

G-6360997

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66360997**
Order No. **25732**

DD

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada Marque Deposee.

24KY

5732 66360997

ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



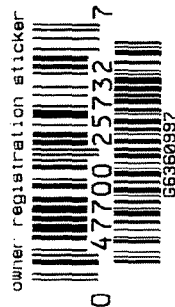
SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

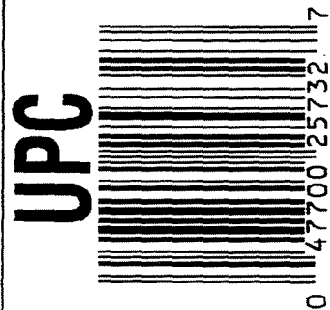


ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

G6360997



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G636 0997

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE		3-23-04	RTL
610	DIS-ASSEMBLE GUN		3-23-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/25/04	LB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-13-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-13-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-13-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-13-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	BARBER M24 0082621	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>816s</u> <u>8,516s</u> <u>8,516s</u>	5-20-04	Ac
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>216s</u> <u>216s</u> <u>216s</u>	5-20-04	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u> <u>.020</u> <u>.020</u>	5-20-04	Ac
	J) ASSEMBLE STOCK			5-13-04	RW
	K) ASSEMBLE SWIVEL STUDS			5-21-04	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640	GALLERY TEST AND TARGET		PASS FAIL	5-14-04	Ac
	MALFUNCTION		CORRECTION	5-14-04	Ac
	MALFUNCTION		CORRECTION	5-14-04	Ac
	MALFUNCTION		CORRECTION	5-14-04	Ac
	MALFUNCTION		CORRECTION	5-14-04	Ac
645	INSPECT FOR LIVE AMMO			5-14-04	Ac
655	FINAL INSPECTION A) HEADSPACE			5-21-04	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.79</u> <u>2.88</u> <u>2.84</u> <u>2.85</u>	5-20-04	DA
	C) FUNCTION			5-21-04	RW
660	PACK			5/24/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

5-13-04

EW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.38	2.25		2.28	
PULL #2	2.56	2.19		2.56	
PULL #3	2.30	2.24		2.51	
PULL #4	2.27	2.15		2.45	
PULL #5	2.24	2.32		2.48	
TOTAL	11.75	11.15		12.28	
AVERAGE	2.35	2.23		2.46	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.22		
PULL #2	3.14	3.14		
PULL #3	3.36	3.20		
PULL #4	3.36	3.08		
PULL #5	3.05	3.02		
TOTAL	16.01	15.66		
AVERAGE	3.20	3.13		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.00	3.96		4.10
PULL #2	4.03	4.03		4.20
PULL #3	3.98	3.96		4.18
PULL #4	3.98	4.04		4.05
PULL #5	4.04	4.00		4.25
TOTAL	20.03	19.99		20.78
AVERAGE	4.01	4.00		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360997.__0
FILE DATE AND TIME: 05/14/2004 06:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .824

SERIAL NUMBER: G6360997. __0

TARGET NUMBER: 1

FILE DATE: 05/14/2004

FILE TIME: 06:25

POINT#	X	Y
1:	-0.117	-1.062
2:	0.024	-0.684
3:	0.199	-0.137
4:	-0.340	0.390
5:	0.841	1.255

X CENTROID: 0.121

Y CENTROID: -0.048

POA TO CENTROID: 0.130

HORZ SPREAD: 1.181

VERT SPREAD: 2.317

GROUP SPREAD: 2.507

MIN RADIUS: 0.118

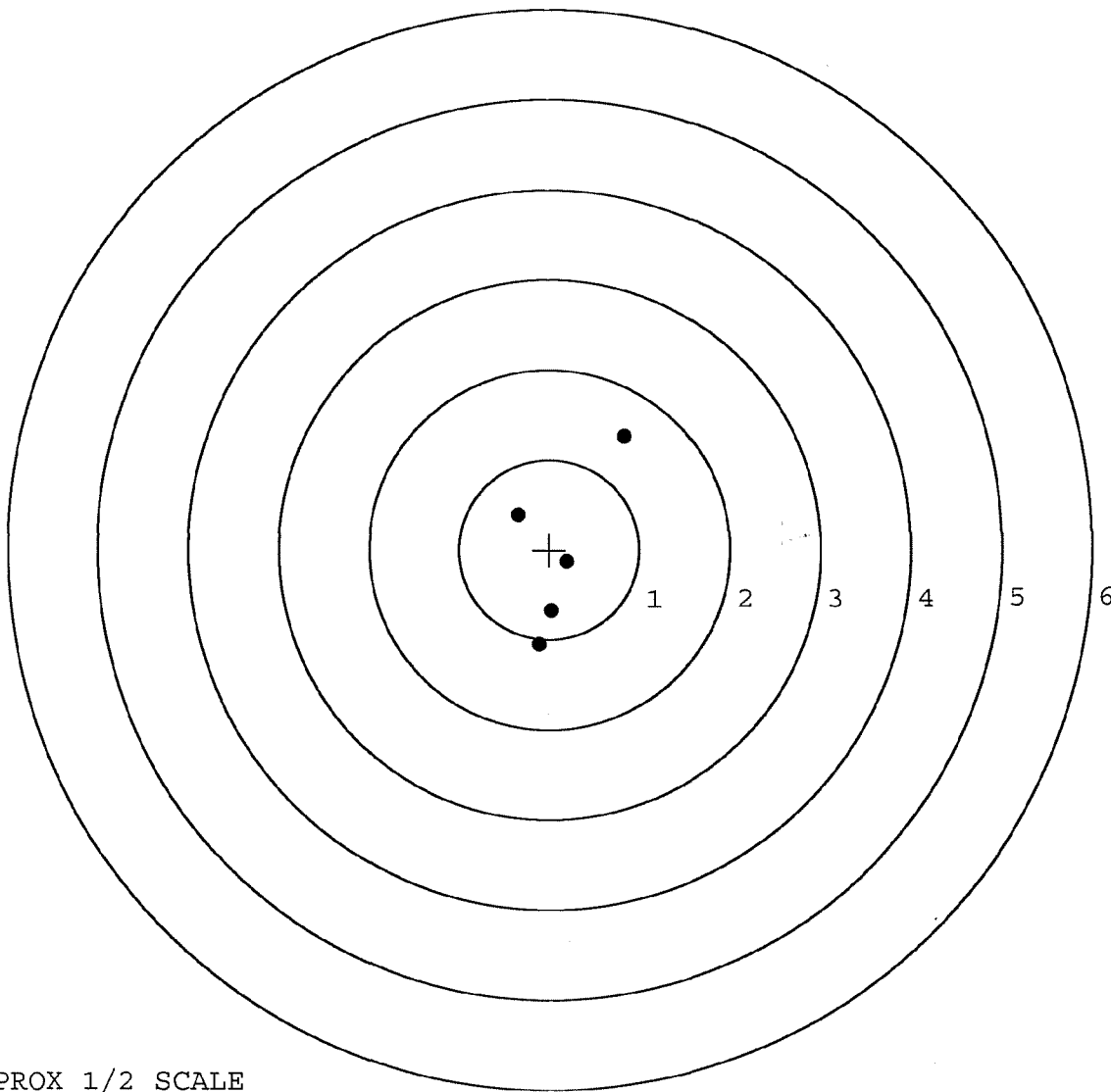
MAX RADIUS: 1.488

MEAN RADIUS: 0.786

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

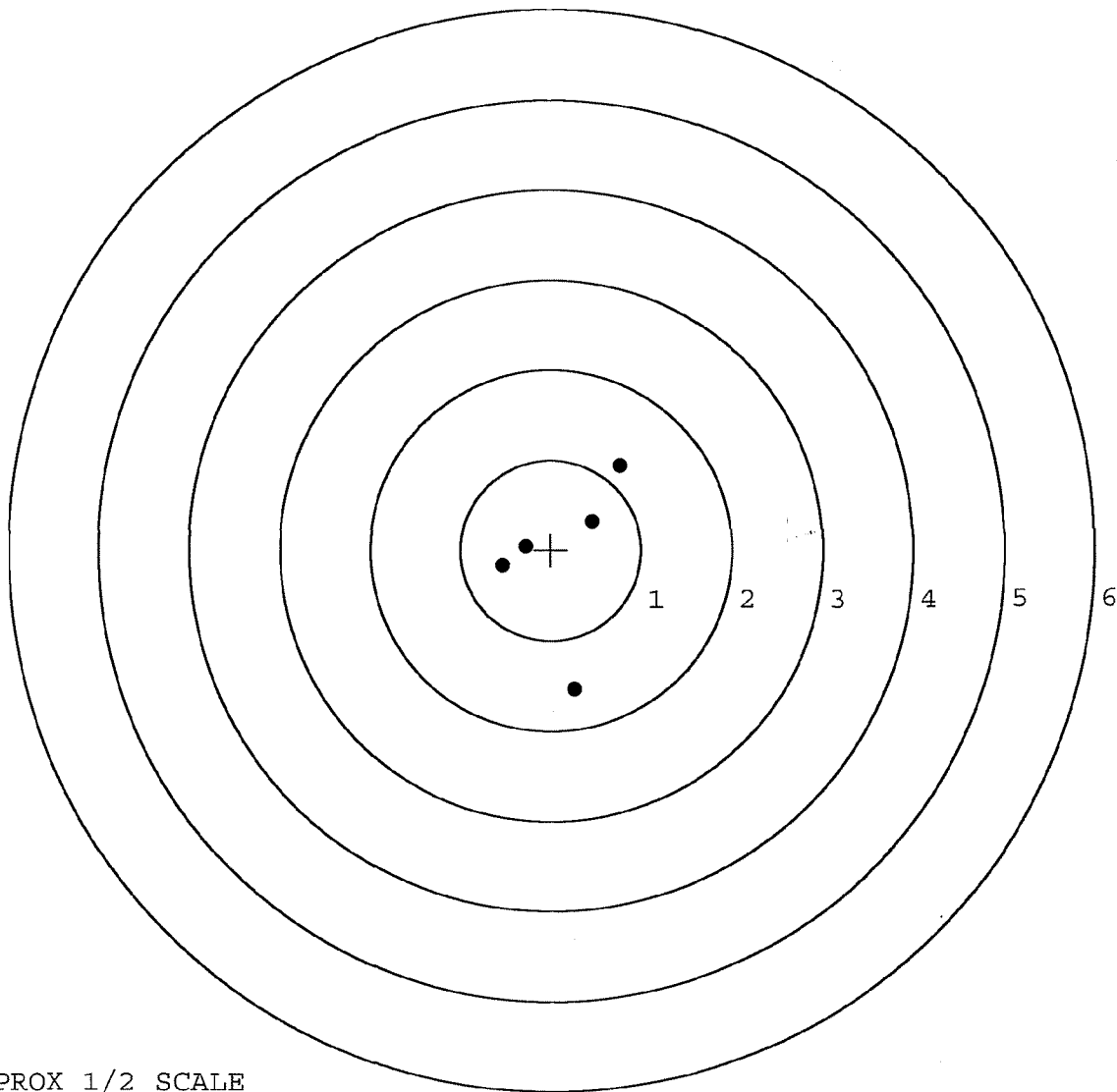


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360997. __0
 TARGET NUMBER: 2
 FILE DATE: 05/14/2004
 FILE TIME: 06:25

POINT#	X	Y
1:	0.266	-1.543
2:	0.470	0.318
3:	0.779	0.939
4:	-0.278	0.035
5:	-0.535	-0.180

X CENTROID: 0.140
 Y CENTROID: -0.086
 POA TO CENTROID: 0.165
 HORZ SPREAD: 1.314
 VERT SPREAD: 2.482
 GROUP SPREAD: 2.534
 MIN RADIUS: 0.436
 MAX RADIUS: 1.462
 MEAN RADIUS: 0.862
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE