

5660993

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

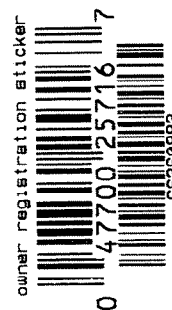
- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



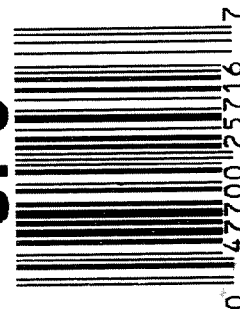
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360993

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G636 0993

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-24-05	RTL
600	PROOF		1-25-05	Ac
607	CHECK HEADSPACE	MAGNA - FLUX	1-25-05	Ac
610	DIS-ASSEMBLE GUN	INSPECTED	1-26-05	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 26 2005 OPERATOR <i>[Signature]</i>		
615	ROLLMARK CALIBER		1-21-05	CW
617	DRILL AND TAP SIGHT HOLES		1-26-05	TRW
620	APPLY COATINGS (BARREL ACTION)		1/31/05	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-7-05	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-7-05	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-7-05	RTL
	D) OIL FIRING PIN ASSEMBLY		2-7-05	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-29-05	TRW

OP #	OPERATION NAME	BARBER - M24 0082568	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5 lbs</u> <u>5 lbs</u> <u>5 lbs</u>	3-29-05	Ac
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2 lbs</u> <u>2 lbs</u> <u>2 lbs</u>	3-29-05	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY			X	X
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	3-29-05	Ac
	J) ASSEMBLE STOCK			2-7-05	RTL
	K) ASSEMBLE SWIVEL STUDS			3-29-05	Ac
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			2-8-05	RTL
	M) IRON SIGHT ALIGNMENT			2-8-05	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			2-8-05	RTL
640	GALLERY TEST AND TARGET		(PASS) FAIL	2-10-05	Ac
	MALFUNCTION <i>Shaves Brass</i>		CORRECTION <i>OK</i>	2-10-05	Ac
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
645	INSPECT FOR LIVE AMMO			2-10-05	TRW
655	FINAL INSPECTION A) HEADSPACE			3-29-05	Ac
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.14</u> <u>2.15</u> <u>2.17</u> <u>2.15</u>	3-29-05	TRW
	C) FUNCTION			3-29-05	Ac
660	PACK			3-30-05	DA

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. G-6360993

DATE: 2-3-05

TESTER *TRW*

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360993.___0
FILE DATE AND TIME: 02/10/2005 08:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.026
The Average Y Centroid of the Five Target Set:	-0.099
The Average Point of Impact of the Five Target Set:	0.102
The Average Mean Radius of the Five Target Set:	0.847
The Distance from POA to Centroid Target #1:	0.192
The Distance from Centroid Target #2 to Centroid Target #1:	0.149
The Distance from Centroid Target #3 to Centroid Target #1:	0.170
The Distance from Centroid Target #4 to Centroid Target #1:	0.343
The Distance from Centroid Target #5 to Centroid Target #1:	0.279

SERIAL NUMBER: G6360993. __0

TARGET NUMBER: 1

FILE DATE: 02/10/2005

FILE TIME: 08:55

X CENTROID: -0.185

Y CENTROID: -0.051

POA TO CENTROID: 0.192

HORZ SPREAD: 2.128

VERT SPREAD: 3.778

GROUP SPREAD: 3.797

MIN RADIUS: 0.229

MAX RADIUS: 2.245

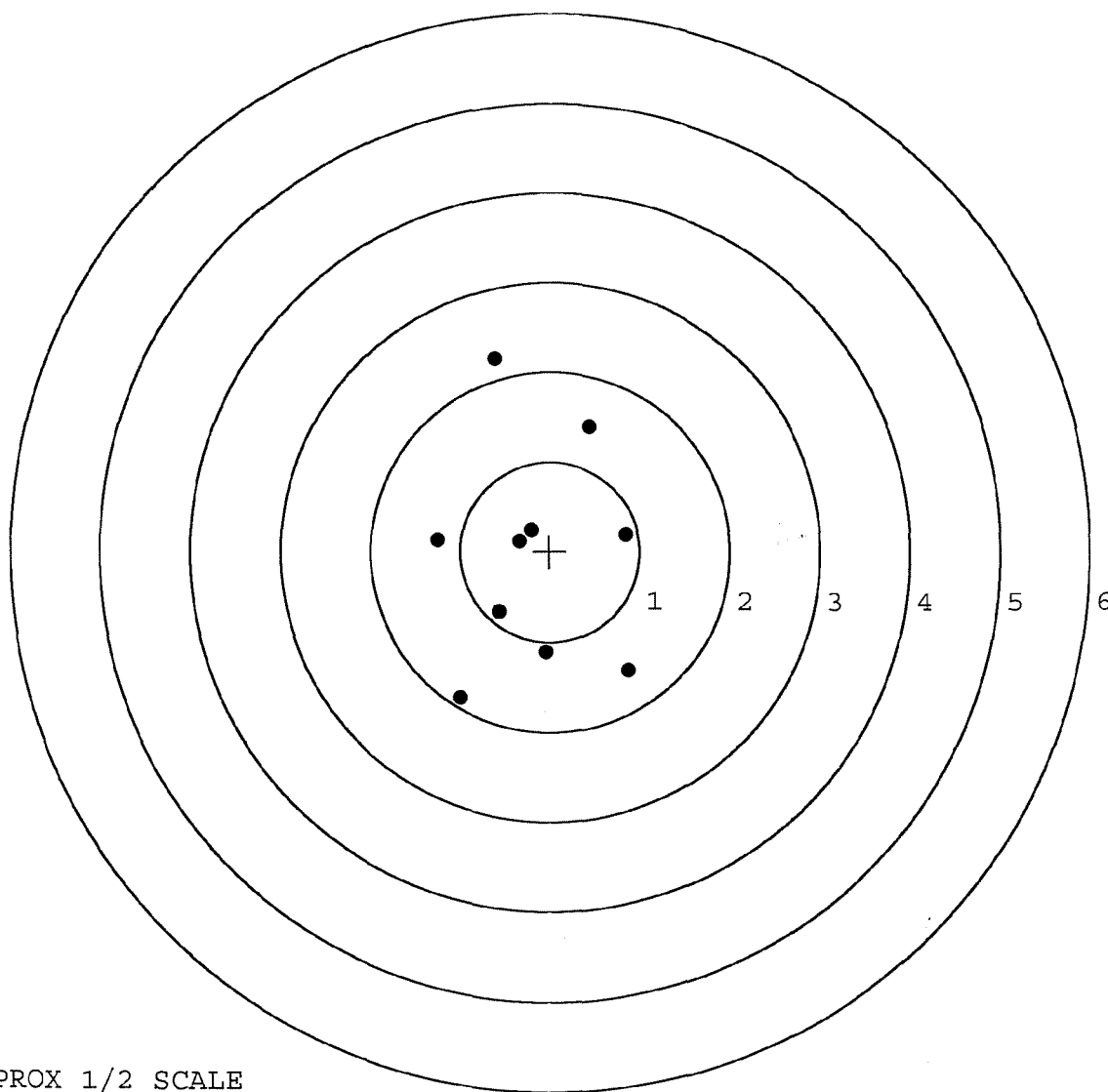
MEAN RADIUS: 1.171

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 6

POINT#	X	Y
1:	0.878	-1.319
2:	-0.041	-1.117
3:	-0.567	-0.667
4:	-0.338	0.119
5:	-0.213	0.238
6:	0.853	0.191
7:	-1.250	0.131
8:	-0.997	-1.626
9:	0.441	1.389
10:	-0.617	2.152



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360993. 0

TARGET NUMBER: 2

FILE DATE: 02/10/2005

FILE TIME: 08:55

POINT#	X	Y
1:	0.497	-0.130
2:	0.116	-0.327
3:	-0.372	-1.373
4:	-0.692	-1.624
5:	0.238	0.995
6:	0.265	0.654
7:	0.097	0.642
8:	0.018	0.235
9:	-0.202	0.169
10:	-0.376	0.646

X CENTROID: -0.041

Y CENTROID: -0.011

POA TO CENTROID: 0.043

HORZ SPREAD: 1.189

VERT SPREAD: 2.619

GROUP SPREAD: 2.779

MIN RADIUS: 0.242

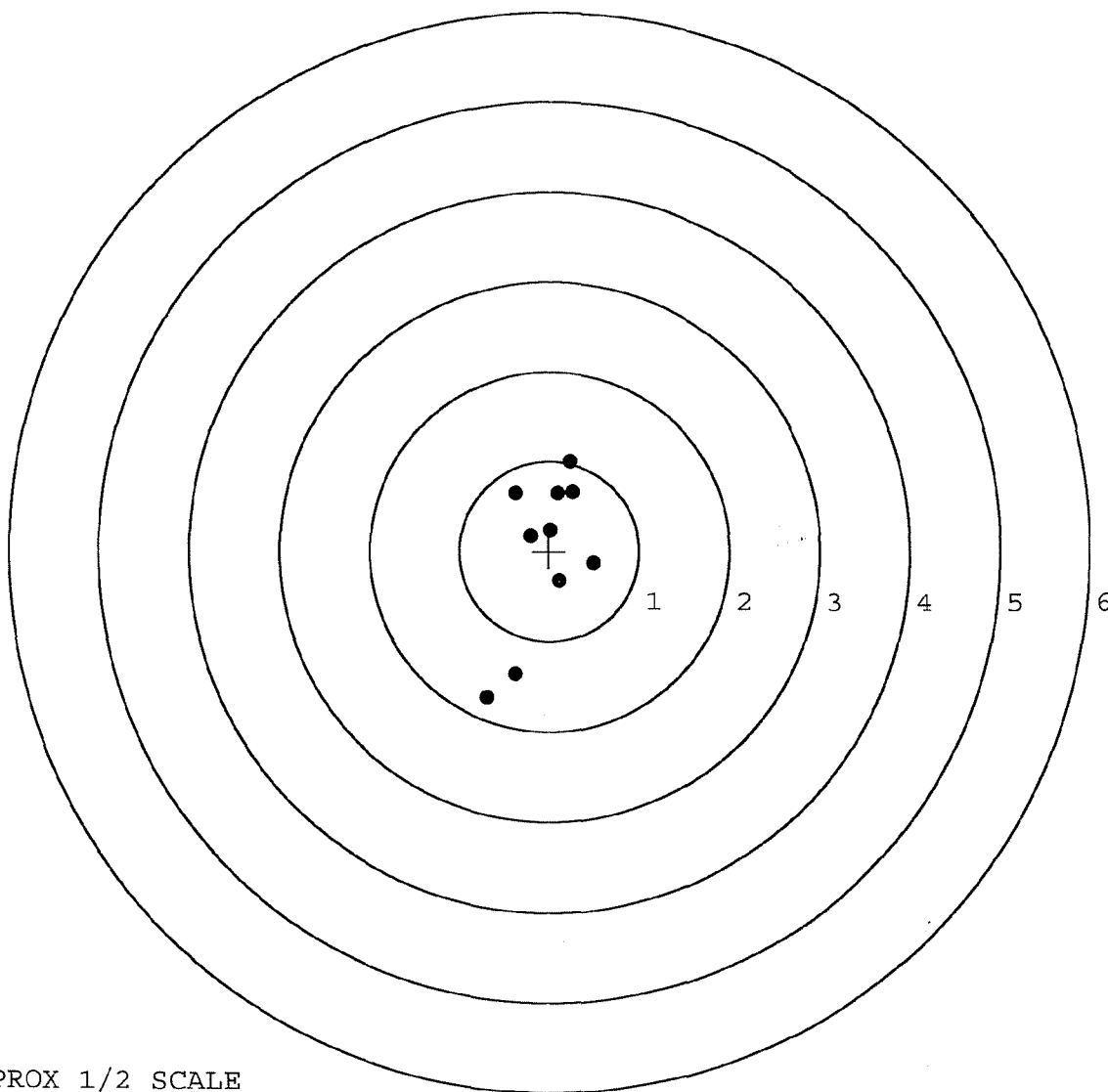
MAX RADIUS: 1.739

MEAN RADIUS: 0.772

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360993. __0

TARGET NUMBER: 3

FILE DATE: 02/10/2005

FILE TIME: 08:55

POINT#	X	Y
1:	1.050	-0.156
2:	0.796	0.595
3:	0.221	0.816
4:	0.250	0.333
5:	0.210	-0.953
6:	-0.135	-0.710
7:	-0.271	-0.408
8:	-0.246	-0.074
9:	-0.861	0.361
10:	-1.299	0.350

X CENTROID: -0.029

Y CENTROID: 0.015

POA TO CENTROID: 0.032

HORZ SPREAD: 2.349

VERT SPREAD: 1.769

GROUP SPREAD: 2.403

MIN RADIUS: 0.235

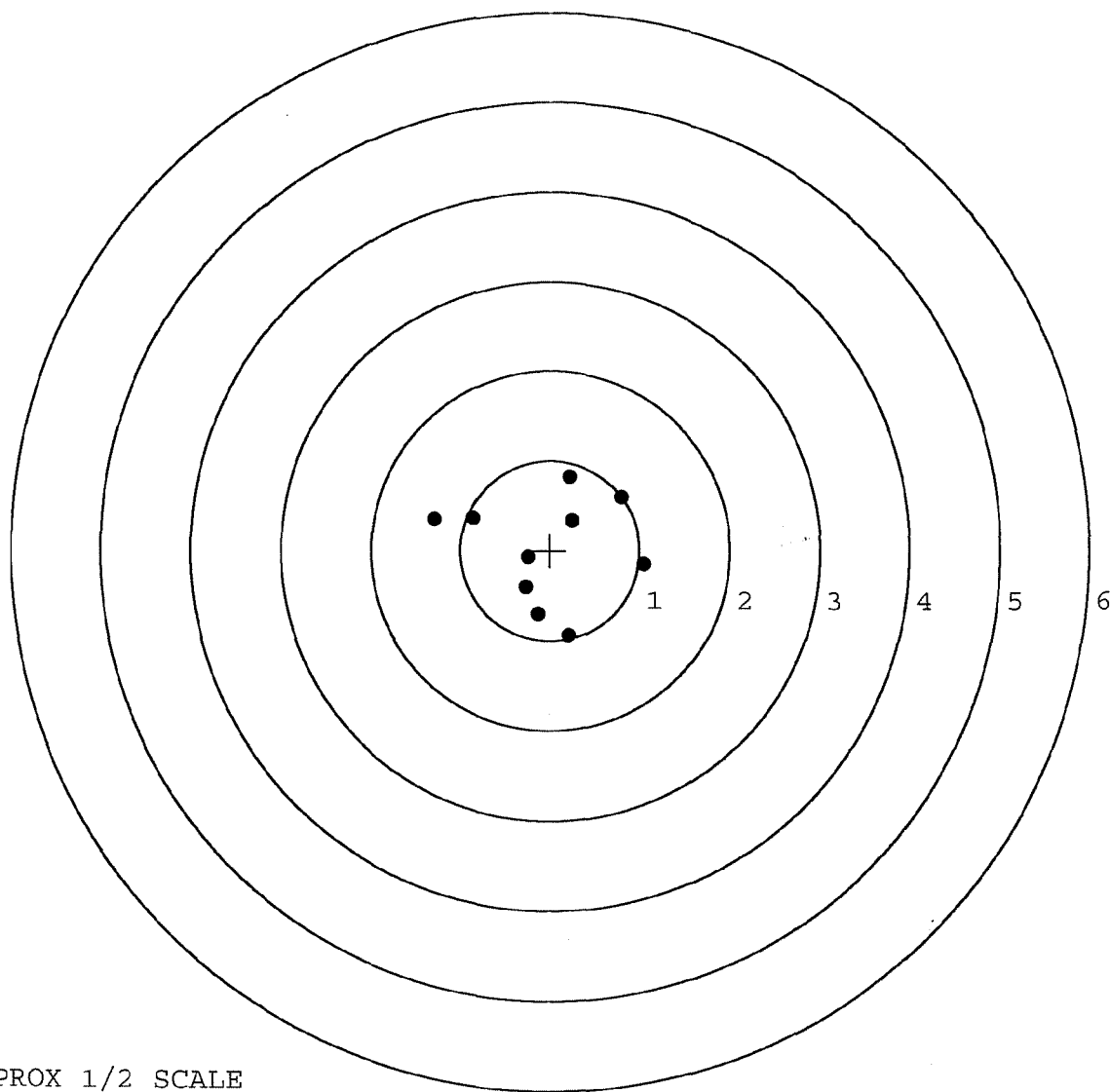
MAX RADIUS: 1.314

MEAN RADIUS: 0.803

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360993. __0

TARGET NUMBER: 4

FILE DATE: 02/10/2005

FILE TIME: 08:55

X CENTROID: 0.045

Y CENTROID: -0.305

POA TO CENTROID: 0.309

HORZ SPREAD: 1.787

VERT SPREAD: 2.137

GROUP SPREAD: 2.392

MIN RADIUS: 0.342

MAX RADIUS: 1.353

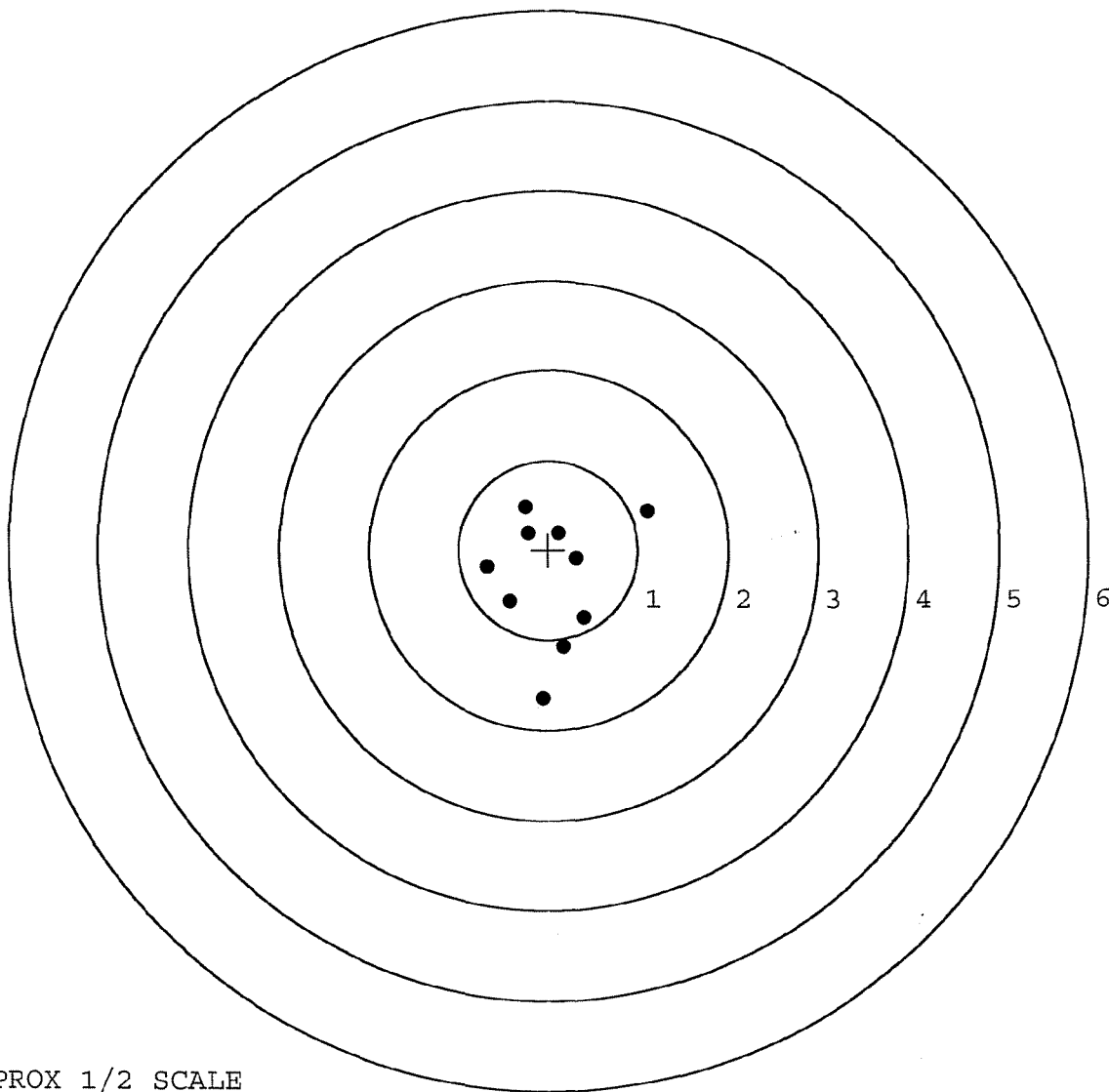
MEAN RADIUS: 0.753

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.103	0.436
2:	0.394	-0.754
3:	0.174	-1.081
4:	-0.061	-1.654
5:	0.317	-0.098
6:	-0.428	-0.575
7:	-0.684	-0.189
8:	0.114	0.188
9:	-0.223	0.190
10:	-0.259	0.483



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360993. __0

TARGET NUMBER: 5

FILE DATE: 02/10/2005

FILE TIME: 08:55

X CENTROID: 0.079

Y CENTROID: -0.141

POA TO CENTROID: 0.162

HORZ SPREAD: 1.725

VERT SPREAD: 1.757

GROUP SPREAD: 2.146

MIN RADIUS: 0.314

MAX RADIUS: 1.243

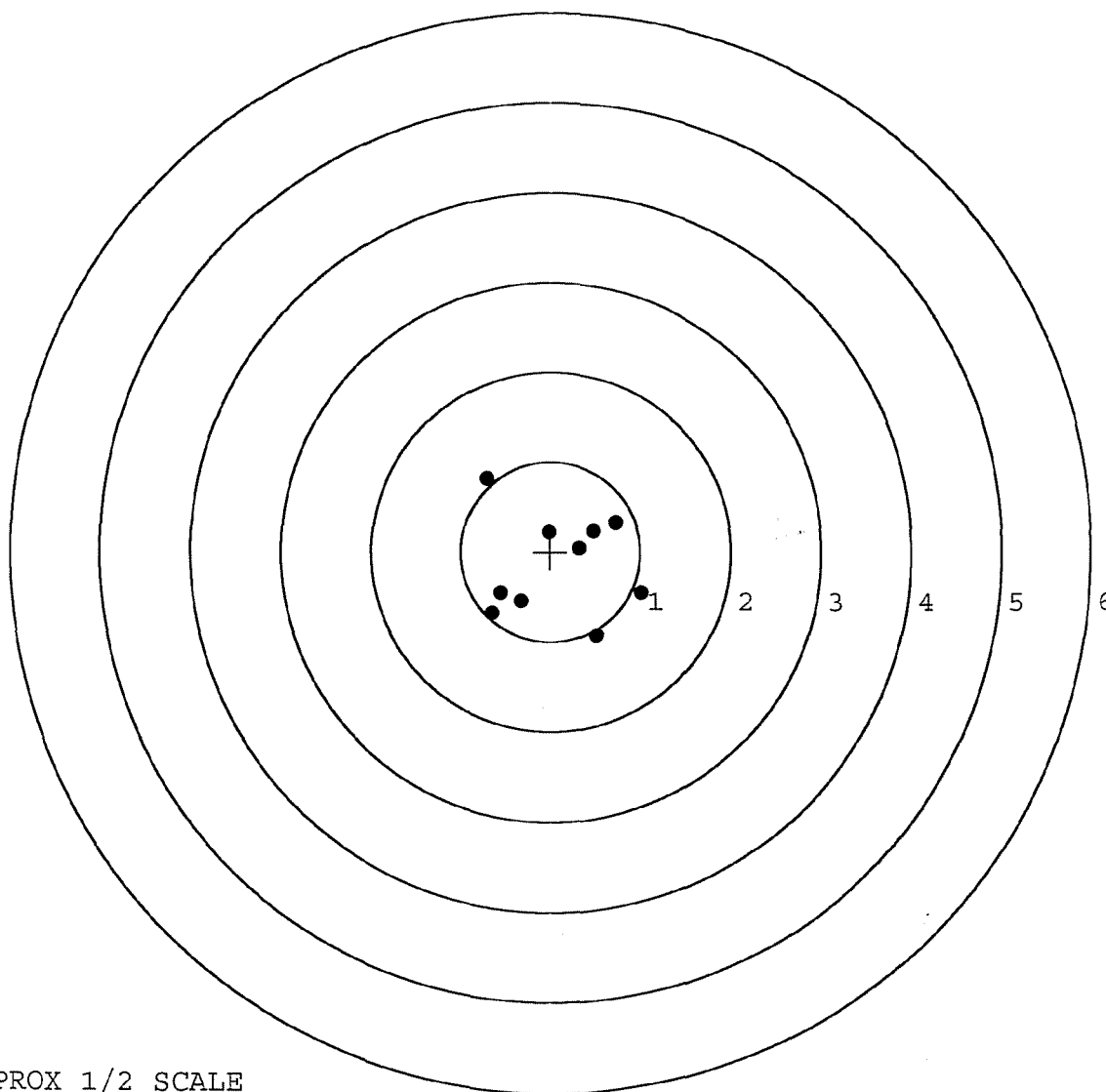
MEAN RADIUS: 0.738

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.012	-0.454
2:	0.519	-0.940
3:	0.721	0.333
4:	0.482	0.237
5:	0.325	0.053
6:	-0.019	0.225
7:	-0.328	-0.549
8:	-0.556	-0.456
9:	-0.654	-0.681
10:	-0.713	0.817



TARGET APPROX 1/2 SCALE