

G 6360978
Rem # 30

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Dixon, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **G6360978**
 ORDER NO. **25716**
 DD **03PY**

5716 G6360978

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



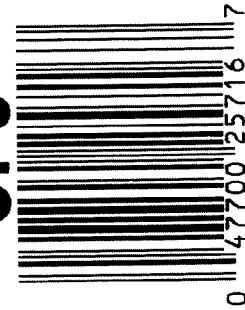
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360978

UPC



INSPECTION CHECKLIST-NEW GUNS

Rem 30

GUN SERIAL # G6360978

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RTZ
600	PROOF	MAGNA - FLUX	4-6-04	RTZ
607	CHECK HEADSPACE	INSPECTED	4-6-04	RTZ
610	DIS-ASSEMBLE GUN	MAGNA - FLUX INSPECTED	4-6-04	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 07 2004 OPERATOR PR		
615	ROLLMARK CALIBER		4/8/04	JB
617	DRILL AND TAP SIGHT HOLES		5-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		5-26	TA
	(BOLT)		5-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-27-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-27-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-27-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-27-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.2</u> <u>8.2</u> <u>8.2</u>	<u>6/1/04</u>	<u>OA</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>6/1/04</u>	<u>OA</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1023</u> <u>1021</u> <u>1022</u>	<u>6/1/04</u>	<u>OA</u>
	J) ASSEMBLE STOCK		<u>5-27-04</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-2-04</u>	<u>RTL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>5-27-04</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-04</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>5-27-04</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>6-1-04</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>6-1-04</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>6-1-04</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>6-1-04</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>6-1-04</u>	<u>TRW</u>
645	INSPECT FOR LIVE AMMO		<u>6-1-04</u>	<u>TRW</u>
655	FINAL INSPECTION A) HEADSPACE		<u>6-2-04</u>	<u>RTL</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>234</u> <u>242</u> <u>209</u> <u>241</u> <u>244</u> OA 240 233 241 235 240	<u>6/1/04</u>	<u>OA</u>
	C) FUNCTION		<u>6-2-04</u>	<u>RTL</u>
660	PACK		<u>6/4/04</u>	<u>OA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

5-26-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.60	2.62		2.79	
PULL #2	2.47	2.67		2.83	
PULL #3	2.54	2.70		2.87	
PULL #4	2.53	2.63		2.80	
PULL #5	2.50	2.75		2.75	
TOTAL	12.64	13.37		14.04	
AVERAGE	2.53	2.67		2.81	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.03		
PULL #2	3.16	3.28		
PULL #3	3.09	3.19		
PULL #4	3.20	3.31		
PULL #5	3.27	3.26		
TOTAL	15.78	16.07		
AVERAGE	3.16	3.21		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.12		4.09
PULL #2	4.37	4.27		4.10
PULL #3	4.27	4.34		4.20
PULL #4	4.26	4.18		4.09
PULL #5	4.14	4.12		4.03
TOTAL	21.27	21.03		20.51
AVERAGE	4.25	4.21		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360978.__0
FILE DATE AND TIME: 06/01/2004 10:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

avg. mean = .561

SERIAL NUMBER: G6360978. 0

TARGET NUMBER: 1

FILE DATE: 06/01/2004

FILE TIME: 10:27

POINT#	X	Y
1:	-0.422	-0.240
2:	-0.002	0.221
3:	-1.066	0.009
4:	0.280	-0.214
5:	0.264	-0.492

X CENTROID: -0.189

Y CENTROID: -0.143

POA TO CENTROID: 0.237

HORZ SPREAD: 1.346

VERT SPREAD: 0.713

GROUP SPREAD: 1.421

MIN RADIUS: 0.252

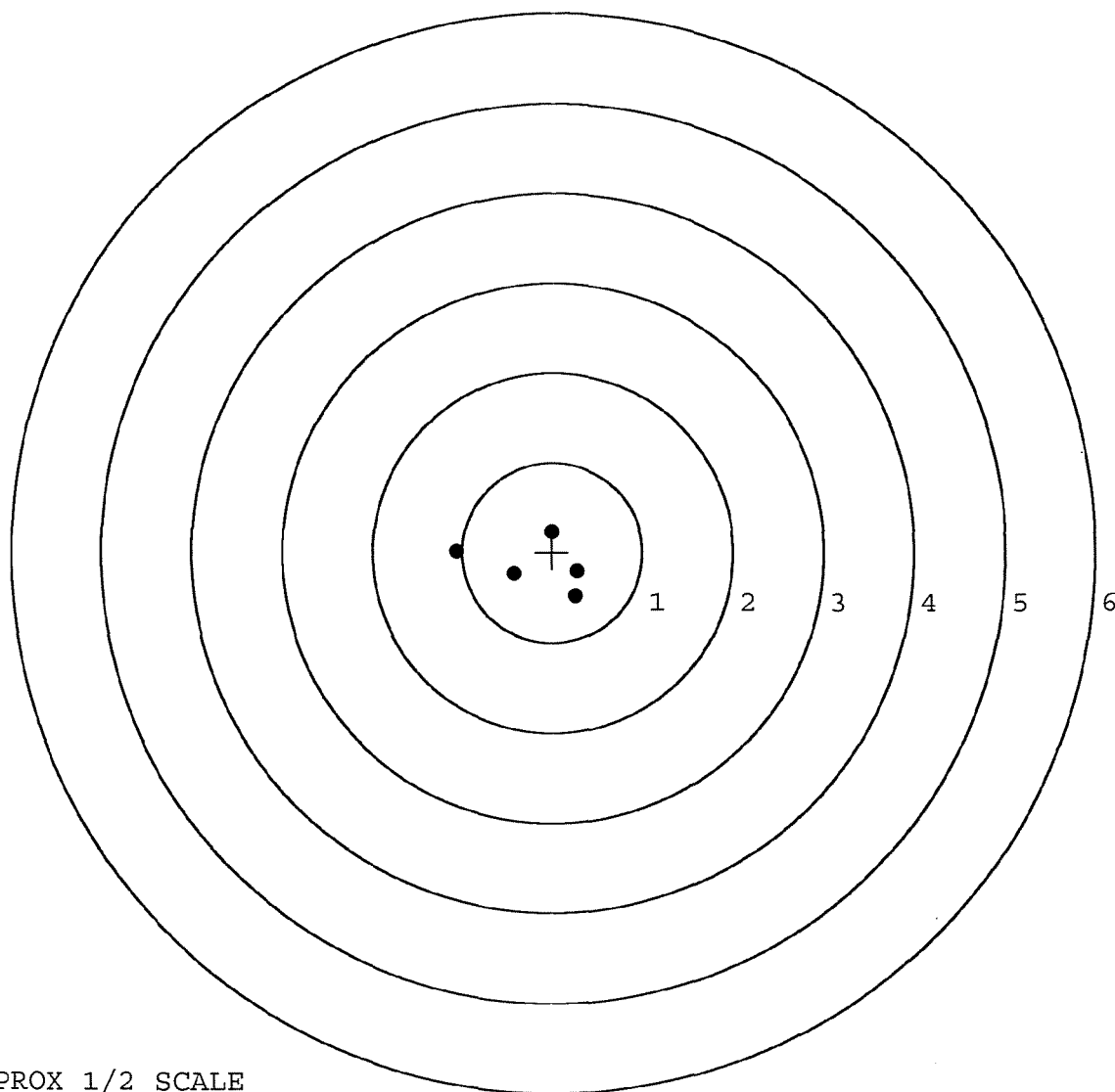
MAX RADIUS: 0.890

MEAN RADIUS: 0.520

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

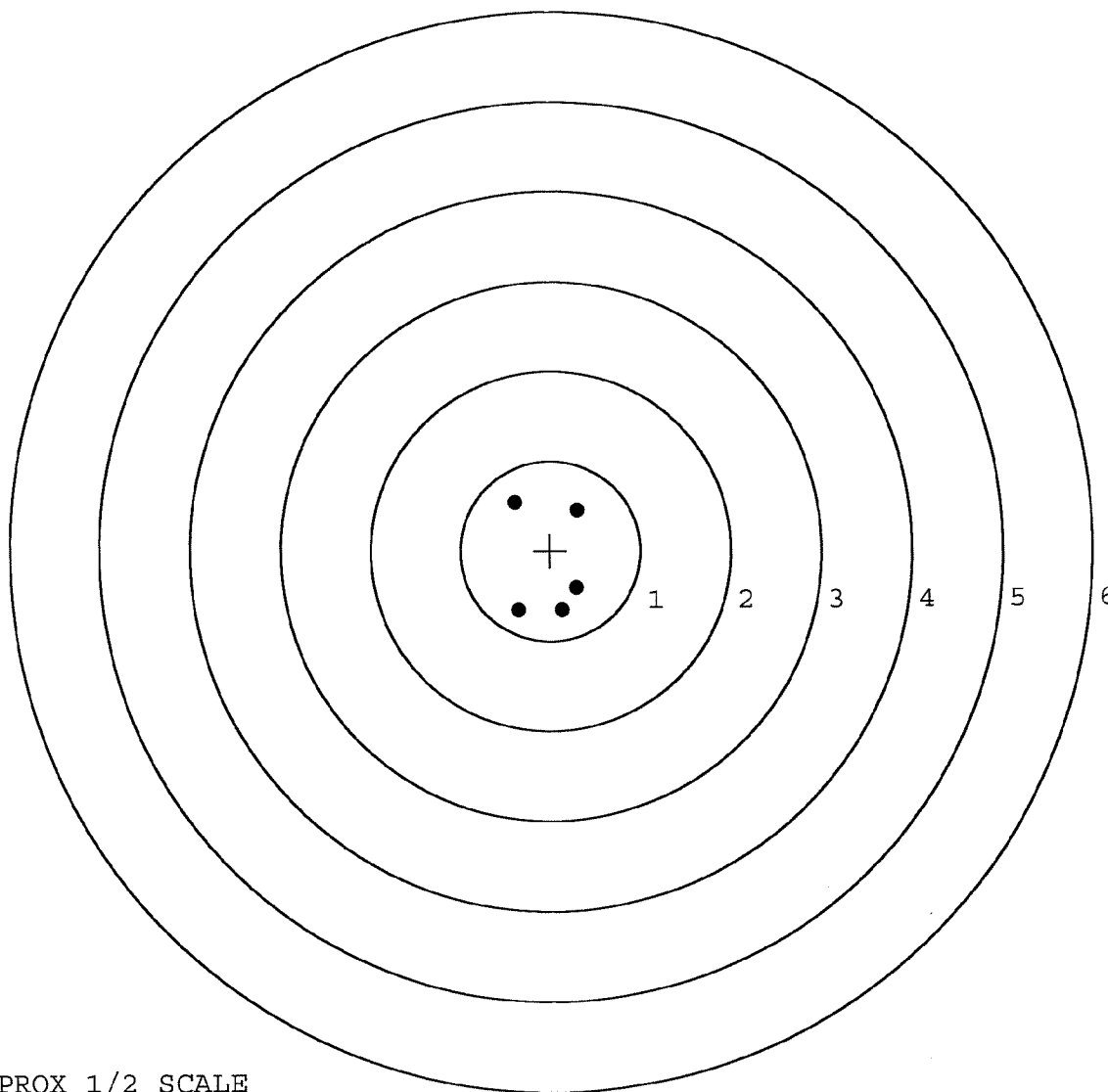


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360978. __0
 TARGET NUMBER: 2
 FILE DATE: 06/01/2004
 FILE TIME: 10:27

POINT#	X	Y
1:	-0.392	0.534
2:	0.302	0.451
3:	-0.355	-0.663
4:	0.132	-0.661
5:	0.290	-0.419

X CENTROID: -0.005
 Y CENTROID: -0.152
 POA TO CENTROID: 0.152
 HORZ SPREAD: 0.694
 VERT SPREAD: 1.197
 GROUP SPREAD: 1.305
 MIN RADIUS: 0.398
 MAX RADIUS: 0.787
 MEAN RADIUS: 0.602
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE