

G6360987

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6360987

ORDER NO.
25716

DD

5716 G6360987

19CY

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6360987



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360987

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>BL</i>		
615	ROLLMARK CALIBER		2/25/04	LB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-04	RW
	D) OIL FIRING PIN ASSEMBLY		3-9-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP # OPERATION NAME			READINGS			DATE	INITIAL	
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	3-23-04	DA	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	3-23-04	DA	
	H) TRIGGER PULL TEST AND RETAINABILITY					3-23-04	RT	
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.021</u>	<u>.023</u>	3-23-04	DA	
	J) ASSEMBLE STOCK					3-15-04	RW	
	K) ASSEMBLE SWIVEL STUDS					3-24-04	RT	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-15-04	RW	
	M) IRON SIGHT ALIGNMENT					3-15-04	RW	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-15-04	RW	
640	GALLERY TEST AND TARGET		PASS FAIL			3-16-04	<i>[Signature]</i>	
	MALFUNCTION		CORRECTION			3-16-04	<i>[Signature]</i>	
	MALFUNCTION		CORRECTION			3-16-04	<i>[Signature]</i>	
	MALFUNCTION		CORRECTION			3-16-04	<i>[Signature]</i>	
	MALFUNCTION		CORRECTION			3-16-04	<i>[Signature]</i>	
645	INSPECT FOR LIVE AMMO					3-16-04	<i>[Signature]</i>	
655	FINAL INSPECTION A) HEADSPACE					3-24-04	RT	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u>	<u>2.63</u>	<u>2.65</u>	<u>2.67</u>	<u>2.66</u>	3/23/04 DA
	C) FUNCTION					3-24-04	RT	
660	PACK					3/24/04	DA	

BARBER - M24 0082508

AVERAGE PULL FORCE BETWEEN

SERIAL NO. _____

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

DATE 3-10-04

3.00 LBS (plus or minus 0.75 LBS)

TESTER TRL

4.00 LBS (plus or minus 1.00 LBS)

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.67	2.82		2.50	
PULL #2	2.69	2.76		2.54	
PULL #3	2.76	2.86		2.58	
PULL #4	2.75	2.82		2.53	
PULL #5	2.85	2.85		2.47	
TOTAL	13.72	14.11		12.62	
AVERAGE	2.74	2.82		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.17		
PULL #2	3.29	3.25		
PULL #3	3.09	3.23		
PULL #4	2.93	3.26		
PULL #5	3.05	3.29		
TOTAL	15.57	16.20		
AVERAGE	3.11	3.24		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.44	4.29		4.20
PULL #2	4.54	4.38		4.31
PULL #3	4.48	3.91		4.03
PULL #4	4.45	4.29		4.18
PULL #5	4.39	4.35		3.87
TOTAL	22.30	21.22		20.59
AVERAGE	4.46	4.24		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360987.___0
FILE DATE AND TIME: 03/16/2004 07:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.021
The Average Y Centroid of the Five Target Set:	-0.030
The Average Point of Impact of the Five Target Set:	0.037
The Average Mean Radius of the Five Target Set:	0.758
The Distance from POA to Centroid Target #1:	0.152
The Distance from Centroid Target #2 to Centroid Target #1:	0.135
The Distance from Centroid Target #3 to Centroid Target #1:	0.147
The Distance from Centroid Target #4 to Centroid Target #1:	0.172
The Distance from Centroid Target #5 to Centroid Target #1:	0.177

BARBER - M24 0082510

SERIAL NUMBER: G6360987. __0

TARGET NUMBER: 1

FILE DATE: 03/16/2004

FILE TIME: 07:22

X CENTROID: -0.003

Y CENTROID: -0.152

POA TO CENTROID: 0.152

HORZ SPREAD: 1.320

VERT SPREAD: 2.977

GROUP SPREAD: 3.250

MIN RADIUS: 0.129

MAX RADIUS: 1.631

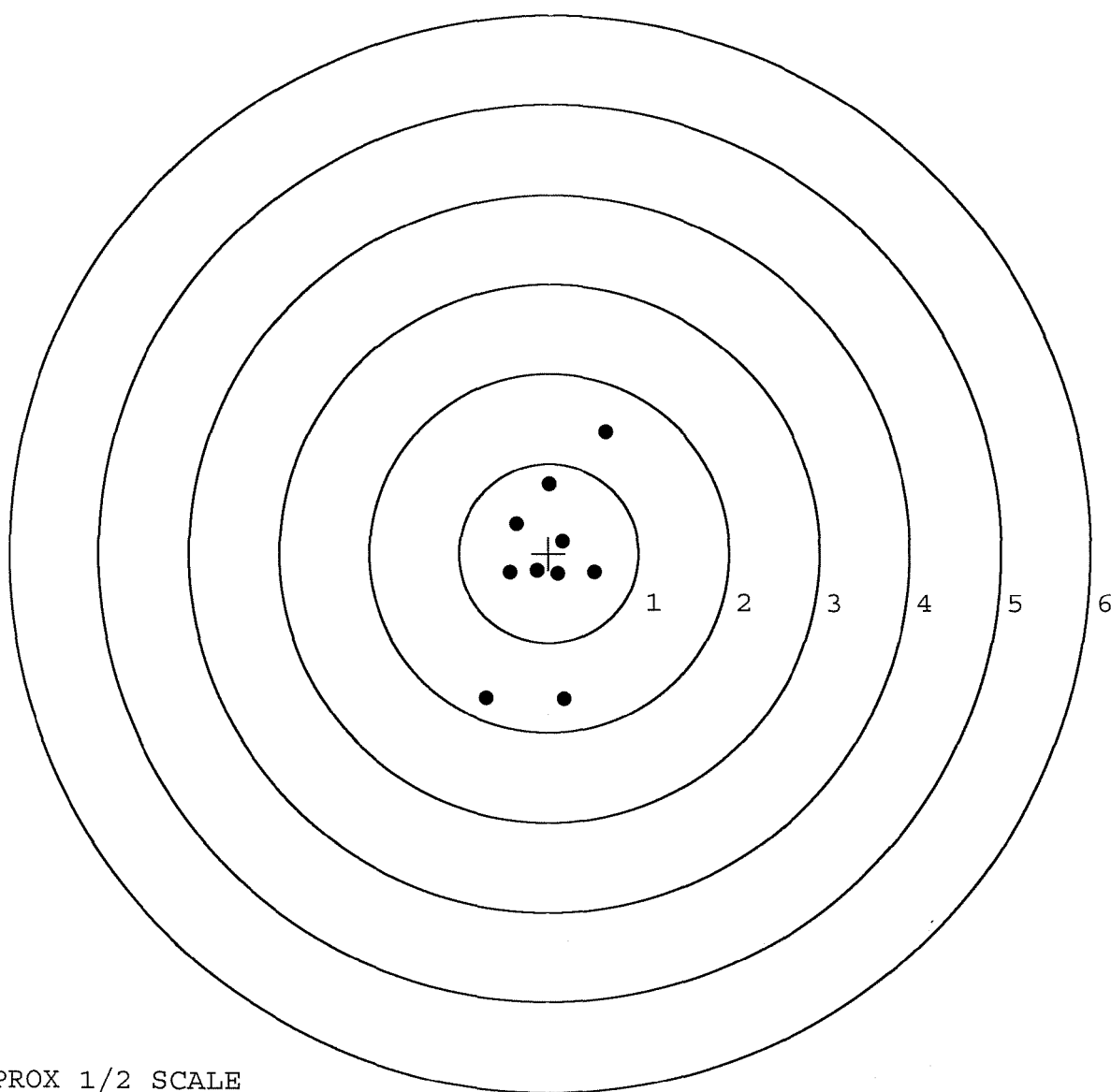
MEAN RADIUS: 0.780

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.178	-1.627
2:	-0.688	-1.620
3:	0.515	-0.213
4:	0.632	1.350
5:	-0.006	0.773
6:	0.156	0.136
7:	-0.364	0.329
8:	-0.427	-0.220
9:	-0.127	-0.198
10:	0.101	-0.229



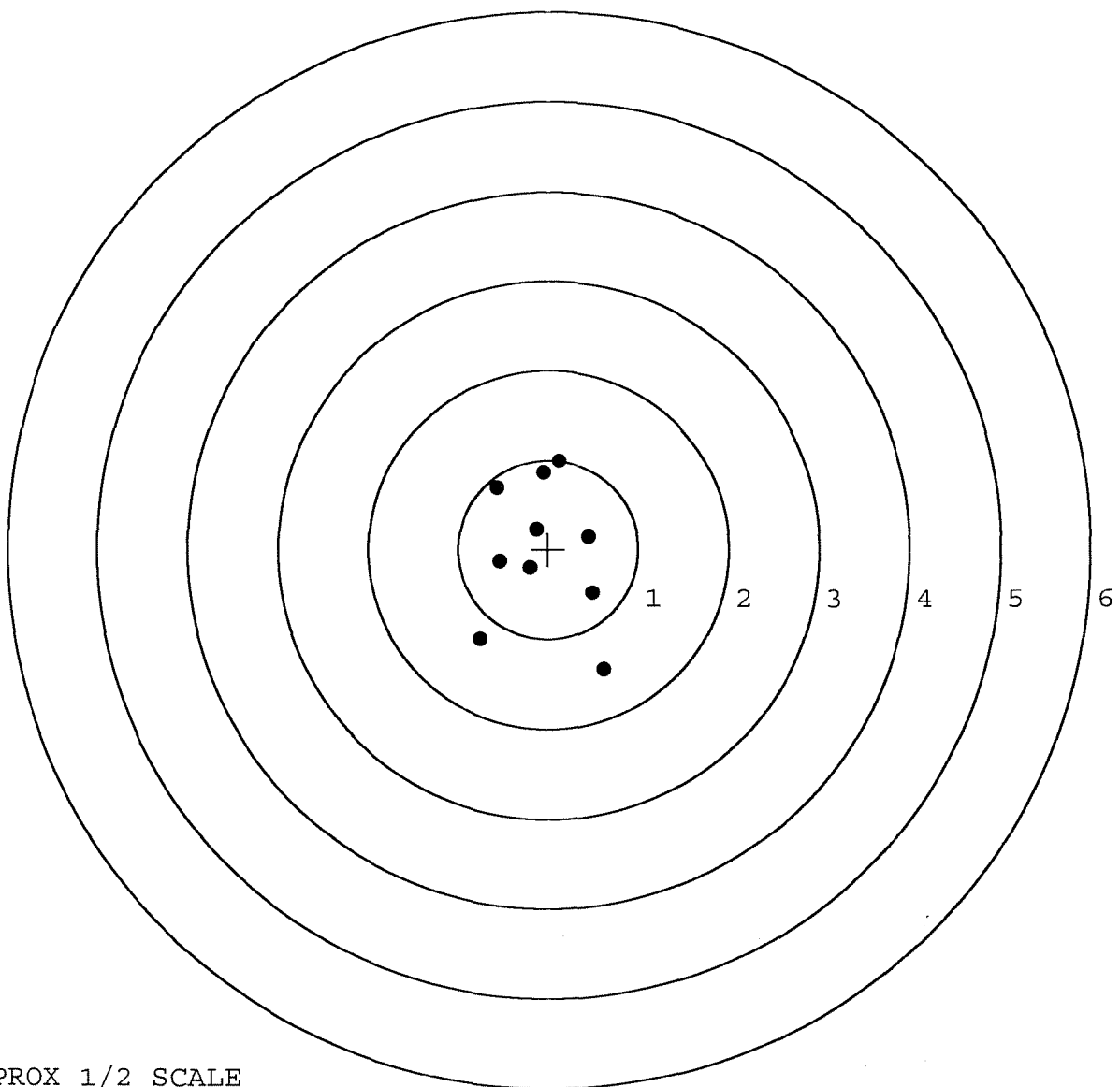
TARGET APPROX 1/2 SCALE

BARBER - M24 0082511

SERIAL NUMBER: G6360987. __0
 TARGET NUMBER: 2
 FILE DATE: 03/16/2004
 FILE TIME: 07:22

X CENTROID: -0.055
 Y CENTROID: -0.027
 POA TO CENTROID: 0.061
 HORZ SPREAD: 1.372
 VERT SPREAD: 2.333
 GROUP SPREAD: 2.387
 MIN RADIUS: 0.235
 MAX RADIUS: 1.478
 MEAN RADIUS: 0.773
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.624	-1.340
2:	-0.748	-1.005
3:	0.495	-0.487
4:	0.455	0.141
5:	-0.201	-0.211
6:	-0.136	0.223
7:	-0.537	-0.136
8:	-0.567	0.691
9:	0.121	0.993
10:	-0.058	0.860



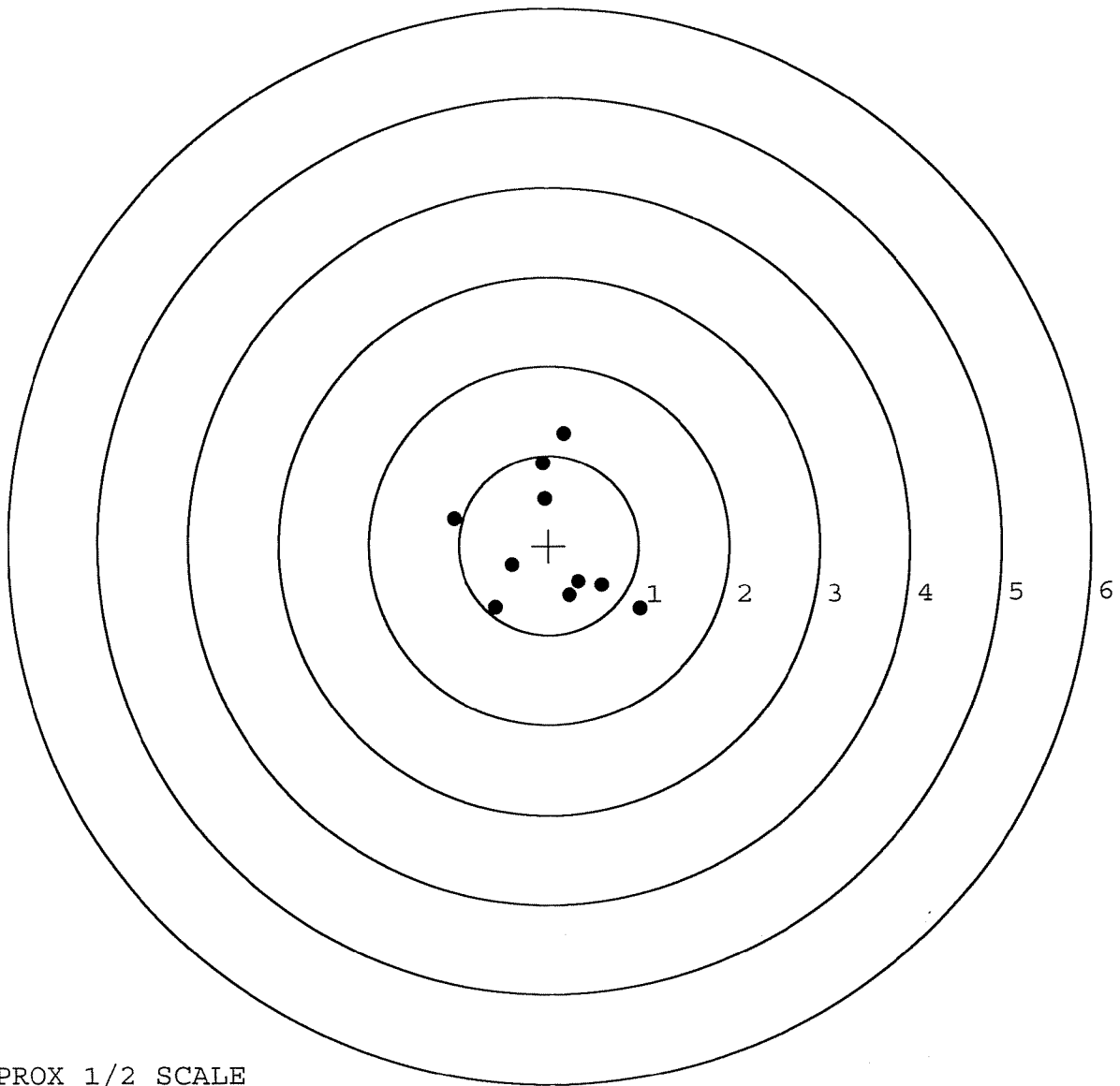
TARGET APPROX 1/2 SCALE

BARBER - M24 0082512

SERIAL NUMBER: G6360987. __0
TARGET NUMBER: 3
FILE DATE: 03/16/2004
FILE TIME: 07:22

X CENTROID: 0.017
Y CENTROID: -0.006
POA TO CENTROID: 0.018
HORZ SPREAD: 2.062
VERT SPREAD: 1.954
GROUP SPREAD: 2.127
MIN RADIUS: 0.476
MAX RADIUS: 1.256
MEAN RADIUS: 0.828
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.013	-0.714
2:	0.590	-0.449
3:	0.327	-0.412
4:	0.227	-0.562
5:	-0.410	-0.217
6:	-0.597	-0.695
7:	-0.042	0.520
8:	-1.049	0.310
9:	-0.066	0.919
10:	0.174	1.240



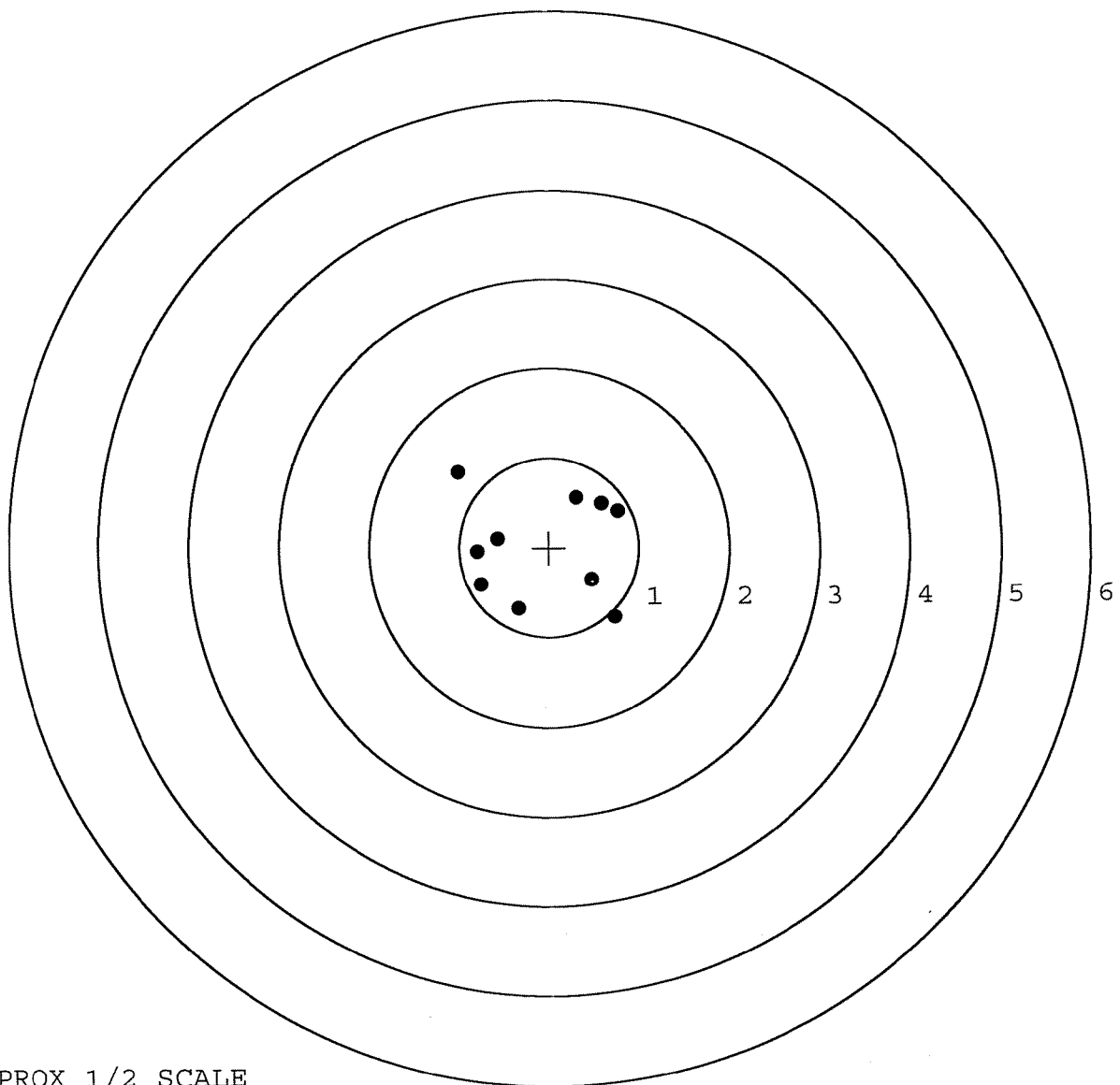
TARGET APPROX 1/2 SCALE

BARBER - M24 0082513

SERIAL NUMBER: G6360987. __0
TARGET NUMBER: 4
FILE DATE: 03/16/2004
FILE TIME: 07:22

X CENTROID: -0.060
Y CENTROID: 0.011
POA TO CENTROID: 0.061
HORZ SPREAD: 1.780
VERT SPREAD: 1.634
GROUP SPREAD: 2.391
MIN RADIUS: 0.518
MAX RADIUS: 1.269
MEAN RADIUS: 0.825
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.733	-0.786
2:	0.477	-0.361
3:	0.767	0.402
4:	0.593	0.487
5:	0.311	0.554
6:	-0.342	-0.685
7:	-0.760	-0.411
8:	-0.569	0.106
9:	-0.797	-0.046
10:	-1.013	0.848

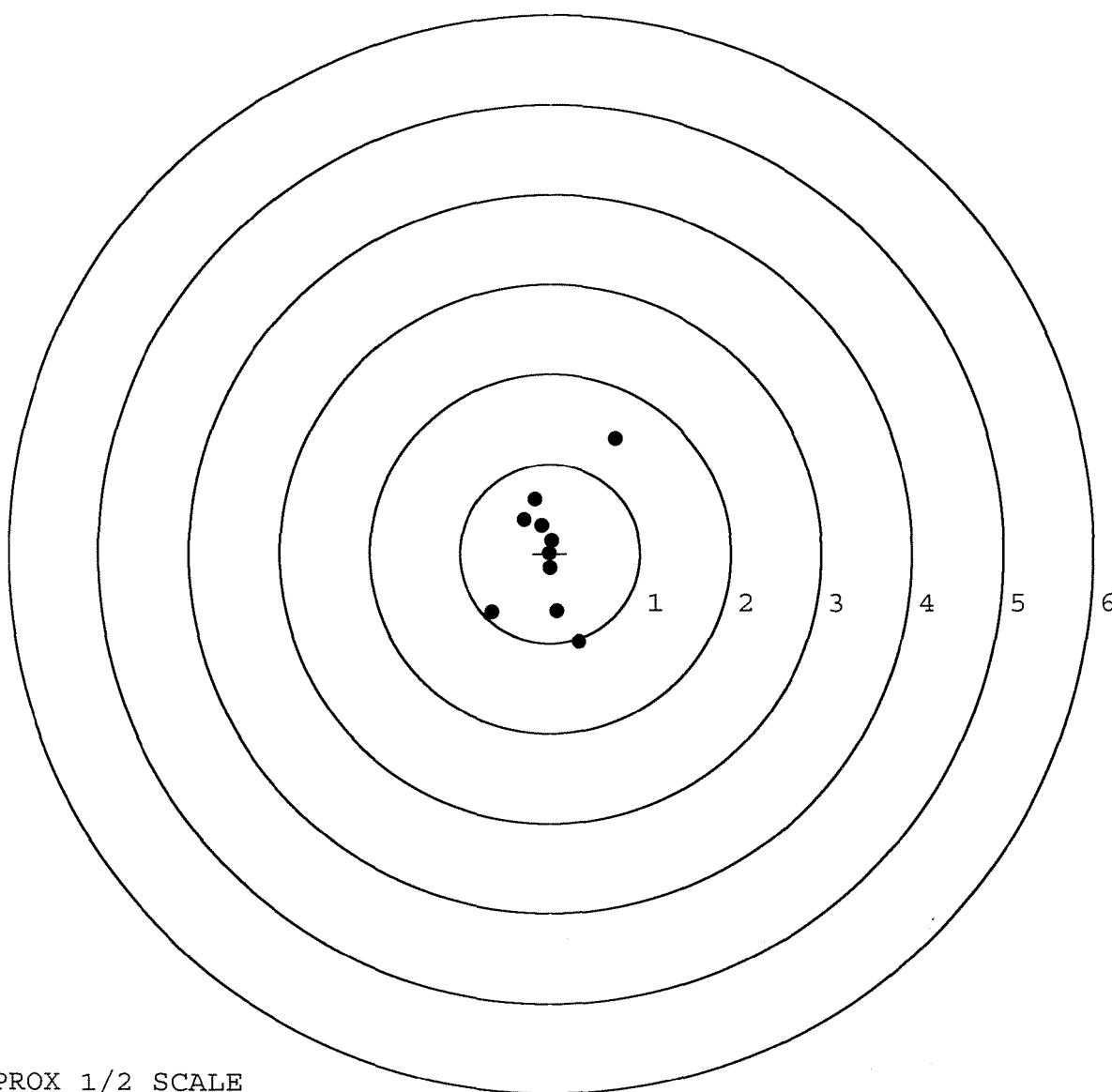


TARGET APPROX 1/2 SCALE

BARBER - M24 0082514

SERIAL NUMBER: G6360987. __0
TARGET NUMBER: 5
FILE DATE: 03/16/2004
FILE TIME: 07:22

	POINT#	X	Y
	1:	0.330	-0.992
	2:	0.077	-0.653
	3:	-0.645	-0.658
	4:	-0.001	-0.165
X CENTROID:	5:	0.023	0.146
Y CENTROID:	6:	-0.095	0.310
POA TO CENTROID:	7:	-0.291	0.375
HORZ SPREAD:	8:	-0.169	0.604
VERT SPREAD:	9:	0.727	1.282
GROUP SPREAD:	10:	-0.007	0.002
MIN RADIUS:		0.023	
MAX RADIUS:		1.455	
MEAN RADIUS:		0.583	
# IN 1 IN DIAMETER:		5	
# IN 2 IN DIAMETER:		8	
# in 3 IN DIAMETER:		10	



TARGET APPROX 1/2 SCALE

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0082514 **M2400082553**