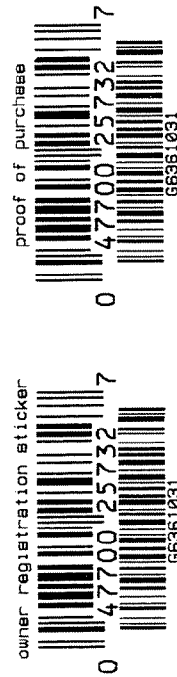


G-6361031

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

G6361031



VERY IMPORTANT
INSTRUCTIONS
SUBJECT TO PROTECTIVE ORDER
DO NOT USE OF THIS
ITEM

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66361031

ORDER NO.
25732

DO
24KY

Made in Illinois, U.S.A. Rem. U.S. Inc. 101
Barrel Registered Under Patent



5732 66361031

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6361031

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RJR
600	PROOF		4-1-04	RJR
607	CHECK HEADSPACE	MAGNA-FLUX	4-1-04	RJR
610	DIS-ASSEMBLE GUN	INSPECTED	4-1-04	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 02 2004 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		4/5/04	ls
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-4-04	RR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-4-04	RR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-4-04	RR
	D) OIL FIRING PIN ASSEMBLY		5-4-04	RR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6°	6°	6°	5-20-04	RJR
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.75	2.75	2.75	5-20-04	RJR
	H) TRIGGER PULL TEST AND RETAINABILITY					5-20-04	RJR
	I) FIRING PIN INDENT	.020 MIN	.021	.021	.022	5-20-04	RJR
	J) ASSEMBLE STOCK					5-20-04	RJR
	K) ASSEMBLE SWIVEL STUDS					5-20-04	RJR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640	GALLERY TEST AND TARGET		PASS FAIL			5-12-4	A
	MALFUNCTION		CORRECTION			5-12-4	A
	MALFUNCTION		CORRECTION			5-12-4	A
	MALFUNCTION		CORRECTION			5-12-4	A
	MALFUNCTION		CORRECTION			5-12-4	A
645	INSPECT FOR LIVE AMMO					5-12-4	A
655	FINAL INSPECTION A) HEADSPACE					5-21-04	RJR
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.57	2.69	2.68 2.61 2.66	5/21/04	RA
	C) FUNCTION					5-21-04	RJR
660	PACK					5/21/04	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE _____

TESTER _____

4-29-04

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.20	2.33		2.23	
PULL #2	2.21	2.42		2.17	
PULL #3	2.25	2.26		2.07	
PULL #4	2.46	2.29		2.19	
PULL #5	2.56	2.31		2.19	
TOTAL	11.68	11.61		10.85	
AVERAGE	2.34	2.32		2.17	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.14		
PULL #2	3.00	3.14		
PULL #3	3.23	3.19		
PULL #4	3.23	3.12		
PULL #5	3.24	3.23		
TOTAL	15.90	15.82		
AVERAGE	3.18	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.15	4.02		4.06
PULL #2	4.11	4.06		4.05
PULL #3	4.20	4.04		4.03
PULL #4	4.10	4.08		4.02
PULL #5	4.09	4.00		4.03
TOTAL	20.65	20.20		20.19
AVERAGE	4.13	4.04		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361031.__0
FILE DATE AND TIME: 05/12/2004 06:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .523

SERIAL NUMBER: G6361031. 0

TARGET NUMBER: 1

FILE DATE: 05/12/2004

FILE TIME: 06:58

POINT#	X	Y
1:	-0.161	-0.950
2:	-0.382	-0.145
3:	0.012	-0.087
4:	-0.316	0.282
5:	0.467	0.551

X CENTROID: -0.076

Y CENTROID: -0.070

POA TO CENTROID: 0.103

HORZ SPREAD: 0.849

VERT SPREAD: 1.501

GROUP SPREAD: 1.627

MIN RADIUS: 0.090

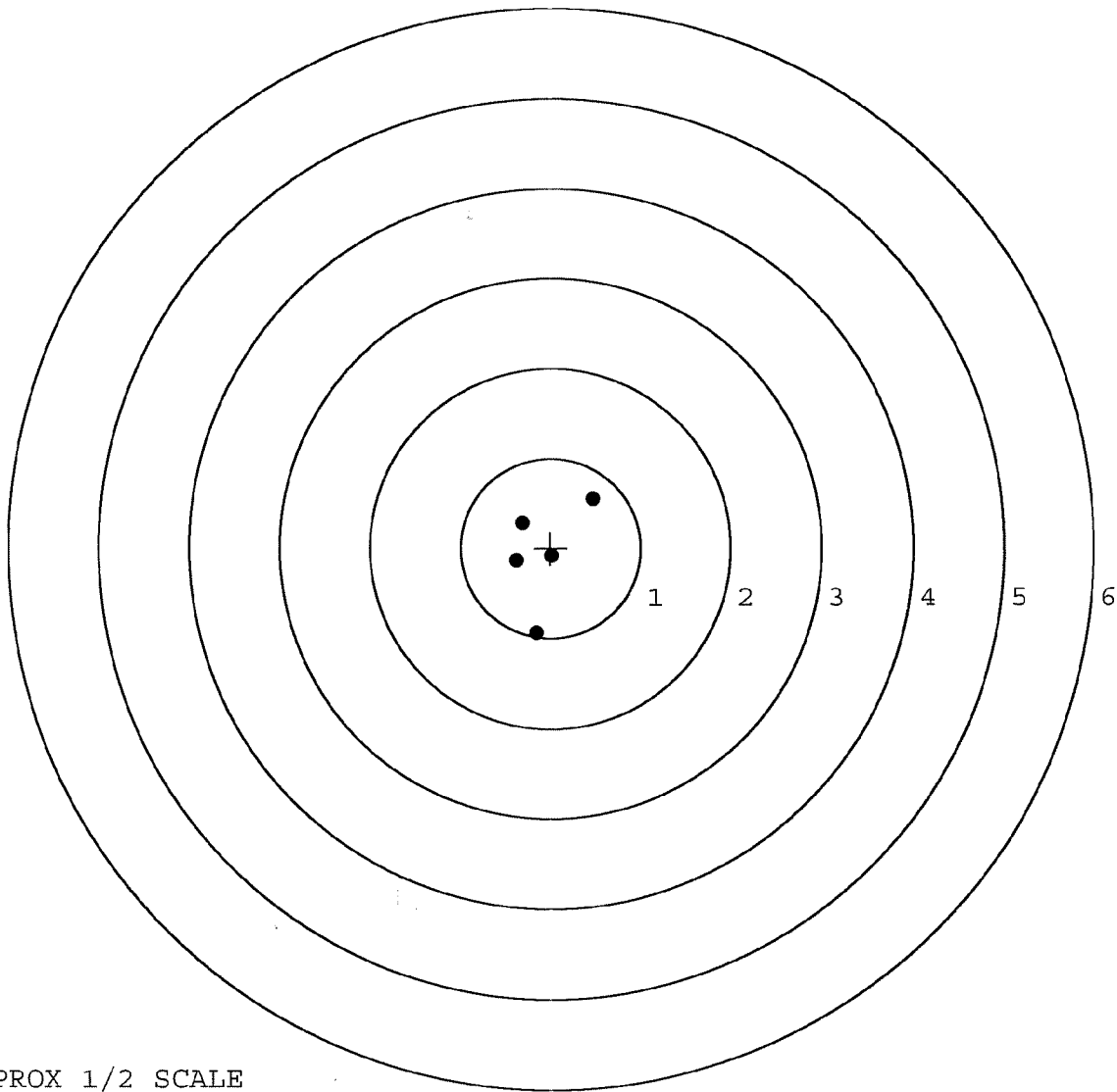
MAX RADIUS: 0.884

MEAN RADIUS: 0.508

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361031. 0

TARGET NUMBER: 2

FILE DATE: 05/12/2004

FILE TIME: 06:58

POINT#	X	Y
1:	0.137	-0.386
2:	0.356	-0.003
3:	0.418	0.301
4:	-0.401	0.248
5:	-0.805	-0.435

X CENTROID: -0.059

Y CENTROID: -0.055

POA TO CENTROID: 0.081

HORZ SPREAD: 1.223

VERT SPREAD: 0.736

GROUP SPREAD: 1.427

MIN RADIUS: 0.385

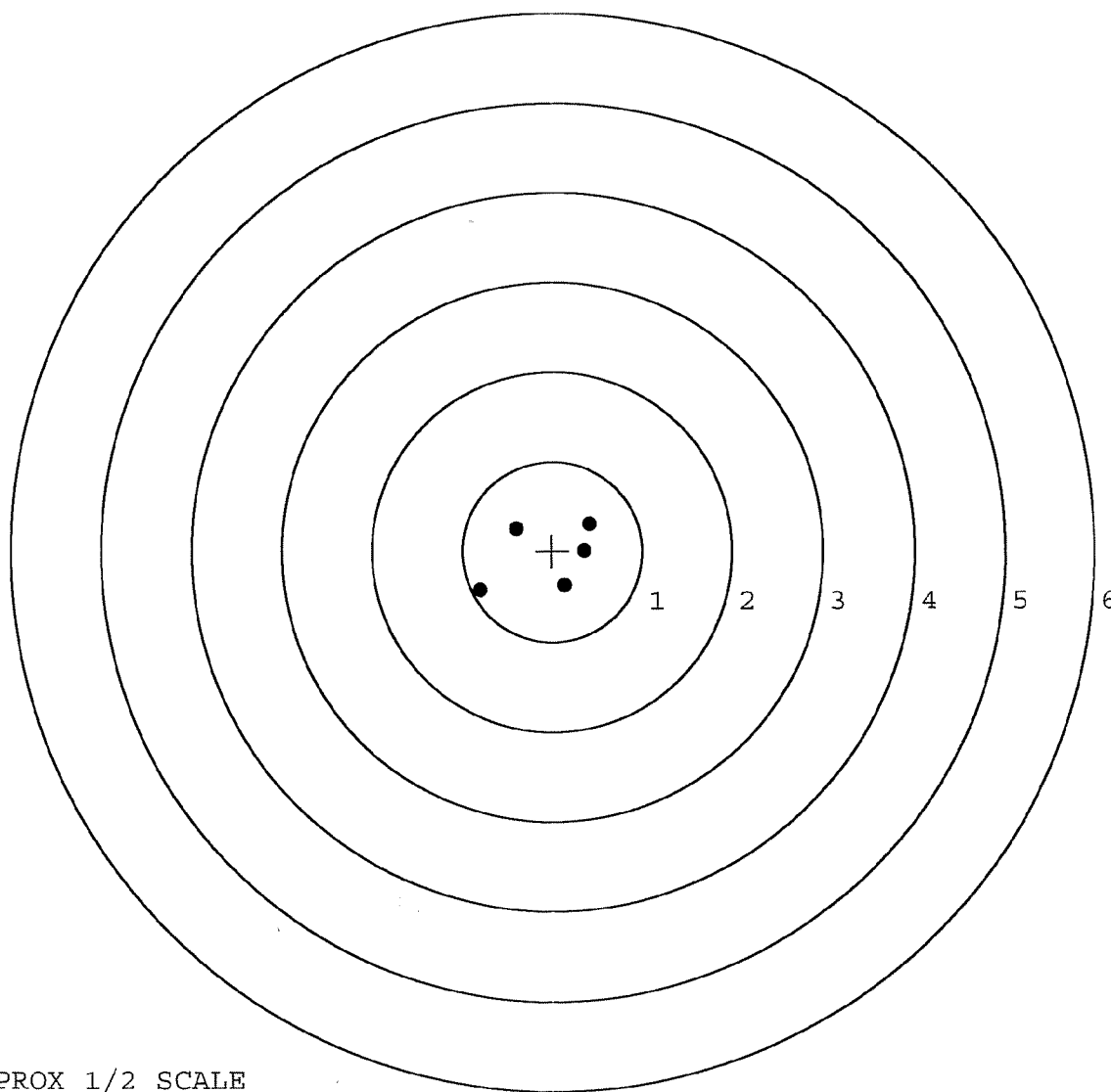
MAX RADIUS: 0.837

MEAN RADIUS: 0.538

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE