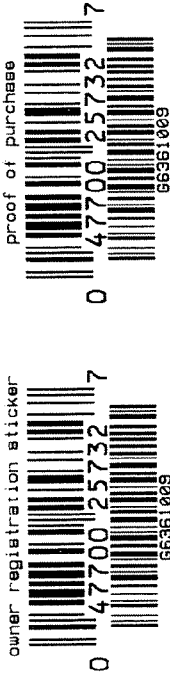


G 636 1009

M/24 7.62 NATO (RIFLE ONLY)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

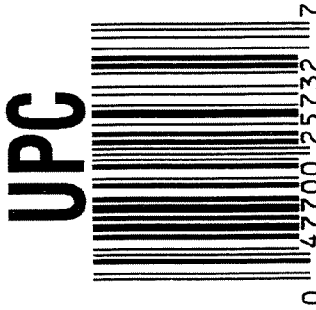


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6361009



VERY IMPORTANT: THIS INFORMATION IS NOT TO BE RELEASED TO THE PUBLIC OR TO THE PRESS.

**Remington®**

**M/24 7.62 NATO (RIFLE ONLY)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

MADE IN U.S.A. Pat. & Reg. U.S. Pat. & Reg. Off. Remington-Union Metallic Cartridge Co. Inc. Hartford, Conn. U.S.A.

SERIAL NO. **66361009**

ORDER NO. **25732**

DD **25732**

**14KY**

5732 66361009

**ORDER 25732**

M/24 7.62 NATO (RIFLE ONLY)

**UPC**



**ORDER 25732**

M/24 7.62 NATO (RIFLE ONLY)

**UPC**



SERIAL NO.



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6361009

| OP #      | OPERATION NAME                                                 | READINGS                          | DATE   | INITIAL   |
|-----------|----------------------------------------------------------------|-----------------------------------|--------|-----------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                   | 4-1-04 | RTL       |
| 600       | PROOF                                                          |                                   | 4-1-04 | RTL       |
| 607       | CHECK HEADSPACE                                                | MAGNA-FLUX                        | 4-1-04 | RTL       |
| 610       | DIS-ASSEMBLE GUN                                               | INSPECTED                         | 4-1-04 | RTL       |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | APR 03 2004<br>OPERATOR <i>RR</i> |        |           |
| 615       | ROLLMARK CALIBER                                               |                                   | 4/5/04 | LB        |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                   | 4-2-04 | TRLW      |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                   | 4-7    | TA        |
|           | (BOLT)                                                         |                                   | 4-7    | TA        |
| 625       | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |                                   | 5-4-04 | <i>RW</i> |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                   | 5-4-04 | <i>RW</i> |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                   | 5-4-04 | <i>RW</i> |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                   | 5-4-04 | <i>RW</i> |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS               |        |           |

| OP # OPERATION NAME |                                                                       |                                           | READINGS        |                 |                 | DATE    | INITIAL |         |    |
|---------------------|-----------------------------------------------------------------------|-------------------------------------------|-----------------|-----------------|-----------------|---------|---------|---------|----|
| 625                 | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | 8 <sup>0</sup>  | 8 <sup>0</sup>  | 8 <sup>0</sup>  | 5-11-04 | RTL     |         |    |
| CONT.               | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | 2 <sup>25</sup> | 2 <sup>50</sup> | 2 <sup>75</sup> | 5-11-04 | RTL     |         |    |
|                     | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                 |                 |                 | 5-11-04 | RTL     |         |    |
|                     | I) FIRING PIN INDENT                                                  | .020 MIN                                  | 0.23            | 0.23            | 0.24            | 5-11-04 | RTL     |         |    |
|                     | J) ASSEMBLE STOCK                                                     |                                           |                 |                 |                 | 5-5-04  | RL      |         |    |
|                     | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                 |                 |                 | 5-11-04 | RL      |         |    |
|                     | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                 |                 |                 |         |         |         |    |
|                     | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                 |                 |                 |         |         |         |    |
|                     | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                 |                 |                 |         |         |         |    |
| 640                 | GALLERY TEST AND<br>TARGET                                            |                                           | PASS            | FAIL            |                 | 5-10-04 | ✓       |         |    |
|                     | MALFUNCTION                                                           |                                           | CORRECTION      |                 |                 | 5-10-04 | ✓       |         |    |
|                     | MALFUNCTION                                                           |                                           | CORRECTION      |                 |                 | 5-10-04 | ✓       |         |    |
|                     | MALFUNCTION                                                           |                                           | CORRECTION      |                 |                 | 5-10-04 | ✓       |         |    |
|                     | MALFUNCTION                                                           |                                           | CORRECTION      |                 |                 | 5-10-04 | ✓       |         |    |
| 645                 | INSPECT FOR LIVE AMMO                                                 |                                           |                 |                 |                 | 5-10-04 | ✓       |         |    |
| 655                 | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                 |                 |                 | 5-11-04 | RL      |         |    |
|                     | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | 2.87            | 2.85            | 2.85            | 2.79    | 2.89    | 5-11-04 | RL |
|                     | C) FUNCTION                                                           |                                           |                 |                 |                 | 5-11-04 | RTL     |         |    |
| 660                 | PACK                                                                  |                                           |                 |                 |                 | 5/12/04 | RA      |         |    |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE 4-29-04

TESTER RW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.50                | 2.32                        |                                   | 2.46  |          |
| PULL #2 | 2.44                | 2.34                        |                                   | 2.49  |          |
| PULL #3 | 2.46                | 2.31                        |                                   | 2.49  |          |
| PULL #4 | 2.45                | 2.43                        |                                   | 2.51  |          |
| PULL #5 | 2.47                | 2.41                        |                                   | 2.54  |          |
| TOTAL   | 12.32               | 11.81                       |                                   | 12.49 |          |
| AVERAGE | 2.46                | 2.36                        |                                   | 2.50  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.14                | 3.15                        |  |          |
| PULL #2 | 3.20                | 3.15                        |  |          |
| PULL #3 | 3.10                | 3.14                        |  |          |
| PULL #4 | 3.22                | 3.15                        |  |          |
| PULL #5 | 3.18                | 3.17                        |  |          |
| TOTAL   | 15.84               | 15.76                       |  |          |
| AVERAGE | 3.17                | 3.15                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.15                | 4.23                        |                                   | 4.20                                    |
| PULL #2 | 4.27                | 4.30                        |                                   | 4.24                                    |
| PULL #3 | 4.28                | 4.24                        |                                   | 4.21                                    |
| PULL #4 | 4.26                | 4.29                        |                                   | 4.23                                    |
| PULL #5 | 4.28                | 4.24                        |                                   | 4.26                                    |
| TOTAL   | 21.24               | 21.30                       |                                   | 21.14                                   |
| AVERAGE | 4.25                | 4.26                        |                                   | 4.23                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361009.\_\_0  
FILE DATE AND TIME: 05/10/2004 10:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - 868

SERIAL NUMBER: G6361009. \_\_0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:27

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.287  | -1.962 |
| 2:     | 0.397  | -0.234 |
| 3:     | 0.118  | 0.055  |
| 4:     | 0.201  | 0.310  |
| 5:     | -0.750 | 0.918  |

X CENTROID: 0.051

Y CENTROID: -0.183

POA TO CENTROID: 0.189

HORZ SPREAD: 1.147

VERT SPREAD: 2.880

GROUP SPREAD: 3.061

MIN RADIUS: 0.247

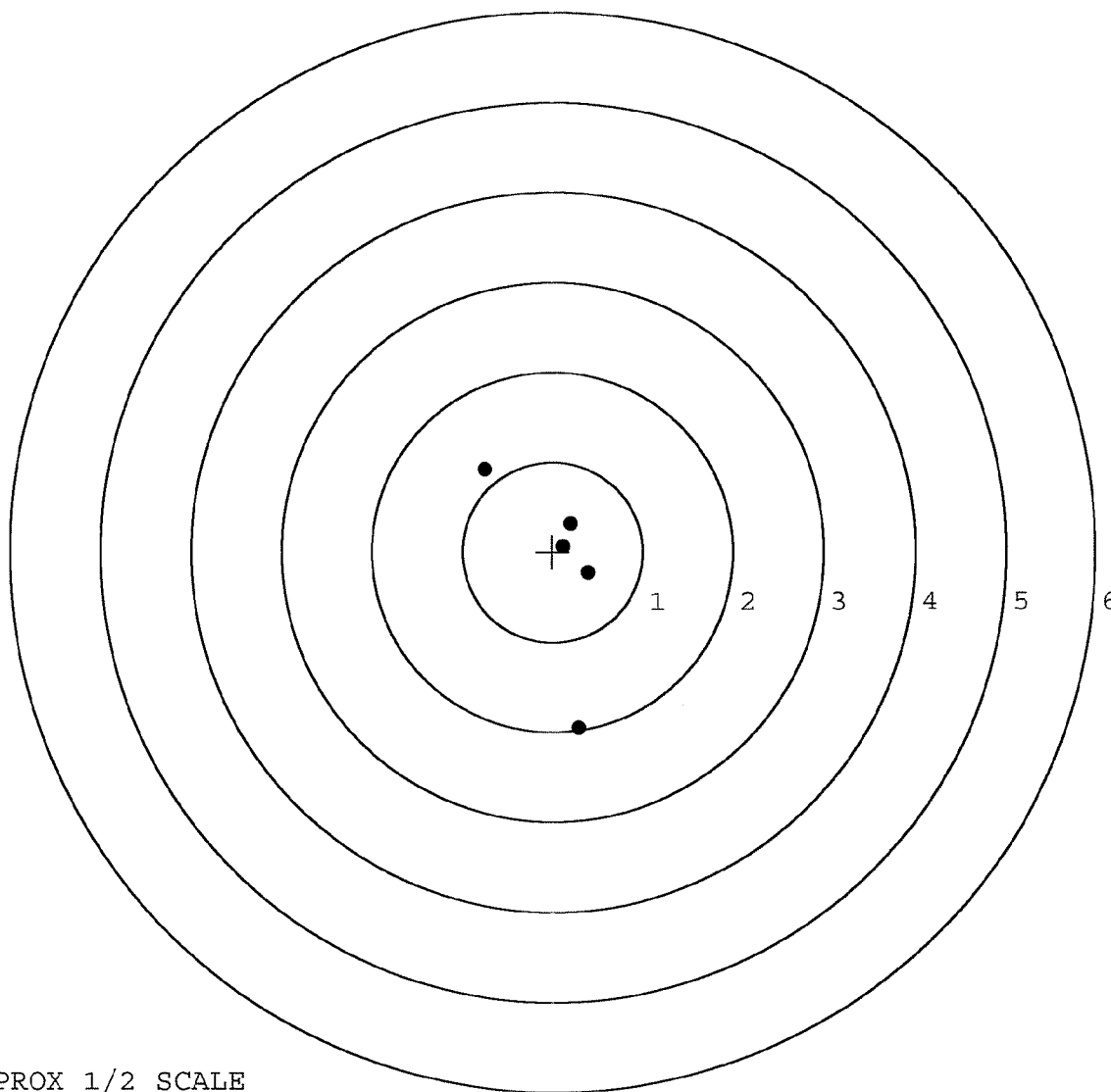
MAX RADIUS: 1.795

MEAN RADIUS: 0.854

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 4



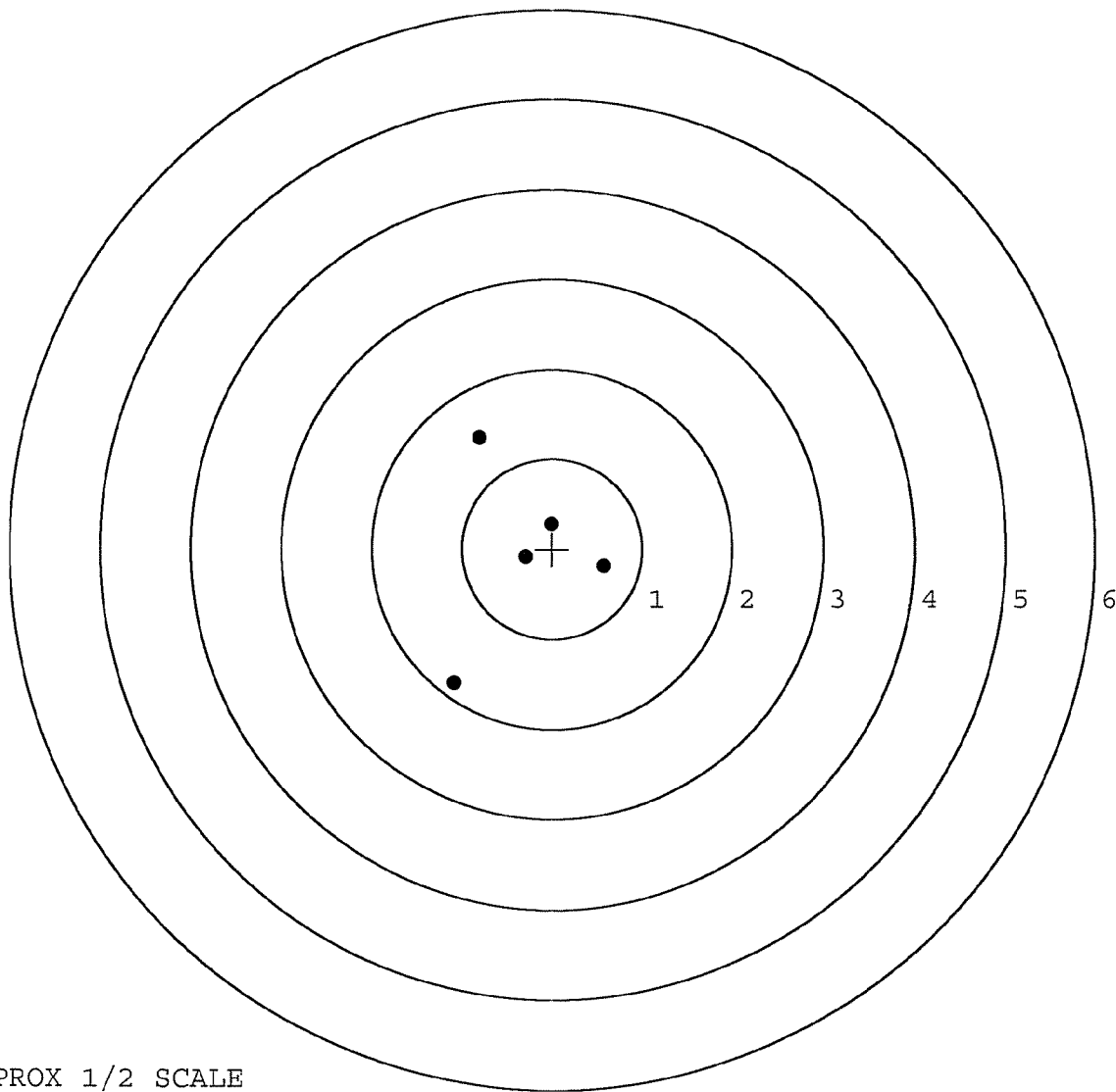
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6361009. 0  
 TARGET NUMBER: 2  
 FILE DATE: 05/10/2004  
 FILE TIME: 10:27

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.579  | -0.189 |
| 2:     | -0.297 | -0.088 |
| 3:     | -0.009 | 0.274  |
| 4:     | -1.080 | -1.495 |
| 5:     | -0.808 | 1.229  |

X CENTROID: -0.323  
 Y CENTROID: -0.054  
 POA TO CENTROID: 0.327  
 HORZ SPREAD: 1.659  
 VERT SPREAD: 2.724  
 GROUP SPREAD: 2.738  
 MIN RADIUS: 0.043  
 MAX RADIUS: 1.628  
 MEAN RADIUS: 0.882  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 3  
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE