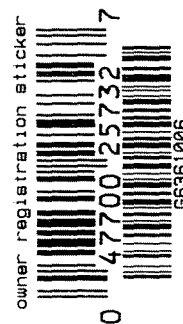
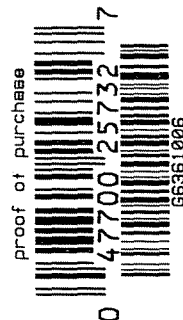


G-636 1006

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

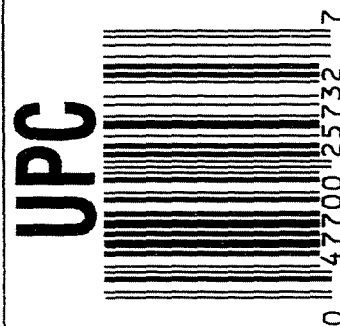
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6361006



Remington

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. O



5732 6636

ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6361006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-1-04	RTL
610	DIS-ASSEMBLE GUN		4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 15 2004 OPERATOR <u>RTL</u>		
615	ROLLMARK CALIBER		4/5/04	AB
617	DRILL AND TAP SIGHT HOLES		4-2-04	RTLW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-6-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-6-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-6-04	RTL
	D) OIL FIRING PIN ASSEMBLY		5-6-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.50</u>	<u>8.50</u>	<u>8.50</u>	5-11-04	RTZ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.50</u>	<u>2.50</u>	<u>2.50</u>	5-11-04	RTZ		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-11-04	RTZ		
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u>	<u>.021</u>	<u>.021</u>	5-11-04	RTZ		
	J) ASSEMBLE STOCK					5-10-04	RTZ		
	K) ASSEMBLE SWIVEL STUDS					5-12-04	RTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640	GALLERY TEST AND TARGET			PASS	FAIL	5-10-04	TRW		
	MALFUNCTION			CORRECTION		5-10-04	TRW		
	MALFUNCTION			CORRECTION		5-10-04	TRW		
	MALFUNCTION			CORRECTION		5-10-04	TRW		
	MALFUNCTION			CORRECTION		5-10-04	TRW		
645	INSPECT FOR LIVE AMMO					5-10-04	TRW		
655	FINAL INSPECTION A) HEADSPACE					5-12-04	RTZ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u>	<u>2.56</u>	<u>2.84</u>	<u>2.87</u>	<u>2.92</u>	5/11/04	DA
	C) FUNCTION					5-12-04	RTZ		
660	PACK					5/12/04	DA		

INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 4-28-04
 TESTER EW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.25	2.13		2.06	
PULL #2	2.33	2.10		2.04	
PULL #3	2.29	2.19		2.06	
PULL #4	2.28	2.20		2.10	
PULL #5	2.18	2.14		2.08	
TOTAL	11.33	10.76		10.34	
AVERAGE	2.27	2.15		2.07	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.10		
PULL #2	3.10	3.01		
PULL #3	3.02	3.05		
PULL #4	3.07	3.07		
PULL #5	3.10	3.03		
TOTAL	15.41	15.26		
AVERAGE	3.08	3.05		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.32	4.11		4.16
PULL #2	4.39	4.16		4.18
PULL #3	4.33	4.13		4.14
PULL #4	4.44	4.12		4.10
PULL #5	4.42	4.11		4.14
TOTAL	21.90	20.63		20.76
AVERAGE	4.38	4.13		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361006.___0

FILE DATE AND TIME: 05/10/2004 10:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .988

SERIAL NUMBER: G6361006. __0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:17

POINT#	X	Y
1:	0.613	0.270
2:	0.226	-0.345
3:	-0.605	0.079
4:	-0.168	1.787
5:	-0.218	2.174

X CENTROID: -0.030

Y CENTROID: 0.793

POA TO CENTROID: 0.794

HORZ SPREAD: 1.218

VERT SPREAD: 2.519

GROUP SPREAD: 2.558

MIN RADIUS: 0.829

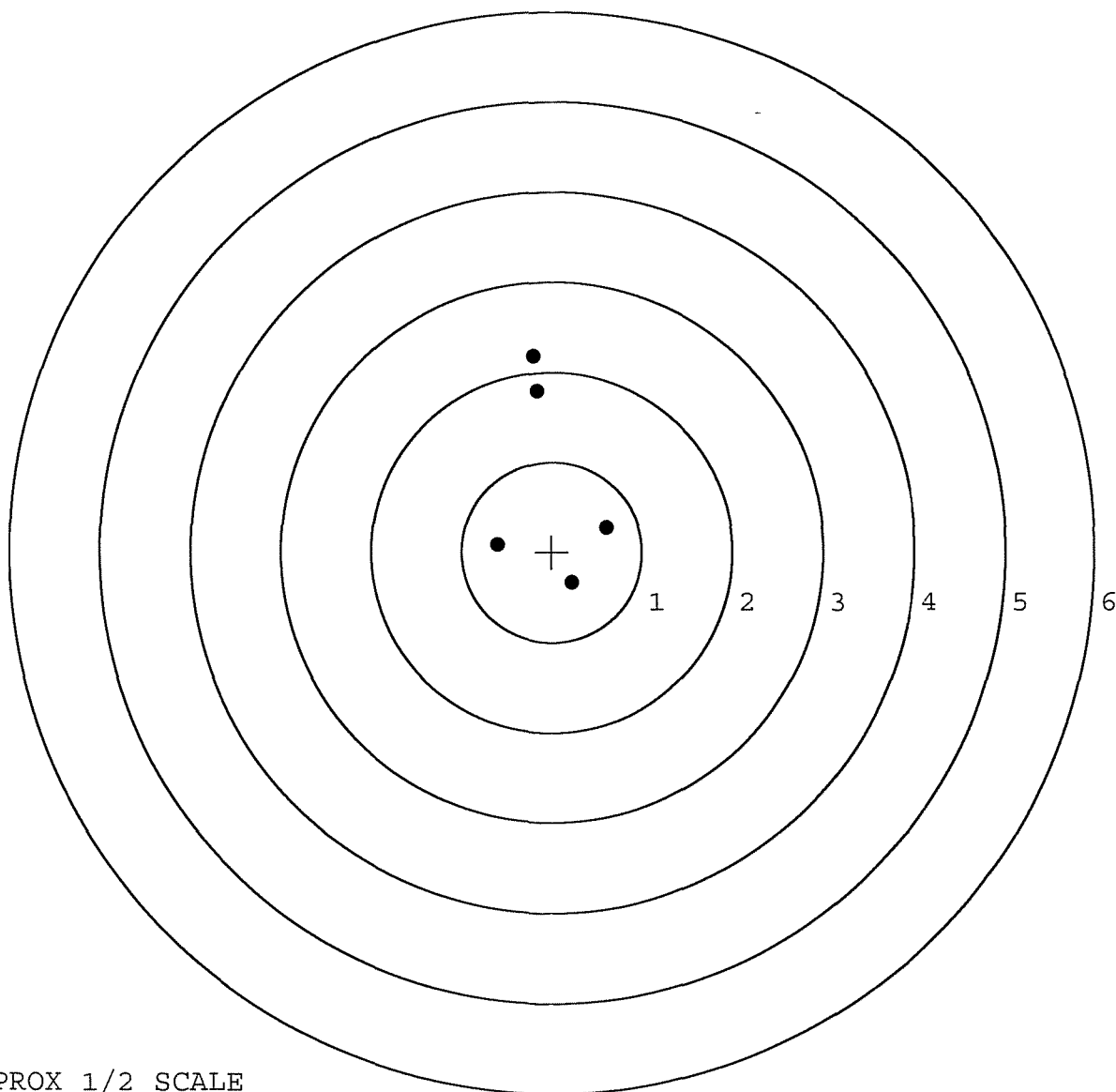
MAX RADIUS: 1.394

MEAN RADIUS: 1.062

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5

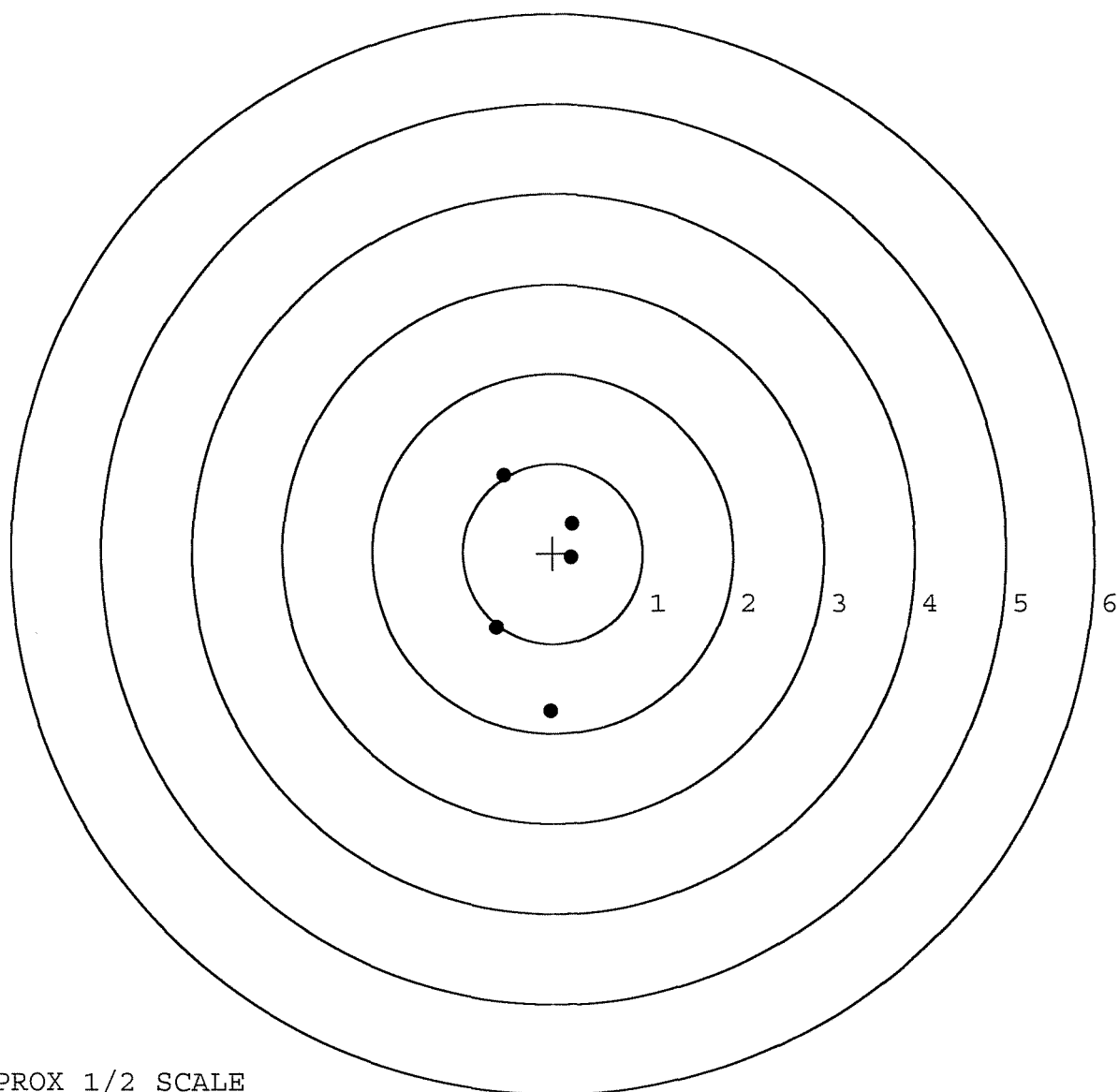


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361006. __0
 TARGET NUMBER: 2
 FILE DATE: 05/10/2004
 FILE TIME: 10:17

POINT#	X	Y
1:	-0.027	-1.759
2:	-0.631	-0.826
3:	0.202	-0.048
4:	0.217	0.331
5:	-0.547	0.870

X CENTROID: -0.157
 Y CENTROID: -0.286
 POA TO CENTROID: 0.327
 HORZ SPREAD: 0.848
 VERT SPREAD: 2.629
 GROUP SPREAD: 2.680
 MIN RADIUS: 0.431
 MAX RADIUS: 1.478
 MEAN RADIUS: 0.914
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE