

G-6340979

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66360979**
Order No. **25732**

DD

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Déposée.

24KY

66360979

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



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M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

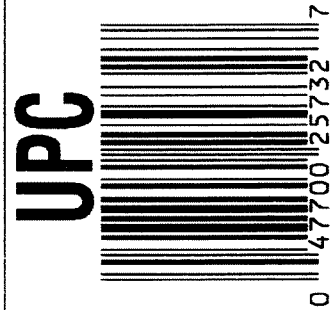


ORDER NO. **25732**

BARREL LENGTH 24"

CAPACITY 5

G6360979



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G62360979

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTZ
600	PROOF		3-23-04	RTZ
607	CHECK HEADSPACE		3-23-04	RTZ
610	DIS-ASSEMBLE GUN		3-24-04	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED DATE 7-7-2004 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/25/04	RL
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-11-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-11-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-11-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-11-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

BARBER - M24 0082415				READINGS			DATE	INITIAL
OP #	OPERATION NAME							
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX		7.0	7.0	7.0	5-20-04	RJR
CONT.	G) SAFETY OFF FORCE	2 LBS MIN		2.50	2.50	2.72	5-20-04	RJR
	H) TRIGGER PULL TEST AND RETAINABILITY						5-20-04	RJR
	I) FIRING PIN INDENT	.020 MIN		0.22	0.21	0.22	5-20-04	RJR
	J) ASSEMBLE STOCK						5-11-04	RLW
	K) ASSEMBLE SWIVEL STUDS						5-21-04	RJR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640	GALLERY TEST AND TARGET			PASS	FAIL		5-12-04	TRW
	MALFUNCTION		CORRECTION				5-12-04	TRW
	MALFUNCTION		CORRECTION				5-12-04	TRW
	MALFUNCTION		CORRECTION				5-12-04	TRW
	MALFUNCTION		CORRECTION				5-12-04	TRW
645	INSPECT FOR LIVE AMMO						5-12-04	TRW
655	FINAL INSPECTION A) HEADSPACE						5-21-04	RJR
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS		2.75	2.66	2.71 2.81	5/20/04	DA
	C) FUNCTION						5-21-04	RJR
660	PACK						5/21/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

5-11-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.39	2.59		2.51	
PULL #2	2.47	2.65		2.60	
PULL #3	2.49	2.58		2.62	
PULL #4	2.42	2.58		2.61	
PULL #5	2.55	2.64		2.47	
TOTAL	12.32	13.04		12.81	
AVERAGE	2.46	2.60		2.56	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.24		
PULL #2	3.06	3.02		
PULL #3	3.08	3.13		
PULL #4	3.26	2.99		
PULL #5	3.15	3.01		
TOTAL	15.67	15.39		
AVERAGE	3.13	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.06		4.12
PULL #2	4.11	4.14		4.10
PULL #3	3.92	4.13		4.15
PULL #4	4.26	4.08		4.15
PULL #5	4.21	4.13		4.18
TOTAL	20.73	20.54		20.70
AVERAGE	4.14	4.10		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360979.__0
FILE DATE AND TIME: 05/12/2004 06:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean - .6415

SERIAL NUMBER: G6360979. 0

TARGET NUMBER: 1

FILE DATE: 05/12/2004

FILE TIME: 06:53

POINT#	X	Y
1:	0.830	-0.858
2:	0.332	-0.400
3:	-0.106	0.230
4:	-0.487	0.233
5:	-0.909	-0.059

X CENTROID: -0.068

Y CENTROID: -0.171

POA TO CENTROID: 0.184

HORZ SPREAD: 1.739

VERT SPREAD: 1.091

GROUP SPREAD: 1.914

MIN RADIUS: 0.403

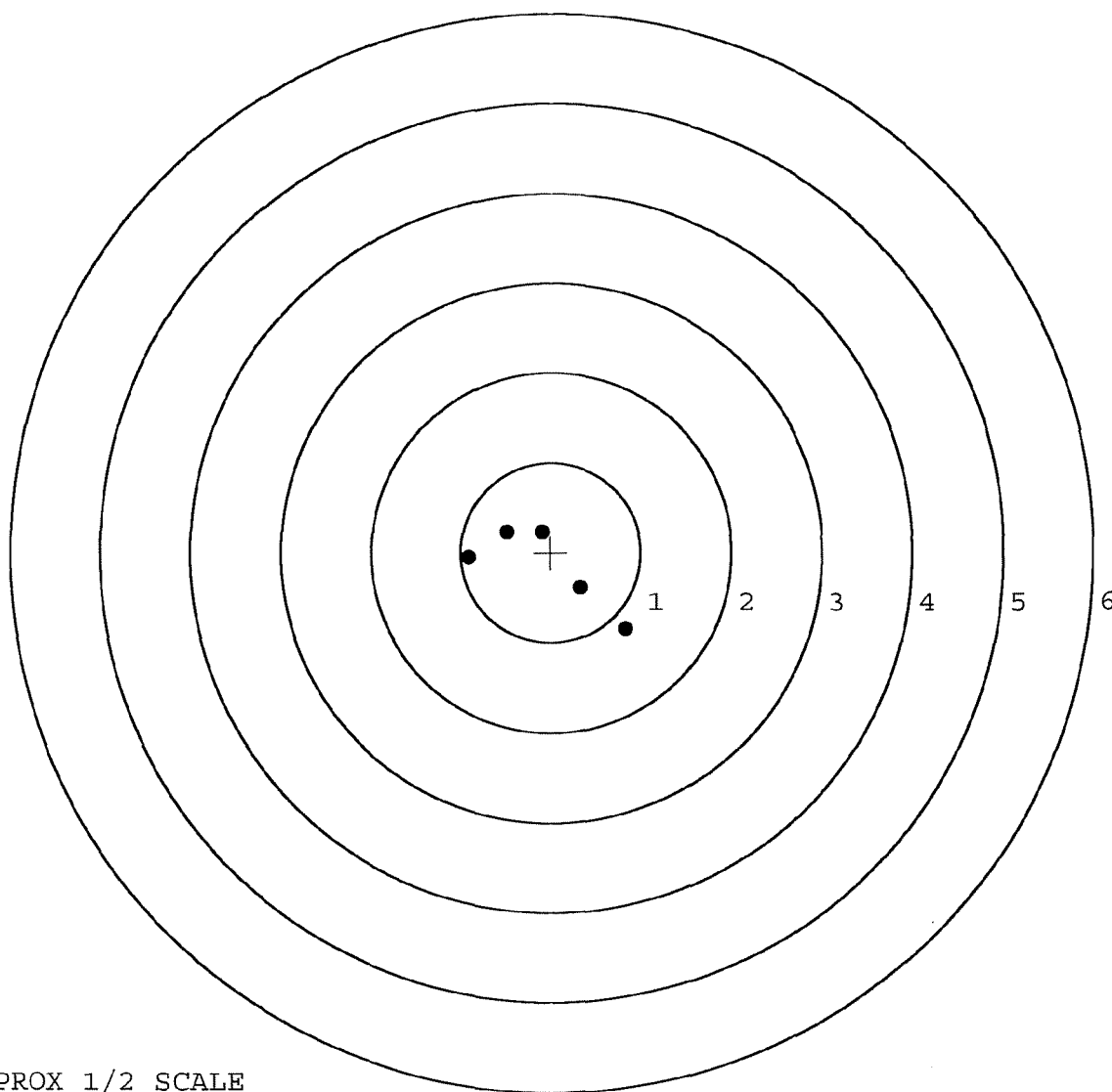
MAX RADIUS: 1.131

MEAN RADIUS: 0.685

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360979. 0

TARGET NUMBER: 2

FILE DATE: 05/12/2004

FILE TIME: 06:53

POINT#	X	Y
1:	0.542	-0.883
2:	-0.009	-0.143
3:	0.237	-0.087
4:	-0.089	0.650
5:	-0.917	0.143

X CENTROID: -0.047

Y CENTROID: -0.064

POA TO CENTROID: 0.080

HORZ SPREAD: 1.459

VERT SPREAD: 1.533

GROUP SPREAD: 1.784

MIN RADIUS: 0.088

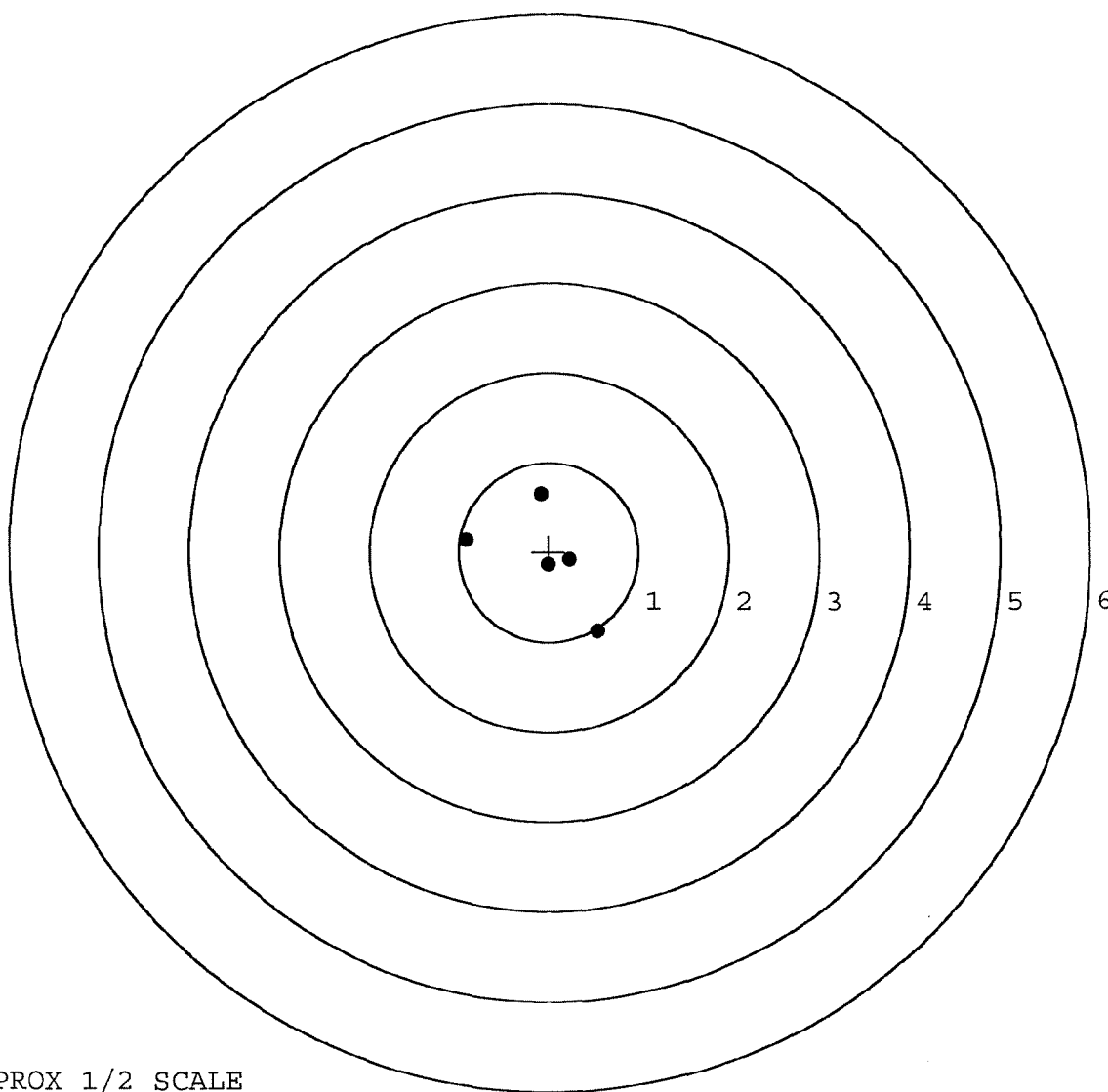
MAX RADIUS: 1.009

MEAN RADIUS: 0.598

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE