

G-636092

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6360992**
Order No. **25732**
24KY

DD

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Remington-Union Metallic Cartridge Co.

5732 G6360992

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



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M/24 7.62 NATO (RIFLE ONLY)

UPC



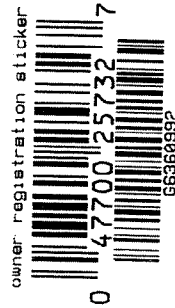
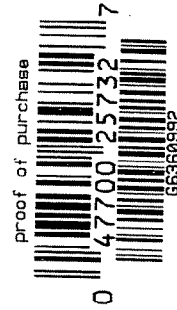
SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

G6360992

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360992

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTZ
600	PROOF		3-23-04	RTZ
607	CHECK HEADSPACE	MAGNAFLUX INSPECTED	3-23-04	RTZ
610	DIS-ASSEMBLE GUN	MAR 25 2004	3-24-04	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/25/04	LB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TH
	(BOLT)		4-21	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-11-04	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-11-04	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-11-04	RLW
	D) OIL FIRING PIN ASSEMBLY		5-11-04	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>7.0</u> <u>6.75</u>	5-20-04	RR
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.0</u>	5-20-04	RR
	H) TRIGGER PULL TEST AND RETAINABILITY		5-20-04	RR
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	5-20-04	RR
	J) ASSEMBLE STOCK		5-11-04	RR
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-12-4	A
	MALFUNCTION	CORRECTION	5-12-4	A
	MALFUNCTION	CORRECTION	5-12-4	A
	MALFUNCTION	CORRECTION	5-12-4	A
	MALFUNCTION	CORRECTION	5-12-4	A
645	INSPECT FOR LIVE AMMO		5-12-04	A
655	FINAL INSPECTION A) HEADSPACE		5-27-04	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.77</u> <u>2.72</u> <u>2.84</u> <u>2.57</u>	5/21/04	DA
	C) FUNCTION		5-21-04	RR
660	PACK		5/21/04	DA

AVERAGE PULL FOR RESET
 INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

3-17-04

rw

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.60		2.54	
PULL #2	2.56	2.59		2.41	
PULL #3	2.58	2.75		2.51	
PULL #4	2.53	2.65		2.52	
PULL #5	2.54	2.65		2.39	
TOTAL	12.75	13.24		12.37	
AVERAGE	2.55	2.65		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.07		
PULL #2	3.24	3.10		
PULL #3	3.22	3.13		
PULL #4	3.14	3.13		
PULL #5	3.18	3.13		
TOTAL	15.90	15.56		
AVERAGE	3.18	3.11		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.32	4.18		4.14
PULL #2	4.28	4.25		4.19
PULL #3	4.36	4.23		4.19
PULL #4	4.22	4.22		4.18
PULL #5	4.33	4.26		4.30
TOTAL	21.51	21.14		21.00
AVERAGE	4.30	4.23		4.20

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360992.__0
FILE DATE AND TIME: 05/12/2004 06:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .6625

SERIAL NUMBER: G6360992. __ 0

TARGET NUMBER: 1

FILE DATE: 05/12/2004

FILE TIME: 06:55

POINT#	X	Y
1:	1.082	-0.369
2:	0.820	-0.021
3:	-0.422	-0.422
4:	-0.273	-0.003
5:	-0.747	0.610

X CENTROID: 0.092

Y CENTROID: -0.041

POA TO CENTROID: 0.101

HORZ SPREAD: 1.829

VERT SPREAD: 1.032

GROUP SPREAD: 2.075

MIN RADIUS: 0.367

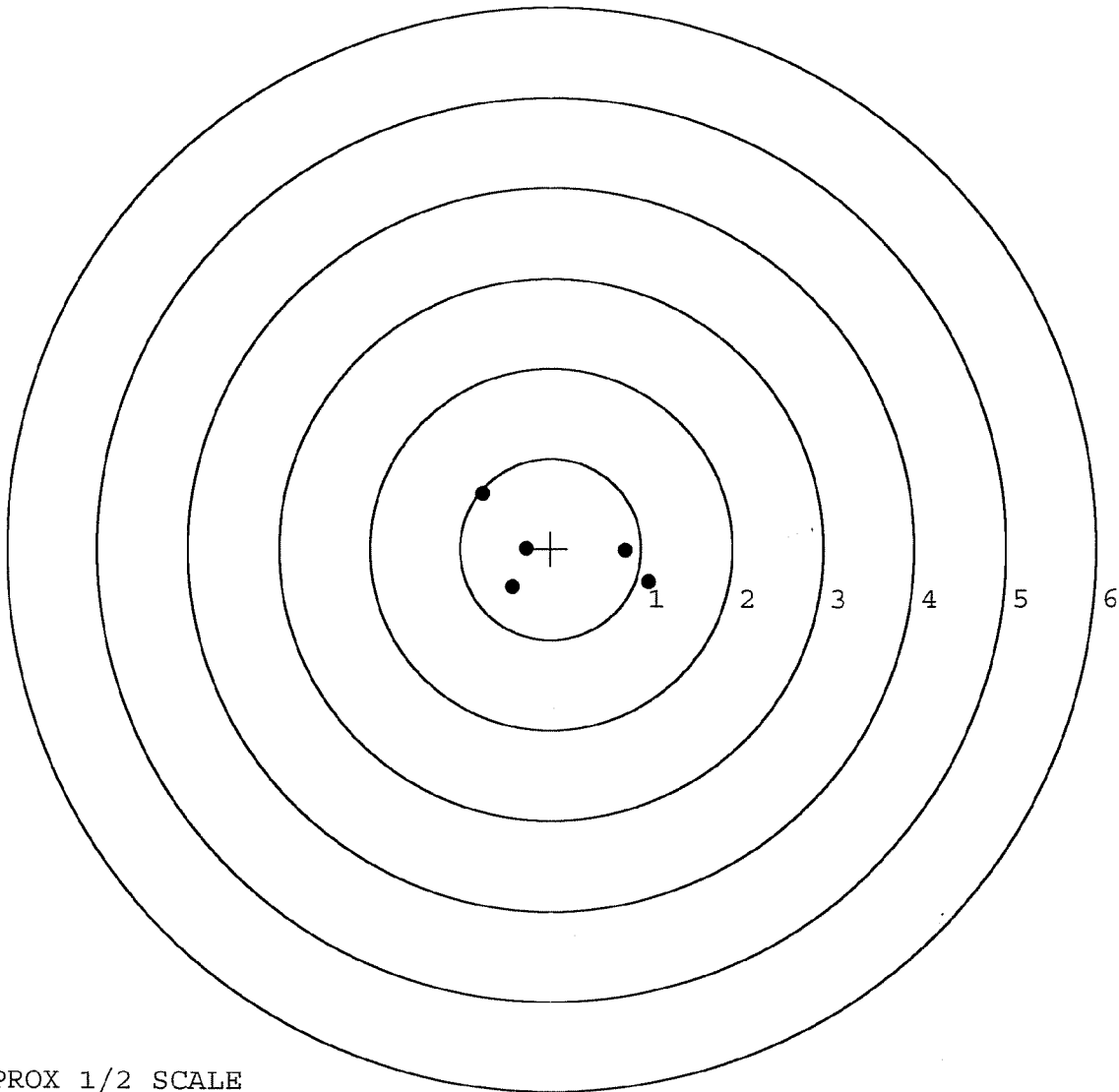
MAX RADIUS: 1.062

MEAN RADIUS: 0.768

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

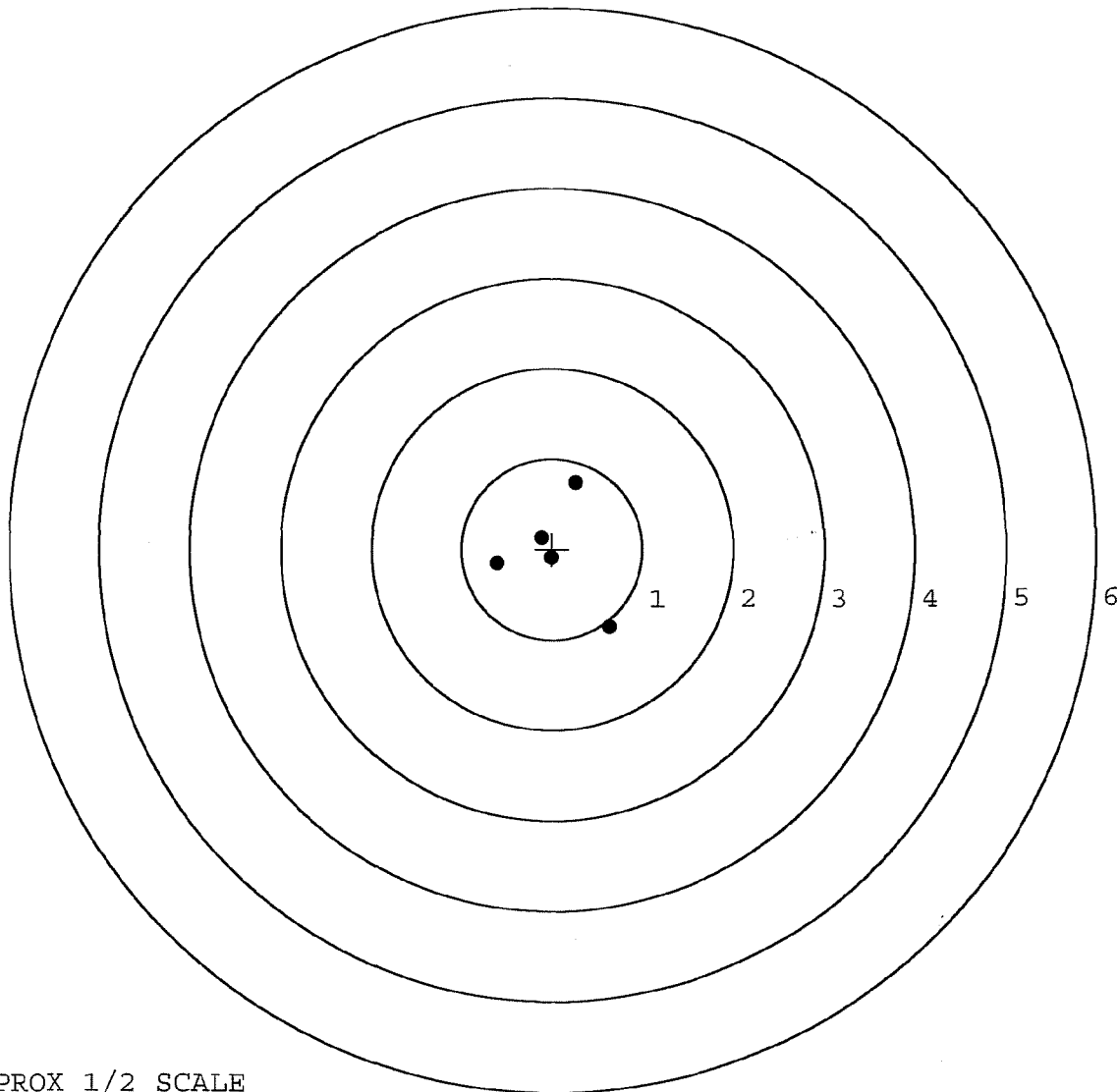


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360992. __0
 TARGET NUMBER: 2
 FILE DATE: 05/12/2004
 FILE TIME: 06:55

POINT#	X	Y
1:	0.640	-0.861
2:	-0.007	-0.094
3:	-0.118	0.128
4:	0.268	0.738
5:	-0.613	-0.158

X CENTROID: 0.034
 Y CENTROID: -0.049
 POA TO CENTROID: 0.060
 HORZ SPREAD: 1.253
 VERT SPREAD: 1.599
 GROUP SPREAD: 1.642
 MIN RADIUS: 0.061
 MAX RADIUS: 1.013
 MEAN RADIUS: 0.557
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE