

G 636 / 0 22

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**.MA25716**

Shop Order: SWS631059

**.ABSWS631059**

Start Date: 8/9/2004

Finish Date: 10/26/2004

0540

01PC001

Flat Black Powder Coat, Barrel and

**0003451403**

0560

89SWS1

Reassemble Action.

**0003451404**

0690

89SWS1

Pack Rifle

**0003451397**

0700

89SWS1

Stencil SWS Container

**.OP0700**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



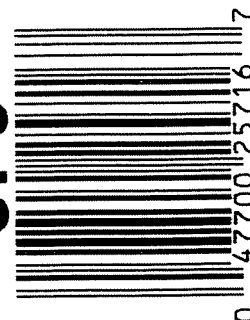
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6361022

UPC



Remington
M/24 7.62 NATO S.W.S. (C
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
Made in Ilion, NY Reg. U.S. Pat. & tm. Off.



5716 66361

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



66361022

7/22/2004 3:21:04 PM

Crib

35

Original

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**.MA25716**

Shop Order: SWS631055

**.ABSWS631055**

Start Date: 7/23/2004

Finish Date: 9/23/2004

0630

Flat Black Powder Coat, Barrel and

01PC001

**0003338116**

0640

Reassemble Action.

89SWS1

**0003338117**

0685

Attach Front and Rear Sight Assemblies

89SWS1

**0003338122**

0710

Pack Rifle & Stencil SWS Container

89SWS1

**.OP0710**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6361022

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RTL
600	PROOF		4-6-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX	4-6-04	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	4-6-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 07 2004 OPERATOR <u>PR</u>		
615	ROLLMARK CALIBER		4/8/04	AB
617	DRILL AND TAP SIGHT HOLES		4-8-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		5-7	TA
	(BOLT)		5-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-3-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-3-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-3-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-3-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-21-04	TRLW

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.50</u>	<u>8.50</u>	<u>8.75</u>	6-21-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>225</u>	<u>30</u>	<u>272</u>	6-21-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY				6-21-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u>	<u>.022</u>	<u>.022</u>	6-21-04	RTL
	J) ASSEMBLE STOCK				5-3-04	RLW
	K) ASSEMBLE SWIVEL STUDS				7-22-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				9-3-04	RTL
	M) IRON SIGHT ALIGNMENT				9-3-04	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				9-3-04	RTL
640	GALLERY TEST AND TARGET		PASS	FAIL	6-9-04	AC
	MALFUNCTION		CORRECTION		6-9-04	AC
	MALFUNCTION		CORRECTION		6-9-04	AC
	MALFUNCTION		CORRECTION		6-9-04	AC
	MALFUNCTION		CORRECTION		6-9-04	AC
645	INSPECT FOR LIVE AMMO				6-9-04	AC
655	FINAL INSPECTION A) HEADSPACE				7-22-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>263</u>	<u>298</u>	<u>289</u> <u>291</u> <u>290</u>	6-21-04	RTL
	C) FUNCTION				7-22-04	RTL
660	PACK				9/8/04	OA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361022.___0
FILE DATE AND TIME: 06/09/2004 06:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.057
The Average Y Centroid of the Five Target Set:	-0.055
The Average Point of Impact of the Five Target Set:	0.079
The Average Mean Radius of the Five Target Set:	1.045
The Distance from POA to Centroid Target #1:	0.107
The Distance from Centroid Target #2 to Centroid Target #1:	0.205
The Distance from Centroid Target #3 to Centroid Target #1:	0.211
The Distance from Centroid Target #4 to Centroid Target #1:	0.098
The Distance from Centroid Target #5 to Centroid Target #1:	0.181

SERIAL NUMBER: G6361022. __0

TARGET NUMBER: 1

FILE DATE: 06/09/2004

FILE TIME: 06:32

X CENTROID: 0.106

Y CENTROID: -0.012

POA TO CENTROID: 0.107

HORZ SPREAD: 2.944

VERT SPREAD: 5.160

GROUP SPREAD: 5.330

MIN RADIUS: 0.256

MAX RADIUS: 2.877

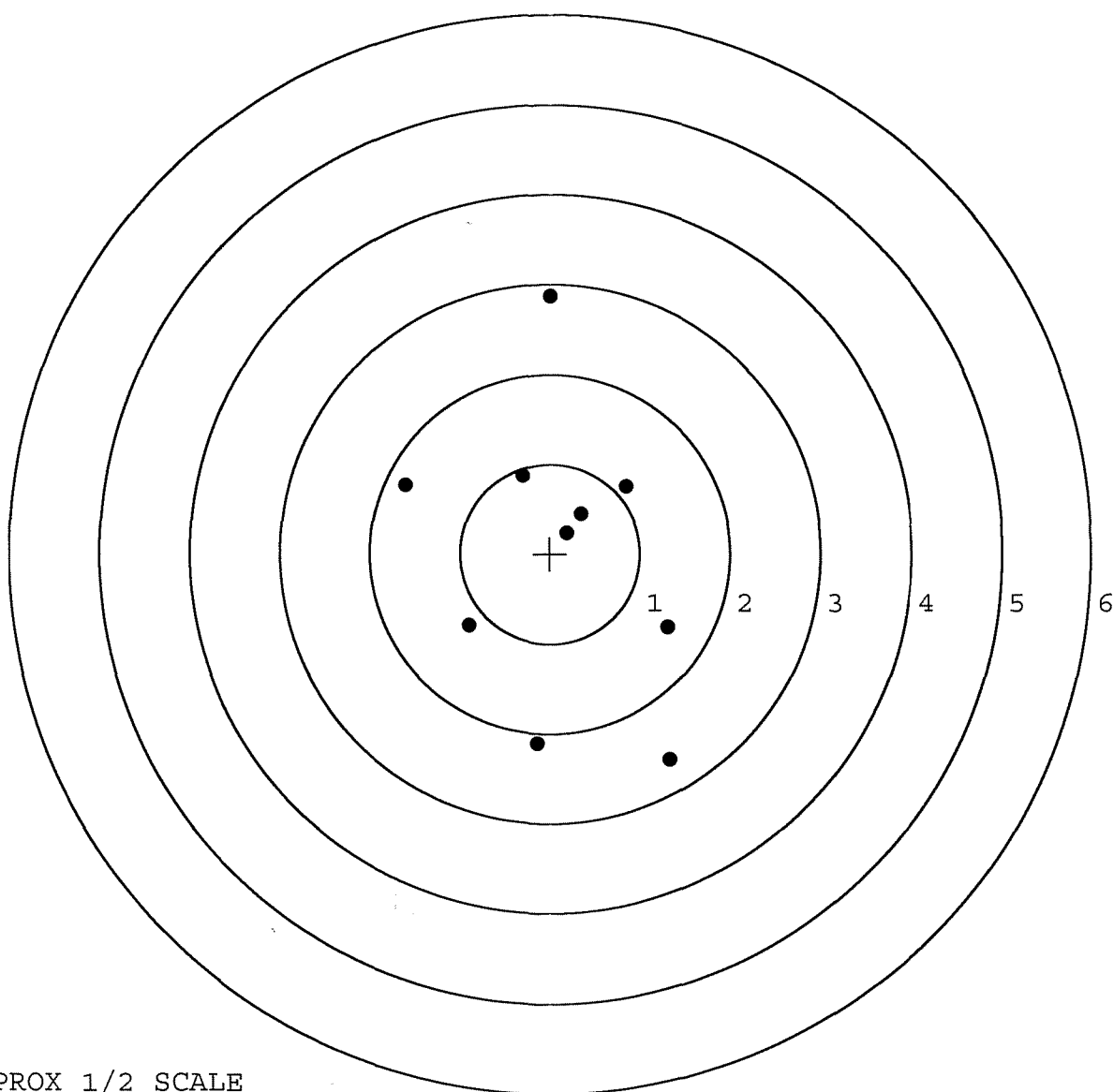
MEAN RADIUS: 1.501

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 6

POINT#	X	Y
1:	-0.141	-2.116
2:	1.334	-2.297
3:	1.313	-0.820
4:	-0.904	-0.803
5:	-1.610	0.765
6:	0.844	0.748
7:	0.344	0.442
8:	0.192	0.229
9:	-0.307	0.867
10:	-0.001	2.863



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361022. __0

TARGET NUMBER: 2

FILE DATE: 06/09/2004

FILE TIME: 06:32

X CENTROID: 0.070

Y CENTROID: -0.214

POA TO CENTROID: 0.225

HORZ SPREAD: 1.337

VERT SPREAD: 4.585

GROUP SPREAD: 4.722

MIN RADIUS: 0.315

MAX RADIUS: 2.476

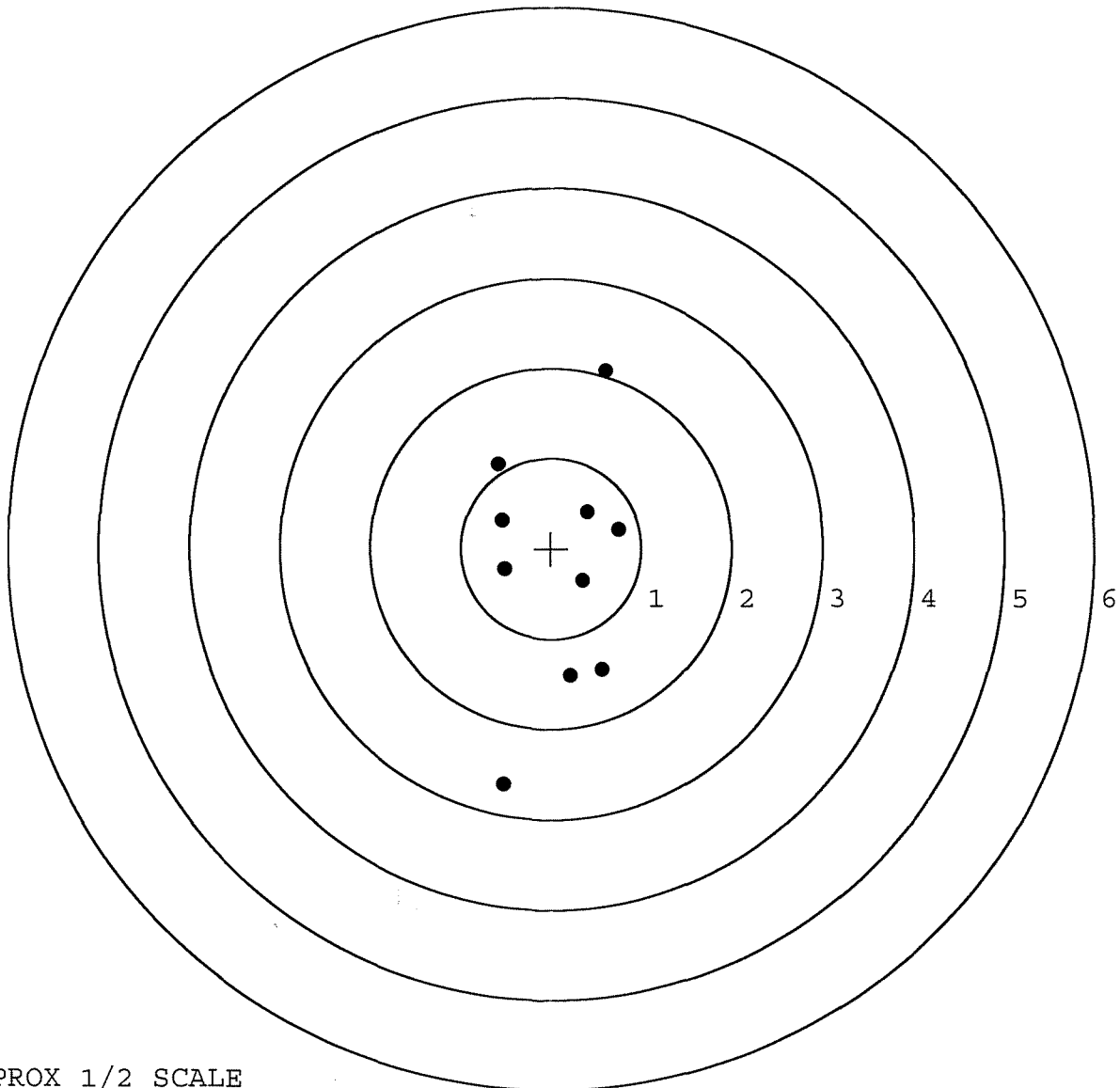
MEAN RADIUS: 1.168

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.529	-2.617
2:	0.219	-1.408
3:	0.560	-1.344
4:	0.352	-0.355
5:	0.749	0.207
6:	0.395	0.403
7:	-0.514	-0.232
8:	-0.545	0.308
9:	-0.588	0.927
10:	0.602	1.968



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361022. __0

TARGET NUMBER: 3

FILE DATE: 06/09/2004

FILE TIME: 06:32

X CENTROID: -0.081

Y CENTROID: -0.109

POA TO CENTROID: 0.136

HORZ SPREAD: 1.927

VERT SPREAD: 3.631

GROUP SPREAD: 3.773

MIN RADIUS: 0.499

MAX RADIUS: 2.017

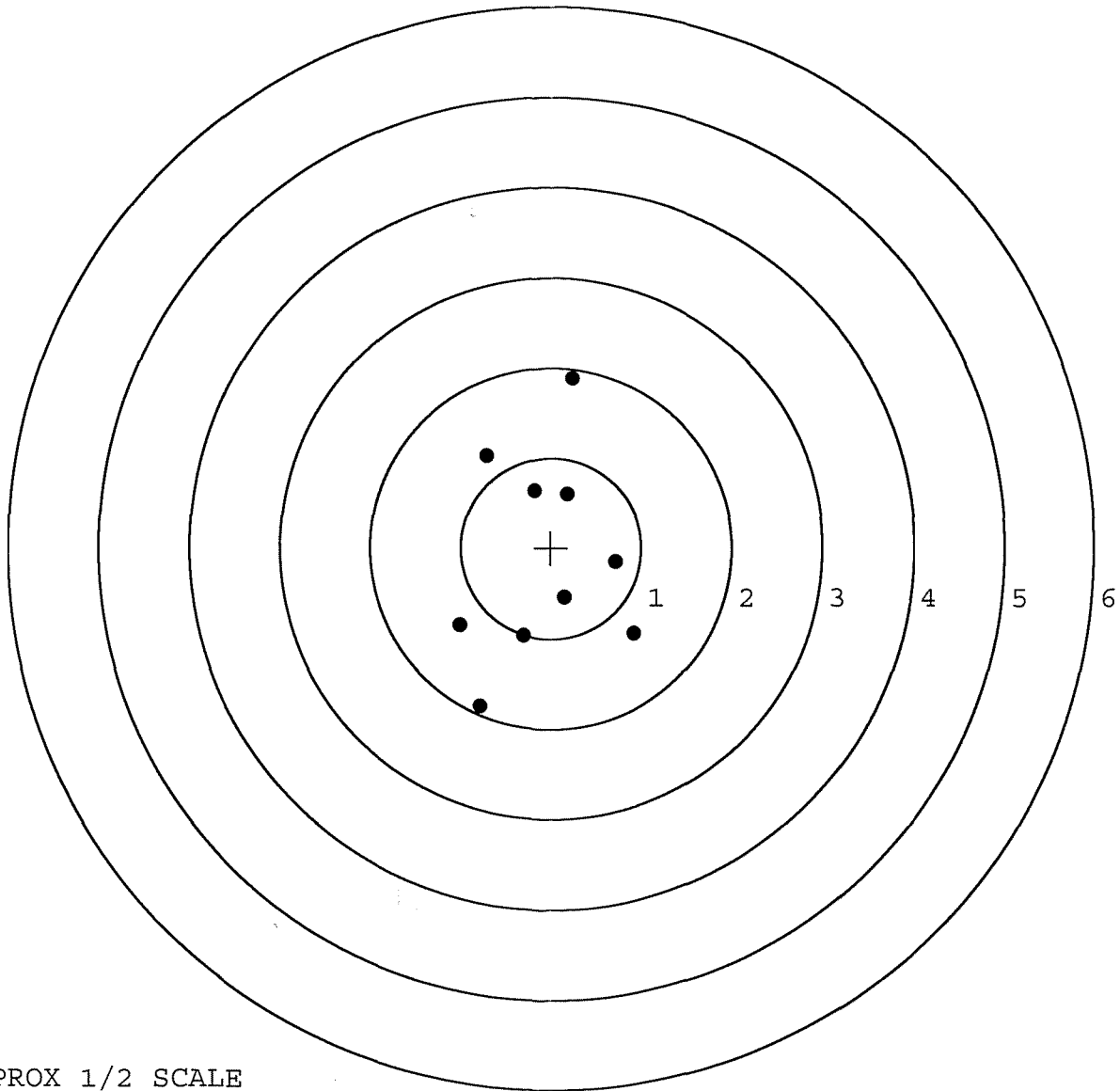
MEAN RADIUS: 1.128

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.239	1.883
2:	-0.716	1.022
3:	-0.193	0.634
4:	0.174	0.598
5:	0.719	-0.156
6:	0.150	-0.551
7:	0.918	-0.945
8:	-0.307	-0.969
9:	-0.785	-1.748
10:	-1.009	-0.856

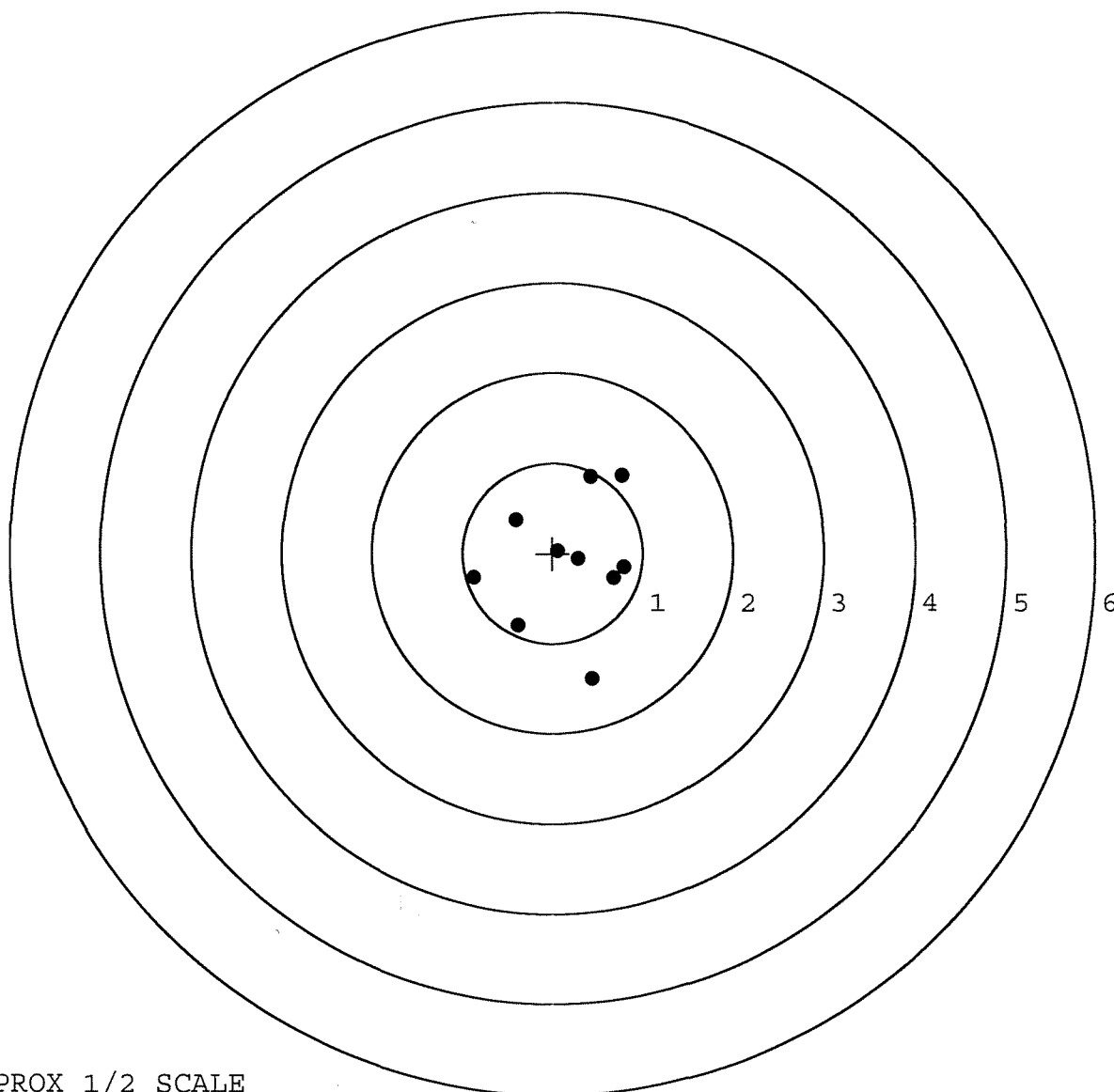


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361022. __0
 TARGET NUMBER: 4
 FILE DATE: 06/09/2004
 FILE TIME: 06:32

X CENTROID: 0.174
 Y CENTROID: -0.084
 POA TO CENTROID: 0.193
 HORZ SPREAD: 1.669
 VERT SPREAD: 2.260
 GROUP SPREAD: 2.284
 MIN RADIUS: 0.113
 MAX RADIUS: 1.340
 MEAN RADIUS: 0.759
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.434	-1.398
2:	-0.392	-0.803
3:	-0.878	-0.267
4:	-0.420	0.376
5:	0.423	0.852
6:	0.763	0.862
7:	0.791	-0.157
8:	0.674	-0.276
9:	0.285	-0.062
10:	0.058	0.033



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361022. 0

TARGET NUMBER: 5

FILE DATE: 06/09/2004

FILE TIME: 06:32

POINT#	X	Y
1:	-1.184	0.600
2:	0.278	1.311
3:	0.235	0.728
4:	0.014	0.395
5:	-0.328	0.236
6:	0.523	-0.233
7:	0.343	-0.177
8:	0.050	-0.751
9:	0.194	-0.613
10:	0.024	-0.052

X CENTROID: 0.015

Y CENTROID: 0.144

POA TO CENTROID: 0.145

HORZ SPREAD: 1.707

VERT SPREAD: 2.062

GROUP SPREAD: 1.899

MIN RADIUS: 0.197

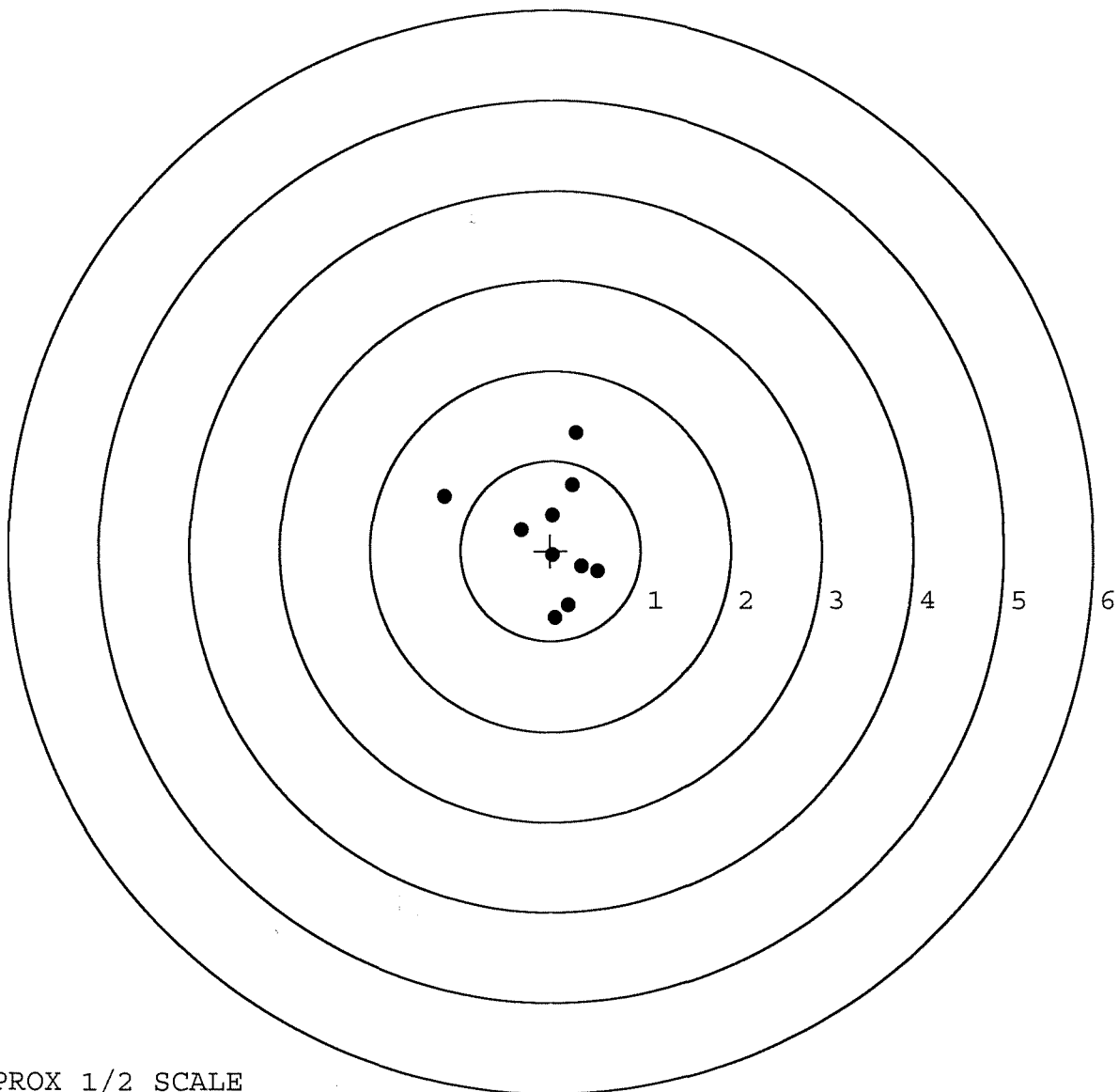
MAX RADIUS: 1.283

MEAN RADIUS: 0.667

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE