

G-636 1008

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



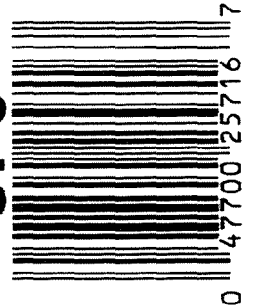
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6361008

UPC



VERY IMPORTANT
RETURN TO
RECEIVED
MAY 19 1968
023107

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. 66361008
Order No. 25716
DD

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. No Que Depose.

5716 66361008

23AY

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66361008

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR RL		
615	ROLLMARK CALIBER		1/29/04	LB
617	DRILL AND TAP SIGHT HOLES		1-28-04	RL
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-04	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-04	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-04	RL
	D) OIL FIRING PIN ASSEMBLY		2-23-04	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	2005	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	3-9-04	RT
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	3-9-04	RT
	H) TRIGGER PULL TEST AND RETAINABILITY			3-9-04	RT
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	3-9-04	RT
	J) ASSEMBLE STOCK			2-23-04	KTL
	K) ASSEMBLE SWIVEL STUDS			3-10-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			2-23-04	RR
	M) IRON SIGHT ALIGNMENT			2-23-04	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			2-23-04	RT
640	GALLERY TEST AND TARGET		PASS FAIL	2-26-04	*
	MALFUNCTION		CORRECTION	2-26-04	*
	MALFUNCTION		CORRECTION	2-26-04	*
	MALFUNCTION		CORRECTION	2-26-04	*
	MALFUNCTION		CORRECTION	2-26-04	*
645	INSPECT FOR LIVE AMMO			2-26-04	Ac
655	FINAL INSPECTION A) HEADSPACE			3-10-04	RT
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>271</u> <u>270</u> <u>262</u> <u>267</u> <u>256</u>	3-9-03	RT
	C) FUNCTION			3-10-04	RR
660	PACK			3/10/04	RT

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

DATE

2-11-04

3.00 LBS (plus or minus 0.75 LBS)

TESTER

TRW

4.00 LBS (plus or minus 1.00 LBS)

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.34	2.71		2.79	
PULL #2	2.38	2.57		2.76	
PULL #3	2.37	2.65		2.78	
PULL #4	2.56	2.67		2.84	
PULL #5	2.54	2.83		2.71	
TOTAL	12.19	13.43		13.80	
AVERAGE	2.43	2.68		2.76	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.34		
PULL #2	3.34	3.33		
PULL #3	3.33	3.38		
PULL #4	3.38	3.35		
PULL #5	3.39	3.38		
TOTAL	16.82	16.78		
AVERAGE	3.36	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.48	4.04		4.30
PULL #2	4.38	4.34		4.29
PULL #3	4.37	4.02		4.18
PULL #4	4.41	4.41		4.20
PULL #5	4.51	4.32		4.20
TOTAL	22.15	21.12		21.17
AVERAGE	4.43	4.22		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361008.___0
FILE DATE AND TIME: 02/26/2004 07:34

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.021
The Average Y Centroid of the Five Target Set:	-0.153
The Average Point of Impact of the Five Target Set:	0.154
The Average Mean Radius of the Five Target Set:	0.916
The Distance from POA to Centroid Target #1:	0.081
The Distance from Centroid Target #2 to Centroid Target #1:	0.157
The Distance from Centroid Target #3 to Centroid Target #1:	0.087
The Distance from Centroid Target #4 to Centroid Target #1:	0.110
The Distance from Centroid Target #5 to Centroid Target #1:	0.365

BARBER - M24 0082008

SERIAL NUMBER: G6361008. __0

TARGET NUMBER: 1

FILE DATE: 02/26/2004

FILE TIME: 07:34

POINT#	X	Y
1:	0.687	0.643
2:	0.188	0.324
3:	-0.137	1.043
4:	0.641	0.508
5:	0.229	-0.623
6:	0.097	-0.681
7:	0.083	-0.359
8:	-0.267	-0.443
9:	-0.382	-0.590
10:	-0.729	-0.515

X CENTROID: 0.041

Y CENTROID: -0.069

POA TO CENTROID: 0.081

HORZ SPREAD: 1.416

VERT SPREAD: 1.724

GROUP SPREAD: 1.740

MIN RADIUS: 0.293

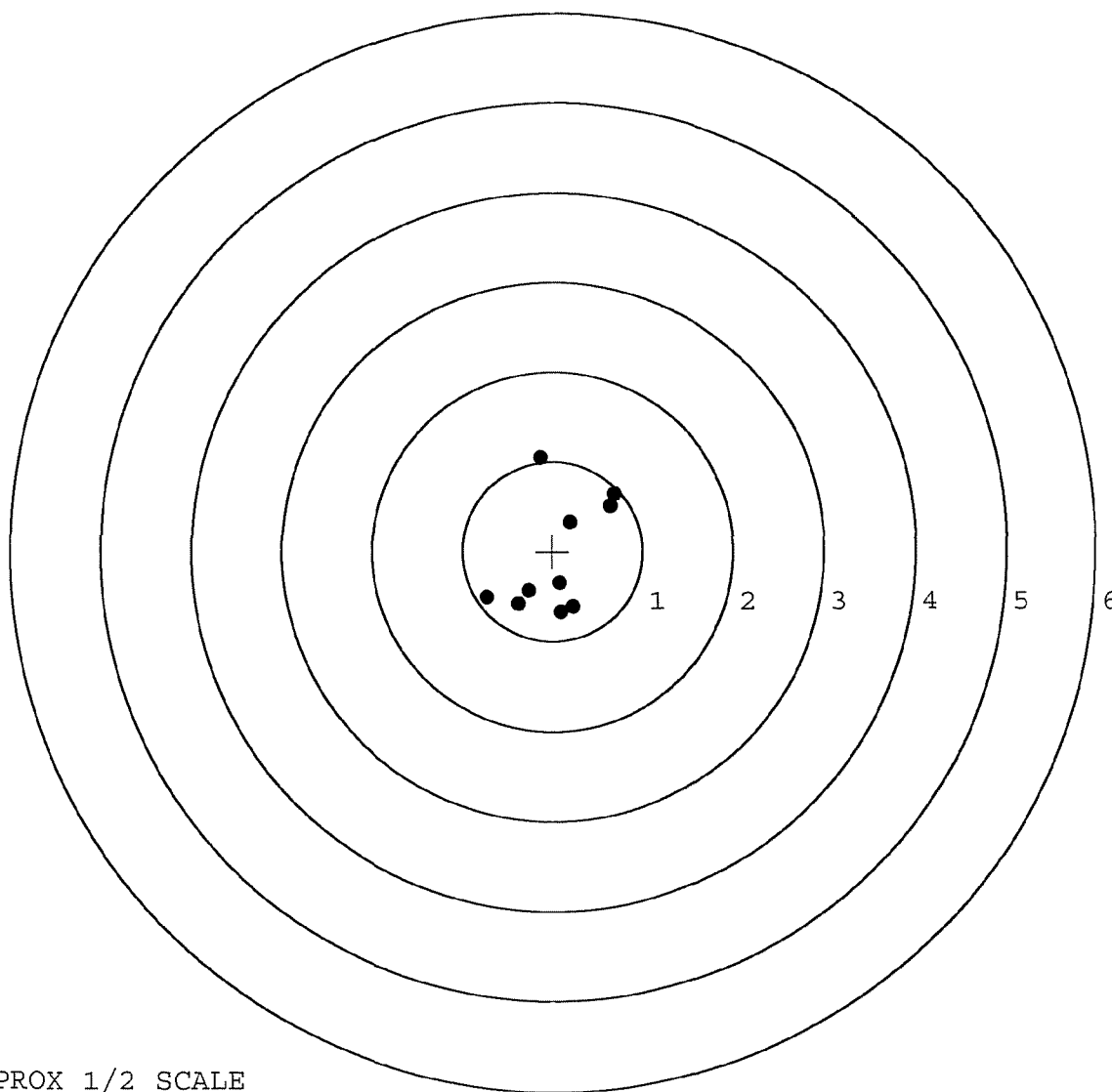
MAX RADIUS: 1.126

MEAN RADIUS: 0.688

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0082009

SERIAL NUMBER: G6361008. __0

TARGET NUMBER: 2

FILE DATE: 02/26/2004

FILE TIME: 07:34

POINT#	X	Y
1:	0.726	-0.112
2:	-0.263	-1.552
3:	-0.190	-0.565
4:	-0.508	-0.275
5:	-1.170	-0.382
6:	-0.523	0.433
7:	-0.178	0.078
8:	0.055	0.266
9:	0.384	0.024
10:	0.571	0.953

X CENTROID: -0.110

Y CENTROID: -0.113

POA TO CENTROID: 0.158

HORZ SPREAD: 1.896

VERT SPREAD: 2.505

GROUP SPREAD: 2.640

MIN RADIUS: 0.203

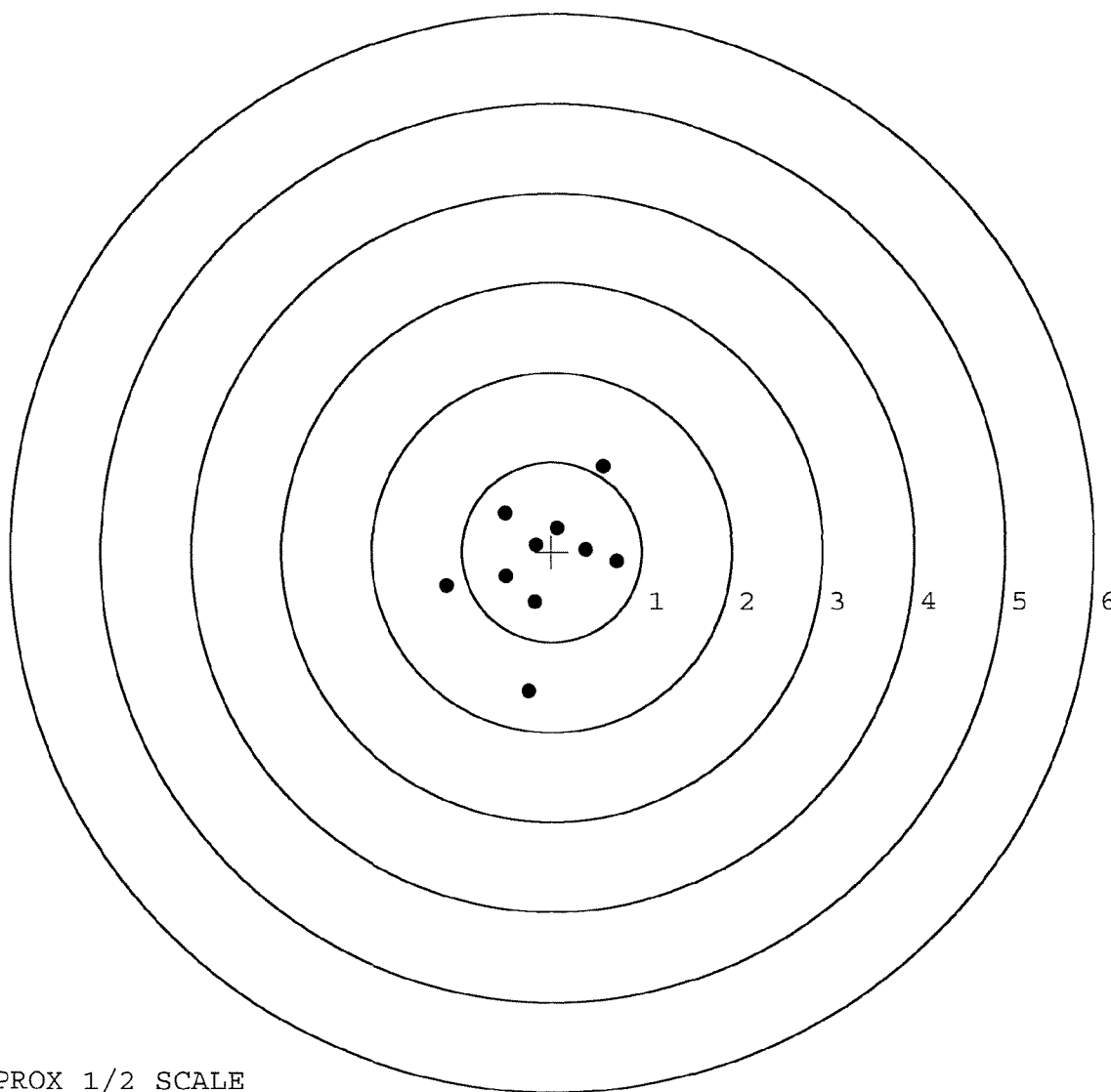
MAX RADIUS: 1.447

MEAN RADIUS: 0.734

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361008. 0

TARGET NUMBER: 3

FILE DATE: 02/26/2004

FILE TIME: 07:34

X CENTROID: -0.042

Y CENTROID: -0.096

POA TO CENTROID: 0.105

HORZ SPREAD: 2.477

VERT SPREAD: 2.380

GROUP SPREAD: 2.558

MIN RADIUS: 0.138

MAX RADIUS: 1.727

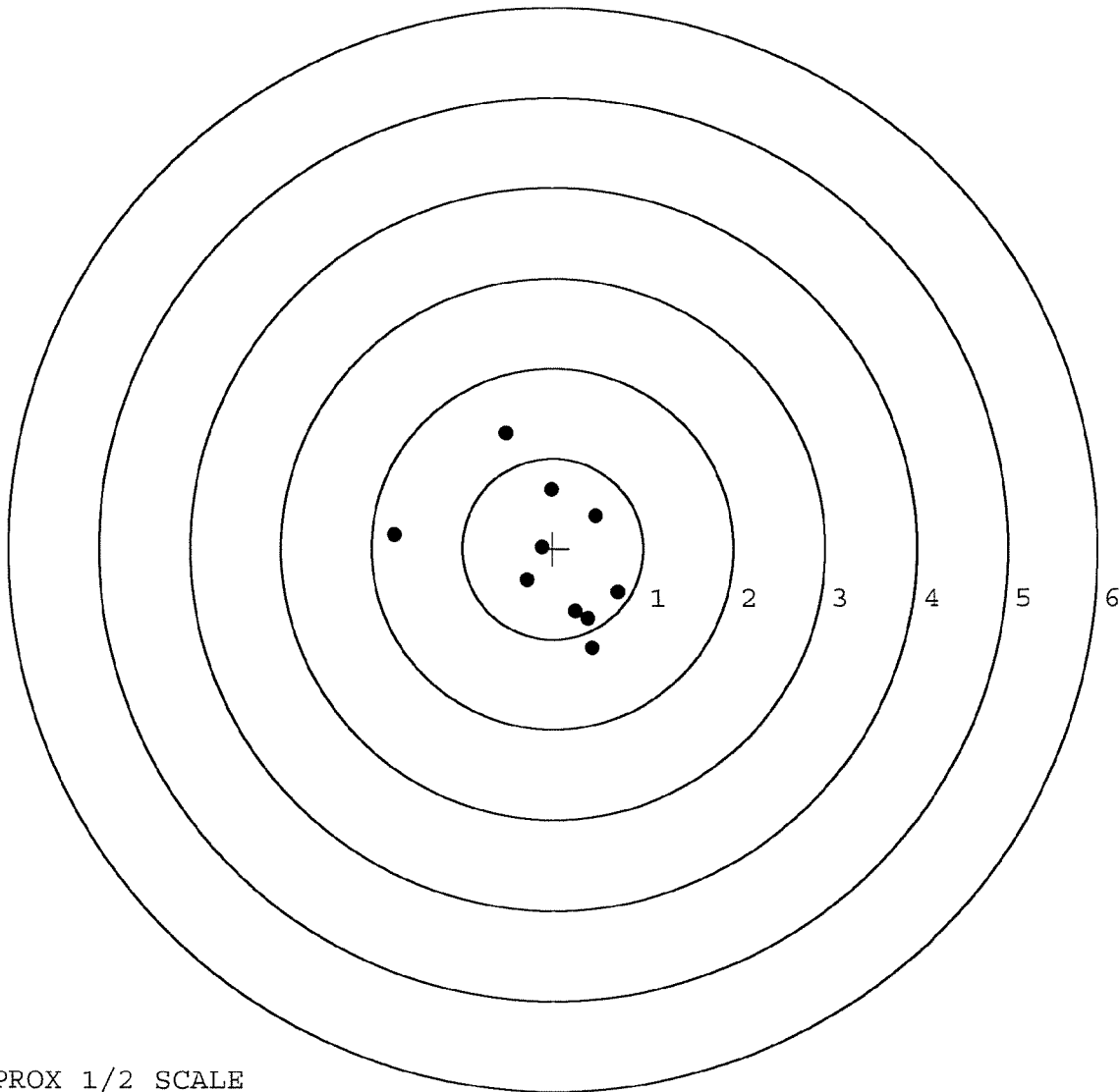
MEAN RADIUS: 0.856

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.436	-1.103
2:	0.389	-0.779
3:	0.726	-0.484
4:	-0.293	-0.353
5:	-0.123	0.015
6:	0.478	0.359
7:	-0.015	0.648
8:	-0.518	1.277
9:	-1.751	0.153
10:	0.252	-0.696



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361008. 0

TARGET NUMBER: 4

FILE DATE: 02/26/2004

FILE TIME: 07:34

POINT#	X	Y
1:	0.764	-0.978
2:	0.434	-0.801
3:	0.699	-0.476
4:	0.606	0.297
5:	-0.214	0.633
6:	-0.384	0.826
7:	-0.002	1.019
8:	-1.070	-0.191
9:	-0.936	-0.804
10:	-0.400	-0.836

X CENTROID: -0.050

Y CENTROID: -0.131

POA TO CENTROID: 0.140

HORZ SPREAD: 1.834

VERT SPREAD: 1.997

GROUP SPREAD: 2.139

MIN RADIUS: 0.781

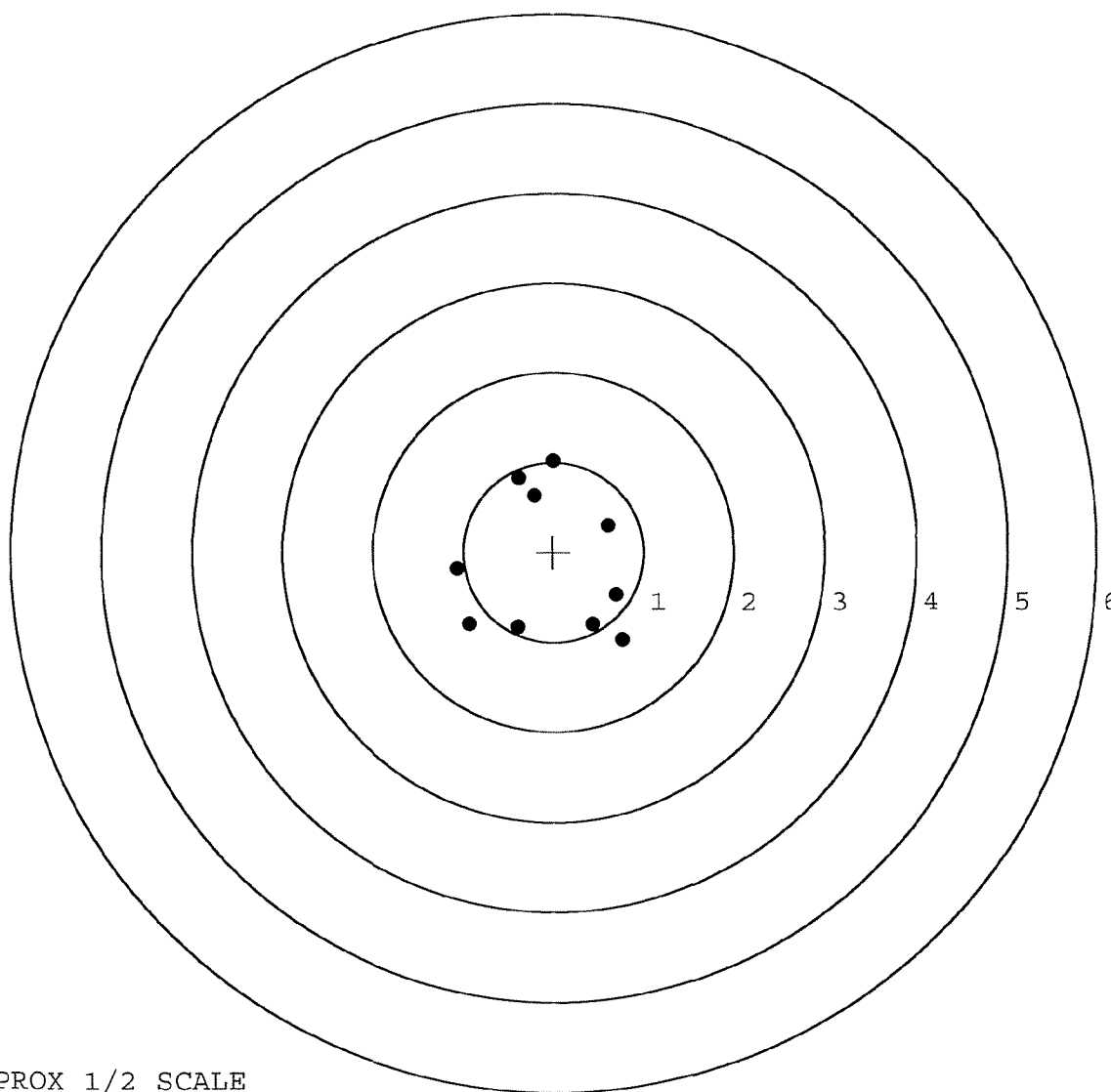
MAX RADIUS: 1.175

MEAN RADIUS: 0.948

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361008. 0

TARGET NUMBER: 5

FILE DATE: 02/26/2004

FILE TIME: 07:34

POINT#	X	Y
1:	2.467	-2.966
2:	1.506	-1.301
3:	0.628	-1.119
4:	0.191	-1.073
5:	-0.341	0.176
6:	-0.481	0.364
7:	-0.981	0.001
8:	0.142	0.489
9:	0.422	0.765
10:	-0.873	1.118

X CENTROID: 0.268

Y CENTROID: -0.355

POA TO CENTROID: 0.444

HORZ SPREAD: 3.448

VERT SPREAD: 4.084

GROUP SPREAD: 5.276

MIN RADIUS: 0.723

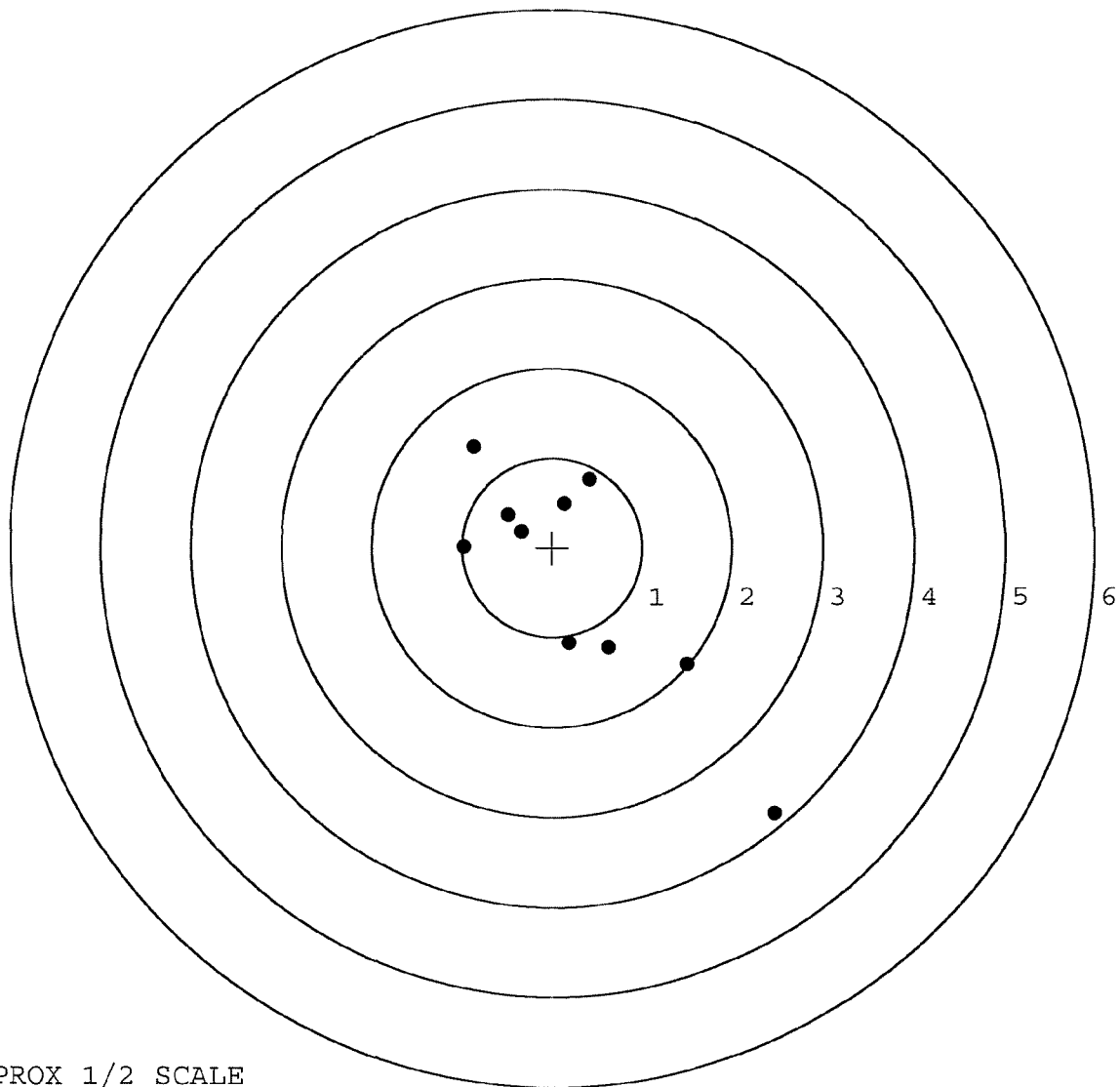
MAX RADIUS: 3.414

MEAN RADIUS: 1.353

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE