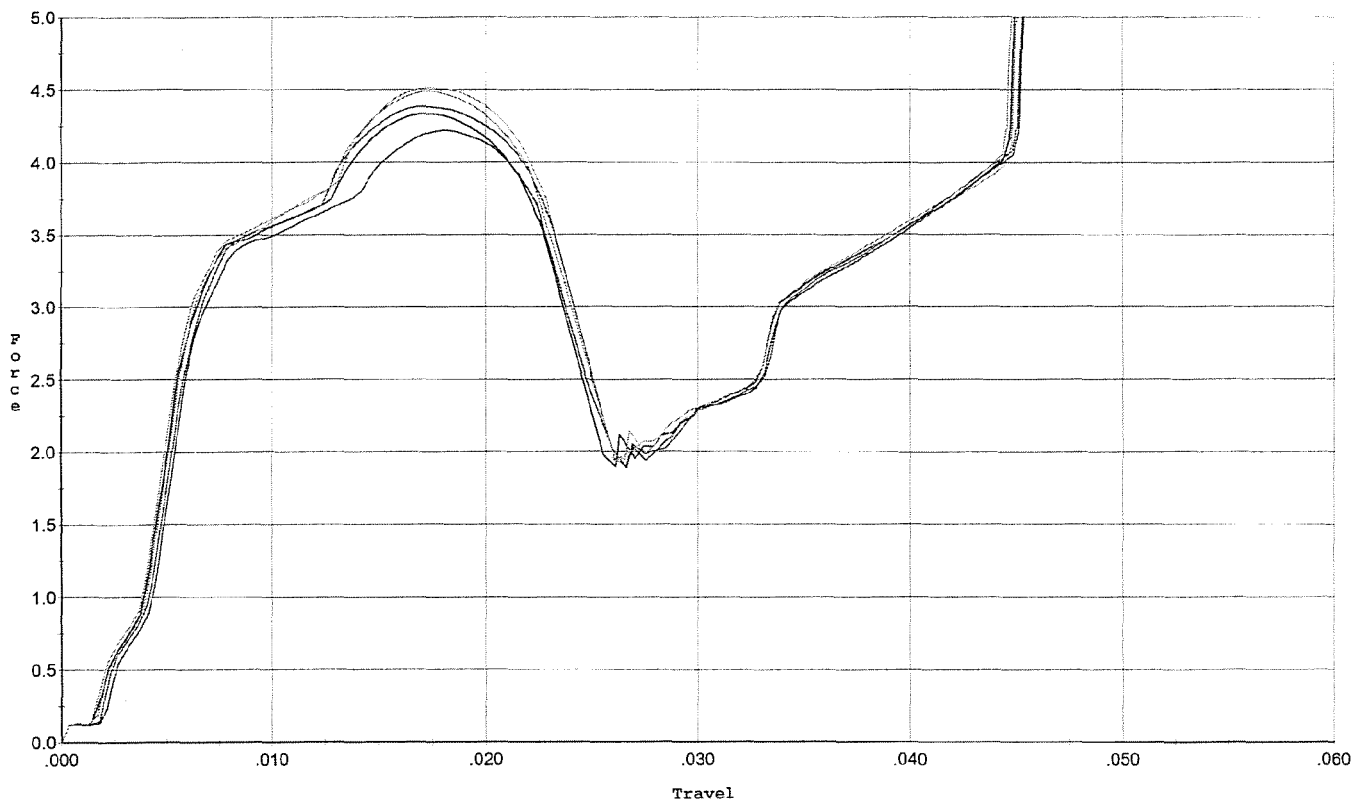
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.214	0.022	0.004	0.028	0.045		Set Trigger
2	3.207	0.022	0.003	0.028	0.045		Set Trigger
3	3.194	0.021	0.003	0.029	0.043		Set Trigger
4	3.382	0.022	0.003	0.028	0.047		Set Trigger
5	3.458	0.023	0.003	0.027	0.048		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



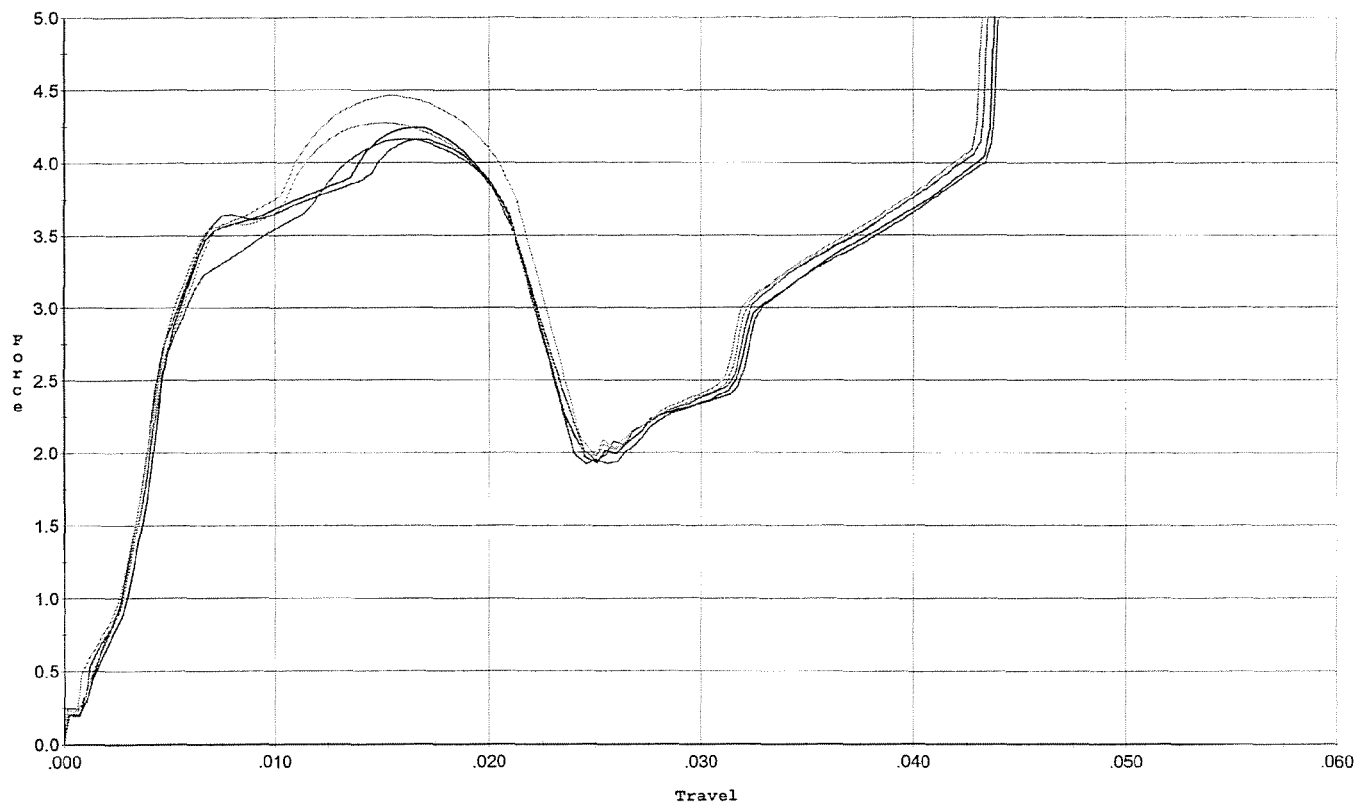
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.222	0.022	0.002	0.021	0.062		Set Trigger
2	4.336	0.023	0.002	0.020	0.065		Set Trigger
3	4.385	0.023	0.002	0.020	0.066		Set Trigger
4	4.512	0.023	0.00	0.019	0.067		Set Trigger
5	4.490	0.024	0.00	0.019	0.070		Set Trigger

A-4-38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



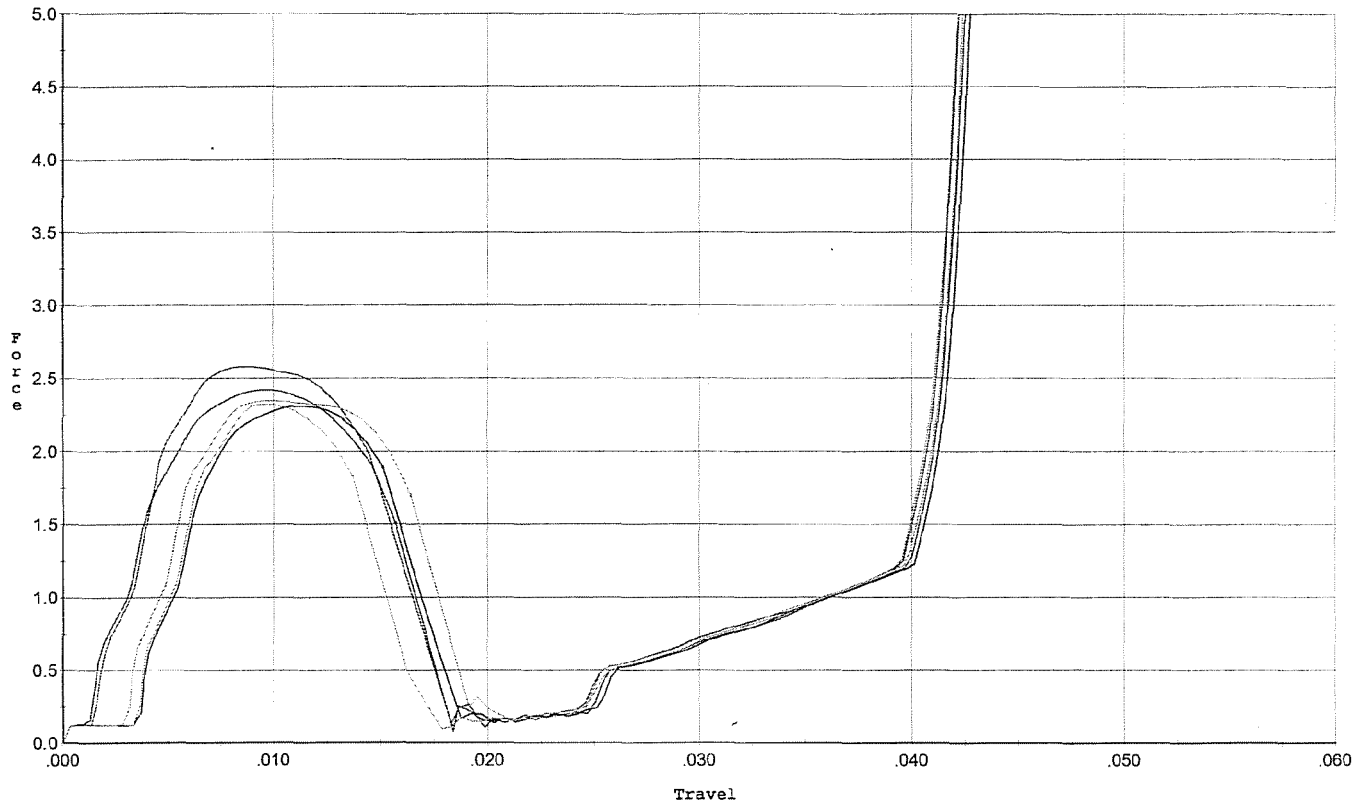
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.021	0.00	0.024	0.062		Set Trigger
2	4.242	0.021	0.00	0.024	0.061		Set Trigger
3	4.162	0.021	0.00	0.021	0.060		Set Trigger
4	4.277	0.021	0.00	0.021	0.063		Set Trigger
5	4.460	0.021	0.00	0.020	0.065		Set Trigger

A 4.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



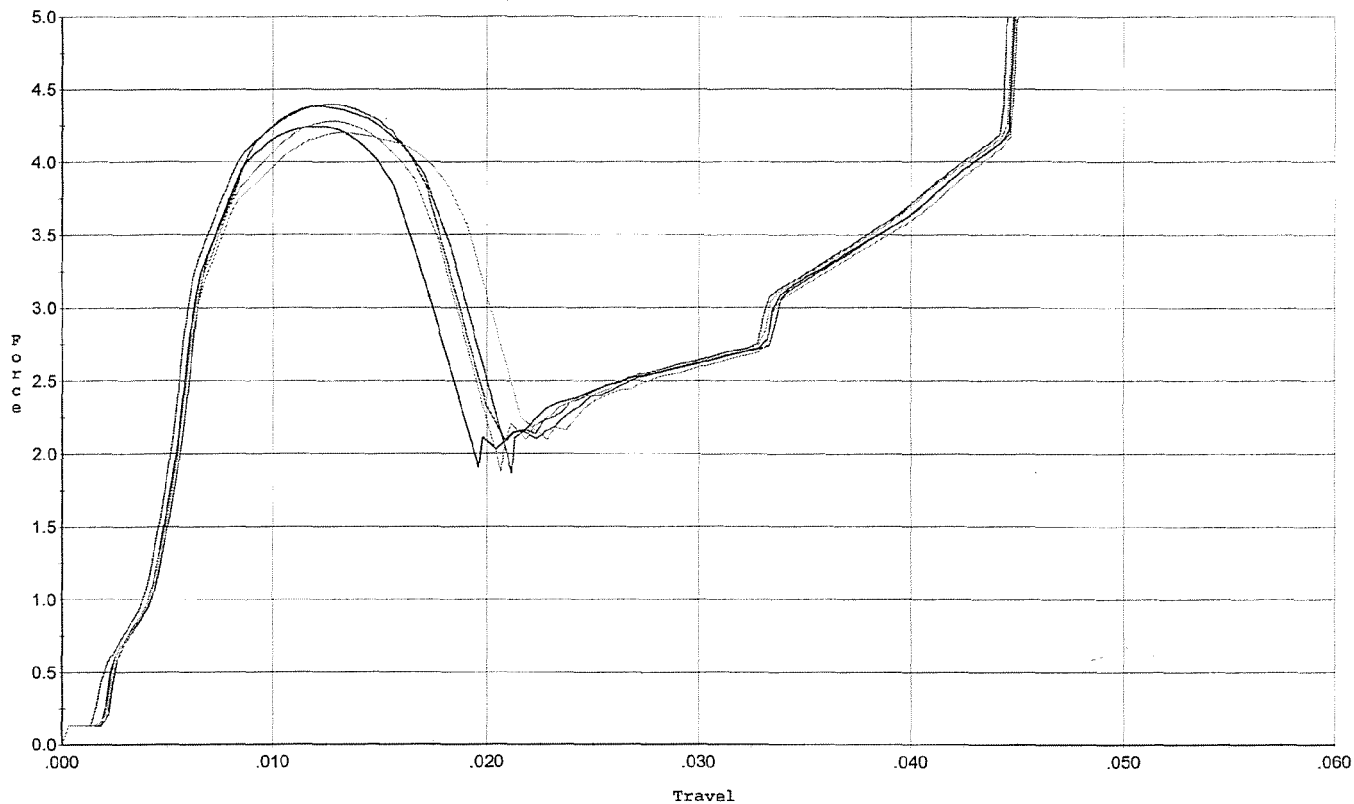
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.422	0.016	0.00	0.033	0.026		Set Trigger
2	2.308	0.015	0.004	0.033	0.021		Set Trigger
3	2.579	0.014	0.00	0.033	0.025		Set Trigger
4	2.321	0.014	0.004	0.034	0.018		Set Trigger
5	2.346	0.016	0.003	0.032	0.025		Set Trigger

A2-39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.382	0.018	0.002	0.028	0.050		Set Trigger
2	4.245	0.017	0.002	0.029	0.045		Set Trigger
3	4.395	0.017	0.002	0.028	0.048		Set Trigger
4	4.201	0.019	0.002	0.026	0.052		Set Trigger
5	4.279	0.018	0.002	0.028	0.047		Set Trigger

A 4.30