

G-636 1026
Rem #31

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase

owner registration sticker



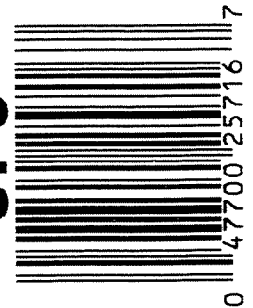
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6361026

UPC



Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT
INSTRUCTIONS BOOK
ATTACHED TO THIS
RIFLE. READ CAREFULLY
TO GET THE MOST
FROM IT.

SERIAL NO.
G6361026

ORDER NO.
25716

DD

03PY

5716 G6361026

MADE IN U.S.A. Pat. & Reg. U.S. Pat. & Reg. Off. Remington-Union Carbide Corp.

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)
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INSPECTION CHECKLIST-NEW GUNS

Rem #31

GUN SERIAL # G6361026

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RTZ
600	PROOF	MAGNA - FLUX INSPECTED	4-6-04	RTZ
607	CHECK HEADSPACE	MAY 20 2004	4-6-04	RTZ
610	DIS-ASSEMBLE GUN	INSPECTOR OPERATOR	4-6-04	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR		
615	ROLLMARK CALIBER		4/8/04	B
617	DRILL AND TAP SIGHT HOLES		5-20-04	TRL
620	APPLY COATINGS (BARREL ACTION)		5-26	TA
	(BOLT)		5-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-27-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-27-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-27-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-27-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u>	<u>8.0</u>	<u>8.5</u>	<u>6/1/04</u>	OA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u>	<u>2.0</u>	<u>2.2</u>	<u>6/1/04</u>	OA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u>	<u>.021</u>	<u>.021</u>	<u>6/1/04</u>	OA		
	J) ASSEMBLE STOCK					<u>5-27-04</u>	RW		
	K) ASSEMBLE SWIVEL STUDS					<u>6-2-04</u>	RZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>5-27-04</u>	RW		
	M) IRON SIGHT ALIGNMENT					<u>5-27-04</u>	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>5-27-04</u>	RW		
640	GALLERY TEST AND TARGET		PASS	FAIL		<u>6-1-04</u>	TRW		
	MALFUNCTION		CORRECTION			<u>6-1-04</u>	TRW		
	MALFUNCTION		CORRECTION			<u>6-1-04</u>	TRW		
	MALFUNCTION		CORRECTION			<u>6-1-04</u>	TRW		
	MALFUNCTION		CORRECTION			<u>6-1-04</u>	TRW		
645	INSPECT FOR LIVE AMMO					<u>6-1-04</u>	TRW		
655	FINAL INSPECTION A) HEADSPACE					<u>6-2-04</u>	RZ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u>	<u>2.75</u>	<u>2.67</u>	<u>2.59</u>	<u>2.73</u>	<u>6/1/04</u>	OA
	C) FUNCTION					<u>6-2-04</u>	RZ		
660	PACK					<u>6/4/04</u>	OA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
BARBER - M24 0082194

SERIAL NO. _____

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 5-24-04

TESTER *RW*

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.33		2.29	
PULL #2	2.39	2.23		2.23	
PULL #3	2.42	2.34		2.27	
PULL #4	2.33	2.29		2.21	
PULL #5	2.39	2.27		2.22	
TOTAL	12.03	11.46		11.22	
AVERAGE	2.41	2.29		2.24	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.28		
PULL #2	3.08	3.09		
PULL #3	3.02	3.11		
PULL #4	3.12	3.10		
PULL #5	3.14	3.11		
TOTAL	15.53	15.69		
AVERAGE	3.11	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.03	4.15		4.14
PULL #2	4.25	4.22		4.13
PULL #3	4.31	4.17		4.05
PULL #4	4.22	4.23		4.17
PULL #5	4.26	4.19		4.10
TOTAL	21.07	20.96		20.59
AVERAGE	4.21	4.19		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361026.___0
FILE DATE AND TIME: 06/01/2004 10:24

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

avg. mean = .834

SERIAL NUMBER: G6361026. 0

TARGET NUMBER: 1

FILE DATE: 06/01/2004

FILE TIME: 10:24

POINT#	X	Y
1:	0.745	0.656
2:	0.057	0.734
3:	-0.540	-0.234
4:	-0.762	-0.677
5:	-0.322	-0.829

X CENTROID: -0.164

Y CENTROID: -0.070

POA TO CENTROID: 0.179

HORZ SPREAD: 1.507

VERT SPREAD: 1.563

GROUP SPREAD: 2.012

MIN RADIUS: 0.410

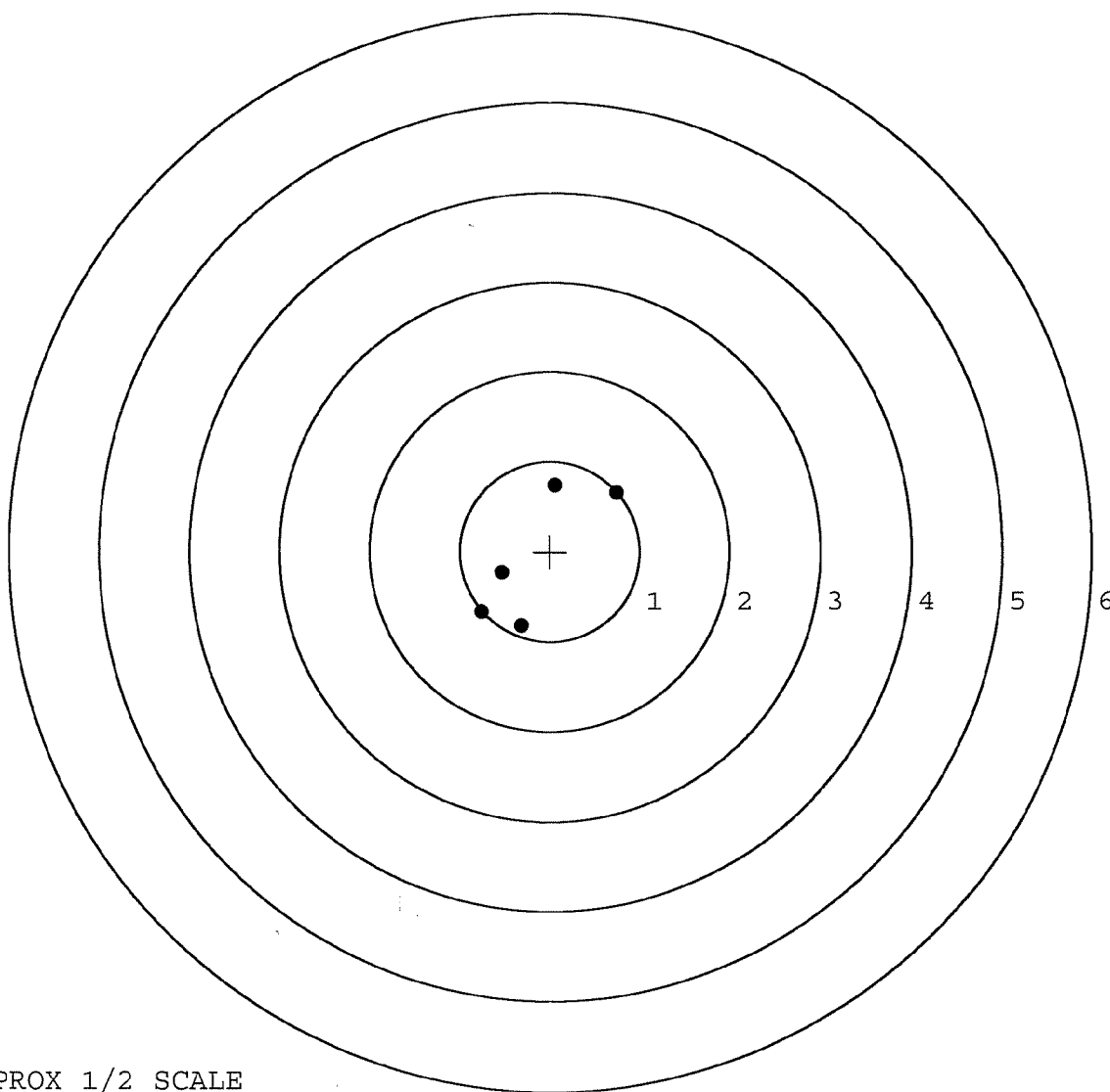
MAX RADIUS: 1.164

MEAN RADIUS: 0.807

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361026. 0

TARGET NUMBER: 2

FILE DATE: 06/01/2004

FILE TIME: 10:24

POINT#	X	Y
1:	0.049	1.026
2:	-0.230	0.237
3:	0.244	0.119
4:	0.493	0.204
5:	0.052	-1.331

X CENTROID: 0.122

Y CENTROID: 0.051

POA TO CENTROID: 0.132

HORZ SPREAD: 0.723

VERT SPREAD: 2.357

GROUP SPREAD: 2.357

MIN RADIUS: 0.140

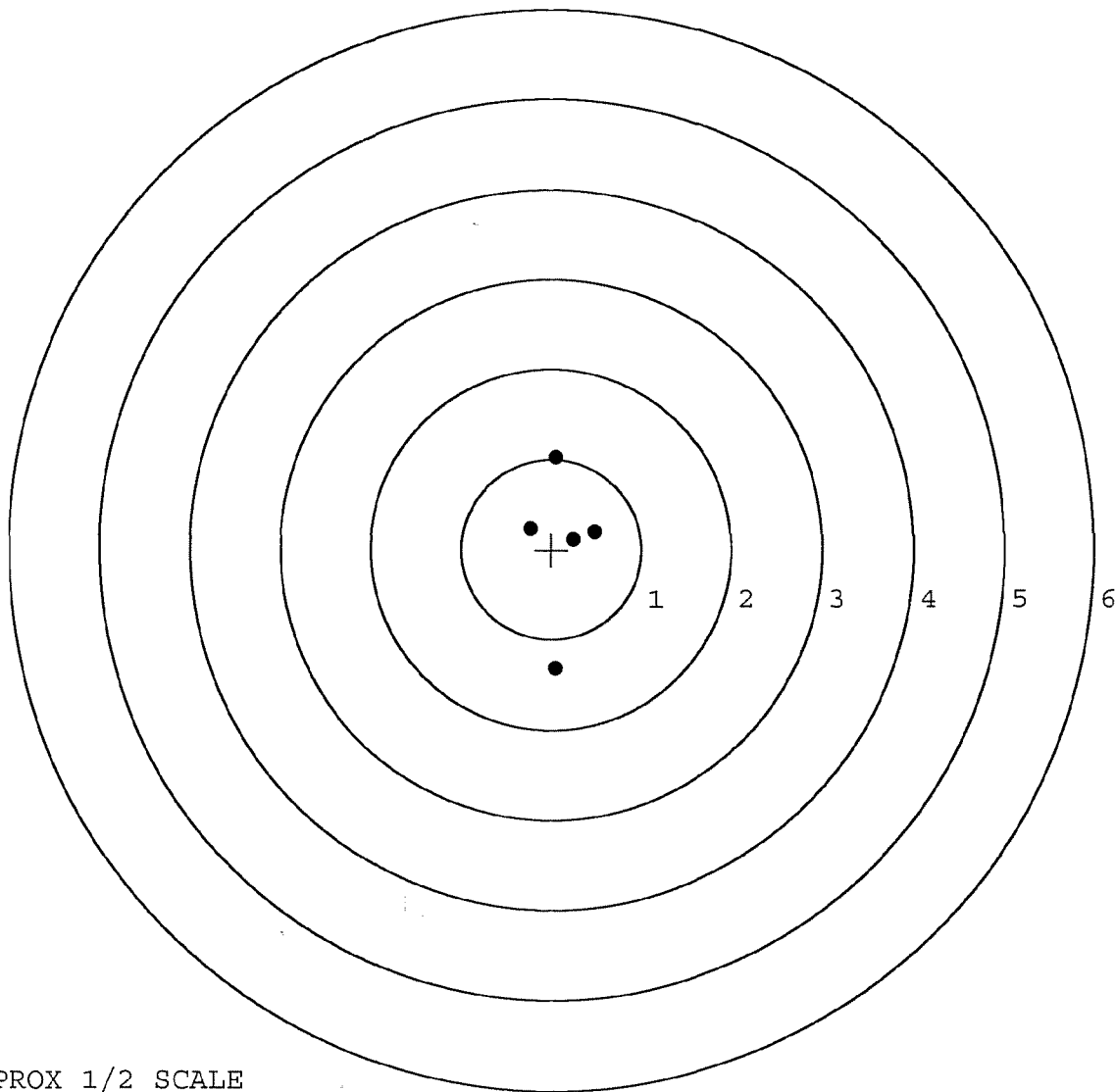
MAX RADIUS: 1.384

MEAN RADIUS: 0.660

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE