

C 6889303

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

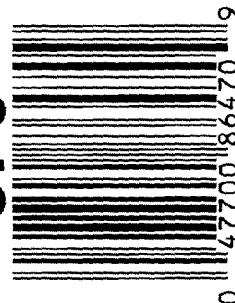
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6889303

UPC



GUN SERIAL # G-688 9303

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-14-09	RP
430	ASSEMBLE TO STOCK		9-14-09	RP
440	PROOF		9-14-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	9-14-09	RP
470	DIS-ASSEMBLE ACTION		9-14-09	RP
472	SERIALIZE BOLT HANDLE		9-25-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	9/17/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/17/09	SP
510	DRILL AND TAP SIGHT HOLES		9-15-09	SP
520	GOFF BLAST BBL / REC		9/17/09	SP
540	APPLY COATINGS (BARREL ACTION)		9/21	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

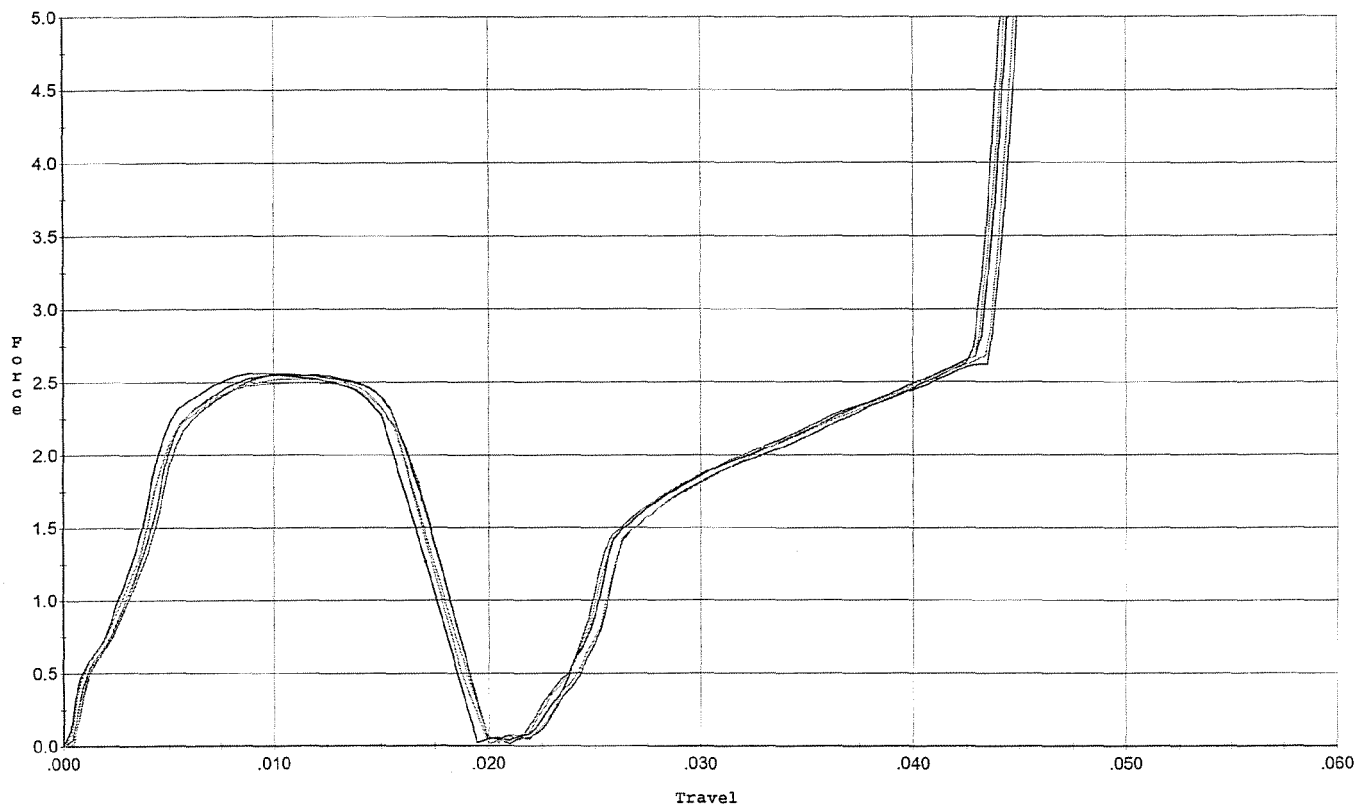
560	BARBER - M24 0081925 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	10/1/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	10/1/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10/1/09	RB
	J) ASSEMBLE STOCK			9-29-09	L.N.
	K) ASSEMBLE SWIVEL STUDS			10/1/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-30-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			10/1/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.62</u> <u>2.45</u> <u>2.58</u> <u>2.60</u>	10-1-09	TL
	C) FUNCTION			10/1/09	RB
690	PACK			10-2-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



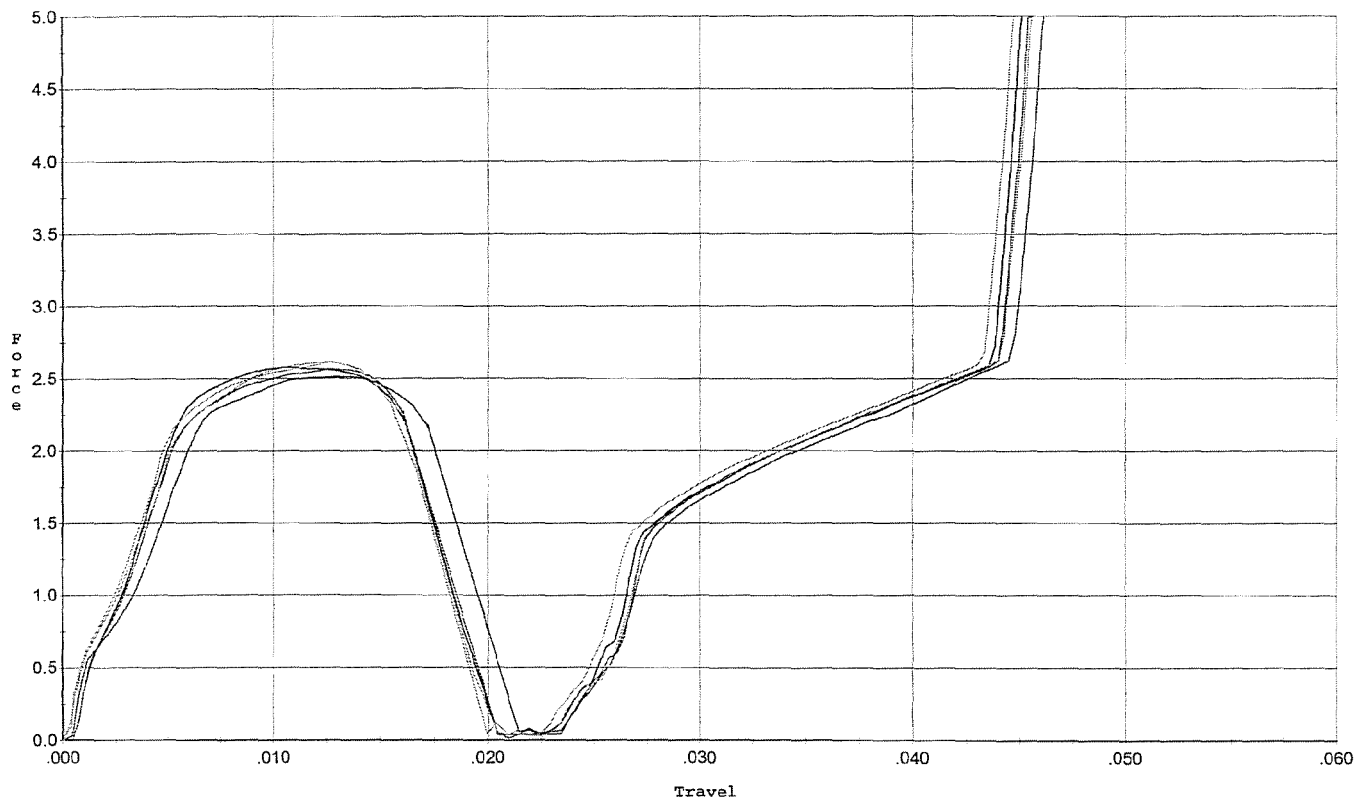
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.017	0.00	0.032	0.031		Set Trigger
2	2.561	0.017	0.00	0.032	0.032		Set Trigger
3	2.558	0.017	0.00	0.032	0.030		Set Trigger
4	2.520	0.016	0.00	0.032	0.029		Set Trigger
5	2.497	0.016	0.00	0.032	0.028		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



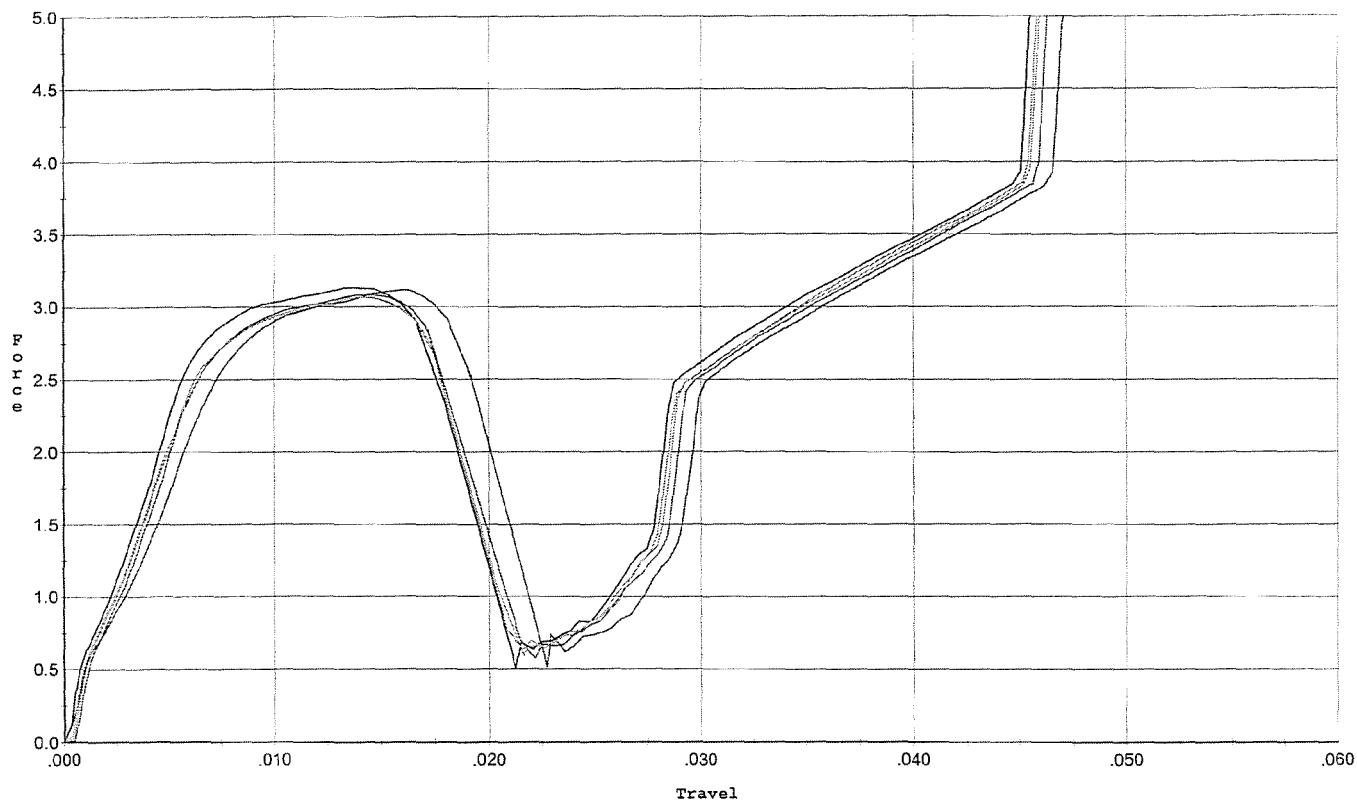
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.017	0.00	0.033	0.031		Set Trigger
2	2.579	0.016	0.00	0.033	0.030		Set Trigger
3	2.566	0.016	0.00	0.033	0.029		Set Trigger
4	2.612	0.017	0.00	0.032	0.031		Set Trigger
5	2.618	0.016	0.00	0.033	0.030		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



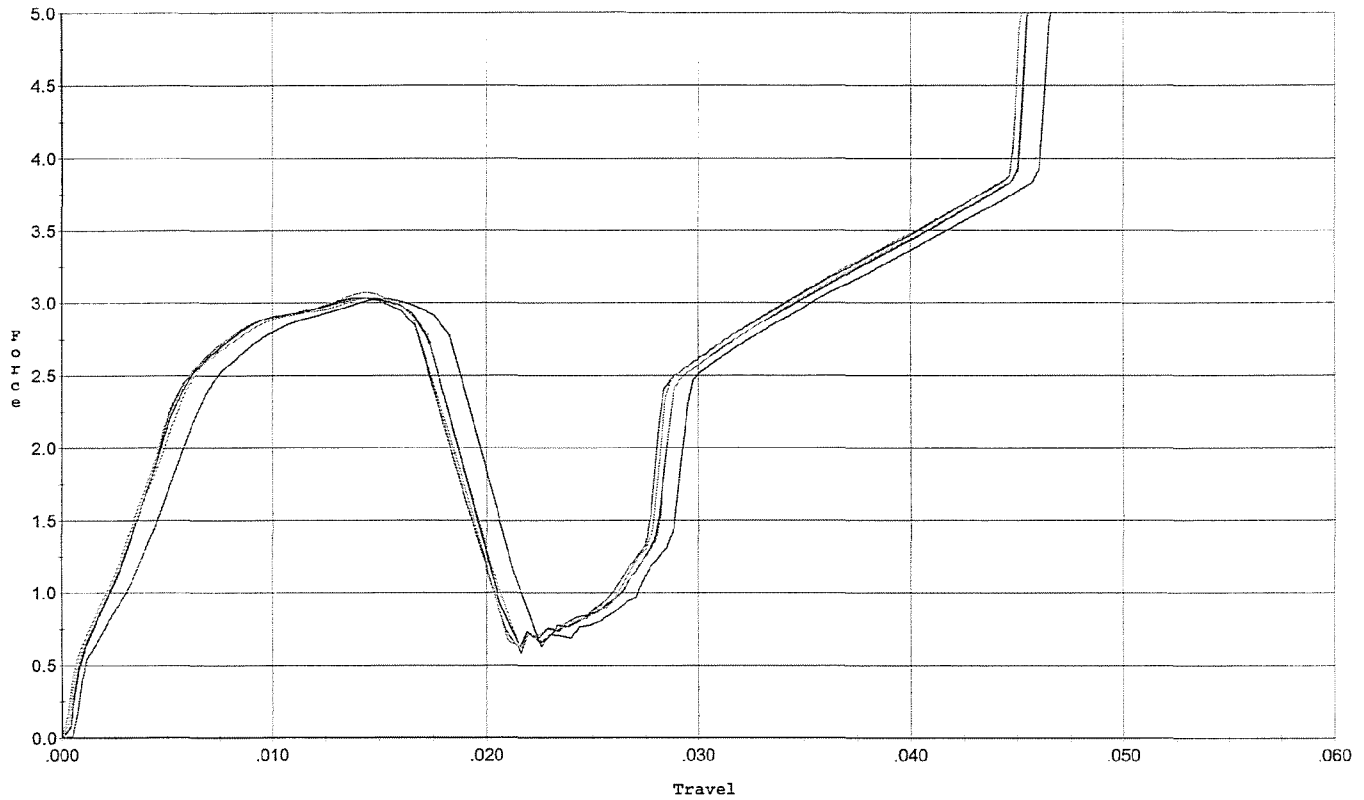
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.019	0.00	0.030	0.041		Set Trigger
2	3.131	0.018	0.00	0.030	0.040		Set Trigger
3	3.081	0.017	0.00	0.031	0.037		Set Trigger
4	3.065	0.017	0.00	0.030	0.038		Set Trigger
5	3.066	0.017	0.00	0.030	0.038		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



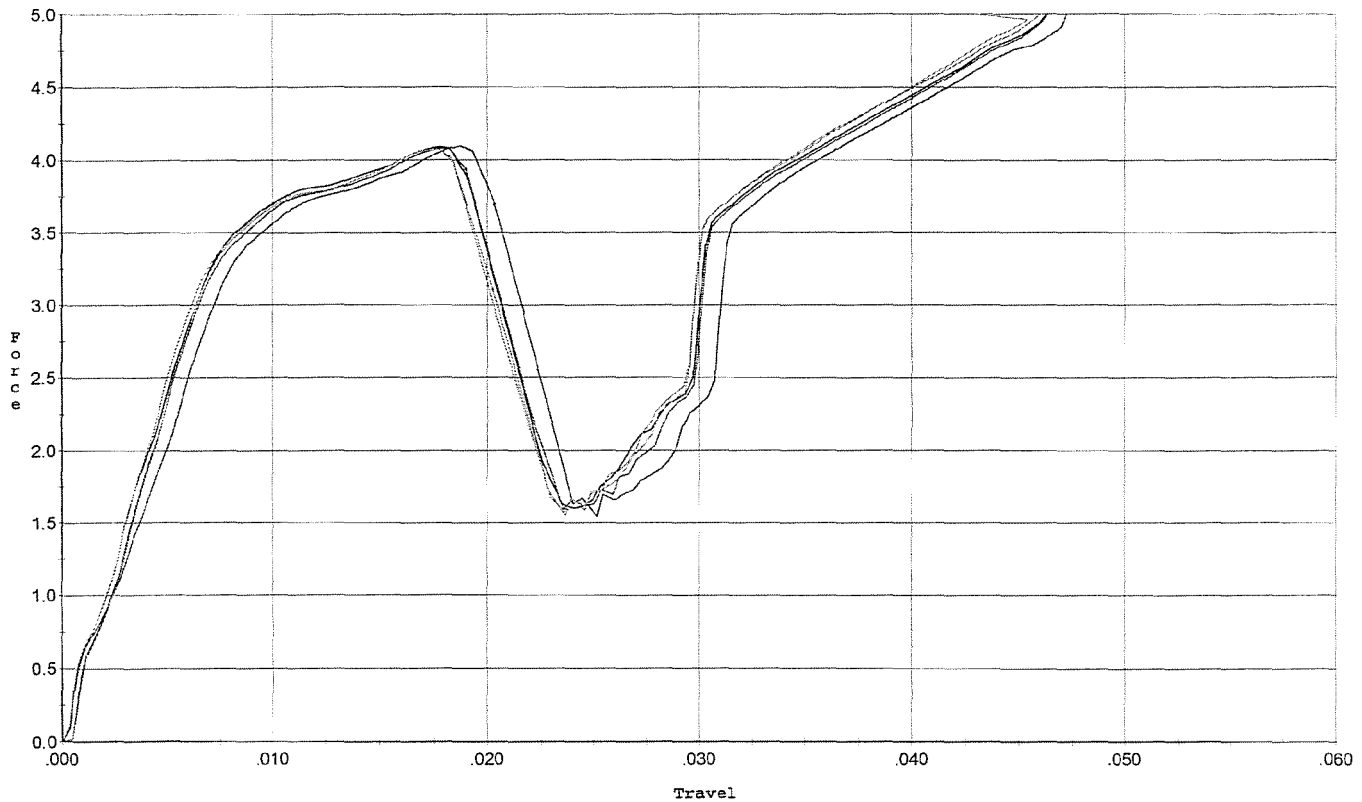
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.027	0.018	0.00	0.030	0.038		Set Trigger
2	3.033	0.017	0.00	0.030	0.038		Set Trigger
3	3.033	0.017	0.00	0.030	0.036		Set Trigger
4	3.033	0.017	0.00	0.030	0.038		Set Trigger
5	3.075	0.019	0.00	0.030	0.040		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



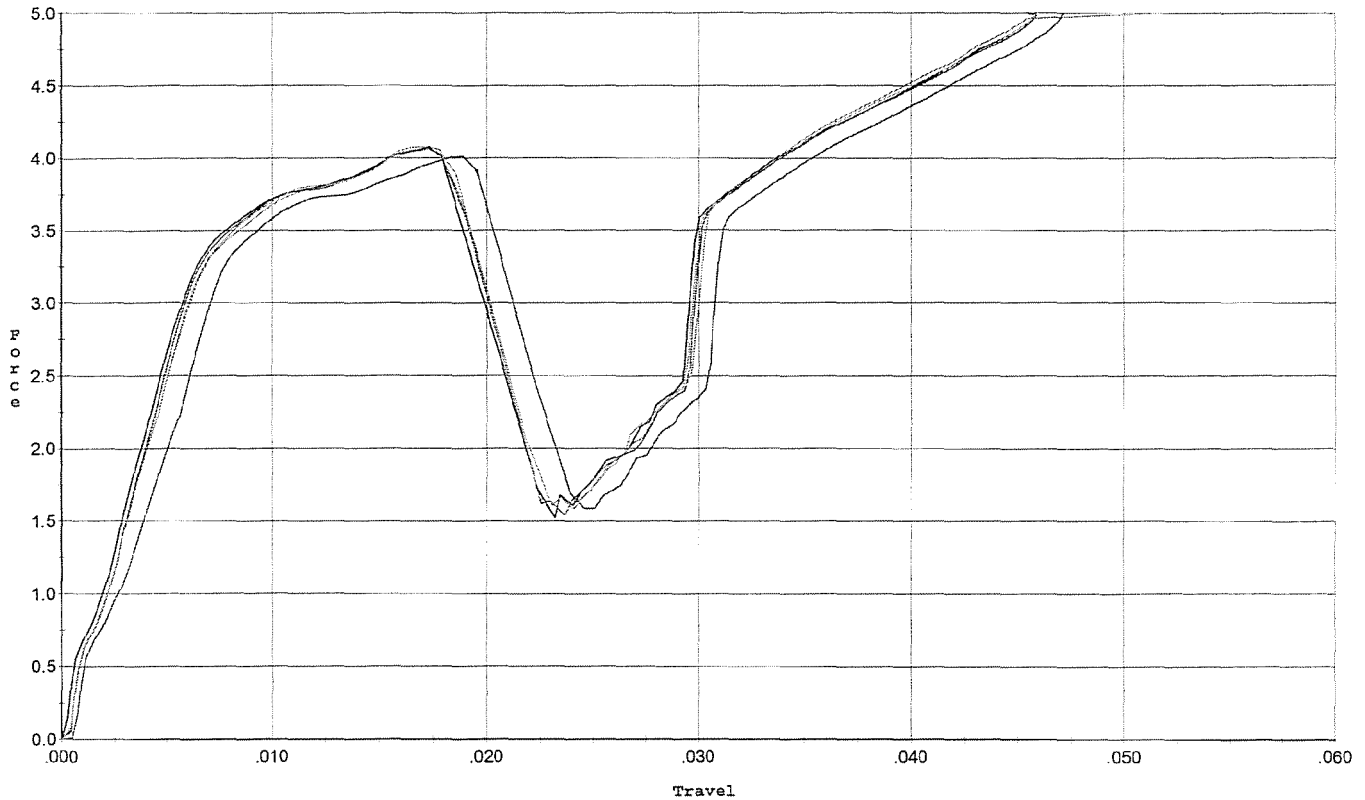
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.020	0.00	0.028	0.056		Set Trigger
2	4.089	0.019	0.00	0.028	0.054		Set Trigger
3	4.080	0.019	0.00	0.028	0.053		Set Trigger
4	4.072	0.018	0.00	0.028	0.052		Set Trigger
5	4.067	0.020	0.00	0.028	0.056		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



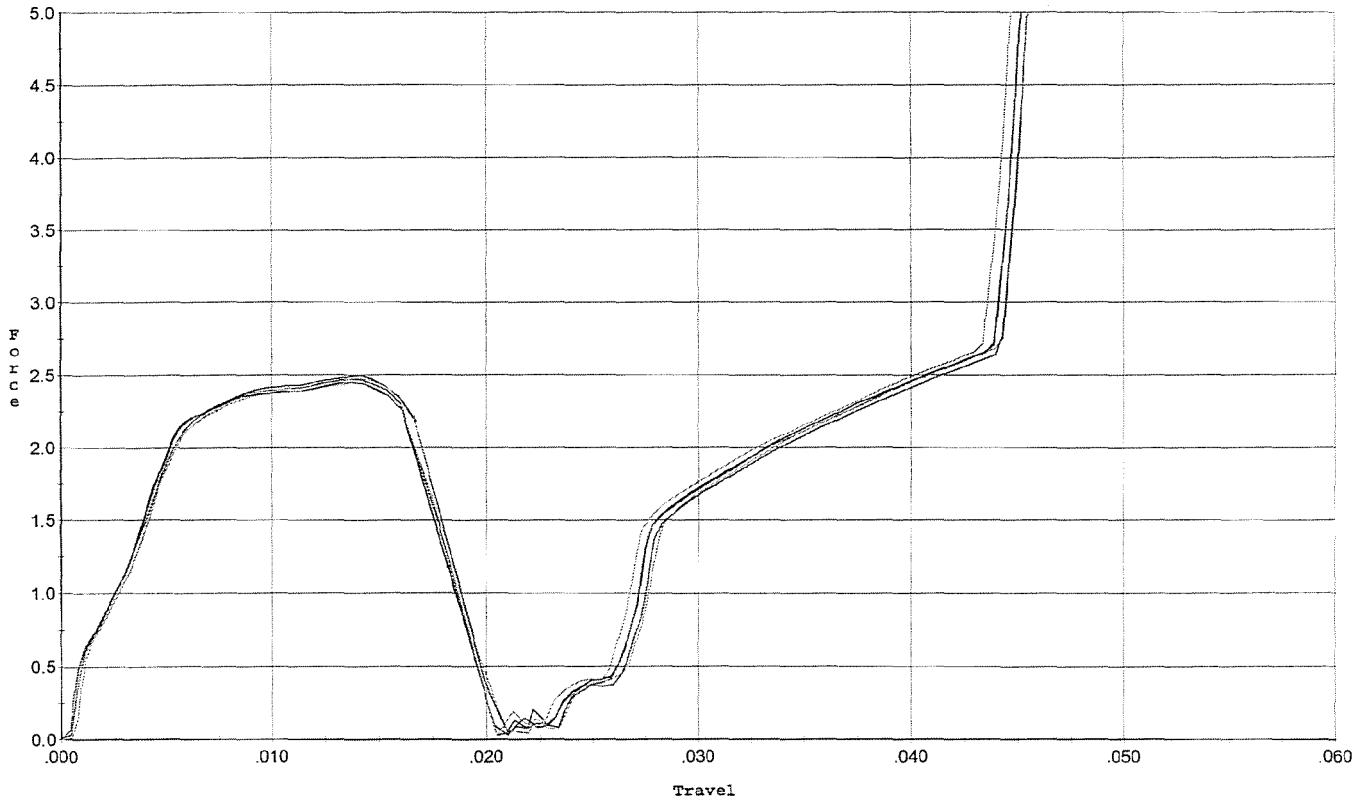
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.020	0.00	0.028	0.053		Set Trigger
2	4.070	0.020	0.00	0.028	0.057		Set Trigger
3	4.059	0.019	0.00	0.028	0.053		Set Trigger
4	4.079	0.019	0.00	0.028	0.052		Set Trigger
5	4.058	0.019	0.00	0.028	0.053		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



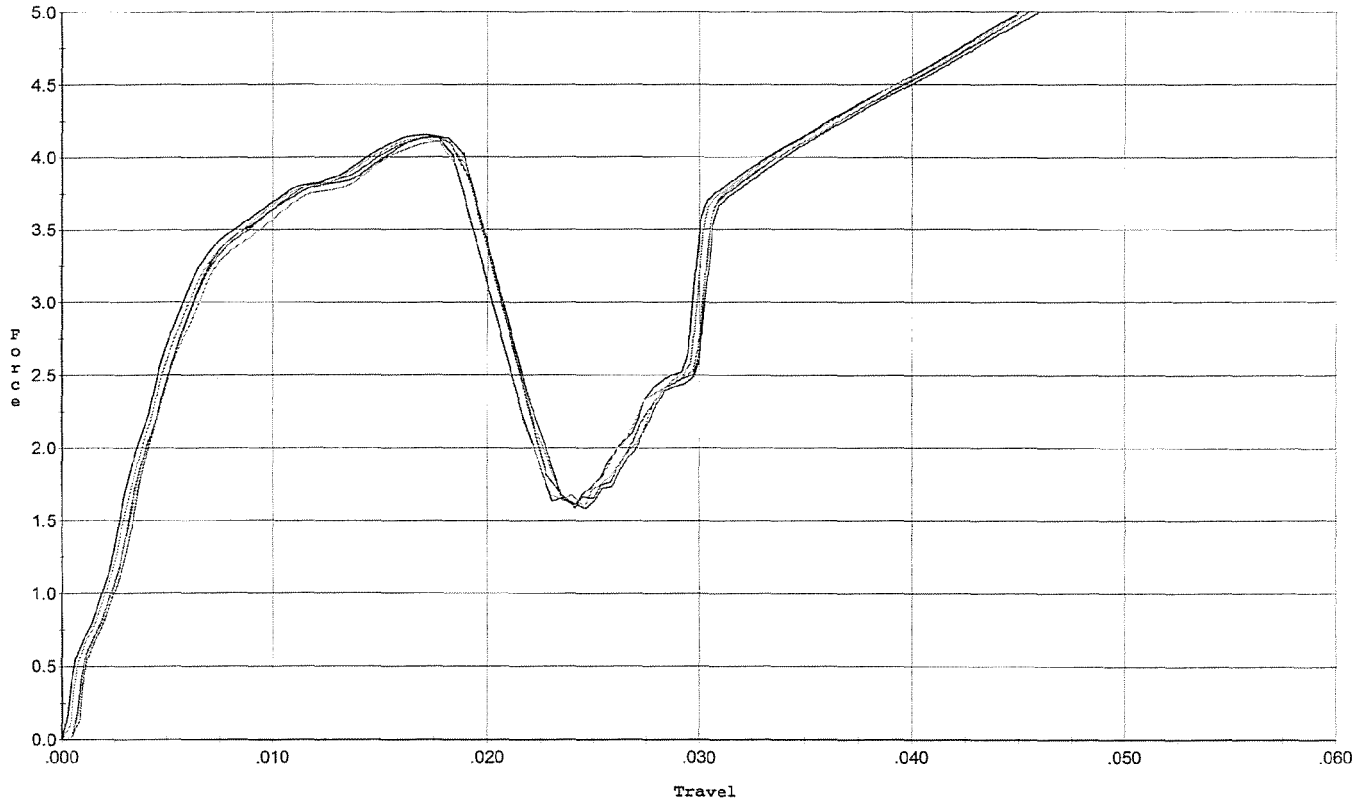
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.017	0.00	0.033	0.030		Set Trigger
2	2.451	0.018	0.00	0.032	0.033		Set Trigger
3	2.472	0.018	0.00	0.032	0.032		Set Trigger
4	2.442	0.017	0.00	0.032	0.031		Set Trigger
5	2.479	0.017	0.00	0.033	0.030		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.019	0.00	0.028	0.053		Set Trigger
2	4.155	0.018	0.00	0.028	0.053		Set Trigger
3	4.136	0.019	0.00	0.028	0.054		Set Trigger
4	4.128	0.018	0.00	0.028	0.052		Set Trigger
5	4.111	0.019	0.00	0.028	0.053		Set Trigger

Aug 4.13