

G6360936

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilicion, NY Reg. U.S. Pat & tm. Off. Marca Registrada. Marque Deposee



5716 66360936

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**

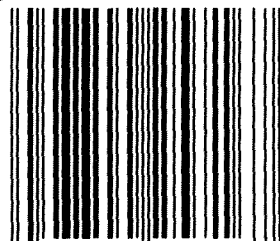


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**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



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SERIAL NO.



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**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



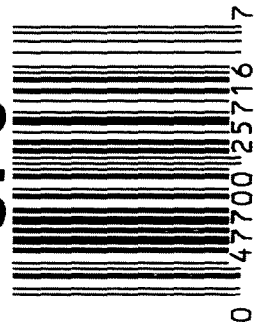
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6360936**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360936

| OP #      | OPERATION NAME                                                 | READINGS            | DATE    | INITIAL |
|-----------|----------------------------------------------------------------|---------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                     | 2-17-04 | RW      |
| 600       | PROOF                                                          |                     | 2-17-04 | RW      |
| 607       | CHECK HEADSPACE                                                |                     | 2-17-04 | RW      |
| 610       | DIS-ASSEMBLE GUN                                               |                     | 2-17-04 | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | RK                  |         |         |
| 615       | ROLLMARK CALIBER                                               |                     | 2/25/04 | LB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 2-20-04 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 3-5     | TA      |
|           | (BOLT)                                                         |                     | 3-5     | TA      |
| 625       | FINAL ASSEMBLY                                                 |                     |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 3-9-04  | RW      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 3-9-04  | RW      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 3-9-04  | RW      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                     | 3-9-04  | RW      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |                     |         |         |
|           |                                                                | 2.50 LBS +/- .5 LBS |         |         |

| OP #  | OPERATION NAME                                                           | READINGS                                                          | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6<sup>0</sup></u> <u>6<sup>0</sup></u> <u>6<sup>0</sup></u>    | 4-21-04 | RTL     |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2<sup>25</sup></u> <u>2<sup>25</sup></u> <u>2<sup>25</sup></u> | 4-21-04 | RTL     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                                   | 4-21-04 | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.022</u>                               | 4-21-04 | RTL     |
|       | J) ASSEMBLE STOCK                                                        |                                                                   | 3-15-04 | RL      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                                   | 3-15-04 | RL      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                                   | 3-15-04 | RL      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                                   | 3-15-04 | RL      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                                   | 3-15-04 | RL      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                         | 3-31-04 | RL      |
|       | MALFUNCTION                                                              | CORRECTION                                                        | 3-31-04 | RL      |
|       | MALFUNCTION                                                              | CORRECTION                                                        | 3-31-04 | RL      |
|       | MALFUNCTION                                                              | CORRECTION                                                        | 3-31-04 | RL      |
|       | MALFUNCTION                                                              | CORRECTION                                                        | 3-31-04 | RL      |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                                   | 3-30-04 | RL      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                                   | 4-21-04 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.58</u> <u>2.60</u> <u>2.59</u> <u>2.55</u> <u>2.52</u>       | 4-21-04 | RTL     |
|       | C) FUNCTION                                                              |                                                                   | 4-21-04 | RTL     |
| 660   | PACK                                                                     |                                                                   | 4/23/04 | RA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE 3-11-04TESTER TRW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.49                | 2.56                        |                                   | 2.63  |          |
| PULL #2 | 2.52                | 2.57                        |                                   | 2.69  |          |
| PULL #3 | 2.60                | 2.66                        |                                   | 2.65  |          |
| PULL #4 | 2.48                | 2.66                        |                                   | 2.58  |          |
| PULL #5 | 2.61                | 2.70                        |                                   | 2.71  |          |
| TOTAL   | 12.70               | 13.15                       |                                   | 13.26 |          |
| AVERAGE | 2.54                | 2.63                        |                                   | 2.65  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.14                | 3.17                        |  |          |
| PULL #2 | 3.20                | 3.14                        |  |          |
| PULL #3 | 3.20                | 3.26                        |  |          |
| PULL #4 | 3.15                | 3.15                        |  |          |
| PULL #5 | 3.18                | 3.27                        |  |          |
| TOTAL   | 15.87               | 15.99                       |  |          |
| AVERAGE | 3.17                | 3.19                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.18                | 4.02                        |                                   | 4.36                                    |
| PULL #2 | 4.20                | 4.26                        |                                   | 4.39                                    |
| PULL #3 | 4.17                | 4.26                        |                                   | 4.21                                    |
| PULL #4 | 4.12                | 4.30                        |                                   | 4.24                                    |
| PULL #5 | 4.11                | 4.26                        |                                   | 4.27                                    |
| TOTAL   | 20.78               | 21.10                       |                                   | 21.47                                   |
| AVERAGE | 4.15                | 4.22                        |                                   | 4.29                                    |

## SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360936.\_\_0

FILE DATE AND TIME: 03/31/2004 07:13

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.097 |
| The Average Y Centroid of the Five Target Set:              | 0.291 |
| The Average Point of Impact of the Five Target Set:         | 0.307 |
| The Average Mean Radius of the Five Target Set:             | 1.022 |
| The Distance from POA to Centroid Target #1:                | 0.412 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.433 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.277 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.309 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.281 |

SERIAL NUMBER: G6360936. \_\_0

TARGET NUMBER: 1

FILE DATE: 03/31/2004

FILE TIME: 07:13

X CENTROID: 0.254

Y CENTROID: 0.324

POA TO CENTROID: 0.412

HORZ SPREAD: 2.972

VERT SPREAD: 2.900

GROUP SPREAD: 3.018

MIN RADIUS: 0.476

MAX RADIUS: 1.930

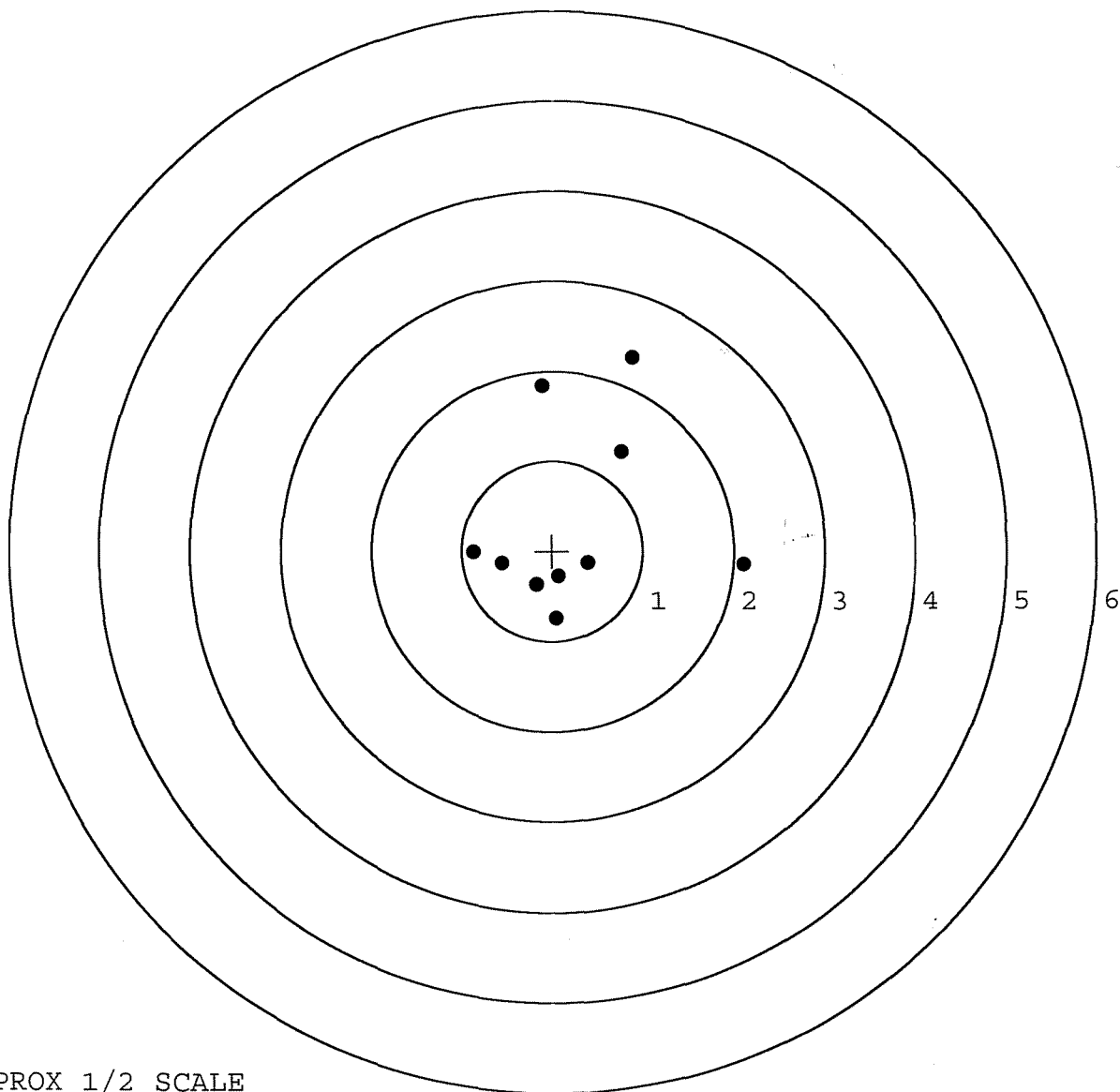
MEAN RADIUS: 1.146

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 7

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 2.101  | -0.149 |
| 2:     | 0.394  | -0.131 |
| 3:     | 0.073  | -0.286 |
| 4:     | -0.174 | -0.378 |
| 5:     | 0.045  | -0.751 |
| 6:     | -0.556 | -0.134 |
| 7:     | -0.871 | -0.018 |
| 8:     | 0.764  | 1.102  |
| 9:     | -0.118 | 1.835  |
| 10:    | 0.881  | 2.149  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360936. 0

TARGET NUMBER: 2

FILE DATE: 03/31/2004

FILE TIME: 07:13

X CENTROID: -0.177

Y CENTROID: 0.372

POA TO CENTROID: 0.412

HORZ SPREAD: 1.292

VERT SPREAD: 3.856

GROUP SPREAD: 3.857

MIN RADIUS: 0.306

MAX RADIUS: 2.048

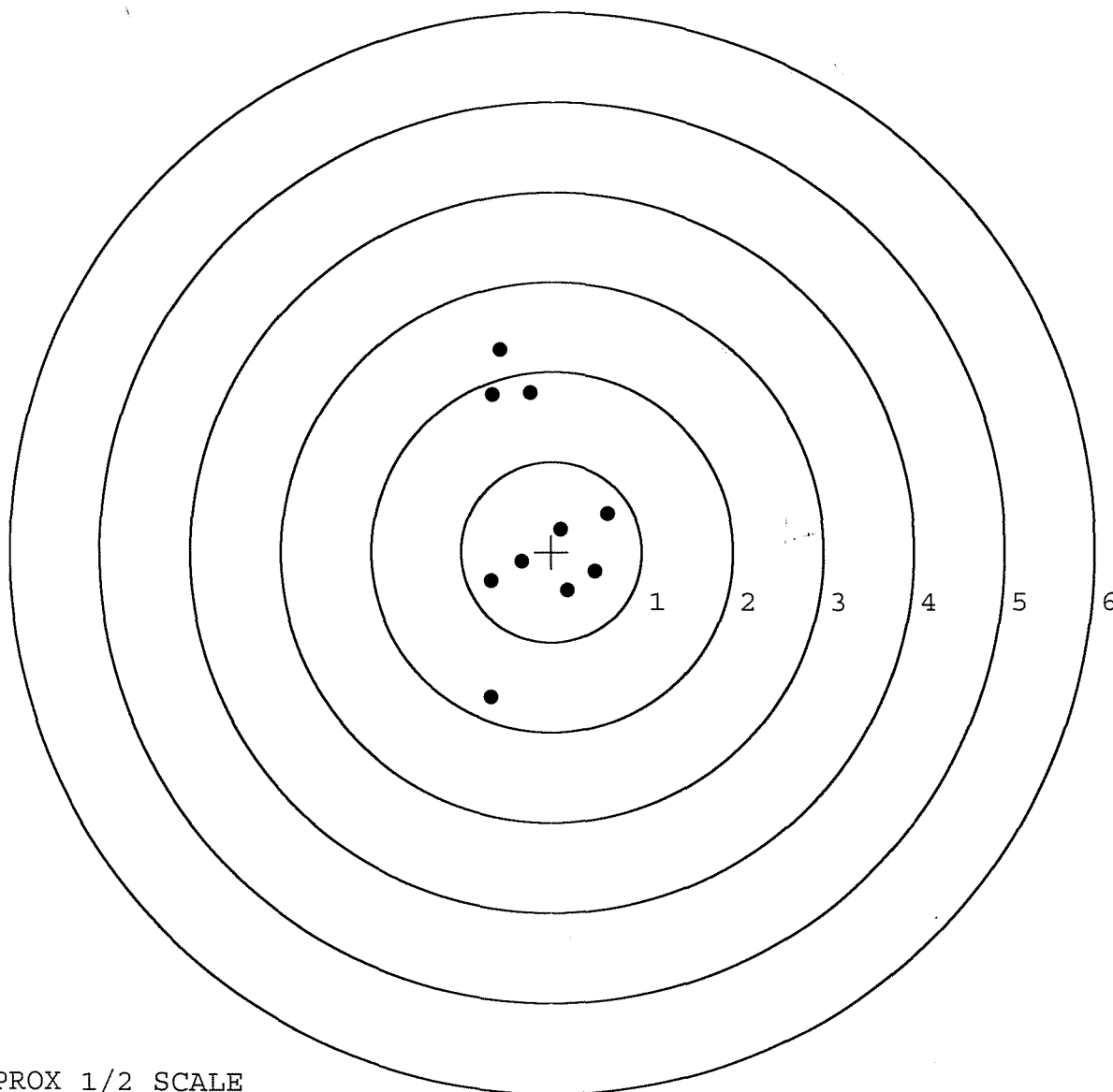
MEAN RADIUS: 1.104

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.669 | -1.616 |
| 2:     | 0.179  | -0.432 |
| 3:     | 0.485  | -0.219 |
| 4:     | 0.620  | 0.426  |
| 5:     | 0.102  | 0.247  |
| 6:     | -0.328 | -0.112 |
| 7:     | -0.672 | -0.325 |
| 8:     | -0.242 | 1.765  |
| 9:     | -0.665 | 1.744  |
| 10:    | -0.579 | 2.240  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360936. \_\_0

TARGET NUMBER: 3

FILE DATE: 03/31/2004

FILE TIME: 07:13

X CENTROID: 0.201

Y CENTROID: 0.052

POA TO CENTROID: 0.208

HORZ SPREAD: 2.092

VERT SPREAD: 3.631

GROUP SPREAD: 3.866

MIN RADIUS: 0.178

MAX RADIUS: 1.954

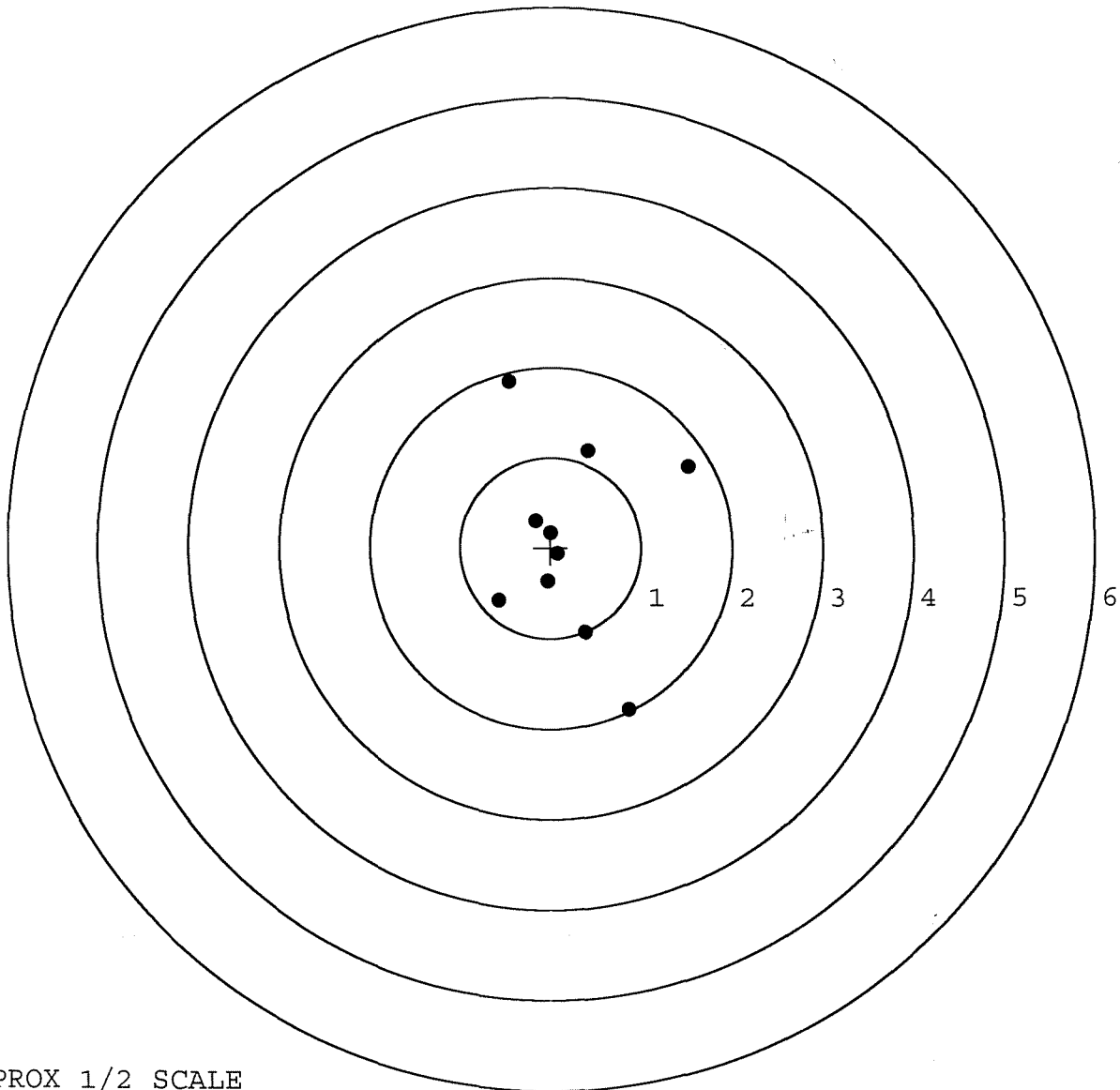
MEAN RADIUS: 0.983

# IN 1 IN DIAMETER: 4

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 7

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.862  | -1.787 |
| 2:     | 0.389  | -0.936 |
| 3:     | -0.578 | -0.585 |
| 4:     | -0.038 | -0.379 |
| 5:     | 0.074  | -0.073 |
| 6:     | -0.004 | 0.166  |
| 7:     | -0.162 | 0.296  |
| 8:     | 1.514  | 0.902  |
| 9:     | 0.417  | 1.075  |
| 10:    | -0.464 | 1.844  |

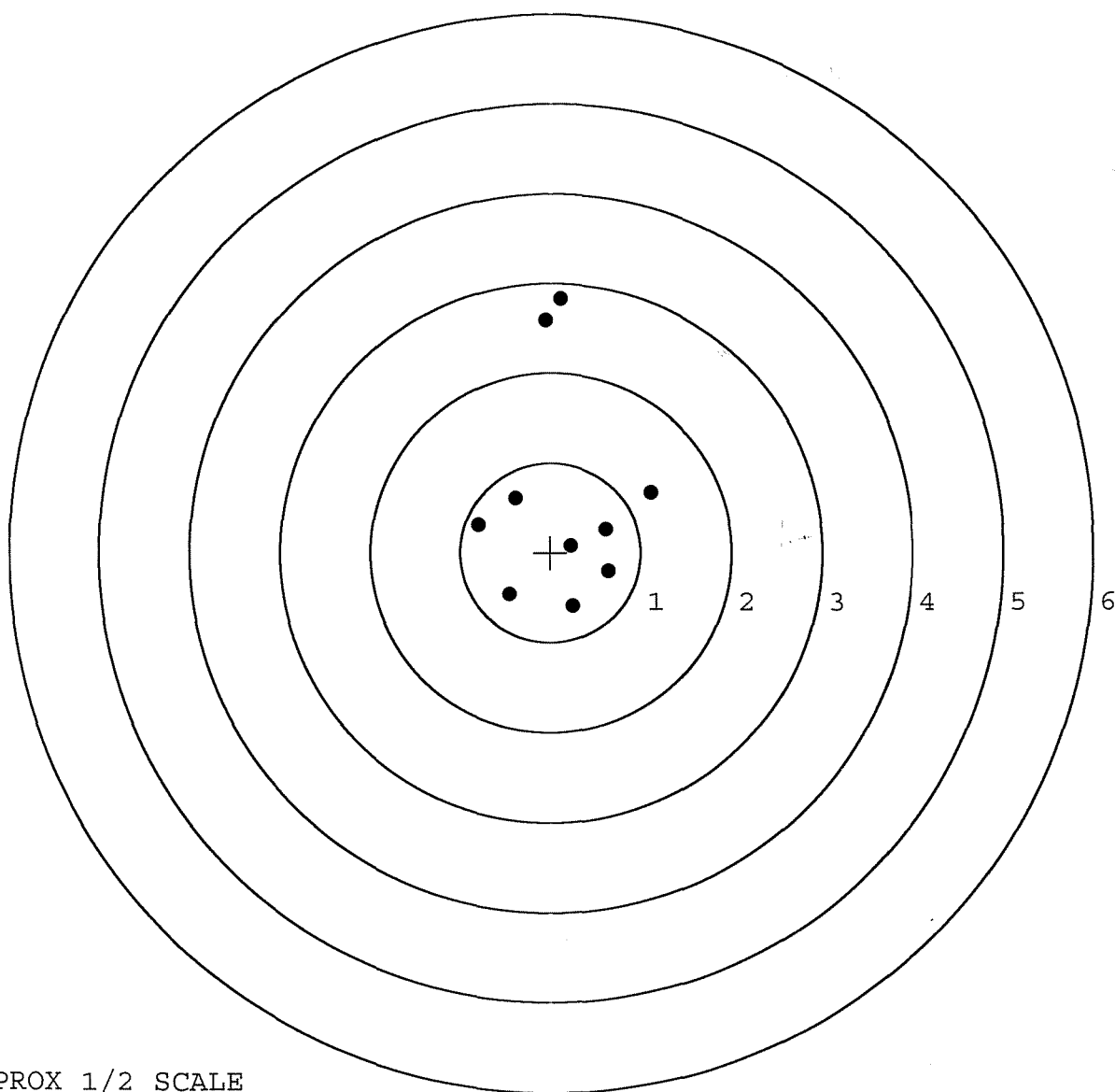


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360936. \_\_0  
 TARGET NUMBER: 4  
 FILE DATE: 03/31/2004  
 FILE TIME: 07:13

X CENTROID: 0.127  
 Y CENTROID: 0.605  
 POA TO CENTROID: 0.618  
 HORZ SPREAD: 1.907  
 VERT SPREAD: 3.427  
 GROUP SPREAD: 3.430  
 MIN RADIUS: 0.519  
 MAX RADIUS: 2.218  
 MEAN RADIUS: 1.122  
 # IN 1 IN DIAMETER: 0  
 # IN 2 IN DIAMETER: 6  
 # in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.112  | 0.668  |
| 2:     | 0.646  | -0.207 |
| 3:     | 0.616  | 0.262  |
| 4:     | 0.229  | 0.075  |
| 5:     | 0.250  | -0.604 |
| 6:     | -0.456 | -0.470 |
| 7:     | -0.795 | 0.311  |
| 8:     | -0.392 | 0.608  |
| 9:     | -0.056 | 2.584  |
| 10:    | 0.112  | 2.823  |

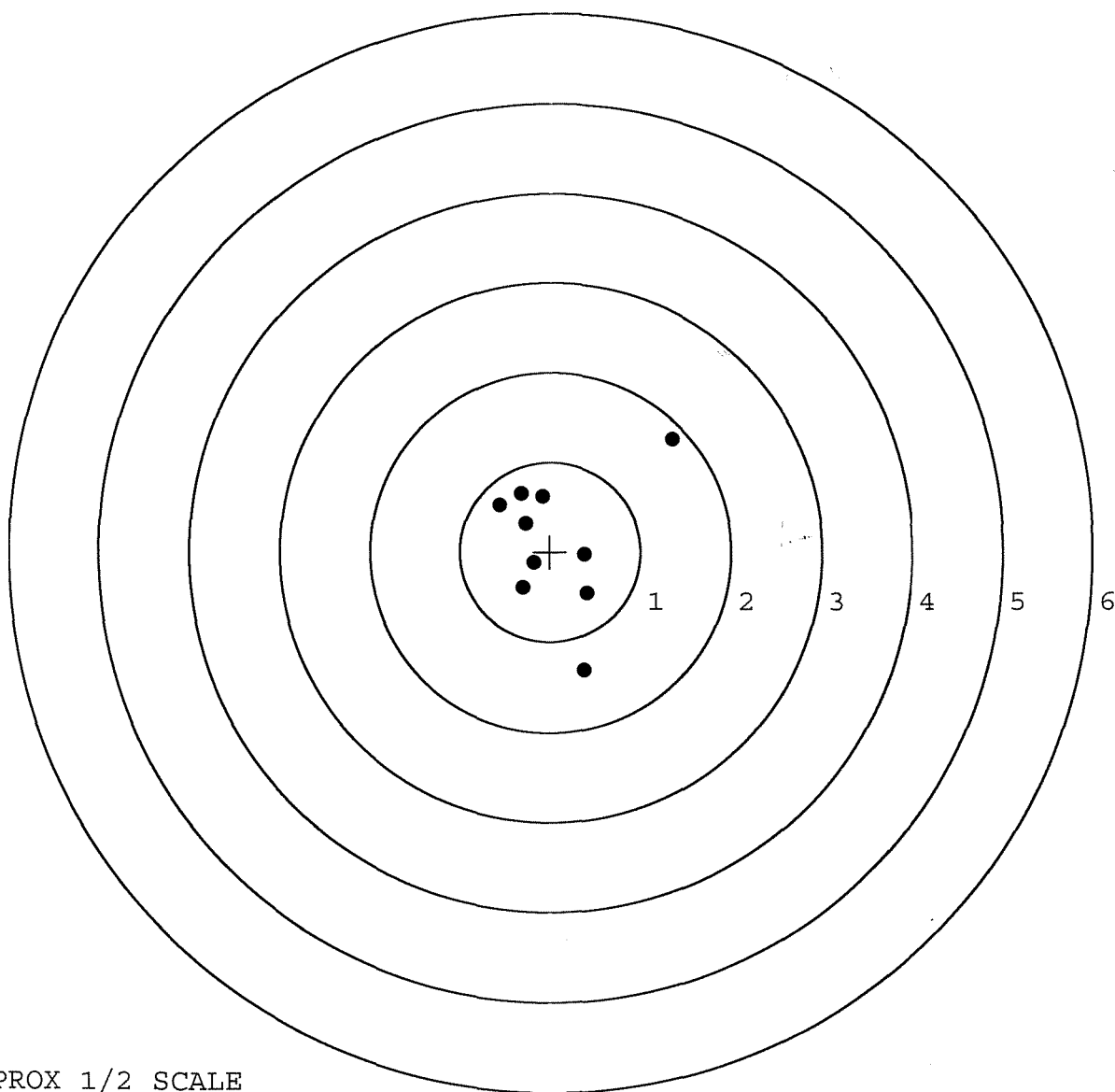


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360936. \_\_0  
 TARGET NUMBER: 5  
 FILE DATE: 03/31/2004  
 FILE TIME: 07:13

X CENTROID: 0.079  
 Y CENTROID: 0.103  
 POA TO CENTROID: 0.130  
 HORZ SPREAD: 1.915  
 VERT SPREAD: 2.575  
 GROUP SPREAD: 2.751  
 MIN RADIUS: 0.329  
 MAX RADIUS: 1.718  
 MEAN RADIUS: 0.754  
 # IN 1 IN DIAMETER: 3  
 # IN 2 IN DIAMETER: 8  
 # in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.383  | -1.317 |
| 2:     | 1.351  | 1.258  |
| 3:     | 0.410  | -0.465 |
| 4:     | 0.381  | -0.027 |
| 5:     | -0.185 | -0.123 |
| 6:     | -0.301 | -0.404 |
| 7:     | -0.087 | 0.619  |
| 8:     | -0.272 | 0.316  |
| 9:     | -0.322 | 0.649  |
| 10:    | -0.564 | 0.526  |



TARGET APPROX 1/2 SCALE