

GC361029

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

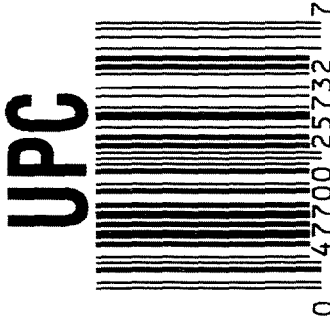


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6361029



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
66361029

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25732

DD
24KY



5732 66361029

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M/24 7.62 NATO (RIFLE ONLY)

UPC



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M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6361029

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-04	RL
600	PROOF		3-25-04	RL
607	CHECK HEADSPACE		3-25-04	RL
610	DIS-ASSEMBLE GUN		3-25-04	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTOR <i>RL</i>		
615	ROLLMARK CALIBER		3/25/04	10
617	DRILL AND TAP SIGHT HOLES		3-25-04	RL
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-12-04	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-12-04	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-12-04	RL
	D) OIL FIRING PIN ASSEMBLY		5-12-04	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>716s</u> <u>716s</u> <u>716s</u>	5-20-04	AC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>216s</u> <u>216s</u> <u>216s</u>	5-20-04	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.021</u> <u>.021</u>	5-20-04	AC
	J) ASSEMBLE STOCK		5-12-04	RLW
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RLW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-13-04	TRW
	MALFUNCTION	CORRECTION	5-13-04	TRW
	MALFUNCTION	CORRECTION	5-13-04	TRW
	MALFUNCTION	CORRECTION	5-13-04	TRW
	MALFUNCTION	CORRECTION	5-13-04	TRW
645	INSPECT FOR LIVE AMMO		5-13-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-21-04	RLW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.71</u> <u>2.71</u> <u>2.65</u> <u>2.79</u>	5/20/04	DA
	C) FUNCTION		5-21-04	RLW
660	PACK		5/24/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

3-18-04

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.78	2.53		2.58	
PULL #2	2.86	2.76		2.67	
PULL #3	2.48	2.72		2.60	
PULL #4	2.56	2.49		2.69	
PULL #5	2.35	2.60		2.71	
TOTAL	13.03	13.10		13.25	
AVERAGE	2.61	2.62		2.65	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.13		
PULL #2	3.03	3.06		
PULL #3	3.11	3.07		
PULL #4	3.12	3.07		
PULL #5	3.12	3.04		
TOTAL	15.54	15.37		
AVERAGE	3.11	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.31	4.36		4.27
PULL #2	4.36	4.36		4.25
PULL #3	4.12	4.42		4.16
PULL #4	4.34	4.40		4.23
PULL #5	4.33	4.25		4.17
TOTAL	21.46	21.79		21.08
AVERAGE	4.29	4.36		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361029.__0
FILE DATE AND TIME: 05/13/2004 06:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

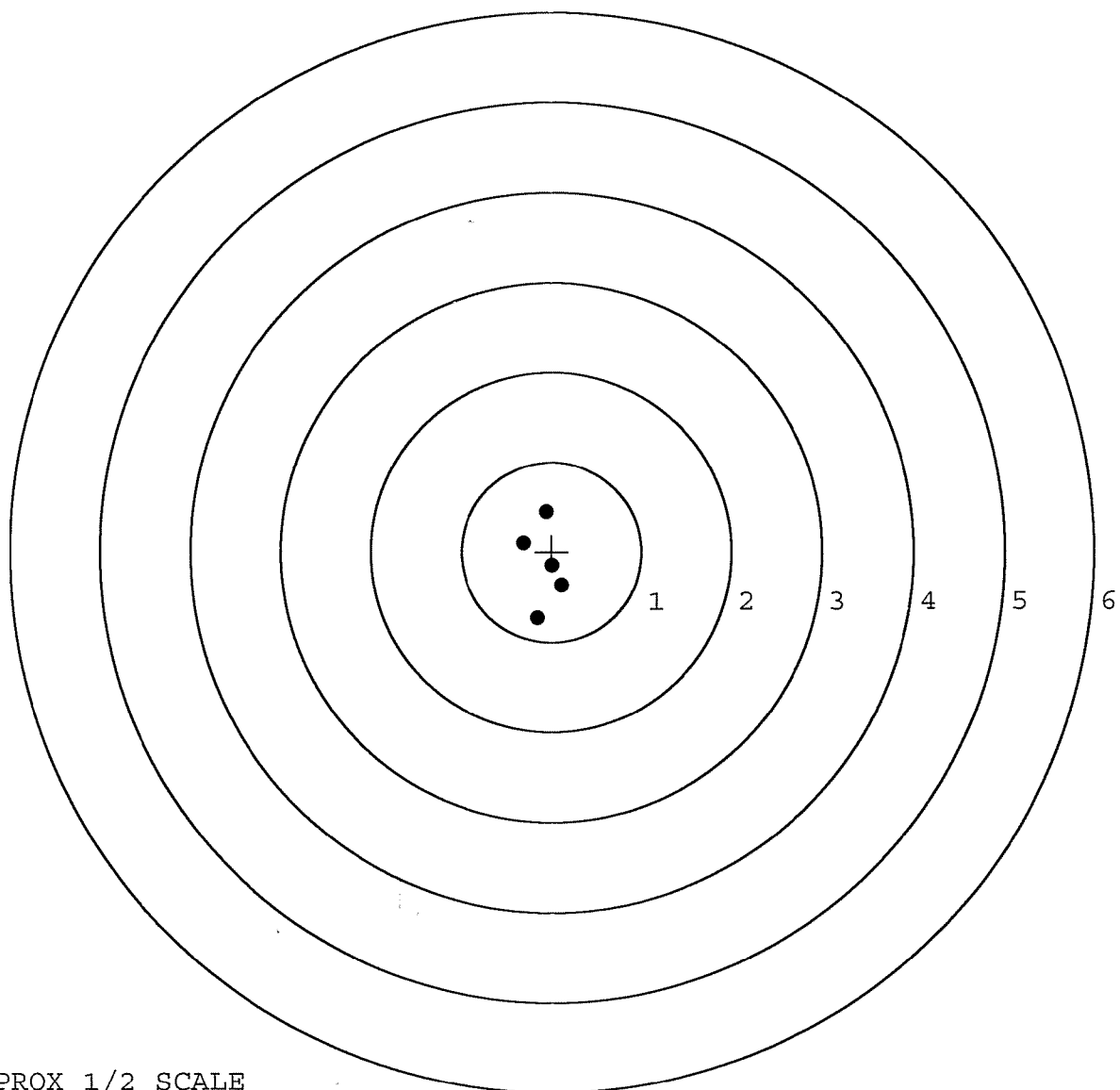
Ave. mean - .5565

BARBER - M24 0082215

SERIAL NUMBER: G6361029. __0
TARGET NUMBER: 1
FILE DATE: 05/13/2004
FILE TIME: 06:42

POINT#	X	Y
1:	0.113	-0.374
2:	0.004	-0.160
3:	-0.163	-0.736
4:	-0.316	0.098
5:	-0.065	0.444

X CENTROID: -0.085
Y CENTROID: -0.146
POA TO CENTROID: 0.169
HORZ SPREAD: 0.429
VERT SPREAD: 1.180
GROUP SPREAD: 1.184
MIN RADIUS: 0.091
MAX RADIUS: 0.595
MEAN RADIUS: 0.383
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



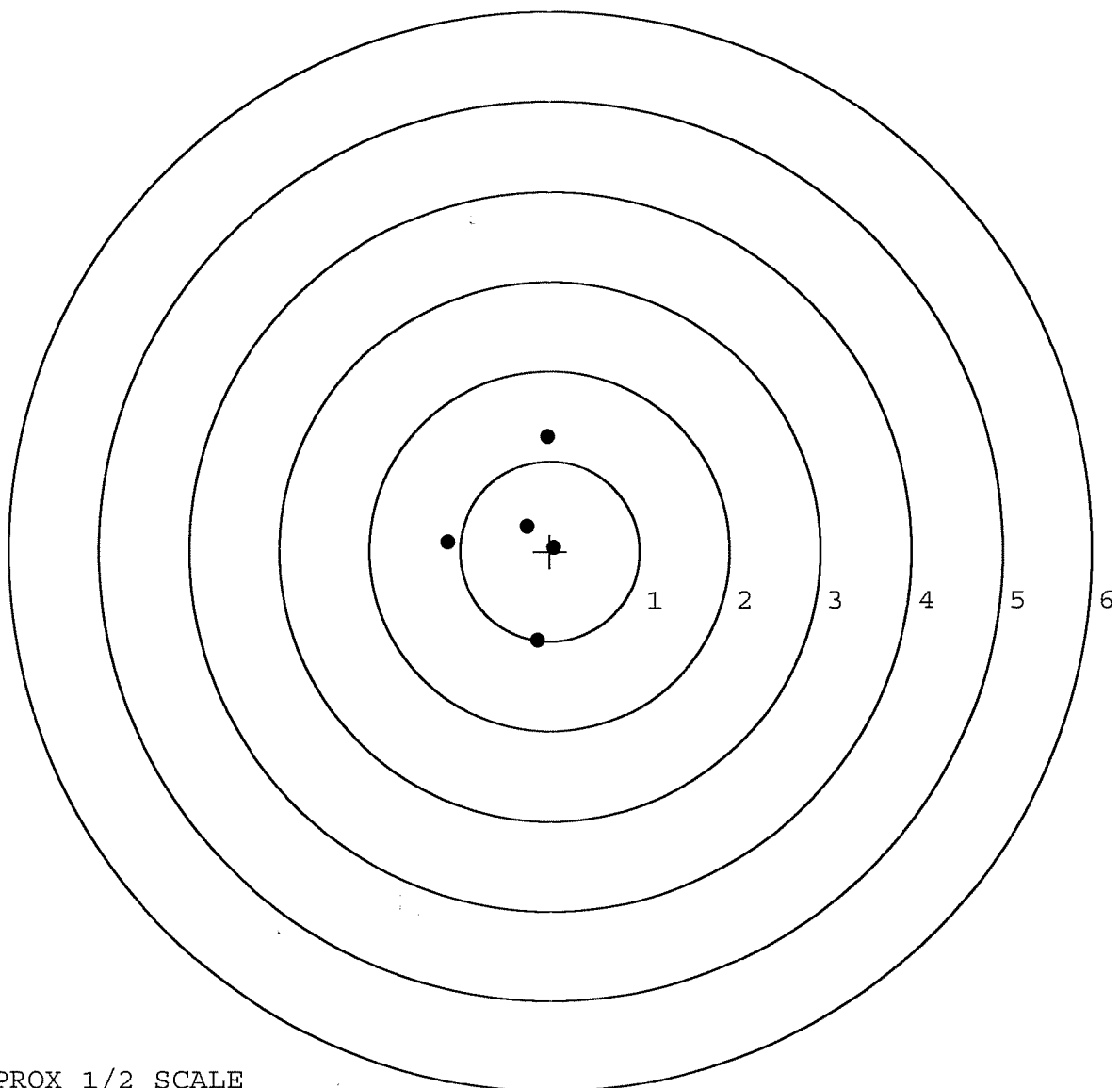
TARGET APPROX 1/2 SCALE

BARBER - M24 0082216

SERIAL NUMBER: G6361029. __0
TARGET NUMBER: 2
FILE DATE: 05/13/2004
FILE TIME: 06:42

POINT#	X	Y
1:	-0.140	-0.996
2:	0.042	0.042
3:	-0.258	0.277
4:	-1.140	0.105
5:	-0.029	1.267

X CENTROID: -0.305
Y CENTROID: 0.139
POA TO CENTROID: 0.335
HORZ SPREAD: 1.182
VERT SPREAD: 2.263
GROUP SPREAD: 2.266
MIN RADIUS: 0.146
MAX RADIUS: 1.161
MEAN RADIUS: 0.730
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE