

G-6360931

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66360931

ORDER NO.
25732

DO **14KY**

Made in Illion. NY Reg. U.S. Pat. & tm. Off. Marce Registrada Marque Deposee.


5732 66360931

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.

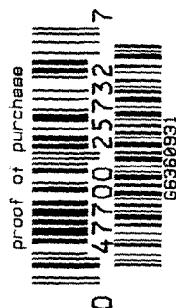


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M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

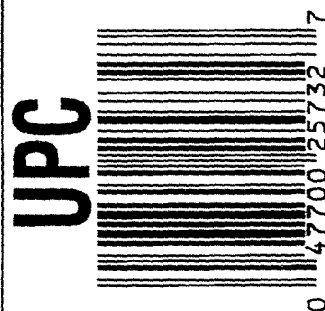
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6360931



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360931

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA - FLUX	4-1-04	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 05 2004 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4/5/04	JS
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-4-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-4-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-4-04	RTL
	D) OIL FIRING PIN ASSEMBLY		5-4-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	5-11-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.25</u>	5-11-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-11-04	RTL
	J) ASSEMBLE STOCK		5-5-04	RTL
	K) ASSEMBLE SWIVEL STUDS		5-12-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-10-04	TRW
	MALFUNCTION	CORRECTION	5-10-04	TRW
	MALFUNCTION	CORRECTION	5-10-04	TRW
	MALFUNCTION	CORRECTION	5-10-04	TRW
	MALFUNCTION	CORRECTION	5-10-04	TRW
645	INSPECT FOR LIVE AMMO		5-10-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-12-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.57</u> <u>2.29</u> <u>2.54</u> <u>2.76</u>	5/11/04	BA
	C) FUNCTION		5-12-04	RTL
660	PACK		5/12/04	BA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

4-29-04

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.46	2.54		2.53	
PULL #2	2.48	2.47		2.47	
PULL #3	2.47	2.45		2.45	
PULL #4	2.48	2.33		2.44	
PULL #5	2.57	2.46		2.51	
TOTAL	12.46	12.25		12.40	
AVERAGE	2.49	2.45		2.48	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.03		
PULL #2	3.10	3.06		
PULL #3	3.02	3.04		
PULL #4	3.07	3.00		
PULL #5	3.07	3.05		
TOTAL	15.43	15.18		
AVERAGE	3.09	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.15		4.26
PULL #2	4.17	4.09		4.23
PULL #3	4.15	4.18		4.23
PULL #4	4.18	4.12		4.00
PULL #5	4.17	4.09		4.19
TOTAL	20.84	20.63		20.91
AVERAGE	4.17	4.13		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360931.___0
FILE DATE AND TIME: 05/10/2004 10:37

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN . 7915

SERIAL NUMBER: G6360931. 0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:37

POINT#	X	Y
1:	1.855	0.625
2:	0.412	1.447
3:	0.038	-0.052
4:	-0.386	-0.010
5:	-0.127	-0.299
6:	0.054	0.044
7:	1.871	0.656
8:	0.434	1.428
9:	0.044	0.039
10:	-0.389	0.014
11:	-0.138	-0.242

X CENTROID: 0.333

Y CENTROID: 0.332

POA TO CENTROID: 0.470

HORZ SPREAD: 2.260

VERT SPREAD: 1.746

GROUP SPREAD: 2.353

MIN RADIUS: 0.401

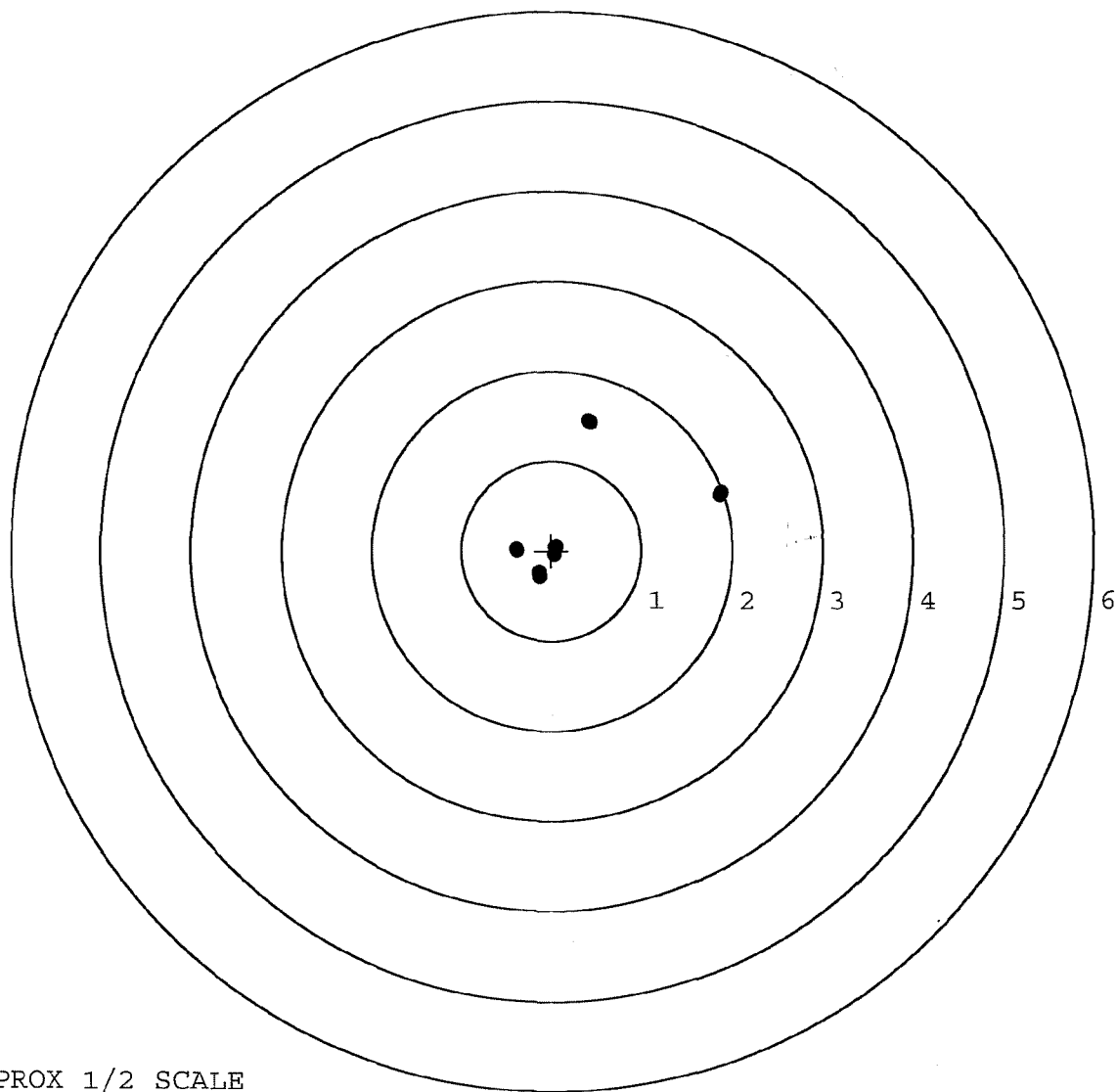
MAX RADIUS: 1.571

MEAN RADIUS: 0.886

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360931. __0

TARGET NUMBER: 2

FILE DATE: 05/10/2004

FILE TIME: 10:37

POINT#	X	Y
1:	0.459	-0.926
2:	-0.292	-0.099
3:	0.284	0.030
4:	0.512	0.419
5:	-0.991	0.663

X CENTROID: -0.006

Y CENTROID: 0.017

POA TO CENTROID: 0.018

HORZ SPREAD: 1.503

VERT SPREAD: 1.589

GROUP SPREAD: 2.151

MIN RADIUS: 0.290

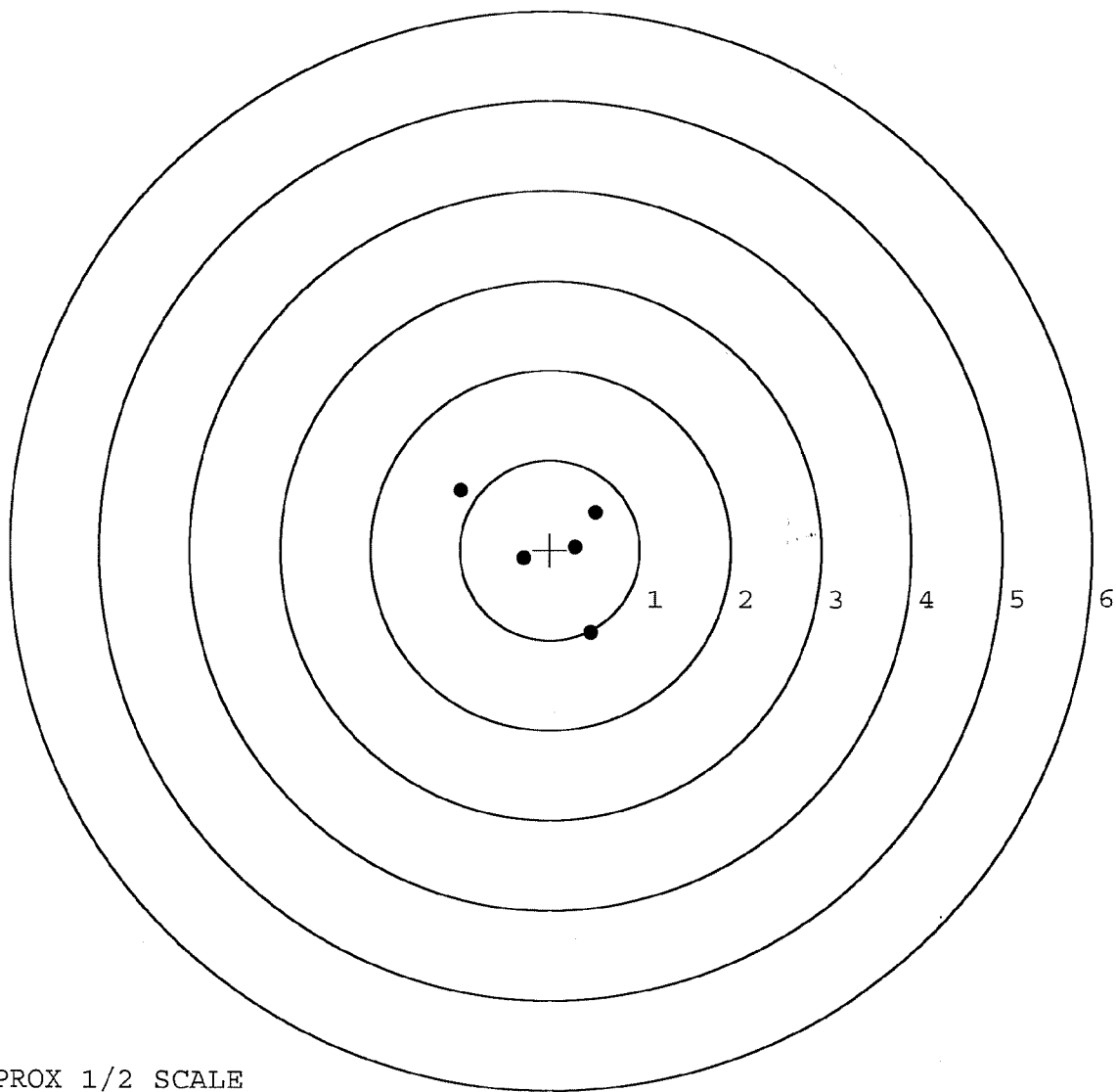
MAX RADIUS: 1.178

MEAN RADIUS: 0.697

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE