

G6360934

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
66360934

ORDER NO.
25716

DD

11PY

5716 66360934

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



SERIAL NO.

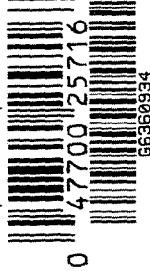


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



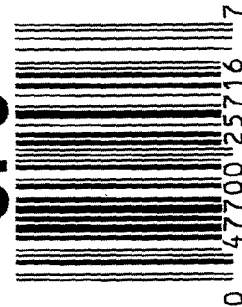
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360934

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360934

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	<i>RL</i>		
615	ROLLMARK CALIBER		2/25/04	LB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TREW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/8/04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/8/04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/8/04	DA
	D) OIL FIRING PIN ASSEMBLY		3/8/04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

4

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	5/24/04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.25</u>	5-24-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-24-04	RTL
	J) ASSEMBLE STOCK		3-8-04	RLW
	K) ASSEMBLE SWIVEL STUDS		6-9-04	RLW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-8-04	RLW
	M) IRON SIGHT ALIGNMENT		3-8-04	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-8-04	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	5-3-04	TRW
	MALFUNCTION	CORRECTION	5-3-04	TRW
	MALFUNCTION	CORRECTION	5-3-04	TRW
	MALFUNCTION	CORRECTION	5-3-04	TRW
	MALFUNCTION	CORRECTION	5-3-04	TRW
645	INSPECT FOR LIVE AMMO		5-3-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-9-04	RLW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.47</u> <u>2.74</u> <u>2.71</u> <u>2.81</u>	5/24/04	DA
	C) FUNCTION		6-9-04	RLW
660	PACK		6-10-04	DA

BARBER - M24 0082695AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 3-8-04TESTER TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.50		2.42	
PULL #2	2.55	2.52		2.37	
PULL #3	2.50	2.53		2.27	
PULL #4	2.47	2.43		2.18	
PULL #5	2.51	2.35		2.28	
TOTAL	12.50	12.33		11.52	
AVERAGE	2.50	2.46		2.30	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.32		
PULL #2	3.34	3.37		
PULL #3	3.34	3.35		
PULL #4	3.29	3.27		
PULL #5	3.33	3.08		
TOTAL	16.61	16.39		
AVERAGE	3.32	3.27		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.31	4.08		4.41
PULL #2	4.23	4.15		4.42
PULL #3	4.23	4.17		4.40
PULL #4	4.21	4.09		4.28
PULL #5	3.94	4.13		4.24
TOTAL	20.92	20.62		21.75
AVERAGE	4.18	4.12		4.35

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360934.___0
FILE DATE AND TIME: 05/03/2004 06:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.060
The Average Y Centroid of the Five Target Set:	-0.056
The Average Point of Impact of the Five Target Set:	0.082
The Average Mean Radius of the Five Target Set:	0.652
The Distance from POA to Centroid Target #1:	0.120
The Distance from Centroid Target #2 to Centroid Target #1:	0.372
The Distance from Centroid Target #3 to Centroid Target #1:	0.350
The Distance from Centroid Target #4 to Centroid Target #1:	0.260
The Distance from Centroid Target #5 to Centroid Target #1:	0.122

SERIAL NUMBER: G6360934. 0

TARGET NUMBER: 1

FILE DATE: 05/03/2004

FILE TIME: 06:36

X CENTROID: 0.070

Y CENTROID: 0.098

POA TO CENTROID: 0.120

HORZ SPREAD: 1.425

VERT SPREAD: 2.249

GROUP SPREAD: 2.249

MIN RADIUS: 0.441

MAX RADIUS: 1.503

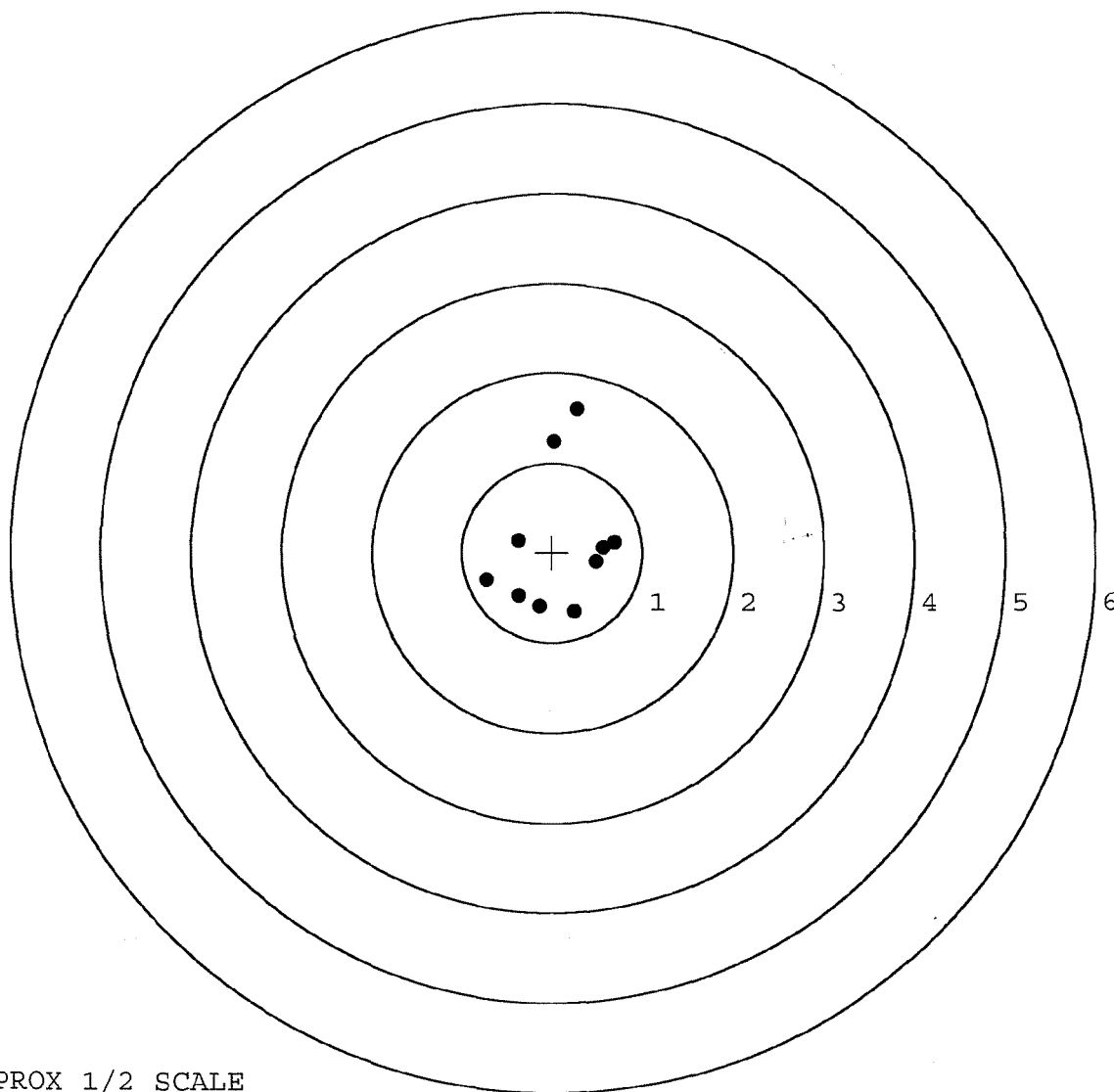
MEAN RADIUS: 0.781

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.249	-0.662
2:	0.491	-0.106
3:	0.697	0.114
4:	-0.142	-0.600
5:	-0.368	-0.483
6:	-0.728	-0.305
7:	-0.369	0.139
8:	0.023	1.236
9:	0.276	1.587
10:	0.570	0.058



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360934. 0

TARGET NUMBER: 2

FILE DATE: 05/03/2004

FILE TIME: 06:36

X CENTROID: -0.212

Y CENTROID: -0.144

POA TO CENTROID: 0.257

HORZ SPREAD: 1.302

VERT SPREAD: 1.938

GROUP SPREAD: 2.003

MIN RADIUS: 0.109

MAX RADIUS: 1.256

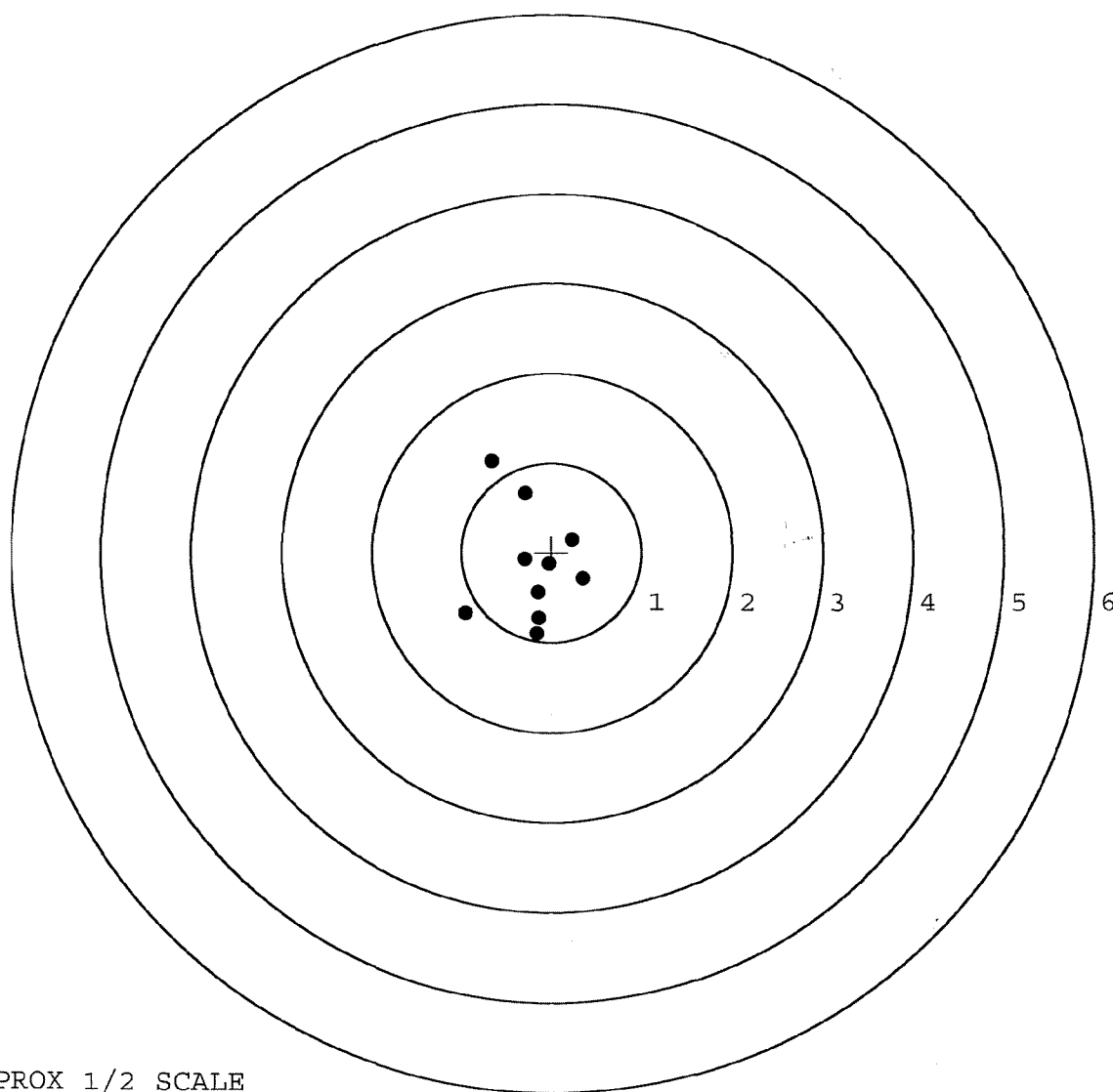
MEAN RADIUS: 0.606

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.164	-0.912
2:	-0.142	-0.737
3:	-0.954	-0.679
4:	0.348	-0.299
5:	-0.148	-0.447
6:	-0.297	-0.075
7:	-0.032	-0.128
8:	0.230	0.146
9:	-0.296	0.661
10:	-0.669	1.026



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360934. 0

TARGET NUMBER: 3

FILE DATE: 05/03/2004

FILE TIME: 06:36

X CENTROID: 0.041

Y CENTROID: -0.251

POA TO CENTROID: 0.254

HORZ SPREAD: 1.142

VERT SPREAD: 1.868

GROUP SPREAD: 1.951

MIN RADIUS: 0.341

MAX RADIUS: 1.147

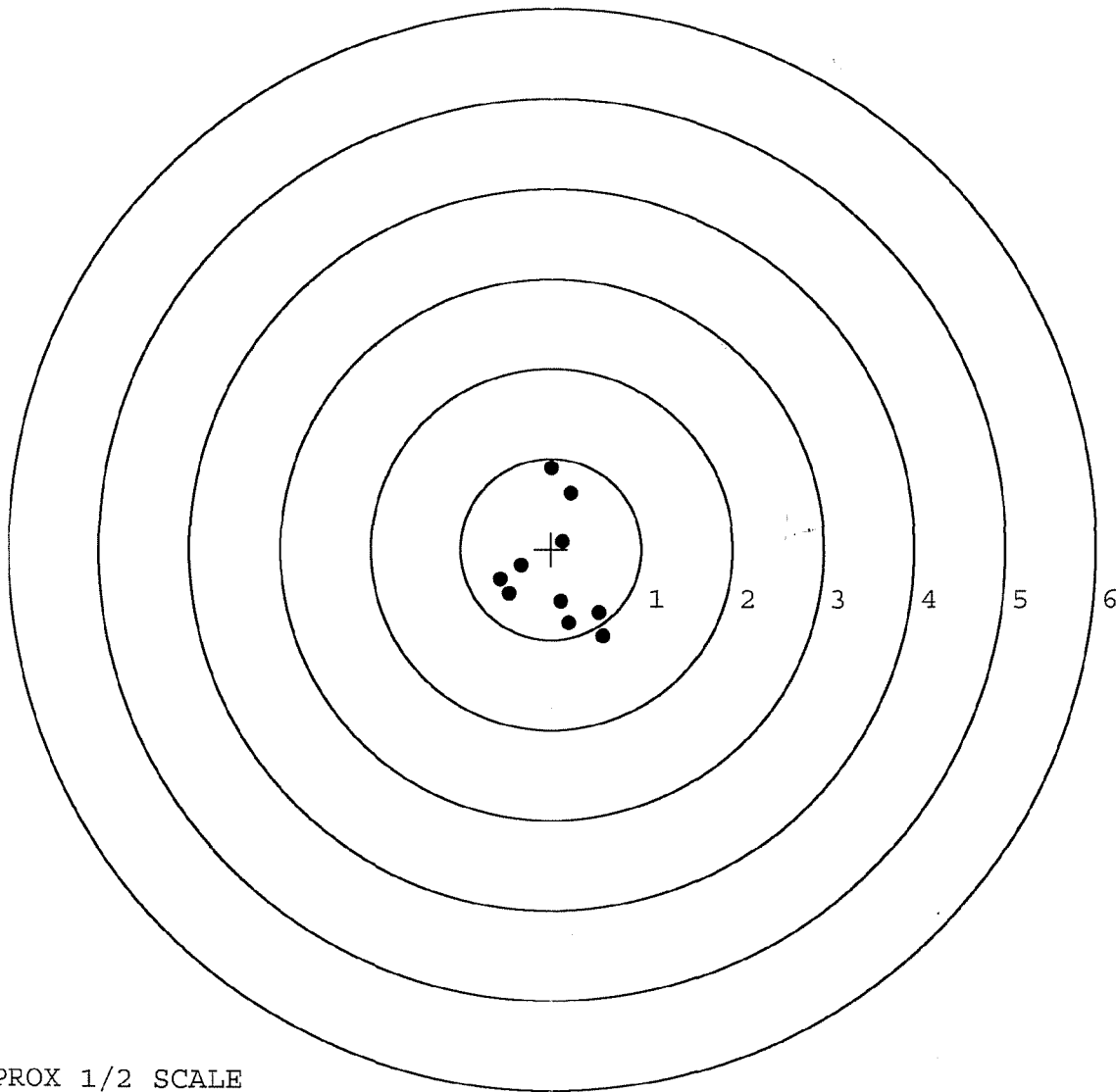
MEAN RADIUS: 0.643

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.576	-0.972
2:	0.527	-0.708
3:	0.196	-0.825
4:	0.112	-0.585
5:	-0.462	-0.496
6:	-0.566	-0.336
7:	-0.328	-0.184
8:	0.130	0.085
9:	0.215	0.614
10:	0.012	0.896



TARGET APPROX 1/2 SCALE

BARBER - M24 0082700

SERIAL NUMBER: G6360934. __0

TARGET NUMBER: 4

FILE DATE: 05/03/2004

FILE TIME: 06:36

POINT#	X	Y
1:	0.701	-0.576
2:	-0.086	-0.655
3:	0.280	-0.447
4:	-0.010	-0.180
5:	0.550	-0.051
6:	-0.009	0.053
7:	-0.046	0.390
8:	-0.322	0.488
9:	-0.938	0.474
10:	-1.677	0.191

X CENTROID: -0.156

Y CENTROID: -0.031

POA TO CENTROID: 0.159

HORZ SPREAD: 2.378

VERT SPREAD: 1.143

GROUP SPREAD: 2.499

MIN RADIUS: 0.169

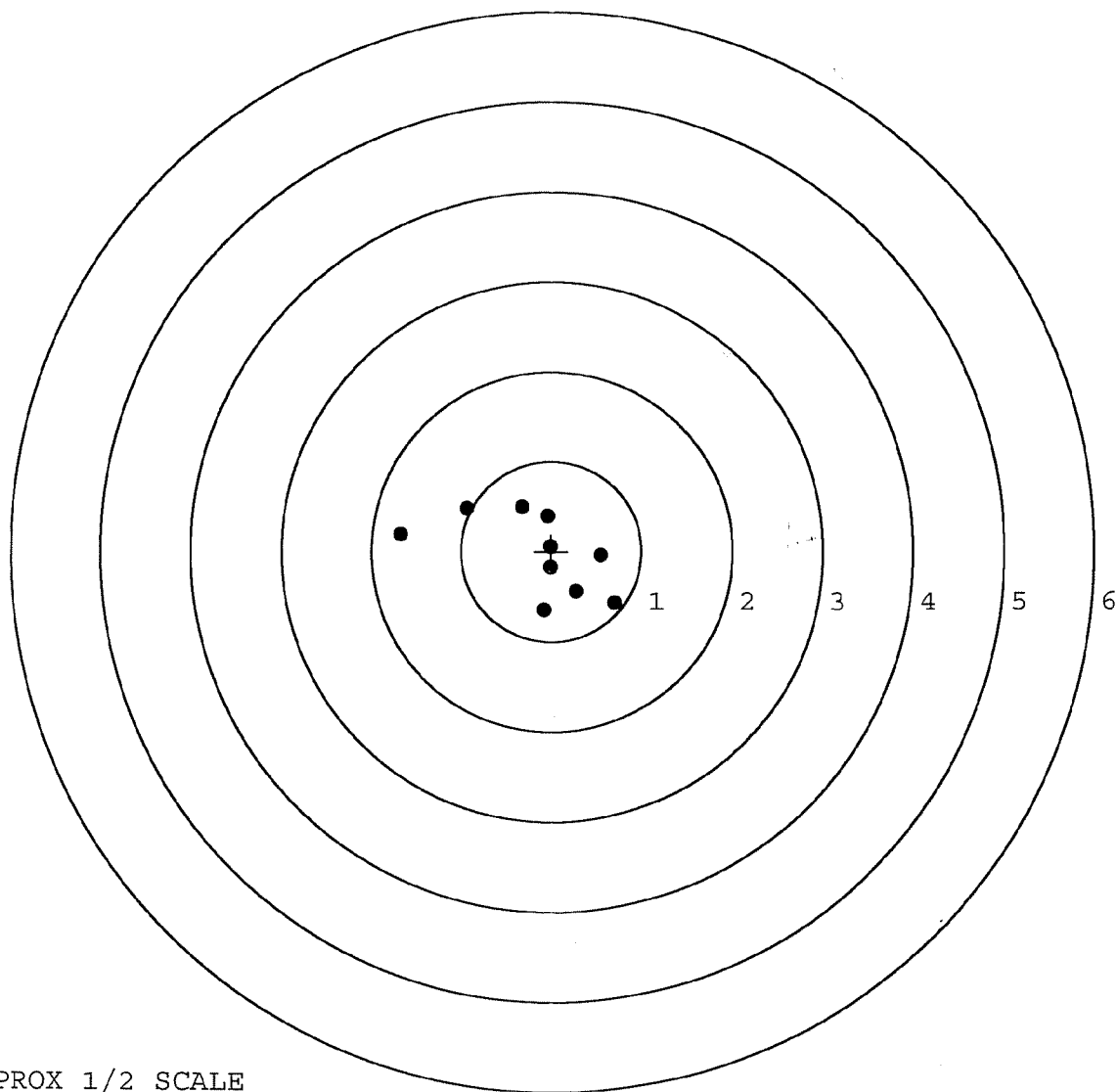
MAX RADIUS: 1.537

MEAN RADIUS: 0.678

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360934. 0

TARGET NUMBER: 5

FILE DATE: 05/03/2004

FILE TIME: 06:36

POINT#	X	Y
1:	-0.663	-1.389
2:	0.001	1.385
3:	0.532	0.364
4:	0.350	0.302
5:	-0.105	0.309
6:	0.075	0.154
7:	0.054	-0.029
8:	-0.149	-0.075
9:	-0.094	-0.220
10:	-0.421	-0.317

X CENTROID: -0.042

Y CENTROID: 0.048

POA TO CENTROID: 0.064

HORZ SPREAD: 1.195

VERT SPREAD: 2.774

GROUP SPREAD: 2.852

MIN RADIUS: 0.123

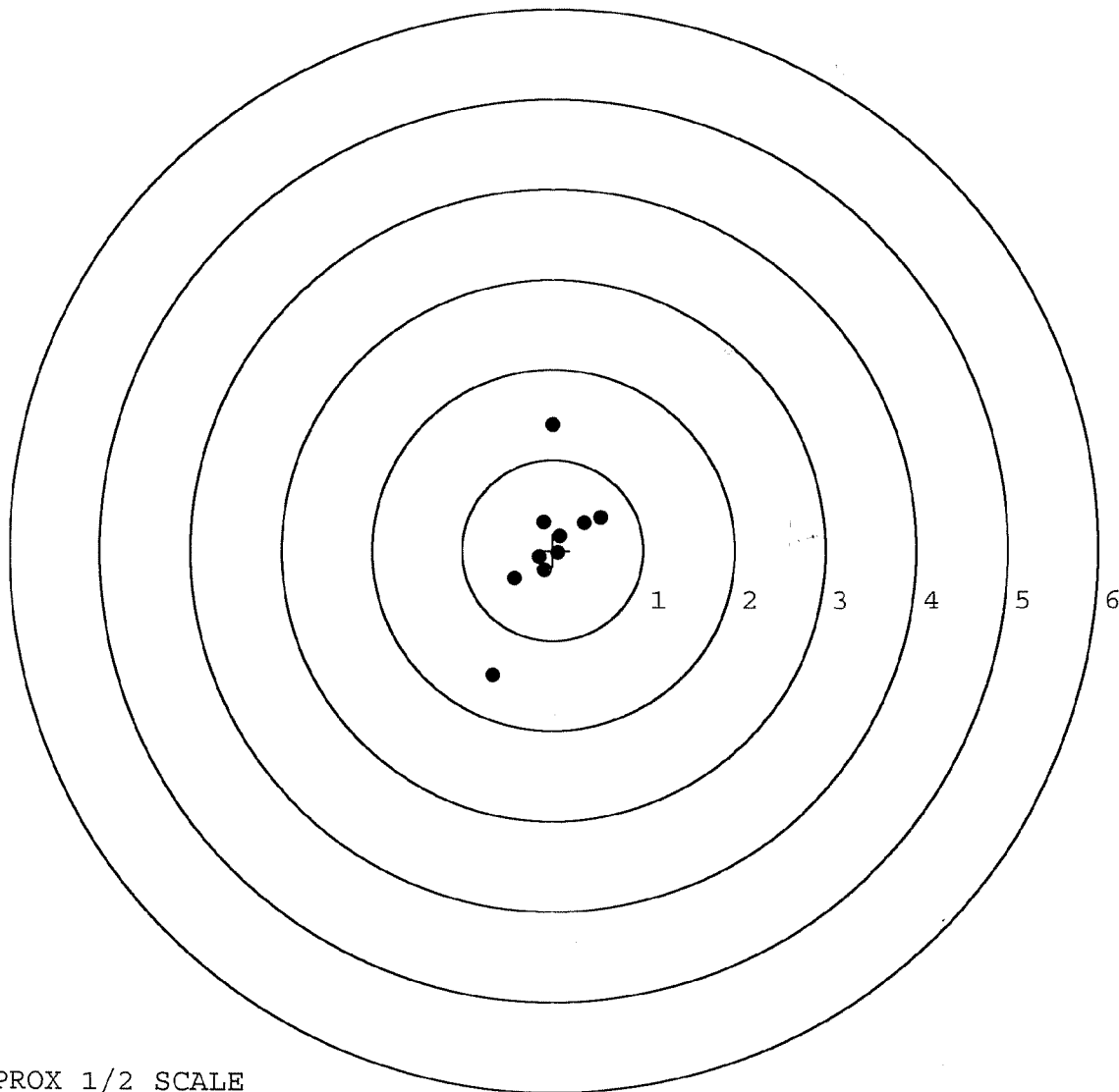
MAX RADIUS: 1.566

MEAN RADIUS: 0.554

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE